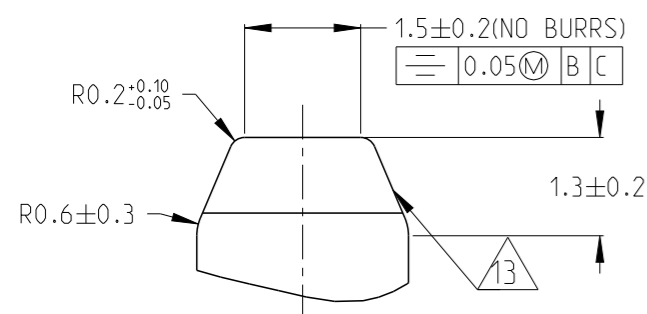
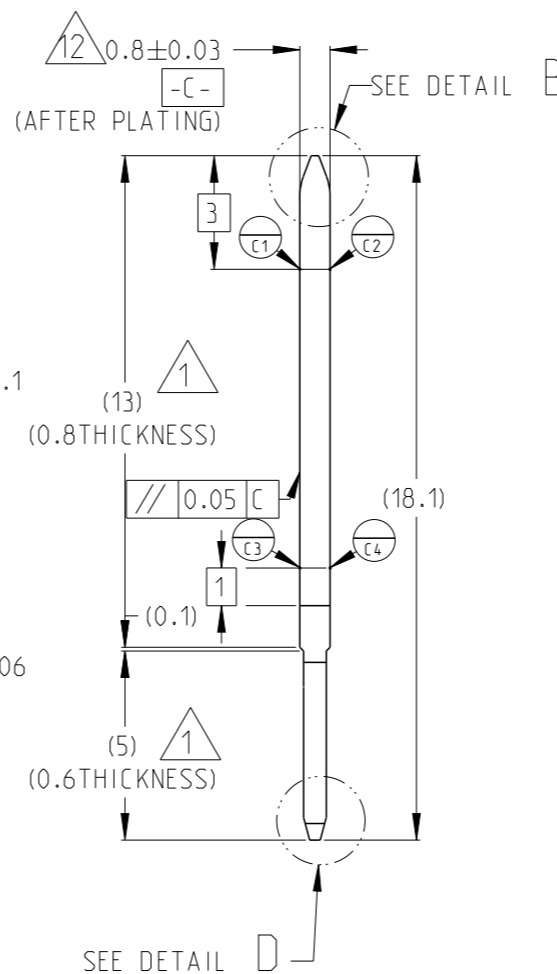
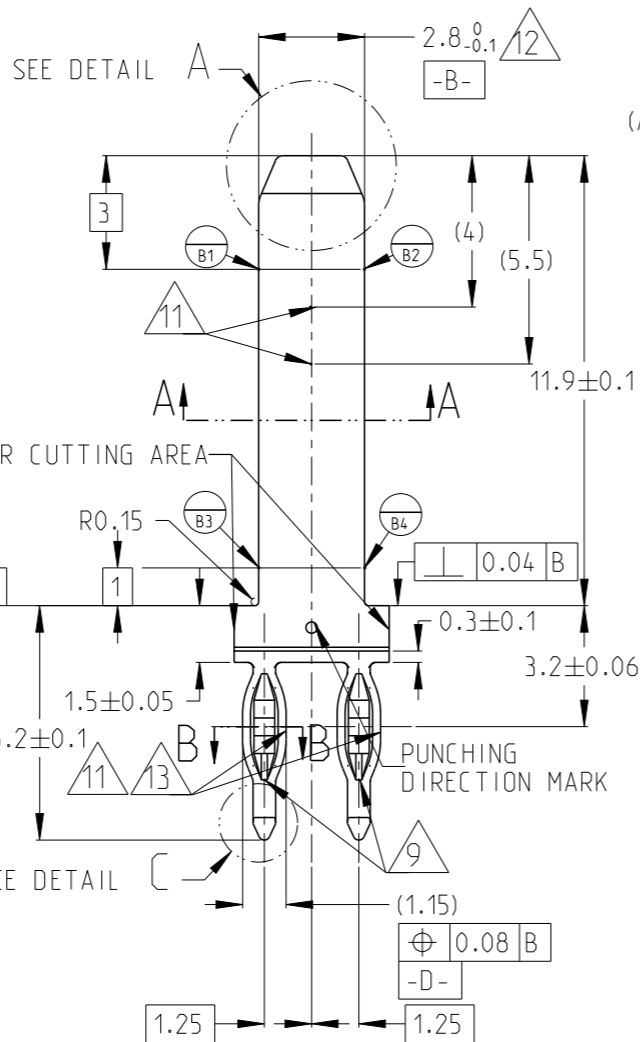


