

NOTES:

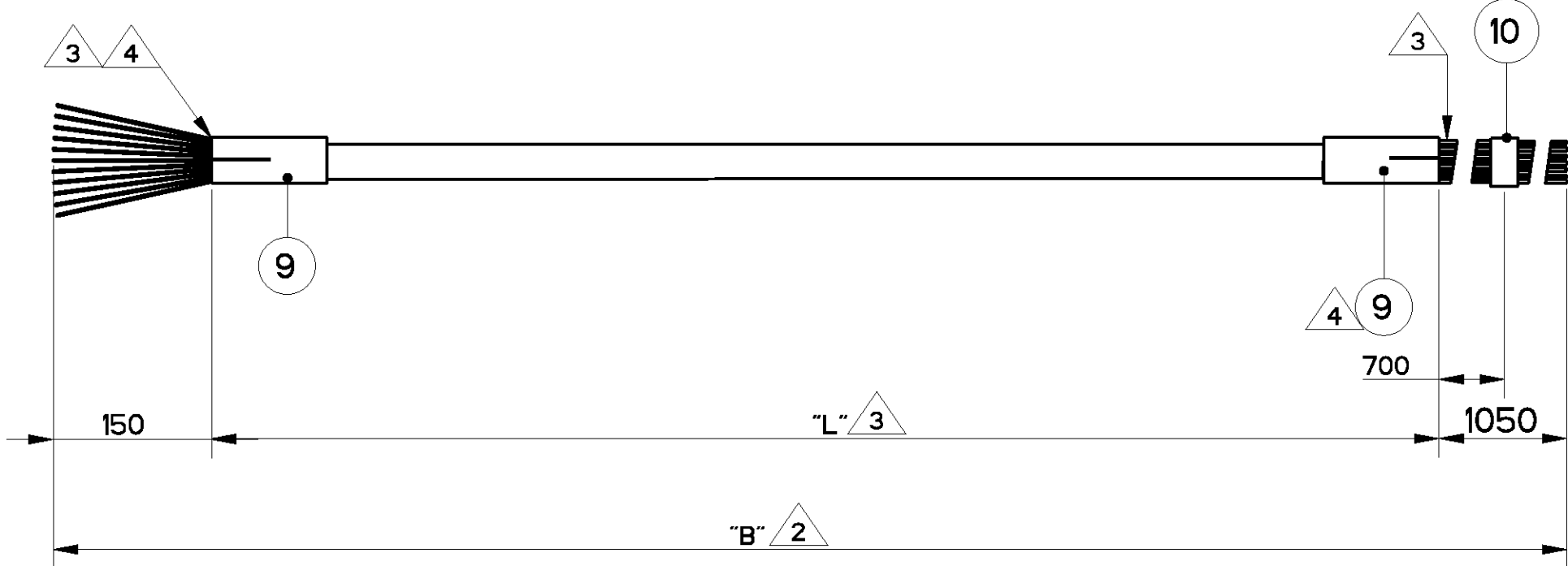
- 1 TEXT ON LABEL,SEE 118-19330 AND DASHNUMBER TABLE
- 2 CUTTING LENGTH "B" SEE DASHNUMBER TABLE
- 3 STRIPPING LENGTH OUTER JACKET,JACKET LENGTH "L" SEE DASHNUMBER TABLE
- 4 CABLE PREPARATION ACCORDING TO SPEC 118-19354
- 5 ASSEMBLY IS TESTED ELECTRICALLY AND CHECKED ON CONFIGURATION
- 6 FOR WIRING SCHEME SEE SHEET 2
- 7 CLAMP ITEM 12 IS AT THE POSITION OF THE TAPE
- 8 ATTACH SCREW ITEM 8 TO CABLE ASSY PLASTIC BAG
- 9 APPLY METAL STRIPS(2X) AT BOTH ENDS WITH APPROPRIATE TOOL (SEE 118-19368)
- 10 USE MT MATIC 876095-9 OR HANDTOOL 548060-3 FOR TERMINATION
- 11 THE ASSEMBLY IS ELECTRICALLY TESTED ON CONTINUITY
- 12 INSULATION RESISTANCE >20MOhm AT 500V
- 13 USE TERMINATION TOOL 9-1714026-9

