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REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	C	REV PER ECN-24-284415	17SEP2024	LP	JG

WARNING - THIS DOCUMENT CONTAINS TECHNOLOGY WHOSE EXPORT IS RESTRICTED BY THE EXPORT ADMINISTRATION REGULATIONS ("EAR") PURSUANT TO 15 C.F.R. PARTS 730-774. VIOLATIONS OF THE EAR ARE SUBJECT TO SEVERE CRIMINAL PENALTIES UNDER THE EXPORT CONTROL REFORM ACT, AS AMENDED (TITLE 50, U.S.C., SEC. 4801, ET SEQ.).

RECOMMENDED CABLE PREPARATION

BUSHING	BRASS PER ASTM B16	SILVER PLATE PER ASTM B700
WASHER	BRASS PER ASTM B16	NICKEL PLATE PER SAE-AMS-QQ-N-290
COUPLING NUT	BRASS PER ASTM B16	SILVER PLATE PER ASTM B700
SPRING WASHER	BeCu PER ASTM B194	N/A
GASKETS	SILICONE RUBBER PER A-A-59588	N/A
SHELL	BRASS PER ASTM B16	SILVER PLATE PER ASTM B700
OUTER CONTACT	BeCu PER ASTM B196	SILVER PLATE PER ASTM B700
DIELECTRIC	PTFE FLUOROCARBON PER ASTM-D-1457	N/A
INNER FERRULE	BRASS PER ASTM B16 OR B36	NICKEL PLATE PER SAE-AMS-QQ-N-290
CENTER CONTACT	BRASS PER ASTM B16	GOLD PLATE PER ASTM B488 OVER NICKEL PLATE PER SAE-AMS-QQ-N-290
CRIMP FERRULE	COPPER OR BRASS ALLOY ROCKWELL B 45 MAX	SILVER PLATE PER ASTM B700
COMPONENT	MATERIAL	FINISH

NOTES:

① STAMP PART "132390-2 & AMP" ON INDICATED SURFACE

② PUSH SEAL OVER FERRULE

3. FOR USE ON CABLE SIZE KX23 & RG400U

4. INSTRUCTION SHEET 408-2336

220045-2	132390-2
CRIMP TOOL	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	17SEP2024	TE Connectivity	
DIMENSIONS:		CHK	17SEP2024		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	17SEP2024		
mm		NAME	D. WILSON		
0 PLC ±0.1		PRODUCT SPEC		C SERIES PLUG CONNECTOR ASSEMBLY	
1 PLC ±0.1		APPLICATION SPEC		SIZE	CAGE CODE
2 PLC ±0.05		WEIGHT		A2	00779
3 PLC ±0.025		CUSTOMER DRAWING		DRAWING NO	
4 PLC ±		SCALE	3:1	C-132390	
ANGLES ±0.5		SHEET	1	RESTRICTED TO	
FINISH		OF	1	REV	
		REV	C		

1471-9 (3/13)