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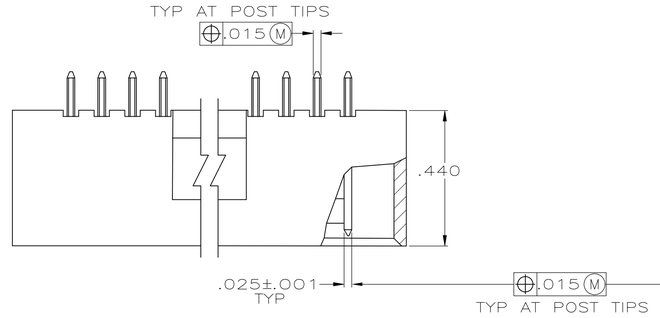
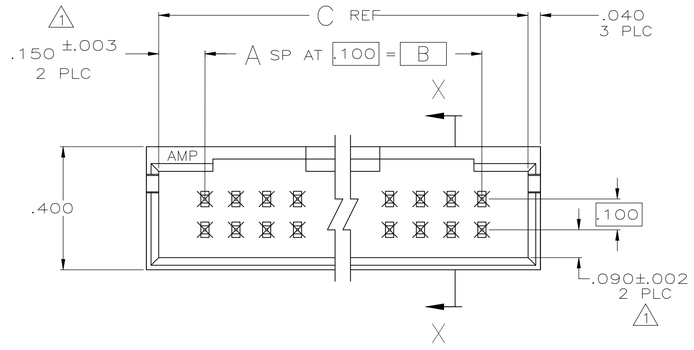
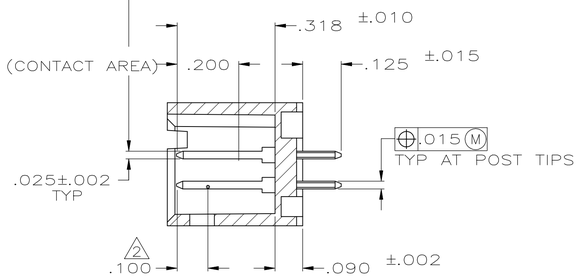
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	K3	PART STATUS UPDATED IN THE DRAWING	02AUG2018	KJK	PS

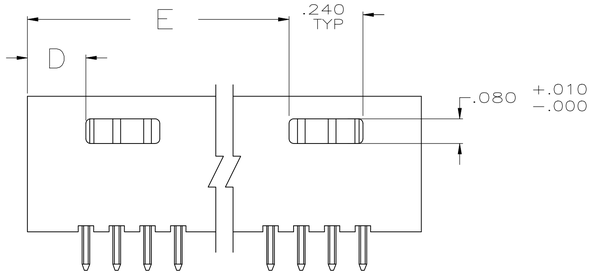
1. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
2. POINT OF MEASUREMENT FOR PLATING THICKNESS
3. MATERIAL: HOUSING– FLAME RETARDANT THERMOPLASTIC, COLOR– BLACK
   POSTS– PHOS BRONZE
4. FINISH: POSTS– .000015 GOLD IN CONTACT AREA,
   .000100–.000200 MATTE TIN–LEAD ON SOLDER TAIL,
   ALL OVER .000050 NICKEL
5. FINISH: POSTS– .000015 GOLD IN CONTACT AREA,
   .000100–.000200 MATTE TIN ON SOLDER TAIL,
   ALL OVER .000050 NICKEL
6. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

