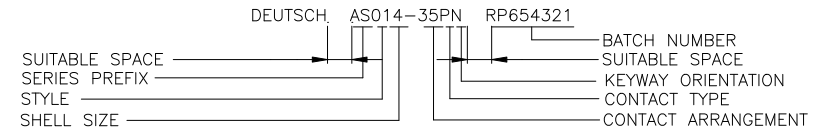
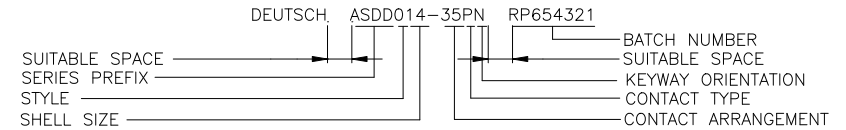


STANDARD AS PART NUMBER AND BATCH NUMBER EXAMPLE :



ASDD PART NUMBER AND BATCH NUMBER EXAMPLE :



SHELL SIZE	A REF	B ±0.20	øC ±0.0	øD ±0.13	E ±0.15 ±0.0	F ±0.13	G MAX	L MAX	øM ±0.10	øN ±0.05	P ±0.10	R'±1°					øS ±0.10	T ±0.10	RV ±0.20
												A	B	C	D	N			
8	16.50	21.40	3.2	12.00	17.21	16.05	33.50	27.20	11.20	10.00	14.50	77	--	--	113	95	2.00	1.05	5.27
10	19.50	25.90	3.2	15.00	17.21	16.05	33.50	32.00	14.22	12.95	17.40	81	67	123	109	95	2.00	1.05	6.90
12	24.00	29.10	3.2	19.05	17.21	16.05	33.50	35.20	17.39	16.15	21.90	75	63	127	115	95	2.00	1.32	8.80
14	27.00	32.50	3.2	22.22	17.21	16.05	33.50	38.40	20.55	19.15	25.00	74	61	129	116	95	2.00	1.32	10.38
16	30.30	34.80	3.2	25.40	17.21	16.05	33.50	41.00	23.72	22.35	28.20	77	65	125	113	95	2.00	1.32	11.97
18	33.70	38.20	3.2	28.57	17.21	16.05	33.50	44.70	26.89	25.35	31.40	77	65	125	113	95	2.00	1.32	13.23
20	37.00	41.60	3.2	31.75	17.21	15.29	33.50	47.90	30.06	28.50	34.60	77	65	125	113	95	2.00	1.32	14.83
22	40.00	44.95	3.2	34.90	17.21	15.29	33.50	51.10	33.24	31.70	37.75	80	69	121	110	95	2.00	1.32	16.41
24	43.30	49.35	3.2	38.10	17.21	15.29	33.50	55.80	36.41	34.85	40.90	80	69	121	110	95	3.20	1.32	18.00

ISSUE	CHANGE	NOTE	DRAWN	CHECKED	APP. ENG.	DATE	ISSUE	CHANGE	NOTE	DRAWN	CHECKED	APP. ENG.	DATE
C	53388	NDL	JAK	JAK		23/11/06							
B	043561	NDL	PJB	KJF		10/10/03							
A	034262	JV	MW	IKG		29/10/97							

MATERIAL

HEAT TREATMENT & FINISH

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GENERAL TOLERANCES UNLESS OTHERWISE STATED.
±0.4mm ON WHOLE NUMBERS
±0.2mm ON ONE PLACE DECIMALS
±0.1mm ON TWO PLACE DECIMALS
±1/2° ON ANGLES
±0.05mm ON DRILLED HOLES

REMOVE ALL BURRS AND SHARP EDGES 0.1 MAX. UNLESS OTHERWISE STATED.

BS 308
THIRD ANGLE
PROJECTION

SCALE: NTS
DIMS. IN MILLIMETRES

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DRAWING NUMBER: 603591-ENV