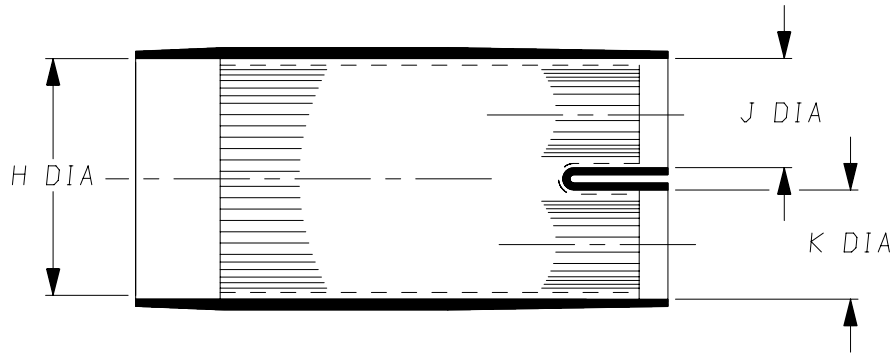
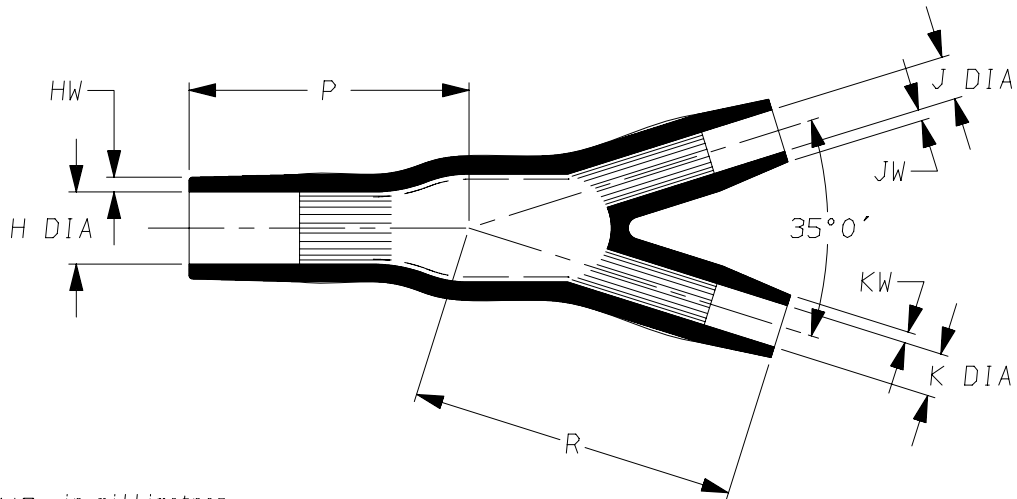


382S0\*\*-25/UP

a) Part as supplied.



b) Part after unrestricted recovery.



**DIMENSIONS** in millimetres  
{in inches, for reference}

Part No.	H		J		K		P	R	HW	JW	KW
	Min a	Max b	Min a	Max b	Min a	Max b	±10% b	±10% b	±20% b	±20% b	±20% b
3825012	16 {0.63}	7.6 {0.30}	10 {0.39}	5.0 {0.20}	10 {0.39}	5.0 {0.20}	28 {1.10}	35 {1.38}	1.5 {0.06}	1.5 {0.06}	1.5 {0.06}
3825023	20 {0.79}	10.3 {0.41}	12 {0.47}	6.2 {0.24}	12 {0.47}	6.2 {0.24}	38 {1.50}	44 {1.73}	2.0 {0.08}	1.5 {0.06}	1.5 {0.06}
3825028	30 {1.18}	15.2 {0.60}	18 {0.71}	9.4 {0.37}	18 {0.71}	9.4 {0.37}	52 {2.05}	62 {2.44}	2.3 {0.09}	2.0 {0.08}	2.0 {0.08}
3825034	36 {1.42}	20.0 {0.79}	24 {0.94}	12.2 {0.48}	24 {0.94}	12.2 {0.48}	66 {2.60}	82 {3.23}	2.5 {0.10}	2.5 {0.10}	2.5 {0.10}

This variant is unplated, with internal gravures and is unicare coated

**Copyright (!)**

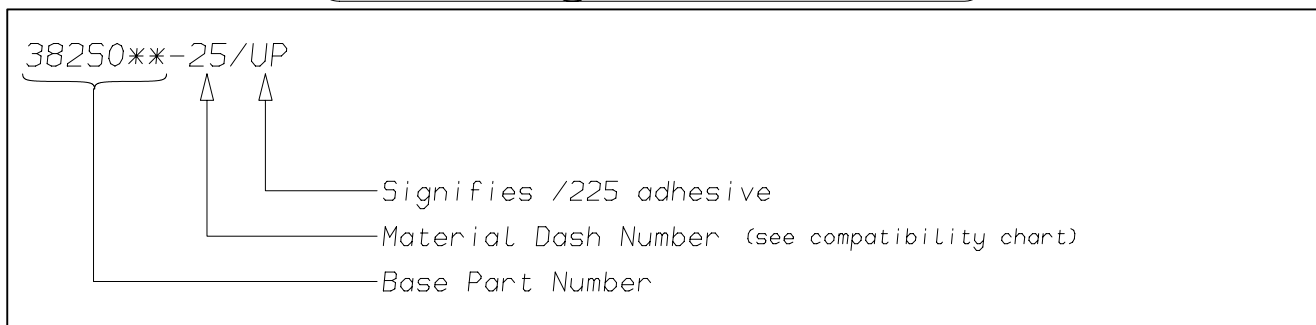
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Drawn A.LILLEY. Checked Issue 1 Date March 2008 Conforms to ISO Recommendations  
 Approval Design MKTG. Tech. 3rd Angle Projection Not to Scale



<b>Raychem</b>		<b>Specification Control Drawing</b>	Part Number 382S0**-25/UP Issue 1
Iss.	Date	E.C.R. No.	Details of Change

(Ordering Information)



(COMPATIBILITY CHART)

Material Dash Number	Material Description	SPEC Number	Coating Slash Number
-25	ELASTOMER, FLUID RESISTANT	RW-2070	/225

NOTES

- ① As supplied dimensions are for uncoated parts, when coating is added entry diameters will reduce by 1.5mm Max.

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