REVISIONS

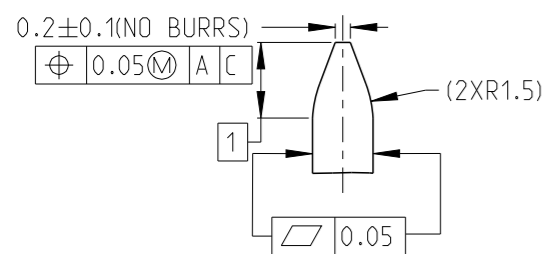
P	LTR	DESCRIPTION	DATE	DWN	APVD
A3		ECR-20-007451	27MAY20	H.S	W.W
A4		ECR-22-157165	01NOV22	Y.Z	E.J
A5		ECR-24-219607	04SEP24	Y.Z	E.J
A6		ECR-24-226874	12NOV24	Y.Z	E.J



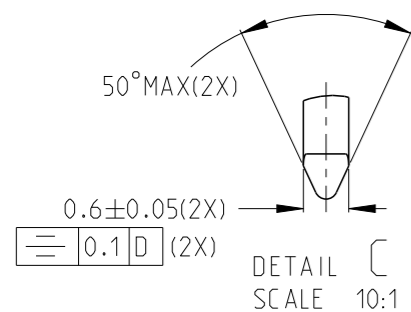
DETAIL A SCALE 10:1



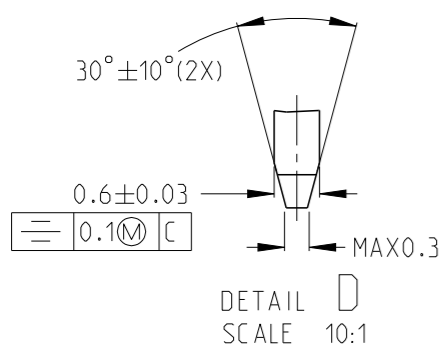
SEE DETAIL D



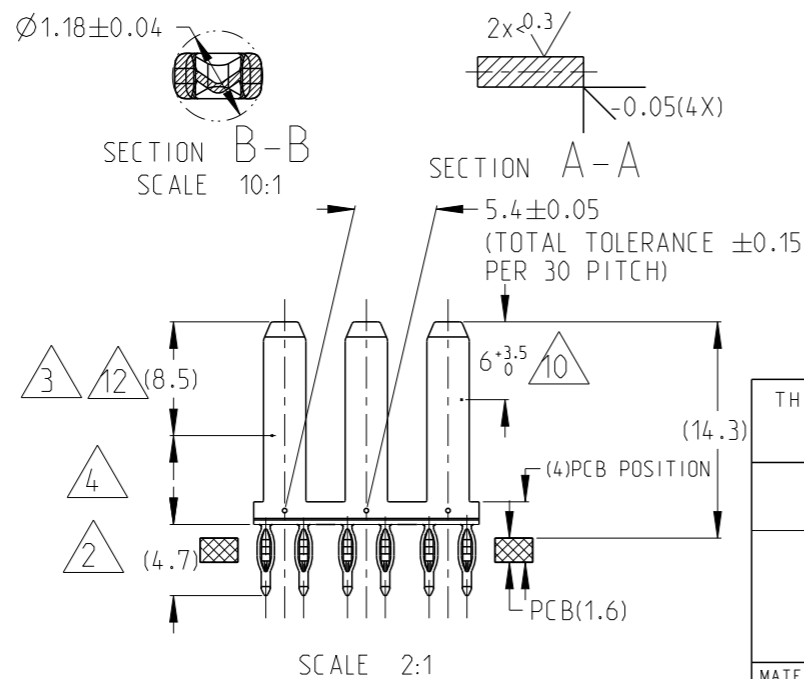
DETAIL B SCALE 10:1



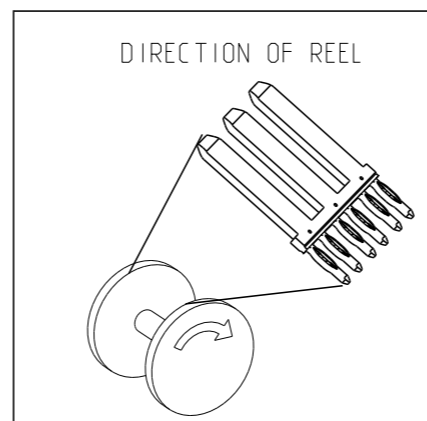
DETAIL C SCALE 10:1



DETAIL D SCALE 10:1



SCALE 2:1



THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
mm	0 PLC ±
	1 PLC ±0.1
	2 PLC ±0.01
	3 PLC ±0.001
	4 PLC ±0.0001
	ANGLES ±
MATERIAL	FINISH
1	-

DWN	G.YAN	05JUN2018
CHK	W.WU	06JUN2018
APVD	L.YIN	08JUN2018
PRODUCT SPEC		
APPLICATION SPEC		
WEIGHT		
CUSTOMER DRAWING		

DWN		05JUN2018		GATEWAY	
CHK		06JUN2018		GATEWAY	
APVD		08JUN2018		GATEWAY	
PRODUCT SPEC				GATEWAY	
APPLICATION SPEC				GATEWAY	
WEIGHT				GATEWAY	
NAME		MS-B TAB PIN 2.80 X 0.80			
SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO		
