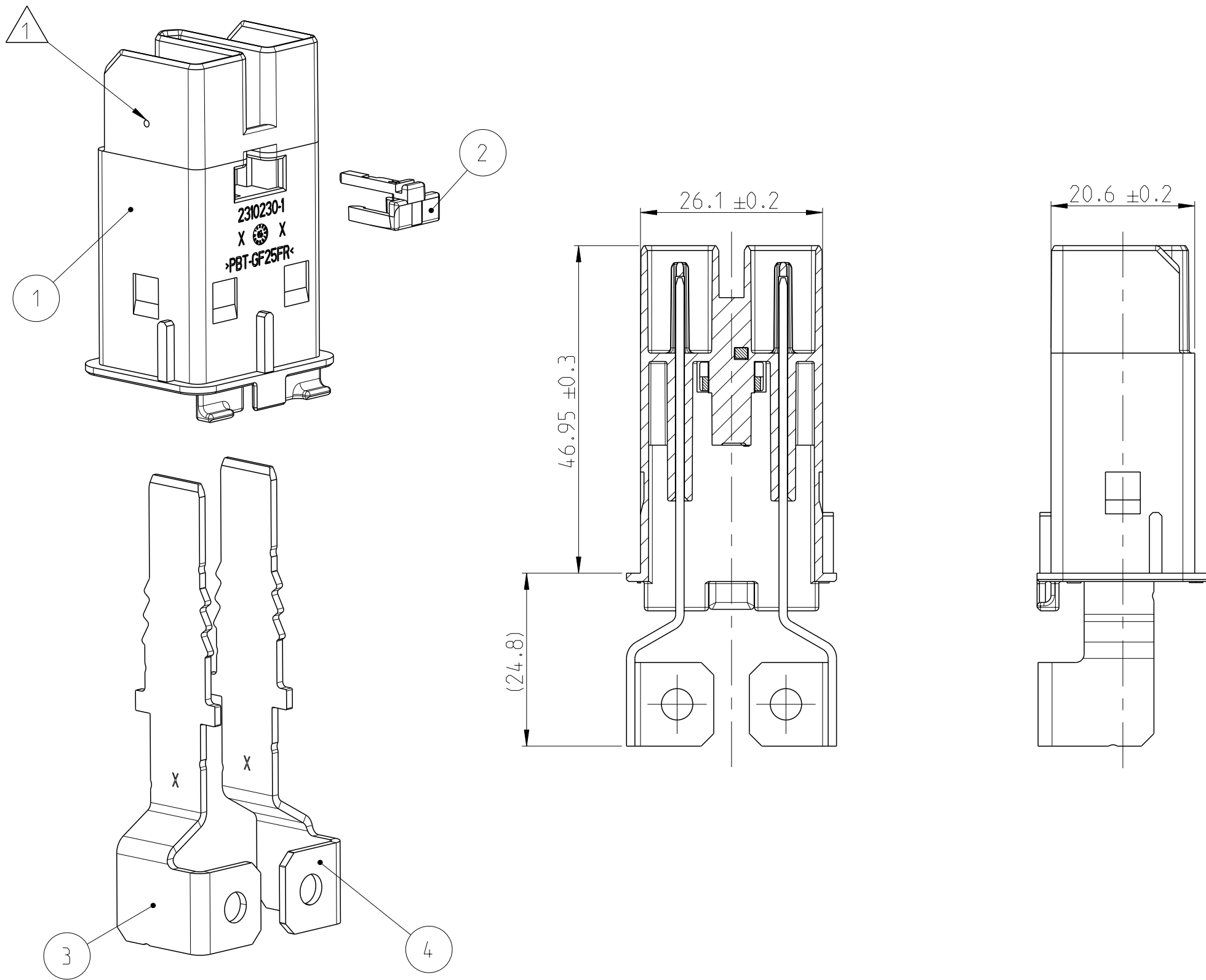
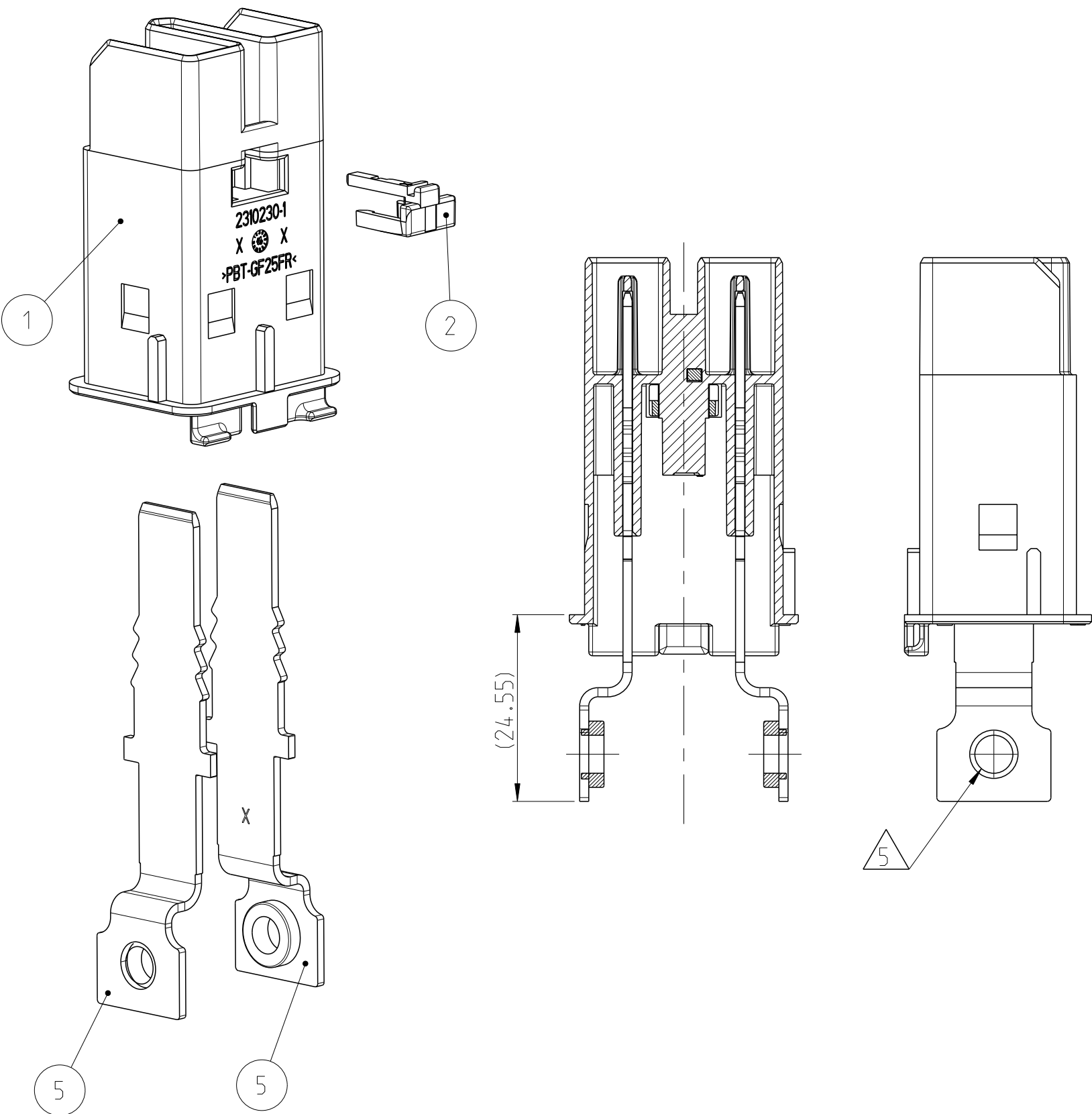


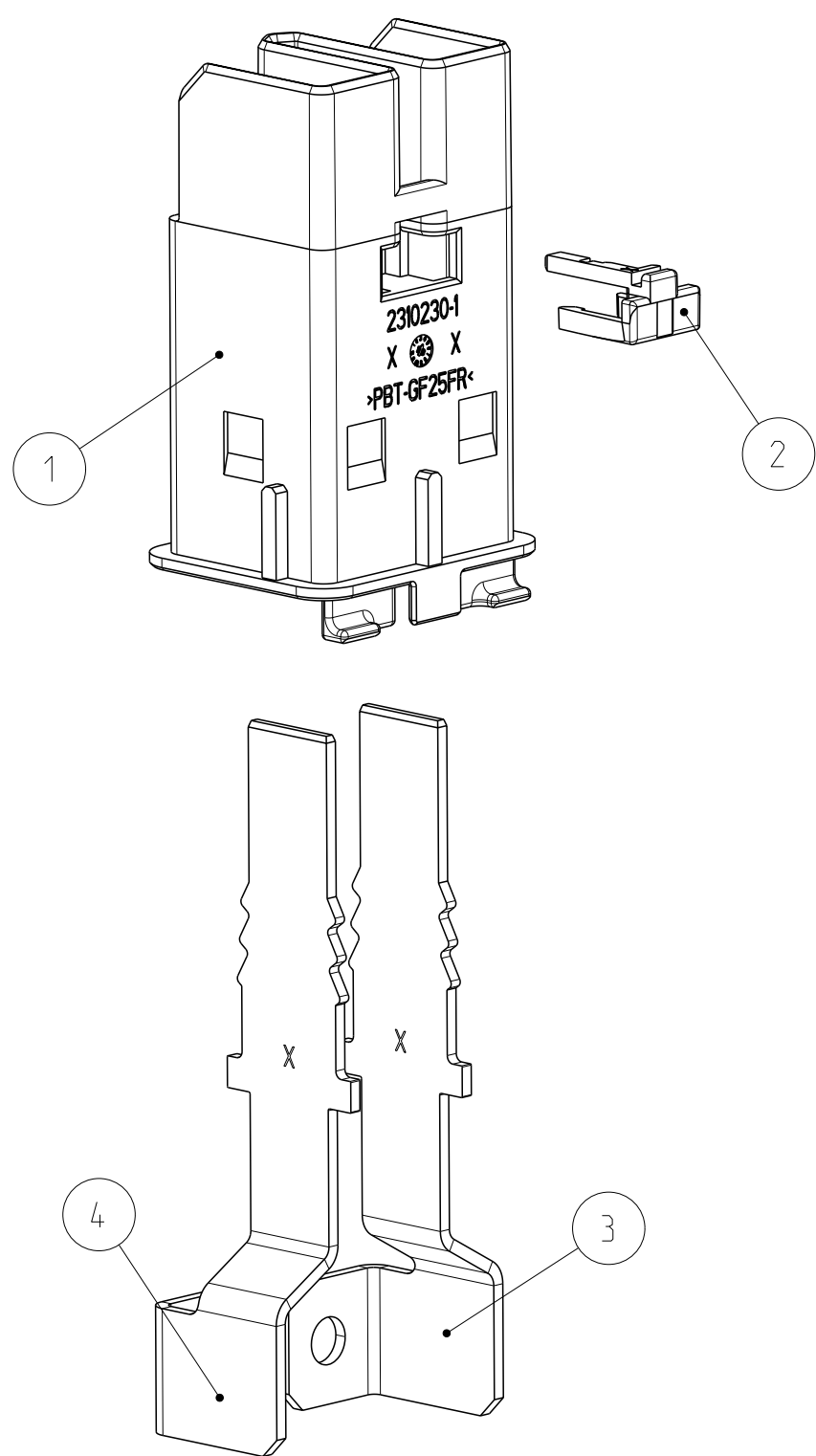
VERSION 1-2325634-1



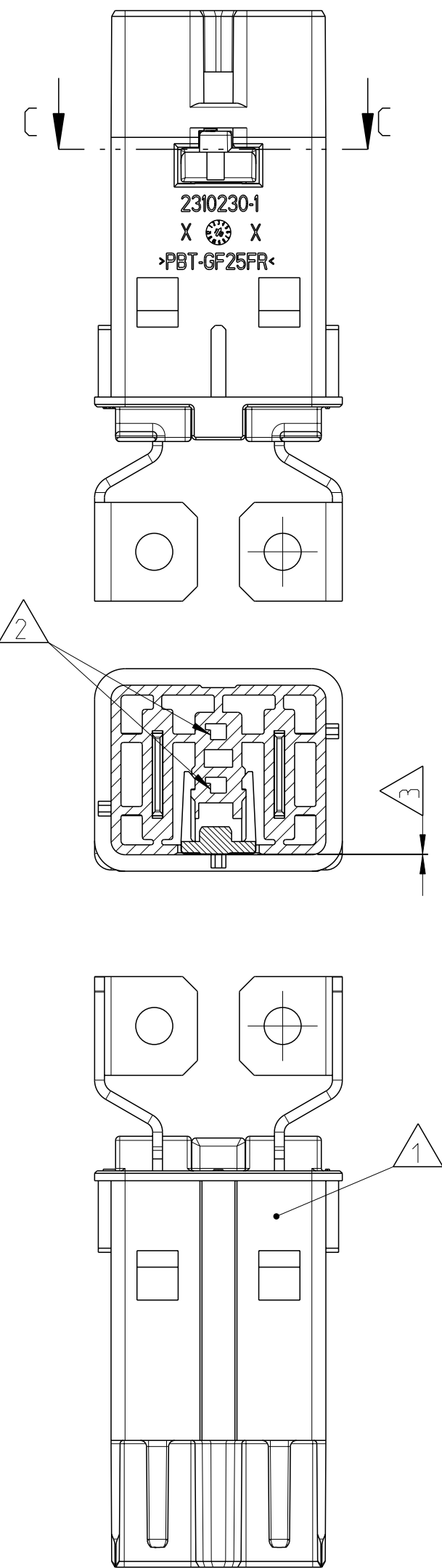
VERSION 2-2325634-1
MISSING DIMENSIONS SEE 1-2325634-1



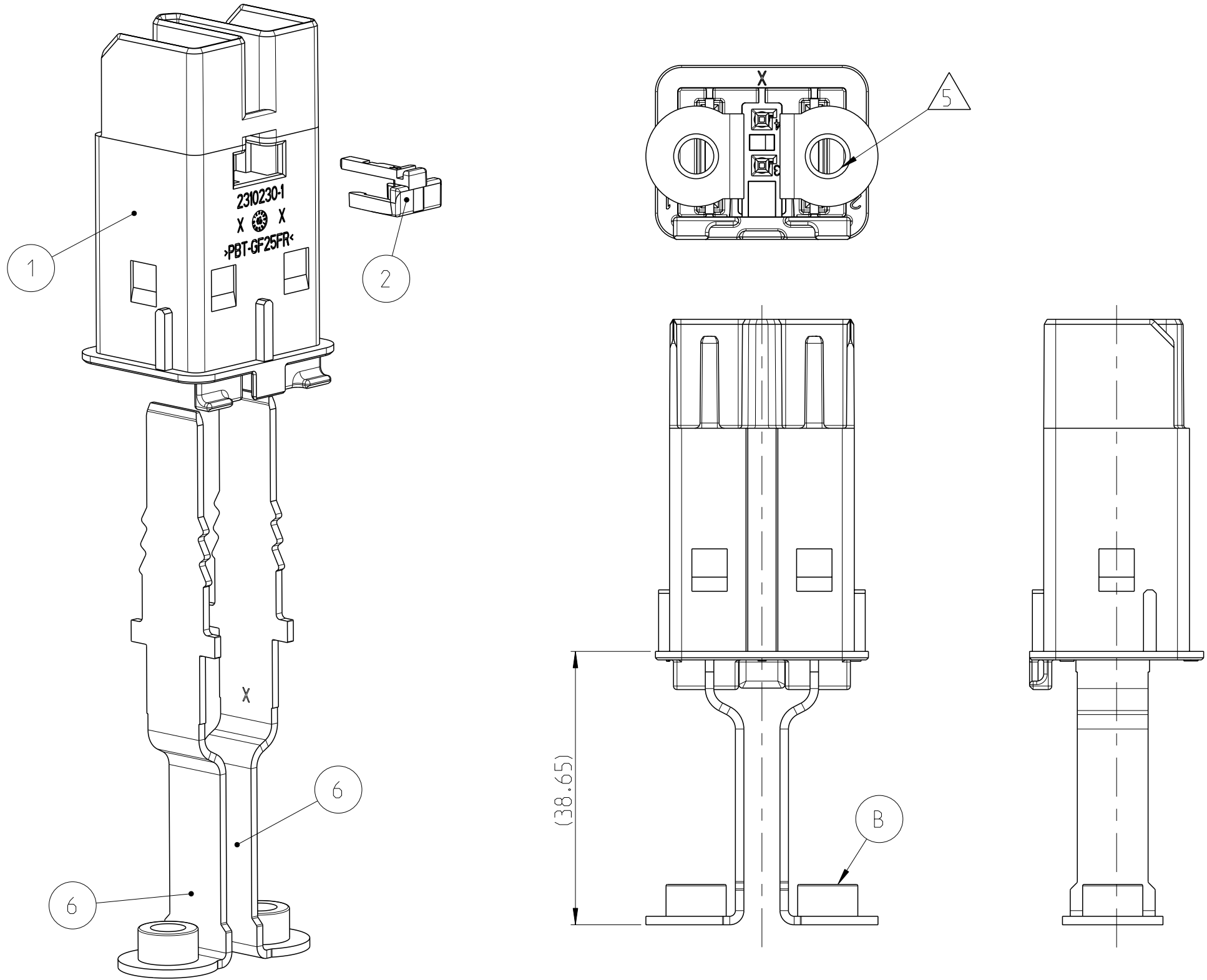
VERSION 3-2325634-1
