

# SPECIFICATION CONTROL DRAWING

SCD

55/0214

Title WIRE, RADIATION-CROSSLINKED, MODIFIED ETFE-INSULATED, MEDIUM WEIGHT, OUTER SPACE, 600 VOLT

Date 10-1-19

Revision B

This specification sheet forms a part of the latest issue of Raychem Specification 55/.

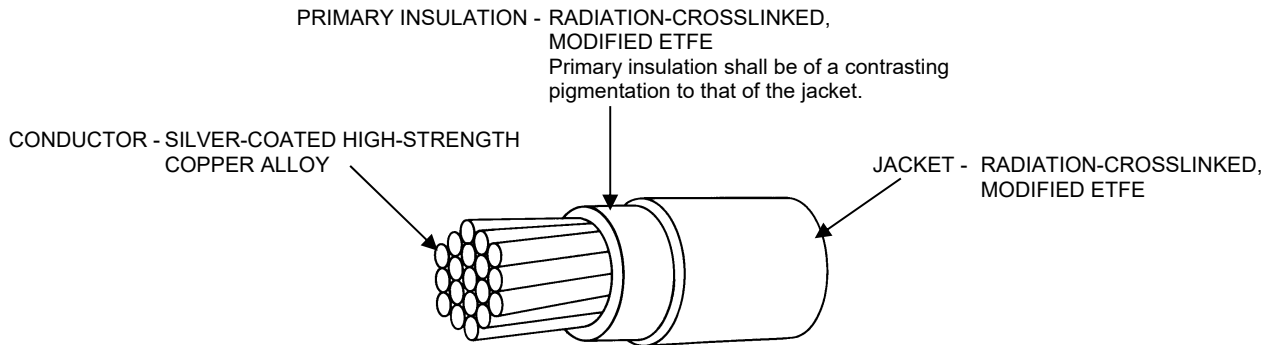


TABLE I. CONSTRUCTION DETAILS

PART NUMBER <u>1/</u>	WIRE SIZE (AWG)	CONDUCTOR STRANDING (number x AWG)	DIAMETER OF STRANDED CONDUCTOR (inch)		FINISHED WIRE		
			MINIMUM	MAXIMUM	MAXIMUM RESISTANCE AT 20°C (ohms/1000 ft.)	DIAMETER (inch)	MAXIMUM WEIGHT (lbs/1000 ft.)
55/0214-28-*	28	7 x 36	.014	.016	74.4	.029 ± .002	.99
55/0214-26-*	26	19 x 38	.018	.020	44.8	.034 ± .002	1.6
55/0214-24-*	24	19 x 36	.023	.025	28.4	.039 ± .002	2.1
55/0214-22-*	22	19 x 34	.029	.031	17.5	.045 ± .002	3.0
55/0214-20-*	20	19 x 32	.037	.039	10.7	.053 ± .003	4.6
55/0214-18-*	18	19 x 30	.046	.050	6.8	.063 ± .003	6.8

TABLE II. PERFORMANCE DETAILS

PART NUMBER <u>1/</u>	CROSSLINKED VERIFICATION - BEND TESTING	
	MANDREL DIAMETER (inch) (± 3%)	WEIGHT (lb) (± 3%)
55/0214-28-*	.250	.125
55/0214-26-*	.375	.125
55/0214-24-*	.375	.250
55/0214-22-*	.500	.375
55/0214-20-*	.500	.500
55/0214-18-*	.500	.500

Users should evaluate the suitability of this product for their application. Specifications are subject to change without notice. TE Connectivity also reserves the right to make changes in materials or processing, which do not affect compliance with any specification, without notification to Buyer.

1/ COLORS AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681. OTHER CODES AND SUFFIXES MAY BE ADDED TO THE PART NUMBER, AS NECESSARY, TO CAPTURE ANY ADDITIONAL REQUIREMENTS IMPOSED BY THE PURCHASE ORDER.

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DIMENSIONS ARE IN INCHES AND, UNLESS OTHERWISE DESIGNATED, ARE NOMINAL.

THIS SPECIFICATION SHEET TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID.



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## WIRE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 200°C

Maximum continuous conductor temperature

VOLTAGE RATING: 600 volts (rms) at sea level

COLOR: White preferred

CROSSLINKED VERIFICATION: 300 ± 3°C for 1 hour

IDENTIFICATION AND COLOR STRIPING DURABILITY:

125 cycles (250 strokes) (minimum), 500 g weight

INSULATION ELONGATION: 50% (minimum)

INSULATION FLAWS:

Primary Insulation,

Spark Test, 1.5 kV (rms)

Impulse Dielectric Test, 6.0 kV (peak)

Finished Wire,

Spark Test, 3.0 kV (rms)

Impulse Dielectric Test, 8.0 kV (peak)

INSULATION THICKNESS: .006 in. (minimum) for total insulation

RADIATION RESISTANCE: 500 megarads

SHRINKAGE: 230 ± 3°C for 1 hour, 0.125 in. (maximum) in 12 inches

VACUUM STABILITY:

Total Mass Loss (TML), 1.00% (maximum)

Volatile Condensable Material (VCM): 0.10% (maximum)

VOLTAGE WITHSTAND (Post Environmental): 2500 volts (rms), 60 Hz, 5 minutes

1/PART NUMBER:

The "\*" in the part numbers in Tables I and II shall be replaced by a color code designator.

Example: AWG 22, white: 55/0214-22-9

AWG 22, white with a black stripe: 55/0214-22-90