



NOTE :

- MATERIAL
 - INSULATOR : GLASSFILLED THERMOPLASTIC POLYESTER
 - SLEEVE : BRASS
 - CLIP : STAMPED BERYLLIUM COPPER
- INNER SPRING CONTACT ACCEPT \varnothing 0.40 TO 0.56 OR RECTANGULAR PIN 0.25 x 0.45
- MECHANICAL DATA WITH A \varnothing 0.43 TEST PIN :
 - INSERTION FORCE : 3.1N MAX.
 - EXTRACTION FORCE : 0.5N MIN.
 - MECHANICAL LIFE : 100 CYCLES MIN.

WAS 630-24-CC
WAS DRAWING 345811

- \triangle_4 345727-1 SUPERCEDED BY 6-1437539-9
345727-2 SUPERCEDED BY 6-1437539-9
345727-3 SUPERCEDED BY 6-1437539-9
345727-4 SUPERCEDED BY 6-1437539-9
- \triangle_5 345727-5 SUPERCEDED BY 7-1437539-2
- \triangle_6 345727-6 SUPERCEDED BY 7-1437539-0
- \triangle_7 345727-7 SUPERCEDED BY 6-1437539-7
345727-8 SUPERCEDED BY 6-1437539-7
345727-9 SUPERCEDED BY 6-1437539-7
1-345727-0 SUPERCEDED BY 6-1437539-7
- \triangle_8 1-345727-2 AND 3-345727-6 ARE OBSOLETE

SOLDER TAIL PLATING	INNER CONTACT PLATING	DASH NUMBER	SOLDER TAIL PLATING	INNER CONTACT PLATING	DASH NUMBER
5 μ m Sn/Pb OVER 2-3 μ m Ni	0.25 μ m 18c. Au	\triangle_4 -1	0.25 μ m Au OVER 2-3 μ m Ni	0.25 μ m 18c. Au	\triangle_7 -7
	0.50 μ m 18c. Au	\triangle_4 -2		0.50 μ m 18c. Au	\triangle_7 -8
	0.75 μ m 18c. Au	\triangle_4 -3		0.75 μ m 18c. Au	\triangle_7 -9
	0.75 μ m 24c. Au	\triangle_4 -4		0.75 μ m 24c. Au	\triangle_7 1- -0
	5 μ m MIN. Sn/Pb	\triangle_5 -5		-0.1 μ m FLASH 24c. Au	\triangle_8 1- -2
	0.1 μ m FLASH 24c. Au	\triangle_6 -6			
	-0.1 μ m FLASH 24c. Au	\triangle_6 3- -6	SPECIAL LABELLING TB		

DIMENSIONS	mm	F	EBDO-0129-04	A.M	13-05-04	FWK	DRAWN P.-A. MEIER	02 FEB 98	THIS INFORMATION IS CONFIDENTIAL AND IS DISCLOSED TO YOU ON CONDITION THAT NO FUTHER DISCLOSURE IS MADE BY YOU TO OTHER THAN AMP PERSONNEL WITHOUT WRITTEN AUTHORIZATION FROM DSM SWITZERLAND.			
		E	EBDO-0344-03	A.M	03-10-03	J.A	CHECKED A. BOLIS	03 FEB 98				
SURFACE TEXTURE	∇_{N7} (\checkmark)	D3	EW00-0204-01	E. BRESSOUD	28 JAN 02	H. CACHOD	APPROVED					
CONCENTRICITY	\odot 0.15	D2	EW00 0086 01	E.BRESSOUD	31 MAR 01	A. BOLIS	CUSTOMER DRAWING FOR REFERENCE ONLY		NAME OPEN FRAME .600" DIP IC SOCKET - 24 POS.			
PRODUCT SPEC.		P	REV	ECN	DRWN	DATE	APVD					
Tyco Electronics Corporation Bideford, Devon, EX39 4HE							LOC	SCALE	SIZE	DRAWING NO	SHEET	REVISION
							EK	2/1	A4	C - 345727	1 OF 1	F