SIDE B

SIDE A

SIDE B

SIDE A



12	H70764-B172-J210	-	STRAIN RELIEF	1
11	C39334-A166-A2	-	SPLITTING STRIP 24DA	1
10	4657/25	-	TESA TAPE	AR
9	1245-25MM	-	COPPER FOIL 25MM 1245	AR
8	H63150-X3509-S180	-	SHETMETAL SCREW	1
7	C39322-Z7001-C19	-	LABEL	AR
6	V32601-Z2402-M404	-	CABLE 24X2.26AWG FOIL/BRAID SHLD.	AR
5	C39334-Z123-C1	-	SIVAPACK INSULATION STRIP	1
4	C39334-A123-C34	-	SIVAPACK STRAIN RELIEF STRIP	2
3	C39334-A123-C24	-	SIVAPACK COVER	1
2	C39334-A123-C19	-	SIVAPACK SHIELD	1
1	C39334-Z123-A2	-	SIVAPACK CONN KIT 20/40 POS.	1
ITEM	SIEMENS PN.	PARTNUMBER	DESCRIPTION	QTY.

THIS DRAWING IS A CONTROLLED DOCUMENT FOR Tyco Electronics Nederland B.V.
IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING
ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

DIMENSIONS:
mm

MATERIAL

TOLERANCES UNLESS
OTHERWISE SPECIFIED:

0 PLC ± -
1 PLC ± -
2 PLC ± -
3 PLC ± -
4 PLC ± -
ANGLES ± 0.2°
FINISH

OWN
B S VISWESWARA 30-Nov-04

CHK
TOM VISSERS

APVD
TOM VISSERS

PRODUCT SPEC
-

APPLICATION SPEC
-

WEIGHT
-

NAME
SIVAPAC/SPLITTING STRIP CABLE ASSY

SIZE
A2

CAGE CODE
00779

DRAWING NO
1652364

CUSTOMER DRAWING

SCALE 1:1

SHEET 1 OF 2

REV B

AMP Tyco Electronics Nederland B.V.
Hertogenbosch, THE NETHERLANDS

4

3

2

1

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LOC

DIST

REVISIONS

H

-

LTR

DESCRIPTION

DATE

APVD

-

SEE SHEET 1

-

-

WIRING SCHEME: 1652364-X

SIDE A	COLOR	SIDE B
20	WHITE/BLUE	0A
38	BLUE/WHITE	0B
18	WHITE/ORANGE	1A
17	ORANGE/WHITE	1B
16	WHITE/GREEN	2A
15	GREEN/WHITE	2B
14	WHITE/BROWN	3A
13	BROWN/WHITE	3B
12	WHITE/GREY	4A
11	GREY/WHITE	4B
10	RED/BLUE	5A
9	BLUE/RED	5B
8	RED/ORANGE	6A
7	ORANGE/RED	6B
6	RED/GREEN	7A
5	GREEN/RED	7B
4	RED/BROWN	8A
3	BROWN/RED	8B
2	RED/GREY	9A
1	GREY/RED	9B
37	BLACK/BLUE	10A
36	BLUE/BLACK	10B
35	BLACK/ORANGE	11A
34	ORANGE/BLACK	11B

SIDE A	COLOR	SIDE B
32	BLACK/GREEN	12A
31	GREEN/BLACK	12B
30	BLACK/BROWN	13A
29	BROWN/BLACK	13B
27	BLACK/GREY	14A
26	GREY/BLACK	14B
24	YELLOW/BLUE	15A
23	BLUE/YELLOW	15B
58	YELLOW/ORANGE	16A
57	ORANGE/YELLOW	16B
56	YELLOW/GREEN	17A
55	GREEN/YELLOW	17B
54	YELLOW/BROWN	18A
53	BROWN/YELLOW	18B
52	YELLOW/GREY	19A
51	GREY/YELLOW	19B
50	VIOLET/BLUE	20A
49	BLUE/VIOLET	20B
48	VIOLET/ORANGE	21A
47	ORANGE/VIOLET	21B
46	VIOLET/GREEN	22A
45	GREEN/VIOLET	22B
44	VIOLET/BROWN	23A
43	BROWN/VIOLET	23B
COVER	BRAID	

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PRODUCT SPEC
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APPLICATION SPEC
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WEIGHT
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CUSTOMER DRAWING

NAME
SIVAPAC/SPLITTING STRIP CABLE ASSY

SIZE
A2

CAGE CODE
00779

DRAWING NO
1652364

SCALE
1:1

SHEET
2

OF
2

REV
B

AMP Tyco Electronics Nederland B.V.
5-HERTOGENBOSCH, THE NETHERLANDS

AMP 1471-9 REV 05JUNE95