

		·	1205		1.205202				
	DRAWING MADE IN THIRD ANGLE PROJECTIC		ואד אד אד אד אד אד אד א		1385292 Name: eemale terminial - 21	2 25 MM2 FORD (CNI)	-1 LEADMA	AKER MECH POST FEED	/home/us016926/DMTECmod
		RST GED G	35 MACHINE RAM FRAME RETAINING MACHINE GUARD	1393367-1	NAME: FEMALE TERMINAL .22	235 MM* FURD (SN) > TERMINAL AMP CRIMP SPECS	-2 BENCH MC		
		22500-1	FRAME RETAINING REFINE GUARD	1393364-1	PAD	CRIMP HEIGHT WIRE SIZE	-3 BENCH MC		
		65435-5 54500-1		1393364-2		.002 [1.04 ±0.05mm] .35mm ² or 22AWG	REF REF REF	- B 22594-8	NUT, HEX (1/2-20) 70
	<u> </u>			1438299-1		.002 [0.91 ±0.05mm] .25mm ²	REF REF REF	- B 240628-1	PLATE, ADJUSTMENT 69
					B 1030 -		REF_REF_REF_	- B 240626-1 - B 240633-1	SHAFT, PIVOT 68 BUSHING 67
	1				D	NOT USED	REF REF REF	- A 455680-1	LEVER, INTERMEDIATE 66
	1	74 (40)	BRKT (REF)		CRIMP	SIZE TYPE RANGE	REF REF REF	- B 240629-1	BLOCK, PIVOT 65 D
	1		AMP-O-LECTRIC TM TERM GUARD G TERMINATOR GUARD			55 [1.40mm] F .2235mm ²		- A 240632-2	SCREW, ADJ FEED ROD 64
						66 [1.68mm] 0 –	REF_REF_REF_	- B 240659-3 - B 240658-1	PIN, CAM ROLLER 63 ROLLER, CAM 62
	84		\sim (100) (102)	WIRE STRIP LEN	NGTH TERM APPL SPEC FEE	D APPL INSTRUCTION SET UP GAGE LAYOU	T REF REF REF	- B 454398-2	ROD, FEED 61
	1			.15818	88 114-13060 .31			- A 454178-1	GUIDE, FEED ROD 60
	1			2 2 2	2 - C 5-354779-6	129 9 PIN, WIRE DISC (.3270)C 128	REF REF REF	- C 454220-1 - D 454485-1	CAP, RAM 59 HOUSING 58
	1	TR D		2 2 2	2 - C 5-354779-4			- 0 434403-1	57
MENT	1	(113) (108) B_{1}		2 2 2	2 - C 4-354779-2		1 1 1	- B 458537-2	PAWL, FEED 56
DOCU	(F		Fr Fr Contraction of the second secon		1 – A 986950–1	WASHER, FLAT PRECISION 125	REF REF REF	- B 240624-1	PIN, FEED FINGER 55
LLED					<u>1 – A 217238–1</u> 1 – – 4088040	GENERAL INSTRUCTION PACKAGE 124 SF APPL INST 408-8040 123	REF REF REF	- B 691499-1 - B 690541-1	SPRING, FEED FINGER54HOLDER, FEED FINGER53
NTRO			2 62 $63/2$ 2			122	REF REF REF	- A 455679-1	LEVER, TERMINAL FEED ARM 52
A CO	$ (60)^{(21)} $					121	1 1 1	- A 811242-2	BUMPER, HOLDDOWN 51
e 12					EF - A 1-21030-1 EF - A 1-21030-6	PIN,DOWEL (Ø.187×.50) LEVER 120 PIN,DOWEL (Ø.187×1.25) HOUSING 119		- A 690753-1 - B 690602-6	SPACER, TONKER50CAM, PRE-FEED 1 5/8 ST49
AWIN		H-0-00			EF - A 21045-3	RING, RET "C" (Ø. 187) FD FING PIN 118		- B 690602-6	CAM, PRE-FEED 1 1/8 ST 48
5 DH				1 1 1	1 – A 21024–5	WASHER, LOCK (#10) ADJ BLOCK 117	1	- B 690501-4	CAM, POST-FEED 1 5/8 ST 47
Ŧ					EF - A 21024-5	WASHER, LOCK (#10) ADJ PLATE 116		- B 459456-1	APPLICATOR, BASIC (SUBASSY) 46
		G (119) (58) (66) (120)		REF REF RE	EF - A 21024-5 2 - A 21024-2	WASHER,LOCK(#10)FEED GDE ROD 115 WASHER,LOCK(#4)FRONT STP GUIDE 114		- A 690191-1 - C 455673-1	PLUG, NYLON 45 RAM 44
				REF REF RE	EF - A 5-21028-1	PIN, SLT SPR (Ø. 125x.50) ADJ ROD 113		- A 690125-1	WASHER, LAMINATED 43 C
	1	$\langle A \rangle \langle A \rangle \langle A \rangle$				112	1 1 1	- A 690124-1	WASHER, RAM 42