MISSING DIMENSIONS
SEE 1-2325634-1



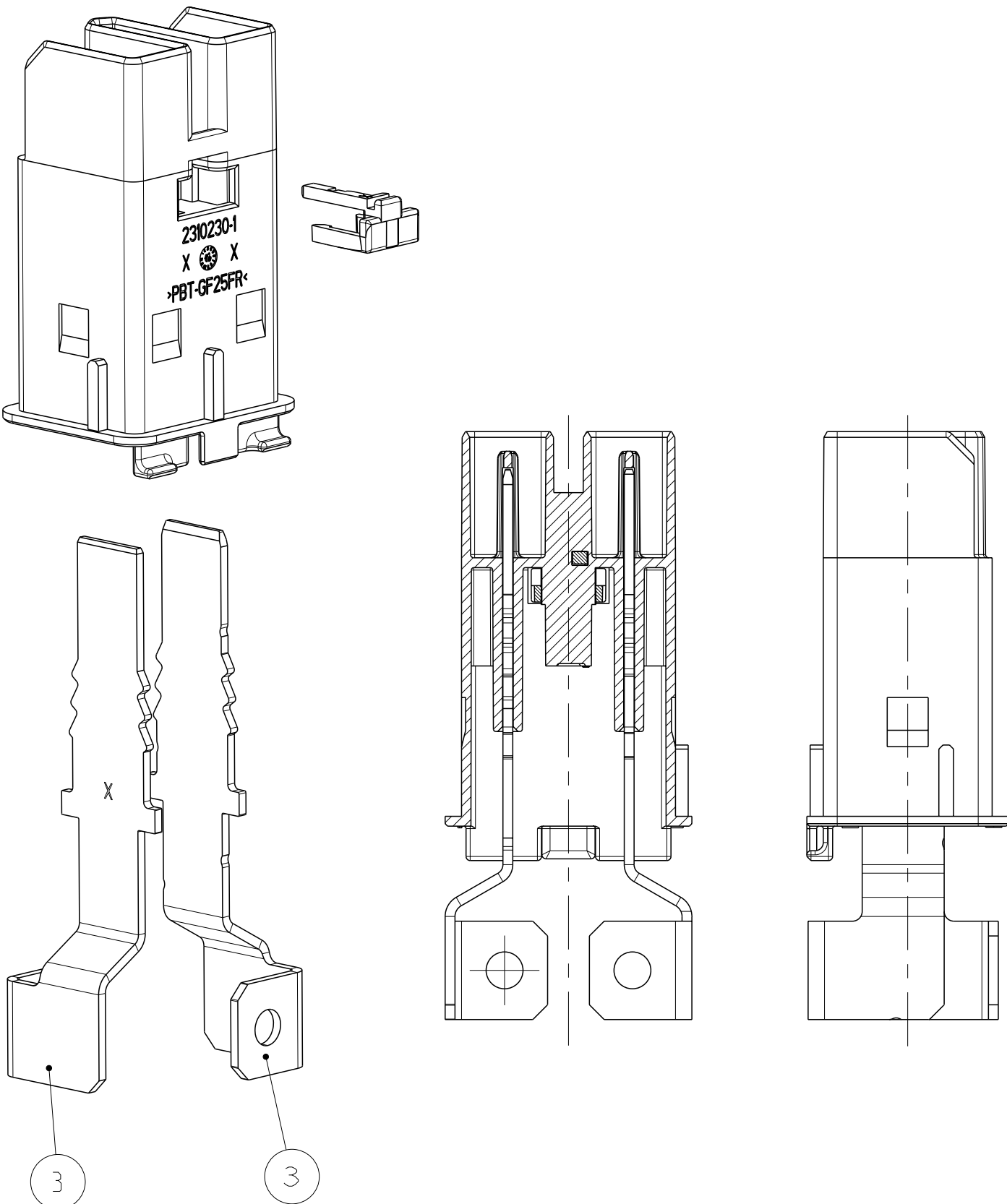
REVISIONS					
#	LYR	DESCRIPTION	DATE	DWN	APVD
A2		SEE PCN E-19-010590	30JUL2019	GH	HR
A3		SEE PCN E-19-015028	25SEP2019	GH	HR
A4		SEE PCN E-19-016309	10MAR2020	GH	HR
B		SEE E-20-010846	01SEP2020	GH	HR



VERSION 5-2325634-1
