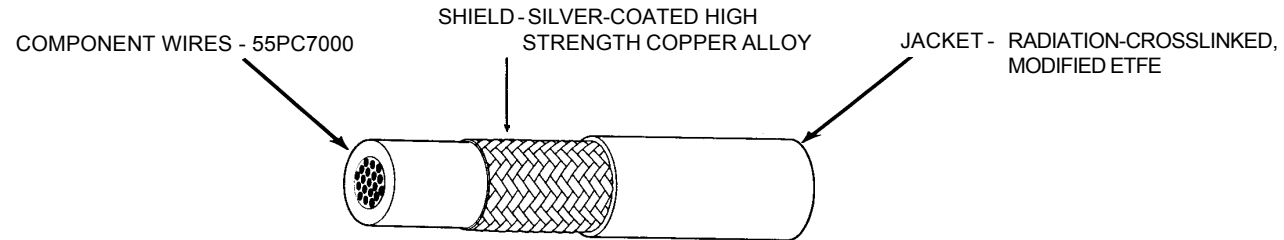


SPECIFICATION CONTROL DRAWING

55PCL6021

TITLE	ONE CONDUCTOR CABLE, FLAT BRAID SHIELDED, THIN WALL JACKETED, 600 VOLT	Date 06-23-04	Revision
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This specification sheet forms a part of the latest issue of Raychem Specification 55PC.



CONSTRUCTION DETAILS									
PART NUMBER 1/	CONDUCTOR SIZE (AWG)	SHIELD STRAND THICKNESS (± .0004 in.)	JACKET THICKNESS (in.)		DIAMETER (in.)			WEIGHT (lbs/1000 ft.)	
			LOWER SPEC LIMIT	TARGET WALL	LOWER SPEC LIMIT	TARGET VALUE	UPPER SPEC LIMIT	TARGET VALUE	UPPER SPEC LIMIT
55PCL6021-22-*	22	.0015	.0035	.0045	.053	.057	.061	4.28	4.59
55PCL6021-20-*	20	.0015	.0035	.0045	.063	.066	.069	5.96	6.32
55PCL6021-18-*	18	.0015	.0035	.0045	.071	.075	.079	8.43	8.92
55PCL6021-16-*	16	.0015	.0035	.0045	.080	.083	.086	10.43	10.95

CABLE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 150°C

Maximum continuous conductor temperature

VOLTAGE RATING: 600 volts (rms) at sea level

CROSSLINK VERIFICATION: 300 ± 3°C for 1 hour

DIELECTRIC WITHSTAND: 1500 volts (rms), 60 Hz

JACKET COLOR: White preferred

JACKET ELONGATION AND TENSILE STRENGTH:

Elongation, 50% (minimum)

Tensile Strength, 5000 lbf/in² (minimum)

JACKET FLAWS:

Spark Test, 1000 volts (rms)

Impulse Dielectric Test, 6.0 kV (peak)

SHIELD COVERAGE: 85% (minimum)

VOLTAGE WITHSTAND TEST (Post Environmental):

1000 volts (rms), 60 Hz, 1 minute

PART NUMBER:

The "*" in the part numbers above shall be replaced by a color code designator with a dash separating the component wire color from the jacket color.

1/ Example: AWG 22, white component wire; white jacket:

55PCL6021-22-9-9

Users should evaluate the suitability of this product for their application. Specifications are subject to change without notice. Tyco Electronics also reserves the right to make changes in materials or processing, which do not affect compliance with any specification, without notification to Buyer.

1/ COLORS AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681. HOWEVER, DUE TO LENGTH LIMITATIONS OF THE RAYCHEM PART NUMBER, AN ALTERNATIVE COLOR CODE MAY REPLACE MIL-STD-681 COLOR CODE DESIGNATORS. (EXAMPLE: "901/902..." MAY BE REPLACED BY "Axxx".) OTHER CODES AND SUFFIXES MAY BE ADDED TO THE PART NUMBER, AS NECESSARY, TO CAPTURE ANY ADDITIONAL REQUIREMENTS IMPOSED BY THE PURCHASE ORDER.



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DIMENSIONS ARE IN INCHES AND, UNLESS OTHERWISE DESIGNATED, ARE NOMINAL

THIS SPECIFICATION SHEET TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN.
 REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID.