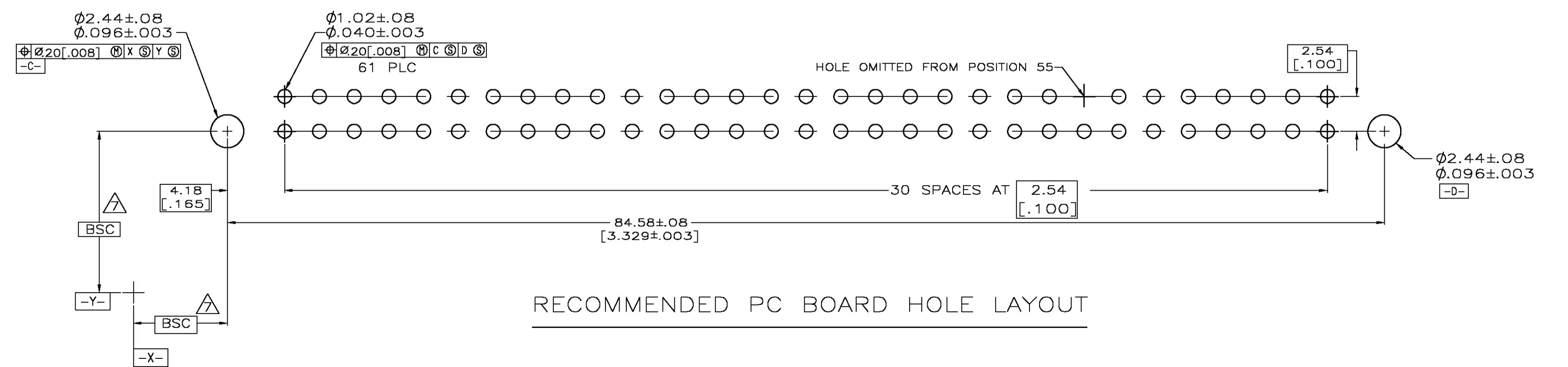


- 1 HOUSING AND SUPPORT BLOCK: GLASS FILLED POLYESTER; COLOR: BLACK.
- 2 CONTACT: PHOSPHOR BRONZE.
- 3 NICKEL PLATE: 0.00127 [.000050] MIN - ALL OVER.
- 4 TIN-LEAD PLATE: 0.00254 [.000100] MIN - SOLDER POSTS.
- 5 GOLD PLATE: 0.00076 [.000030] MIN - CONTACT AREA.
- 6 AMP PART NUMBER, DATE CODE AND CSA LOGO MAY BE MARKED IN APPROXIMATE AREA SHOWN.
- 7 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER
- 8. THE MECHANICAL PERFORMANCE OF THIS RIGHT ANGLE CONNECTOR RELIES DIRECTLY ON THE END USER TO SUPPORT THE PC BOARD AND CONNECTOR ASSEMBLY. FAILURE TO DO SO WILL HAVE A NEGATIVE IMPACT ON THE CONNECTORS RELIABILITY.



31	1364499-1
NO OF POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN M. MORRIS 27JUL00	APVD M. BOWERS 27JUL00	NAME M. BOWERS	TYCO Electronics Tyco Electronics Corporation Harrisburg, Pa 17105-3608
0 PLC ± -	1 PLC ± 0.3 [.010]			PRODUCT SPEC 108-9039	CONNECTOR ASSEMBLY, RIGHT ANGLE, .100CL, 31 DUAL POSITION WITH SUPPORT BLOCK
1 PLC ± 0.3 [.010]	2 PLC ± 0.13 [.005]			APPLICATION SPEC	
2 PLC ± 0.13 [.005]	3 PLC ± -			SIZE	CAGE CODE DRAWING NO
3 PLC ± -	4 PLC ± -			WEIGHT	A1 00779 C=1364499
4 PLC ± -	ANGLES ± -			CUSTOMER DRAWING	SCALE 4:1 SHEET 1 OF 1 REV D