MISSING DIMENSIONS SEE 1-2325634-1



VERSION 6-2325634-1
MISSING DIMENSIONS SEE 1-2325634-1



NOTES

- 1 MARKING OF GOOD PIECES AFTER SUCCESSFULLY PASSED FINAL CHECK
- 2 SUITABLE SIGNAL TERMINALS FOR THE INTERLOCK:
TE PN 5-928999-6 (0.25-0.35mm²) AND 5-963715-6 (0.5-0.75mm²)
BOTH SILVER PLATED
- 3 TPA IN PRE-LOCKED POSITION
- 4 HOUSING MATERIAL ACCORDING UL94 CLASS V0
- 5 USE SCREWS M5 WITH A LENGTH OF MIN. 5mm + THICKNESS OF THE MATING PART
TIGHTENING TORQUE 5±0.5Nm
- 6 USED WITH 2310225 FOR FINAL ASSEMBLY 2310224

B					
-	2x	-	-	-	ASSY HVA1200 TAB JLR
-	-	-	2x	-	ASSY HVA1200 TAB SA
1x	-	1x	-	1x	TAB PIN RIGHT
1x	-	1x	-	1x	TAB PIN LEFT
1x	1x	1x	1x	1x	HVIL RETAINER
1x	1x	1x	1x	1x	INNER HSG
6-2325634-1	5-2325634-1	3-2325634-1	2-2325634-1	1-2325634-1	DESCRIPTION
A	B	A	A	A	COLOR
33.41	37.41	33.41	33.21	33.41	ITEM NO
QTY					

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN G. HOIEA CHK H. RIPPER	28JUN2018 28JUN2018	NAME HVA1200 HEADER INNER HOUSING ASSEMBLY	
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	PRODUCT SPEC	108-94749	SIZE	CAGE CODE DRAWING NO
mm	0 PLC ±	APPLICATION SPEC	116-94515	SCALE	3:2
	1 PLC ±	WEIGHT	SEE TABLE	SHEET	1 OF 1
	2 PLC ±	CUSTOMER DRAWING		REV	B
	3 PLC ±				
	4 PLC ±				
	ANGLES				
MATERIAL	FINISH				
-	-				
-	-				