	1			4 4 4 REF REF RE	1 1 210211	WASHER,LOCK (#8) STRIPPER 111 WASHER,FLAT (Ø5/16) SCREW ADJ 110		- A 7-21002-9 - A 23241-6	BOLT, CRIMPER(5/16×1.00) 41 BALL, STEEL 40
	1			KEF KEF KE	EF - A 21899-4	109		- A 23241-6 - A 690170-1	BALL, STEEL40SPRING, COMPRESSION39
	(126)	Î IIÎ		1 1 1	1 – A 21018–5	NUT, HEX (NO. 6) HOLDDOWN 108		- C 690142-1	DISC, INSULATION 38
	(127)	× [26]		REF REF RE	EF – A 21068–5	NUT, HEX (6-32) FEED ADJ 107		- D 354777-1	WIRE DISC, PLASTIC 37
		POS D				106		- A 22480-5 - B 690212-1	WASHER, SPRING 36 POST, RAM 35
						103		- B 2-690786-3	SUPPORT, TERMINAL 34
		(128)	1 (85) (82) RE		1 – A 21009–2	SCR, SKT SET (1/4-20x.25 LW) RAM 103	REF REF REF	- D 455675-1	PLATE, BASE 33
Þ				2 2 2 REF REF RE	2 – A 21017–2 EF – A 6–23715–5	SCR, DRIVE (#2x. 19) ID PLATE 102			32
		(54) (54)			1 – B 461264–1	SCR, PAN HD (6-32×1.50) FEED ADJ 101 PLATE, IDENTIFICATION 100	REF REF REF	- B 455689-1	BLOCK, STRIP GUIDE ADJ 30
	REF(37)			2 2 2	2 – A 3-21002-0	SCR, BHC (10-32×.88) DRAG 99	1 1 1	- C 318756-3	STRIP GUIDE PLATE ASSY 29
		POS B 56			1 – A 22733–8	SCR, BHC (8-32x.38 LW) ANVIL 98	1 1 1	- C 1-455888-0	SPACER, FRONT SHEAR DEP 28
	1 (126)	(85)		REF REF RE REF REF RE	EF - A 2-21002-9 EF - A 2-22733-8	SCR,BHC(10-32x.75)CAP 97 SCR,BHC(1/4-20x.62)HOUSING 96	2 2 2	- A 1-22284-0 - B 690546-1	SPRING, DRAG27LEVER, DRAG RELEASE26
		(114)		REF REF RE		SCR, BHC (10-32x.50) SG ADJ BLOCK 95		8 888818 1	DRAG, TERMINAL 25
	۹		D FENCE SET-UP DIM	6 6 E	6 – A 2-21002-2			- D 9-690504-7	GUIDE, STRIP (REAR) 24
		REF 23 (30)				93		- A 690438-1 - B 690472-2	GUIDE, STRIP (FRONT)23STRIPPER22
	(94)			1 1 1	1 – A 1-21002-7	SCR, BHC (6-32x.38) CAM 91	REF REF REF		SPRING, FEED RETURN 21 E
						90			20
		29 REF 6(81)				89	1 1 -	- B 691353-1	STRIPPER 19
		REF 681	$ \begin{array}{c c} & & & \\ $			88			18
		G		1 1 1	1 – A 2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER 86	1 1 1	- B 318563-1	GUARD, CHIP, FRONT 16
				2 2 2	2 – A 1–21000–3	SCR, SHC (4-40x.25) F ST GUIDE 85			15
2001				3 3 3 REF REF RE	3 – A 2–21000–7 EF – A 3–21000–7	SCR, SHC (8-32×.50) STR IPPER 84 SCR, SHC (10-32×.75) FEED ROD GD 83			14
	(25)			REF REF RE		SCR, SHC (10-32x.75) FEED ROD GD 83 SCR, SHC (10-32x.62) FD ADJ BLK 82		- A 3-22280-3	SPRING, SHEAR 12
,				6 1 1 1	1 – A 3–21000–4	SCR, SHC (10-32x.38) SG ADJ BL 81		- B 690461-1	STOP, SHEAR 11
	(99)			REF REF RE		SCR, SHC (10-32x.38) PIVOT BLK 80		- C 690459-1	HOLDER, SHEAR (FRONT) 10
RVED.			(94) (94) / <i>L</i>	3 - REF - 3 REF	<u> B 455749-1</u> B 679532-1	GUARD, WINDOW 79 INSERT, GUARD 78		- C 1-454276-9 - C 1-662183-8	SHEAR, FLOAT (FRONT) 9 ANVIL 8
& ICAT						77			7
RIGHT RIGHT	POST FEED 1 5/8 STROKE PRE F	FEED 1 1/8 STROKE PRE FEED 1 5/8 STROK	KE] / RECOMMENDED SPARE PARTS.			76			6
ALL ALL			GREASE LIGHTLY.			SPRING, ASSIST 74		- C 1-455889-4 - B 238011-8	DEPRESSOR, SHEAR (FRONT) 5 SPACER, BLOCK CRIMPER 4
