

APPLICATOR LOG SHEET

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LOG NUMBER DESCRIPTION REVISION

576548-2 A-O-L LD E/FED MINI APP. E

DESIGNED BY CHECKED BY APPROVED BY

4. 3.82 P.FORAN 9. 5.85 S.MASSIE

EXPLODED VIEW APPL INST PRODUCT SPEC APPLICATION SPEC
576065

*** R E M A R K S

+++ C R I M P I N G D A T A +++

	FROM	TO		FROM	TO	CRIMP	WIDTH	TYPE
							INCH	MM
APPL. WIRE RANGE	22	18	AWG		SQMM	WIRE	.070	1.78 F
APPL. INS RANGE	MAX	.100	INCH	MAX	2.54	MM	INSUL	.120 3.05 O
						OTHER		

STRIP LENGTH INCH MM

PAD/ITEM	PAD SIZE		C R I M P H E I G H T				W I R E S I Z E	
	INCH	MM	INCH	+/-	MM	+/-		
A	.3060	7.770	.053	.002	1.35	0.05	18	AWG
B	.3110	7.900	.048	.002	1.22	0.05	20	AWG
C	.3150	8.000	.044	.002	1.12	0.05	22	AWG
D	.2450		UNUSED					

+++ TERMINALS APPLIED ON THIS APPLICATOR +++

PART	PART	WIRE RANGE	INSUL RANGE (DIA.)
NUMBER	DESCRIPTION	FROM TO	FROM TO

342299 WELD TAB

REVISION	REVISION RECORD	DATE	BY	ECN
A	AS PER ECN	09.05.85	SM	T388
B	ITEM 5 WAS 4-240641-3	16.06.86	JRP	T483
C	REDRAWN WITH CHANGES	02.10.86	SM	T515
D	REV/REDRAWN-MACPAC LOG FORMAT	01.06.90	JRF	T1941
E	SEE ECN	24.07.90	JRF	T1991

**** P A R T S L I S T ****

ITEM	PART NUMBER	DESCRIPTION	QTY	REMARKS
001	453802-8	CRIMPER, WIRE (.070" 'F')	1	RECOMMENDED WEARING SPARE
002	690407-1	CRIMPER SPACER	1	
003	1- 690404-0	CRIMPER, INSULATION 'O'	1	RECOMMENDED WEARING SPARE
004	238009-1	BLOCK, CRIMPER SPACER	1	
007	4- 240651-1	BLADE, SLUG	1	RECOMMENDED WEARING SPARE
008	2- 576141-5	ANVIL	1	RECOMMENDED WEARING SPARE

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***** P A R T S L I S T *****

ITEM	PART NUMBER	DESCRIPTION	QTY	REMARKS
009	240642-2	PLATE, FRONT SHEAR	1	RECOMMENDED WEARING SPARE
010	240645-5	SHEAR PLATE SPACER	2	
011	240833-5	PLATE, REAR SHEAR	1	RECOMMENDED WEARING SPARE
016	2- 22287-9	EXT. SPRING (.25 OD X 2.5L)	1	PART OF BASIC APPLICATOR
017	238008-1	SPRING ANCHOR	1	PART OF BASIC APPLICATOR
018	458031-2	STRIP GUIDE, FRONT	1	
019	458030-2	STRIP GUIDE, REAR	1	
020	240637-1	DRAG, TERMINAL	1	PART OF BASIC APPLICATOR
021	576160-1	LEVER, DRAG	1	PART OF BASIC APPLICATOR
022	7- 22282-5	COMP. SPRING (.36 OD X2.0L)	1	PART OF BASIC APPLICATOR
024	576165-5	STRIP GUIDE PLATE	1	
025	240647-1	BASE BLOCK	1	PART OF BASIC APPLICATOR
026	576146-1	PLATE, BASE	1	PART OF BASIC APPLICATOR
027	240639-1	STRIPPER	1	
030	576156-1	SPACER, ANCHOR	1	PART OF BASIC APPLICATOR
032	1- 690451-1	STRIPPER SPACER	1	
035	576187-1	POST, RAM MOUNTING	1	PART OF BASIC APPLICATOR
036	22480-5	WAVE SPR. WASHER (.650"ID)	1	PART OF BASIC APPLICATOR
037	3- 576174-5	DISC, WIRE	1	REWORK FROM BASIC PART
038	690142-1	DISC (INS CRIMP ADJ)	1	PART OF BASIC APPLICATOR
039	690170-1	SPRING, COMPRESSION	2	PART OF BASIC APPLICATOR
040	23241-6	BALL, STEEL	2	PART OF BASIC APPLICATOR
042	690124-1	WASHER, RAM	1	PART OF BASIC APPLICATOR
043	576122	WASHER, LAMINATED	1	PART OF BASIC APPLICATOR
044	576173-2	RAM	1	PART OF BASIC APPLICATOR
045	690191-1	PLUG, NYLON	1	PART OF BASIC APPLICATOR
046	576192-1	BLOCK, INSUL. ADJ.	1	PART OF BASIC APPLICATOR
047	22353-8	SLT. HD. SHLD. SC (.187X.250)	1	PART OF BASIC APPLICATOR
048	576179-4	CAM, PRE FEED	1	
049	7- 21002-9	BUT. HD. SCR (5/16UNF X 1.0)	1	PART OF BASIC APPLICATOR
052	576119-1	LEVER, TERMINAL FEED	1	PART OF BASIC APPLICATOR
053	576123	FEED FINGER	1	PART OF BASIC APPLICATOR
054	691499-1	SPRING, FEED FINGER	1	PART OF BASIC APPLICATOR
055	240624-1	PIN, FEED FINGER	1	PART OF BASIC APPLICATOR
058	576116-2	HOUSING, LDEF APPLICATOR	1	PART OF BASIC APPLICATOR
059	240621-1	CAP, RAM	1	PART OF BASIC APPLICATOR
061	454398-1	ROD, FEED	1	PART OF BASIC APPLICATOR
062	240658-1	ROLLER, CAM	1	PART OF BASIC APPLICATOR
063	576171-4	PIN, CAM ROLLER	1	PART OF BASIC APPLICATOR
064	240632-1	SCREW, ADJUSTMENT	1	PART OF BASIC APPLICATOR
065	576121	PIVOT BLOCK	1	PART OF BASIC APPLICATOR
066	576160-9	LEVER, INTERMEDIATE	1	PART OF BASIC APPLICATOR
067	576193-1	BUSHING	1	PART OF BASIC APPLICATOR
068	576120	SHAFT, PIVOT	1	PART OF BASIC APPLICATOR

