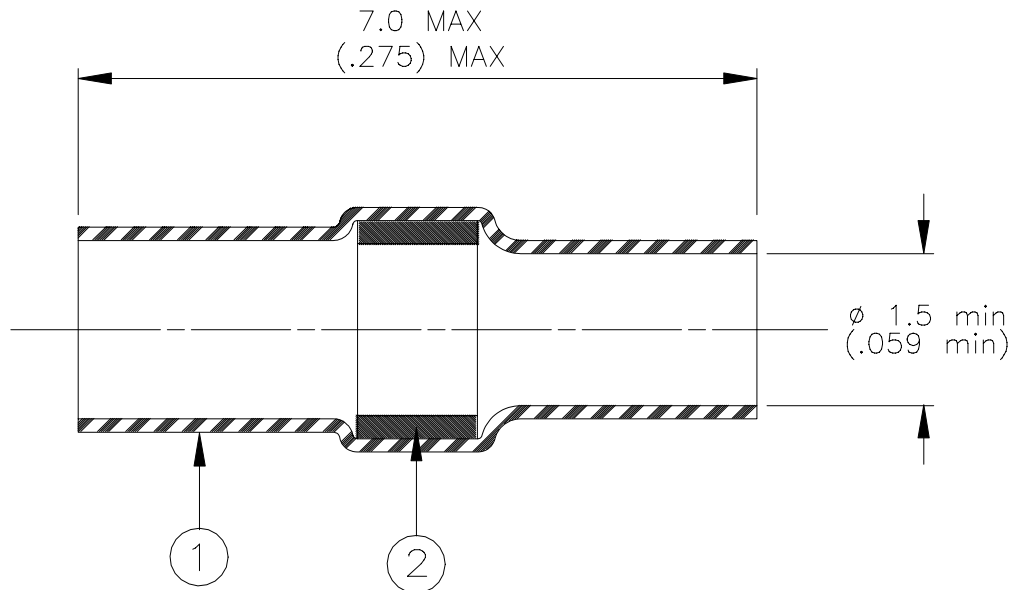


SPECIFICATION CONTROL DRAWING



MATERIALS

1. INSULATION SLEEVE: HEAT-SHRINKABLE, RADIATION CROSS-LINKED POLYVINYLDENE FLUORIDE. TRANSPARENT BLUE.
2. SOLDER PREFORM WITH FLUX:
 Solder: Sn96 Ag4 per ANSI J-STD-006.
 Flux: ROM1 per ANSI-J-STD-004.

NOTES

- A. The parts covered by this SCD are for use in attaching a tin, silver or nickel plated wire to a connector terminal having a cross section of 0.6x0.6 (0.02x0.02).
- B. Parts will meet the requirements of Raychem Specification RT-1404 when installed properly.
 TEMPERATURE RATING: -55°C to +150°C.

Raychem		THERMOFIT DEVICES	Raychem Corporation 300 Constitution Drive Menlo Park, CA 94025 USA	TITLE: SOLDERSLEEVE* DEVICE			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.				DOCUMENT NO.: D-110-0210			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D980620	REPLACES: D1100210		
DRAWN BY: M. FORONDA	DATE: 04/27/98	PROD. REV. A	DOC ISSUE: 1	SCALE: None	SIZE: A	SHEET: 1 of 1	

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