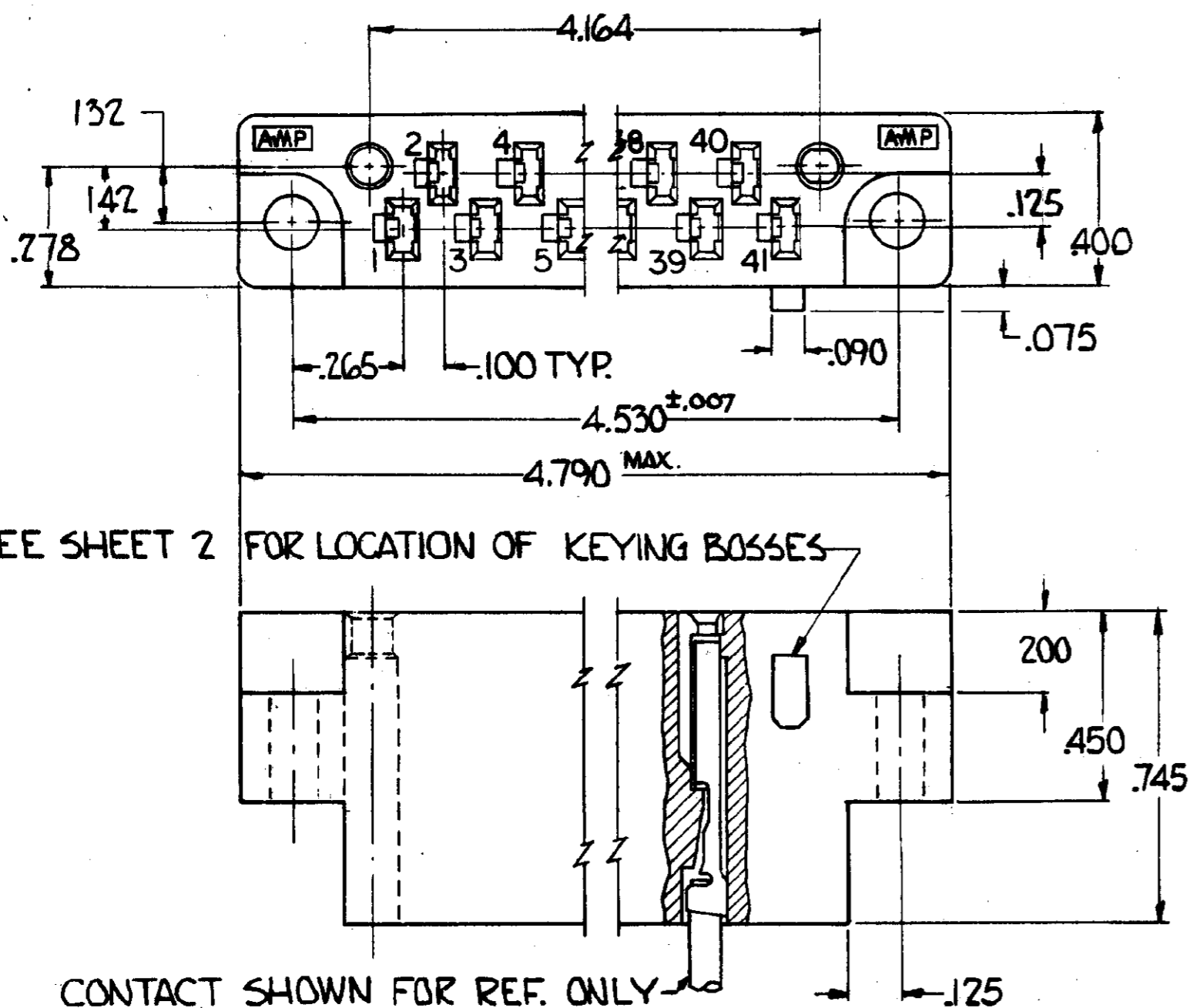


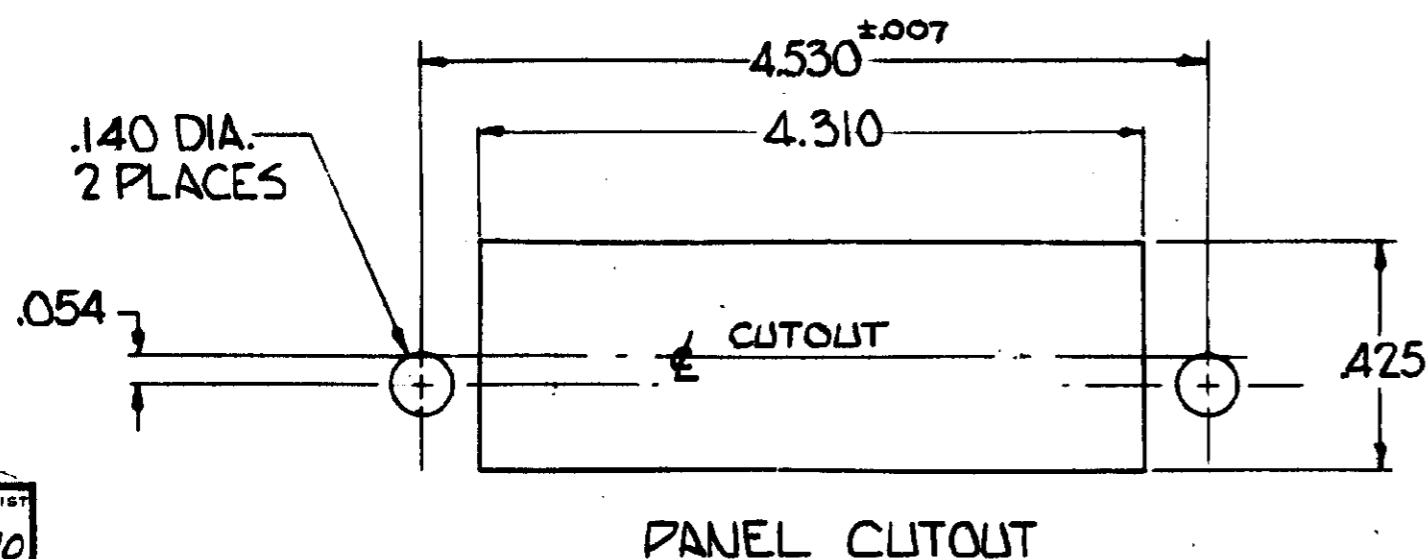
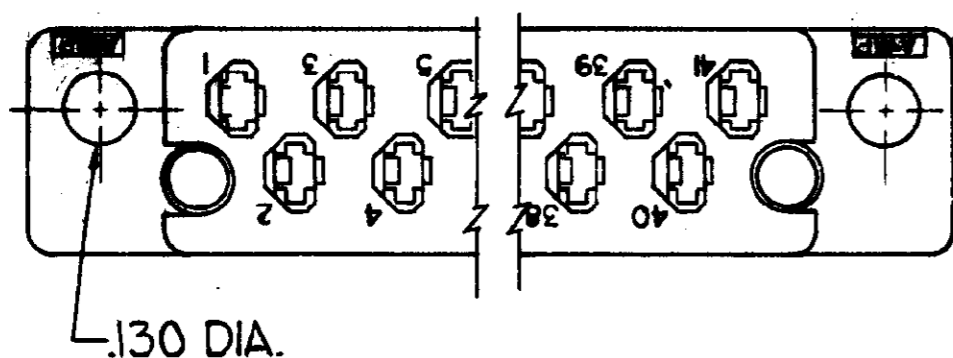
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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
A		REVISED SHT. 2	1095 11-9-6	M.S. J.H.
B		REVISED SHT. 2	1227 2-16-67	M.S. J.H.
B1		ADDED NEW PT. NOS. SHT. 2	2774 12-8-70	M.S. J.H.
B2		REVISED PER ECN 4959	RW 10-13-76	
C		OBS AS PER ECN 1060949	2P 11-8-88	JW



NOTE:

1. THE CAVITY CENTERLINES ARE MEASURED FROM THE CENTERLINE OF THE ALIGNMENT PIN HOLES AND AS LONG AS THE CAVITIES FALL WITHIN THE TOLERANCES INDICATED, THE ALLOWABLE WARPAGE IS INDEPENDENT OF THE CAVITIES AND BECOMES A MEASUREMENT OF THE OUTSIDE SURFACE OF THE BLOCK. IT DOES NOT AFFECT THE MATING OF THIS BLOCK WITH 582152.
2. THESE BLOCKS MATE WITH PART 582152.
3. FOR SUPPLEMENTAL SPECIFICATIONS SEE 108-9004



