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1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

20

REVISIONS

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P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	INITIAL RELEASE	13APR2018	RS	SZ
	B	REVISE PER ECR-19-006380	28APR2019	RL	SZ
	B2	ADD STAMPING NOTES PER ECR-22-129596	11FEB2022	RL	SH

25.40  
18.70  
6.70  
8.00  
DIM.A  
2-Ø5.10±0.10  
DIM.B MIN.  
(15u" MIN. GOLD PLATING AREA,  
BOTH SIDES)

D(GOUGE)  
H(BURR)  
THICKNESS  
STAMPING DIRECTION

STAMPING CUTTING EDGE  
COSMETIC CRITERIA:  
BURR: H<0.2MM  
GOUGES: D<0.4MM

3.17±0.05

NOTES:

- MATERIAL: COPPER ALLOY.
- FINISH: 100u" MIN. NICKEL PLATING OVER ALL;  
GOLD FLASH OVER ALL ON NICKEL.  
GOLD PLATING OVER GOLD FLASH ON CONTACT AREA.
- NO SHARP EDGE AND DIRT ON SURFACE ARE ALLOWED

8.00	36.00	2204929-3
8.00	36.00	2204929-2
7.00	35.00	2204929-1
DIM.B	DIM.A	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN RADAR SUN 23-JUN-17	TE Connectivity	
DIMENSIONS: mm		CHK SUNY ZHAO 23-JUN-17		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD SUNY ZHAO 23-JUN-17	NAME MATING BLADE, CROWN CLIP SOCKET	
0 PLC ±- 1 PLC ±0.30 2 PLC ±0.20 3 PLC ±- 4 PLC ±- ANGLES ±-		PRODUCT SPEC -	-	
MATERIAL -		FINISH -	APPLICATION SPEC -	RESTRICTED TO -
		WEIGHT -	SIZE A3	CAGE CODE 00779
		CUSTOMER DRAWING	DRAWING NO C-2204929	REV B2
		SCALE 2:1	SHEET 1 OF 1	

1470-19 (3/13)