

SPECIFICATION SHEET

CABLE, ELECTRIC, RADIATION-CROSSLINKED, EXTRUDED, MODIFIED, FLUOROPOLYMER-INSULATED,
EIGHT CONDUCTOR, SHIELDED, JACKETED, LIGHTWEIGHT

55A1181

21 April 1981

Revision A

150°C

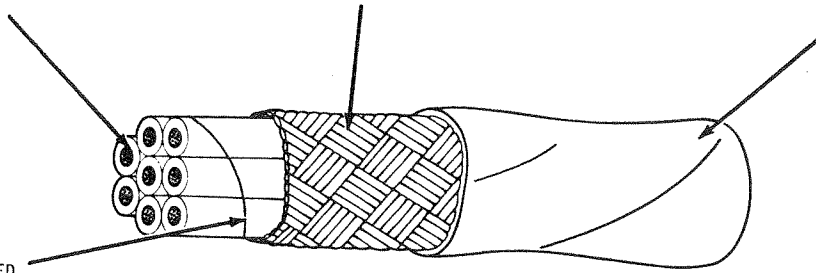
The complete requirements for procuring the cable described herein shall consist of this document and the issue in effect of Raychem Specification 55A.

COMPONENT WIRES - 55A0111

SHIELD - TIN-COATED COPPER

JACKET - RADIATION-CROSSLINKED,
EXTRUDED, MODIFIED
FLUOROPOLYMER

FILAMENT BINDER AS REQUIRED



PART NUMBER	CONDUCTOR SIZE (AWG)	SHIELD SIZE (AWG)	JACKET THICKNESS (in.)		OUTSIDE DIAMETER (in.)		MAXIMUM WEIGHT (lb/1000 ft.)
			MINIMUM	NOMINAL ^{1/}	NOMINAL ^{1/}	MAXIMUM	
			55A1181-30-*	30	38	.0060	
55A1181-28-*	28	38	.0060	.0075	.129	.148	15.9
55A1181-26-*	26	38	.0060	.0075	.147	.168	21.1
55A1181-24-*	24	38	.0060	.0075	.165	.188	27.3
55A1181-22-*	22	38	.0060	.0075	.187	.212	36.5
55A1181-20-*	20	38	.0070	.0085	.218	.250	51.1
55A1181-18-*	18	38	.0070	.0085	.254	.290	73.1
55A1181-16-*	16	38	.0070	.0085	.282	.322	90.7
55A1181-14-*	14	36	.0080	.0095	.350	.408	138.
55A1181-12-*	12	36	.0080	.0095	.414	.472	200.

^{1/} Nominal values are for information only. Nominal values are not requirements.

CABLE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 150°C

Maximum continuous conductor temperature

VOLTAGE RATING: 600 volts (rms)

ACCELERATED AGING: 300 ± 3°C for 7 hours

BLOCKING: 200 ± 3°C for 6 hours

DIELECTRIC WITHSTAND: 1500 volts, 60 Hz

FLAMMABILITY:

Procedure 1, 3 seconds (maximum); 3 in. (maximum);

no flaming of facial tissue

JACKET COLOR: white preferred

JACKET ELONGATION AND TENSILE STRENGTH:

Elongation, 50% (minimum)

Tensile Strength, 5000 psi (minimum)

JACKET FLAWS:

Spark Test, 1000 volts, 60 Hz (rms), 100% test

Impulse Dielectric Test, 6.0 kV (peak), 100% test

LIFE CYCLE: 200 ± 3°C for 168 hours

LOW TEMPERATURE-COLD BEND: -65 ± 2°C for 4 hours

SHIELD COVERAGE: 85% (minimum)

THERMAL SHOCK: 300 ± 3°C for 6 hours

VOLTAGE WITHSTAND TEST: (After Accelerated Aging, Immersion, Life Cycle, Low Temperature-Cold Bend and Thermal Shock) 1000 volts, 60 Hz, 1 minute

PART NUMBER:

The "*" in the part numbers above shall be replaced by color code designators in accordance with MIL-STD-681 with a slash separating component wire colors and a dash separating the component wire colors from the jacket color.

Example:

AWG 20, white, black, brown, red, orange, yellow, green and blue component wires; white jacket:
55A1181-20-9/0/1/2/3/4/5/6-9.

THIS SPECIFICATION SHEET TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN.
REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID.

Raychem

Raychem Corporation
300 Constitution Drive, Menlo Park, California 94025
415) 361 3333 TWX 910 373 1205