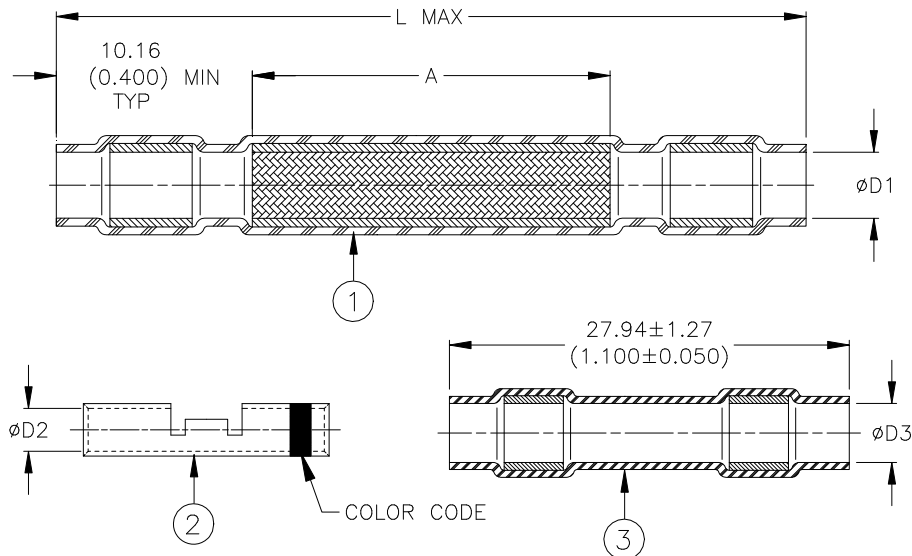


CUSTOMER DRAWING




Part Description	Primary No.	AWG Range	Color Code	Product Dimensions				
				L Max	A ± 2.54 (0.100)	$\phi D1$ Min	$\phi D2$ Min	$\phi D3$ Min
D-150-1168	1	26-20	Red	80.52 (3.170)	50.30 (1.970)	3.00 (0.118)	1.14 (0.045)	2.79 (0.110)
D-150-1169	1	20-16	Blue	80.52 (3.170)	50.30 (1.970)	4.00 (0.157)	1.63 (0.064)	4.00 (0.157)
D-150-1170	1	16-12	Yellow	80.52 (3.170)	50.30 (1.970)	5.00 (0.197)	2.46 (0.097)	4.32 (0.170)
D-150-1174	2	26-20	Red	105.92 (4.170)	74.93 (2.950)	4.00 (0.157)	1.14 (0.045)	2.16 (0.085)
D-150-1175	2	18-16	Blue	105.92 (4.170)	74.93 (2.950)	5.00 (0.197)	1.63 (0.064)	2.79 (0.110)
D-150-1176	2	14	Yellow	105.92 (4.170)	74.93 (2.950)	6.00 (0.236)	2.46 (0.097)	4.32 (0.170)
D-150-1177	2	12	Yellow	105.92 (4.170)	74.93 (2.950)	9.04 (0.356)	2.46 (0.097)	4.32 (0.170)
D-150-1178	3/4	26-20	Red	105.92 (4.170)	74.93 (2.950)	4.00 (0.157)	1.14 (0.045)	2.16 (0.085)
D-150-1179	3/4	22-20	Red	105.92 (4.170)	74.93 (2.950)	5.00 (0.197)	1.14 (0.045)	2.16 (0.085)
D-150-1180	3/4	18-16	Blue	105.92 (4.170)	74.93 (2.950)	6.00 (0.236)	1.63 (0.064)	2.79 (0.110)
D-150-1181	3/4	14-12	Yellow	105.92 (4.170)	74.93 (2.950)	9.04 (0.356)	2.46 (0.097)	4.32 (0.170)

MATERIALS

- SOLDERSHIELD SPLICE SLEEVE:** Heat-shrinkable, radiation cross-linked modified polyvinylidene fluoride sleeve, containing two environment resistant sealing rings and a solder impregnated, flux-coated copper-wire braid.
Color: Transparent blue.
SOLDER: TYPE Sn63 per ANSI J-STD-006.
FLUX: TYPE ROM1 per ANSI J-STD-004.
- CRIMP SPLICE (1, 2, OR 4 PER KIT):** Tin-plated copper alloy with color code stripe.
- SEALING SPLICE SLEEVE (1, 2, OR 4 PER KIT):** Heat-shrinkable, radiation cross-linked modified polyvinylidene fluoride sleeve, containing two environment resistant sealing rings. Color: Transparent blue.

APPLICATION

- These kits are designed to make an environment-resistant, 1 to 1 in-line splice in shielded single, twisted pair, trio and quad cables having tin or silver-plated conductors and insulations rated for 135°C minimum.
- Temperature rating: -55°C to +150°C.
- For installation procedures refer to the applicable sections of TE Connectivity Process Standard RCPS 150-02.

 TE Connectivity			TITLE: (1 TO 1 SPLICES-CRIMP) SOLDERSHIELD SPLICE KIT, SHIELDED CABLE		
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets] DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009		Raychem Devices	DOCUMENT NO.: D-150-1168-1170/1174-1181		
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.	REV: A1	DATE: June 20, 2013	
PREPARED BY: UNGUYEN	CAGE CODE: 06090	ECO NUMBER: ECO-13-010150	SCALE: NTS	SIZE: A	SHEET: 1 of 1

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