UNLESS OTHERWISE SPECIFIED		CONTRACT NO.		AMP INCORPORATED HARRISBURG, PENNSYLVANIA	
DIMENSIONS ARE IN INCHES TOLERANCES ON		DR	DATE	AMP TRADEMARK	
FRACTIONS	DECIMALS	D. Boer	7-22-66	NAME	
±	±.005	CHK	DATE	AMP BLADE RECEPTACLE HOUSING	
ANGLES	±	R. J. Mill	7-27-66	41 CONTACTS	
MATERIAL		DSGN ENGR	DATE	SIZE	
DIALYL PHTHALATE GLASS FILLED - GREEN PER MIL. M-14, TYPE SDG-F		APPR	DATE	CODE IDENT NO	NUMBER
HEAT TREAT		R. Holliday	7-26-66	C	00779
FINISH		OTHER APPR			583196
				SCALE 3/1	WT CALC ACTUAL SHEET 1 OF 2

AMP INFO.
LOC PRINT DIST
AF (C) NO

NUMBER
CLAS. 583196

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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	B			
	C	OBS AS PER ECNDF0949	28 11-66	JW

PART NO	KEYING BOSSES	PART NO	KEYING BOSSES
1-583196-0	△	9-583196-9	7 & 15
1- ↑ -1	3 & 9	583196-1	15 & 37
1- -2	3 & 11	3-583196-5	1 & 11
1- -3	3 & 13	3- ↑ -6	1 & 13
1- -4	3 & 15	3- -8	1 & 15
1- -5	3 & 17	4- -3	1 & 17
1- -6	3 & 19	4- -4	1 & 19
1- -7	3 & 21	4- -5	1 & 21
1- -8	3 & 23	4- -6	1 & 23
1- -9	3 & 29	4- -7	1 & 25
2- -0	5 & 9	4- -8	1 & 27
2- -1	5 & 11	4- -9	1 & 29
2- -2	5 & 13	5- -0	1 & 31
2- -3	5 & 17	5- -1	1 & 33
2- -4	5 & 19	5- -2	1 & 35
2- -5	5 & 21	5- -3	1 & 37
2- -6	5 & 23	5- -4	1 & 39
2- -7	5 & 25	5- ↓ -5	5 & 15
2- -8	5 & 27	5-583196-6	3 & 41
2- -9	5 & 29	5- ↑ -7	1 & 3
3- -0	5 & 31	5- -8	1 & 5
3- -1	5 & 33	5- -9	1 & 7
3- ↓ -2	5 & 35	6- -0	1 & 9
3-583196-4	5 & 39	6- -1	1 & 41
583196-2	7 & 19	6- -2	3 & 5
3-583196-7	7 & 21	6- -3	3 & 7
583196-3	7 & 23	6- ↓ -4	3 & 25
3- ↑ -9	7 & 25	6-583196-5	5 & 7
4- -0	7 & 27	6-583196-6	5, 11, 23, 29, 39
4- ↓ -1	7 & 29		
4-583196-2	25 & 37		
9-583196-8	5 & 37		

NOTE:
 △ KEYED AT ALL ODD NUMBERED POSITIONS 1 THRU 41 INCL.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON		CONTRACT NO		AMP INCORPORATED HARRISBURG, PENNSYLVANIA	
FRACTIONS	DECIMALS	ANGLES	DR	DATE	TRADEMARK
★	★	★	D. Baer	7-22-66	AMP
MATERIAL			CHK	DATE	NAME
			O. J. Mills	7-27-66	
HEAT TREAT			DSGN ENGR	DATE	
			E. Hand	7/27/66	
FINISH			APPR	DATE	
			R. H. H. H. H.	7/27/66	
			DSGN APPD	SIZE	CODE IDENT NO
				C	00779
			OTHER APPD	NUMBER	583196
				SCALE	WT CALC ACTUAL SHEET 2 of 2

AMP INFO
 LOC PRINT DIST
 OF (C) NO