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## T2K Labels

<b>MATERIAL DESCRIPTION:</b>	Tyco Electronics "T2K" is a thermal transfer printable, 2mil thick white polyimide label with a permanent adhesive.	
<b>USE:</b>	Suitable for high temperature labeling requirements such as printed circuit boards. Suitable for direct wave (bottom side) and IR reflow (top side) PCB applications. Designed to withstand fluxes, cleaning solvents and molten solder encountered in the manufacture of printed circuit boards. Excellent contrast for bar code applications. With a flash exposure service temperature of 538°C (1000°F), "T2K" is suitable for the harshest high temperature applications. For optimum print performance and durability, use with Tyco Electronics RHT-45 series ribbon.	
<b>PRINT METHOD/RIBBON:</b>	Preferred Printer/Ribbon combination: Thermal transfer: T312M-PRINTER, Tyco Electronics 1330-0619-10 Ribbon  Alternative Printer/Ribbon combinations: Thermal transfer: T308S-PRINTER, Tyco Electronics 1330-0619-10 Ribbon Thermal transfer: T312S-PRINTER, Tyco Electronics 1330-0619-10 Ribbon Thermal transfer: T400 Series, Tyco Electronics 1330-0619-10 Ribbon	
<b>SHELF LIFE:</b>	1 year when stored at 21°C (70°F) at 50% R.H.	
<b>ADHESIVE:</b>	Permanent high-temperature pressure sensitive acrylic adhesive with low outgassing properties.	
<b>COLOR:</b>	Gloss white coating on amber material.	
<b>APPROXIMATE TOTAL THICKNESS:</b>	Substrate	0.061mm (0.0024 inches).
	Adhesive:	0.050mm (0.0020 inches).
	Total	0.111mm (0.0044 inches).
<b>SERVICE TEMPERATURE:</b>	5 minutes:	-40°C to 538°C (-40°F to 1000°F).
	Long term:	-40°C to 260°C (-40°F to 500°F).
<b>MIMUM APPLICATION TEMPERATURE:</b>	10°C (50°F)	
<b>ADHESION:</b>	PCB (G-10):	28.3 oz/inch (0.31 N/mm)- 1 min dwell
	Stainless steel:	43.5 oz/inch (0.476 N/mm)- 20 min dwell 57.2 oz/inch (0.626 N/mm)- 72 hr dwell
	ASTM-D-3330 (180° peel direction) at 21° C (70°F)	

**TACK:** 25oz (710g): ASTM D2979 at 21° C (70°F, 1 second dwell).

**FLAMMABILITY:** 34% minimum (BS ISO 4589-2 [1999]).

**ABRASION RESISTANCE:** Resistant to repeated abrasion:  
Printing remains legible for 50 revolutions of CS-10 wheel, 500g load (Taber-Abraser Model 5130). Print not affected with repeated Rub testing as per AS-81531

**CHEMICAL SOAK RESISTANCE:** Results after soaking for 5 minutes.

<u>Fluid</u>	<u>Result</u>
Alpha Flux: 2110(23°C), 870-25(70°C), 615(23°C)	No effect on print contrast
Alpha S30 cleaner(23°C)	Print remains clearly legible

**PRINT PERMANENCE:** Meets the requirements of MIL-STD-202 method 215J.

Good resistance to fluids and repeated cleaning:

<b>SOLVENT</b>	<b>TEST</b>	<b>EFFECT</b>
Detergent mix	Repeated cleaning (200 cycles Crockmeter)	No visual effect
IPA	Repeated cleaning (100 cycles Crockmeter)	No visual effect
IPA (70%)	7 day immersion	No visual effect
Water	7 day immersion	No visual effect
Water at 95°C (203°F)	Typical PCB wash cycle	No visual effect
Toluene	Repeated cleaning (10 wipes)	Print remains clearly legible
Toluene	30 second soak only	No visual effect

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