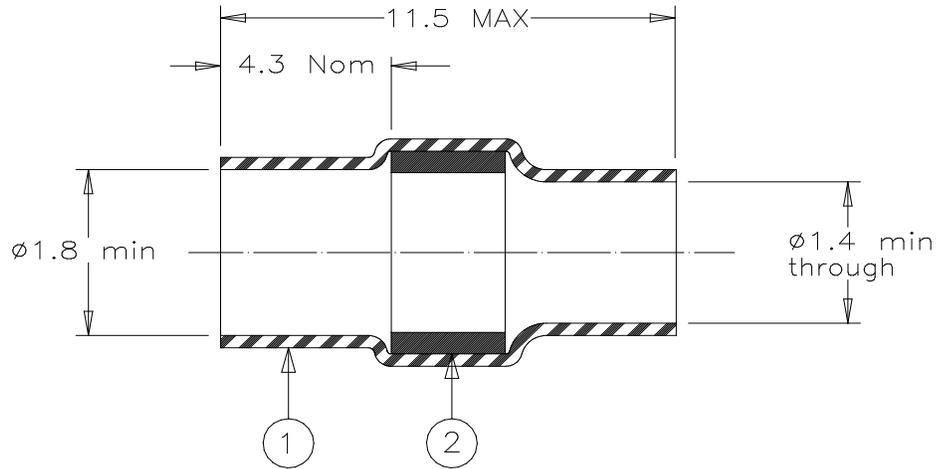


CUSTOMER DRAWING



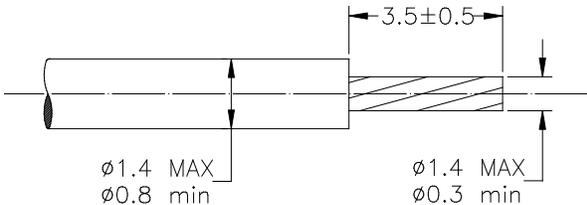
MATERIAL

1. **INSULATION SLEEVE:** Heat-shrinkable, radiation cross-linked modified polyvinylidene fluoride.
Transparent blue.
2. **SOLDER PREFORM WITH FLUX:**
SOLDER: TYPE Sn63 per ANSI J-STD-006.
FLUX: TYPE ROL0 per ANSI J-STD-004.

APPLICATION

1. This controlled soldering device is designed for termination of a stranded wire (AWG22 to AWG30) having an insulation rated for at least +125°C on to a post (□ 0.6).
2. Temperature range: -55°C to +150°C.
3. For application tooling, consult your local RAYCHEM technical service.

For best results, prepare the cable as shown:



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		Raychem THERMOFIT DEVICES		TITLE: SOLDERSLEEVE DEVICE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS.				DOCUMENT NO.: W-040-41	
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		Revision: 2	Issue Date: March 2020
DRAWN BY: R. MAPALO	DATE: 07/20/98	ECO: ECO-20-003568	SCALE: NONE	SIZE: A	SHEET: 1 of 1

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