A3	00779	C-2323889			
SCALE		SHEET		REV	
5:1		1 OF 1		A6	

- 1 MATERIAL: CuSn6,H05.
- 2 0.35~0.75 um MATTE TIN OVER 1.27 TO 2.2 um Ni.
- 3 0.76~1.5 um BRIGHT TIN OVER 1.0 TO 2.0 um Ni.
- 4 0.1 Min um Sn OVER 0.5um MIN Ni.
- 5. PERMITTED BENDING OF FEED STRIP:  
1000MM MAX. 25MM  
TWIST 90°/1000MM.
- 6. TOLERATION ACCORDING TO DIN ISO 8015.
- 7. ALL DIMENSIONS ARE AFTER PLATING
- 8. MAX. 3 CUT-OFF POINT PER COIL ALLOWED
- 9 PRESS-FIT AND PCB HOLE IS ACCORDING TO TE CONNECTIVITY 108-90807.  
PCB HOLE PLATING DIMENSION AND LAYERS IS ACCORDING TO  
TE CONNECTIVITY 108-90807.
- 10 PROTECTIVE AGENT ON MATING SIDE,NOT PERMITTED ON PRESS-FIT ZONE.
- 11 MEASUREMENT POINTS OF PLATING-LAYER-THICKNESS.  
THE SAME POSITIONS FOR ALL SIDES AROUD THE PIN.
- 12 FOR MATING AREA.
- 13 NO BURRS FLASH PERMITTED.
- 14 MINMUM NUMBER OF PCB LAYERS:4.

A6	2-2323889-2	2 3 4	AFTER PLATING
	1-2323889-2	2 3 4	AFTER PLATING
	2323889-3	2 3 4	AFTER PLATING, DIFFERENT PACKAGE FOR BOSCH (NORTH AMERICA)
	2323889-2	2 3 4	AFTER PLATING
PART NO.	FINISH	DESCRIPTION	