D E			3 Guard must be in place when operating			SPRING, ASSIST 74 SCR,SHC (6-32x.25 SL) INS DISC 73		- B 238011-8 - C 7-683454-4	SPACER, BLOCK CRIMPER 4 CRIMPER, INSULATION 3
ATE RE	(REF)		APPLICATOR IN A BENCH MACHINE.	REF REF RE		WASHER, SPECIAL 72		- C 455888-7	SPACER, CRIMPER 2
RE		(49)	A LUBRICATE DAILY USING NO. 20 MACHINE OIL.	REF REF RE		SPACER 71		- C 1-456402-4	CRIMPER, WIRE 1
MP INCORPORATE			5. ITEMS WITH GTY OF REF SPECIFIED (EXCEPT	-3 -2 -	-1 U/M DWG PART NO	DESCRIPTION ITEM NO	-3 -2 -1	3120	DESCRIPTION ITEM
RE BY AMP INCORPORATE	A7 ROTATED 180° B	B B B	, E TIEME WITH THY TE DEE SDECTETED (EVCEDT		R ASSY	PARTS LIST	QTY REQD PER ASS		SSY NO (WHEN BLANK, USE DWG REVISION)
BY AMP INCORPORATE	B	ROTATED 180° ROTATED 180° B B B B K TERMINATOR G TERMINATOR		QTY REQD PER					
HED. RE	B	BBBB	ITEMS 78 AND 79) ARE USED ON ITEM 46.	GIY REQD PER		H ECR-05-017302 G	B 12-05 DIMENSIONS IN INCH	ES. MATL _ HT TR	- FIN -
PUBL 15HED. BY ANP INCORPORATE	B	BBBB		UTY REQD PER	·	G1 ECN 0150-0374-04 T	E 3-04 DO NOT SCALE PRINT	· _	FIN
15 UNPUBLISHED. BY ANP INCORPORATE	B	BBBB	ITEMS 78 AND 79) ARE USED ON ITEM 46.	GIY REQUIPER		61 ECN 0150-0374-04 T 6 ECN 0150-1206-03 T F 0150-1172-03 E	E 3-04 DO NOT SCALE PRINT E 11-03 TOLERANCES UNLESS H 0CT03 OTHERWISE SPECIFIED E 8.03 2 PLC DEC ±.02		FIN
AMING IS UNPUBLISHED. BY APP INCORPORATE RIGHT 2001 BY APP INCORPORATE	B	BBBB	ITEMS 78 AND 79) ARE USED ON ITEM 46.	GIY REOD PER		G1 ECN 0150-0374-04 T G ECN 0150-1206-03 T F 0150-1172-03 E E ECN 0150-0926-03 T D ECN 0150-0700-03 T C 1 ECN 0150-0118-03 T	E 3-04 DO NOT SCALE PRINT E 11-03 TOLERANCES UNLESS H 0CT03 OTHERWISE SPECIFIEI E 8-03 2 PLC DEC ±.02 3 PLC DEC ±.02 A PLC DEC ±.02 3 PLC DEC ±.2 3 NOIES ±.2	 D,	Harrisburg, PA 17105-3608
HIS DRAWING IS UNPUBLISHED. BY ANP INCORPORATE	LEADMAKER	B B B B C C TERMINATOR	ITEMS 78 AND 79) ARE USED ON ITEM 46.	UTY REGD PEH		G1 ECN 0150-0374-04 T G ECN 0150-1206-03 T F 0150-1172-03 E E ECN 0150-0926-03 T D ECN 0150-0700-03 T C 1 ECN 0150-0118-03 T	E 3-04 DO NOT SCALE PRINT E 11-03 TOLERANCES UNLESS H 0CT03 OTHERWISE SPECIFIEI E 8-03 2 PLC DEC ±.02 3 PLC DEC ±.02 A PLC DEC ±.02 3 PLC DEC ±.2 3 NOIES ±.2		Harrieburg, PA 17105-3608
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This pervise is unevertises.	LEADMAKER	B B B B C C TERMINATOR	ITEMS 78 AND 79) ARE USED ON ITEM 46.		4	G1 ECN 0150-0374-04 T G ECN 0150-1206-03 T F 0150-1172-03 E E ECN 0150-0226-03 T D ECN 0150-0700-03 CI C1 ECN 0150-0118-03 T C ECN 0150-0669-02 CI B ECN 0150-0275-02 CI	E 3-04 BO NOT SCALE PRINT E 11-03 TOLERANGES UNLESS OTHERWISE SPECIFIC TOLERANGES SPECIFIC F 8-03 F 9-03 F 100 DEC ±-02 F 2-03 ANGLES ±- 4 PLC DEC ±- 4 PLC DEC ±- 4 PLC DEC ±- 7 RUME02 SURF TEXTURE, √ R MAR02 BEMOYE BURSS, BREAL		Henrieburg, PA 17108-3608 M APPLICATOR MACHINE REF 1385292 SHEET REV 1 of 1 H

CUSTOMER DRAWING

DRAWING NUMBER - 1385292 SHEET 2 OF 2 REV. H1