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069	576209-1	PLATE, ADJUSTING	1	PART OF BASIC APPLICATOR
070	22594-8	HEX.NUT(JAM) (1/2-20UNF)	1	PART OF BASIC APPLICATOR
071	690517-1	SPACER, ADJ.PLATE	1	PART OF BASIC APPLICATOR
072	576170-1	SPRING ASSIST	2	PART OF BASIC APPLICATOR
101	3- 21000-5	SOC.CAP SCR.(10UNFX.500L)	1	PART OF BASIC APPLICATOR
102	3- 21000-9	SOC.CAP SCR.(10UNFX1.00L)	2	PART OF BASIC APPLICATOR
103	4- 21000-1	SOC.CAP SCR.(10UNFX1.50L)	1	PART OF BASIC APPLICATOR
104	3- 21000-6	SOC.CAP SCR.(10UNFX.625L)	2	PART OF BASIC APPLICATOR
105	3- 21000-9	SOC.CAP SCR.(10UNFX1.00L)	1	PART OF BASIC APPLICATOR
106	3- 21000-7	SOC.CAP SCR.(10UNFX.750L)	2	
108	4- 21000-0	SOC.CAP SCR.(10UNFX1.25L)	1	PART OF BASIC APPLICATOR
109	2- 21000-7	SOC.CAP SCR.(8UNC X.500L)	1	
110	2- 21000-6	SOC.CAP SCR.(8UNC X.375L)	2	
111	2- 21000-7	SOC.CAP SCR.(8UNC X.500L)	2	
112	2- 21000-6	SOC.CAP SCR.(8UNC X.375L)	1	
113	2- 21002-2	BUT.HD.SCR.(8UNC X .500L)	2	
114	3- 21016-1	RD.HD.SCREW(6UNC X 1.25L)	1	PART OF BASIC APPLICATOR
115	2- 21000-7	SOC.CAP SCR.(8UNC X.500L)	1	
116	3- 21002-3	BUT.HD.SCR.(1/4UNC X.50L)	2	PART OF BASIC APPLICATOR
117	3- 21002-3	BUT.HD.SCR.(1/4UNC X.50L)	4	PART OF BASIC APPLICATOR
118	2- 21002-6	BUT.HD.SCR.(10UNF X.375L)	2	PART OF BASIC APPLICATOR
119	2- 21002-1	BUT.HD.SCR.(8UNC X .375L)	1	PART OF BASIC APPLICATOR
121	1- 21000-8	SOC.CAP SCR.(6UNC X.250L)	2	PART OF BASIC APPLICATOR
123	21009-2	S/L SET SCR(1/4UNC X.25L)	1	PART OF BASIC APPLICATOR
124	3- 21000-4	SOC.CAP SCR.(10UNFX.375L)	1	PART OF BASIC APPLICATOR
126	21018-7	HEX.NUT (10-32UNF)	1	PART OF BASIC APPLICATOR
128	21018-5	HEX.NUT (6-32UNC)	1	PART OF BASIC APPLICATOR
130	21024-5	SPRING LOCK WASHER(NO.10)	4	PART OF BASIC APPLICATOR
131	21057-5	SPRING LOCK WASHER(NO.10)	2	PART OF BASIC APPLICATOR
132	21057-5	SPRING LOCK WASHER(NO.10)	2	PART OF BASIC APPLICATOR
134	21057-4	SPRING LOCK WASHER (NO.8)	2	PART OF BASIC APPLICATOR
135	21057-4	SPRING LOCK WASHER (NO.8)	2	PART OF BASIC APPLICATOR
136	21024-5	SPRING LOCK WASHER(NO.10)	1	PART OF BASIC APPLICATOR
138	2- 21030-2	DOWEL PIN (.2500 X.750LG)	2	PART OF BASIC APPLICATOR
139	1- 21030-7	DOWEL PIN (.1875 X 1.5LG)	1	PART OF BASIC APPLICATOR
140	1- 21030-3	DOWEL PIN (.1875 X.750LG)	1	PART OF BASIC APPLICATOR
143	5- 21028-1	SLTD.SPR.PIN(.125 X.500L)	2	PART OF BASIC APPLICATOR
147	21004-5	SOC.HD.SHLD.SCR(1/4X1.0L)	1	PART OF BASIC APPLICATOR
148	5- 21004-7	SOC.HD.SHLD.SCR(1/4X.25L)	1	PART OF BASIC APPLICATOR
151	21055-6	FLAT WASHER (NO.8)	1	PART OF BASIC APPLICATOR
155	21045-3	EXT.CIRCLIP (.161" I.D.)	2	PART OF BASIC APPLICATOR
164	458109-1	WASHER, SPECIAL,ADJ.PLATE	1	PART OF BASIC APPLICATOR
165	576634-4	SPLIT RING	1	PART OF BASIC APPLICATOR

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