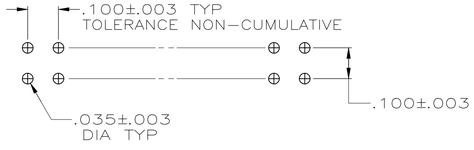






SECTION X–X





RECOMMENDED HOLE LAYOUT

		FINISH	E	D	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
6 OBSOLETE	5		3.490	.190	3.800	3.500		35	72	8–102619–4
			3.390	.190	3.700	3.400		34	70	8–102619–3
			3.290	.190	3.600	3.300		33	68	8–102619–2
			3.190	.190	3.500	3.200		32	66	8–102619–1
			3.090	.190	3.400	3.100		31	64	8–102619–0
			2.990	.190	3.300	3.000		30	62	7–102619–9
			2.890	.190	3.200	2.900		29	60	7–102619–8
			2.790	.190	3.100	2.800		28	58	7–102619–7
			2.690	.190	3.000	2.700		27	56	7–102619–6
			2.590	.190	2.900	2.600		26	54	7–102619–5
			2.490	.190	2.800	2.500		25	52	7–102619–4
			2.390	.190	2.700	2.400		24	50	7–102619–3
6 OBSOLETE			2.290	.190	2.600	2.300		23	48	7–102619–2
			2.190	.190	2.500	2.200		22	46	7–102619–1
			2.090	.190	2.400	2.100		21	44	7–102619–0
6 OBSOLETE			1.990	.190	2.300	2.000		20	42	6–102619–9
			1.890	.190	2.200	1.900		19	40	6–102619–8
6 OBSOLETE			1.790	.190	2.100	1.800		18	38	6–102619–7
			1.690	.190	2.000	1.700		17	36	6–102619–6
			1.590	.190	1.900	1.600		16	34	6–102619–5
6 OBSOLETE			1.490	.190	1.800	1.500		15	32	6–102619–4
			1.390	.190	1.700	1.400		14	30	6–102619–3
6 OBSOLETE			1.290	.190	1.600	1.300		13	28	6–102619–2
			1.190	.190	1.500	1.200		12	26	6–102619–1
			1.090	.190	1.400	1.100		11	24	6–102619–0
			.990	.190	1.300	1.000		10	22	5–102619–9
			.890	.190	1.200	.900		9	20	5–102619–8
			——	.490	1.100	.800		8	18	5–102619–7
			——	.390	1.000	.700		7	16	5–102619–6
			——	.390	.900	.600		6	14	5–102619–5
			——	.290	.800	.500		5	12	5–102619–4
			——	.290	.700	.400		4	10	5–102619–3
			——	.190	.600	.300		3	8	5–102619–2
			——	.190	.500	.200		2	6	5–102619–1
6 OBSOLETE			3.490	.190	3.800	3.500		35	72	3–102619–4
			3.390	.190	3.700	3.400		34	70	3–102619–3
			3.290	.190	3.600	3.300		33	68	3–102619–2
			3.190	.190	3.500	3.200		32	66	3–102619–1
			3.090	.190	3.400	3.100		31	64	3–102619–0
			2.990	.190	3.300	3.000		30	62	2–102619–9
			2.890	.190	3.200	2.900		29	60	2–102619–8
			2.790	.190	3.100	2.800		28	58	2–102619–7
			2.690	.190	3.000	2.700		27	56	2–102619–6
			2.590	.190	2.900	2.600		26	54	2–102619–5
			2.490	.190	2.800	2.500		25	52	2–102619–4
SUPERCEDED BY 7–102619–3			2.390	.190	2.700	2.400		24	50	2–102619–3
			2.290	.190	2.600	2.300		23	48	2–102619–2
6 OBSOLETE			2.190	.190	2.500	2.200		22	46	2–102619–1
			2.090	.190	2.400	2.100		21	44	2–102619–0
SUPERCEDED BY 6–102619–8	4		1.990	.190	2.300	2.000		20	42	1–102619–9
			1.890	.190	2.200	1.900		19	40	1–102619–8
6 OBSOLETE			1.790	.190	2.100	1.800		18	38	1–102619–7
			1.690	.190	2.000	1.700		17	36	1–102619–6
SUPERCEDED BY 6–102619–5			1.590	.190	1.900	1.600		16	34	1–102619–5
6 OBSOLETE			1.490	.190	1.800	1.500		15	32	1–102619–4
SUPERCEDED BY 6–102619–3			1.390	.190	1.700	1.400		14	30	1–102619–3
6 OBSOLETE			1.290	.190	1.600	1.300		13	28	1–102619–2
SUPERCEDED BY 6–102619–1			1.190	.190	1.500	1.200		12	26	1–102619–1
SUPERCEDED BY 6–102619–0			1.090	.190	1.400	1.100		11	24	1–102619–0
SUPERCEDED BY 5–102619–9			.990	.190	1.300	1.000		10	22	102619–9
SUPERCEDED BY 5–102619–8			.890	.190	1.200	.900		9	20	102619–8
SUPERCEDED BY 5–102619–7			——	.490	1.100	.800		8	18	102619–7
SUPERCEDED BY 5–102619–6			——	.390	1.000	.700		7	16	102619–6
SUPERCEDED BY 5–102619–5			——	.390	.900	.600		6	14	102619–5
SUPERCEDED BY 5–102619–4			——	.290	.800	.500		5	12	102619–4
SUPERCEDED BY 5–102619–3			——	.290	.700	.400		4	10	102619–3
SUPERCEDED BY 5–102619–2			——	.190	.600	.300		3	8	102619–2
SUPERCEDED BY 5–102619–1			——	.190	.500	.200		2	6	102619–1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± –
1 PLC ± –
2 PLC ± –
3 PLC ± .005
4 PLC ± –
ANGLES ± –

MATERIAL: 3

FINISH: SEE TABLE

DWN R BROWN 16AUG05
CHK J GESFORD 16AUG05
APVD J GESFORD 16AUG05
PRODUCT SPEC —
APPLICATION SPEC —
WEIGHT —

TE Connectivity Ltd.

NAME: HDR ASSY, MOD II, SHROUDED, 4 SIDES, DBL ROW, VERTICAL, 100X.100 CL, –

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-102619	—

CUSTOMER DRAWING | SCALE 4:1 | SHEET 1 OF 1 | REV K3