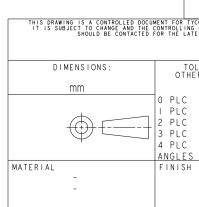
| | 8 | 7 | 6 | |
|---|--|--------------------------|----------------------------|----------------------|
| | THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION C COPYRIGHT 2017 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED. | 2017 | ATLANTIC VERSION TERMINATO |)R |
| | PART REVISION DESCRIPTION | FEED TYPE | INTERFACE ADAPTER | |
| | 2836758-2 D FINE CRIMP HEIGHT ADJUST | PNEUMATIC | | |
| | 7-2836758-2 D PNEUMATIC AND CRIMP TOOLING KIT | PNEUMATIC | | |
| | 7-2836758-7 A CRIMP TOOLING KIT | - | | |
| | | | | |
| | | | | |
| D | | | UL lla | |
| | | | | |
| | | | | |
| | APPLICATOR DATA | | | |
| | CRIMP SIZE TYPE WIRE 2.29 mm [.090] F | | | |
| | INSUL 3.56 mm [.140] F APPLICATOR INSTRUCTIONS | | | |
| | 408-35042 | | | |
| | | | | |
| | TERMINALDATA:TE TERMINALTE CRIMP STERMINALNAME:.312SERIESPOSI-LOCKRECEPTACLE | PECIFICATION LAG TYPE | | |
| | WIRE STRIP LENGTH → ← INSULATION DIAME 6.50-7.50 mm [.256295 IN] Ø2.16-3.43 mm [.08 | | | |
| | TERMINAL 114-5079 - | - | | |
| С | SPECIFICATION TERMINALS APPLIED 5 6 | - | | |
| | TE TERMINAL TE TERMINAL TE TERMINAL | TE TERMINAL · | | |
| | 172795-1 172796-1 | | | |
| | | | | |
| _ | WIRE SIZE (CRIMP HEIGHT mm [INCH] CRIMP REFERE | HEIGHT 4 NCE SETTING | | |
| | 14 AWG OR 2.00mm2 1.78+/-0.05 [.070+/002] 16 AWG OR 1.25mm2 1.50+/-0.05 [.059+/002] | 6.7 9.4 | | |
| | 18 AWG OR 0.85mm2 1.34+/-0.05 [.053+/002] 20 AWG OR 0.50mm2 1.30+/-0.05 [.051+/002] | 11.2 11.7 | | |
| | | | | |
| | | | | |
| | A RECOMMENDED SPARE PARTS | | | |
| | REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEAN STORAGE OF APPLICATOR. | NING, LUBRICATION / | AND | |
| В | APPLY PART NUMBER 2-23419-6 LOCTITE TO THREAD | DS OF ITEM 242. | | |
| | CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJU | ISTMENT MAY BE | | |
| | NECESSARY WHEN RUNNING APPLICATOR IN THE FIEL | | | *WARNING on insta |
| | 6 TERMINAL LUBRICANT IS RECOMMENDED. | | | FOR LARG THAN THE |
| | 7. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHAL DOCUMENT, 101-35000. | L BE USED PER | | REFER TO |
| | | | | |
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AMP 4805 REV 31MAR2000

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)



APPLICATION SPEC

WEIGHT

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ANGLES

FINISH

ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

| | 2 | | | | | | | | | | | |
|-----|------|---|-----|--------------|-------------|------------|-----|------|--|--|--|--|
| LOC | DIST | | | | REVISIONS | REVISIONS | | | | | | |
| А | 66 | Р | LTR | | DESCRIPTION | DATE | DWN | APVD | | | | |
| | | | A | RELEASED | | 08JUNE2017 | ТВ | ΤE | | | | |
| | | | В | ECR-18-01638 | 33 | 160CT2018 | MZ | ΚZ | | | | |
| | | | С | ECR-22-14609 | 9 | 13JUL2022 | JWC | ROY | | | | |
| | | | D | ECR-22-14815 | 55 | 02AUG2022 | FJ | ΤE | | | | |

| | · | | | | 1 | | |
|---|--|-------------------------------------|----------|------------------------------|--|-----------------|---|
| | - | 1 | 1 | 1803078-3 | SPACER, PRECISION | 259 | |
| | - | 1 | 1 | 2119641-1 | FEED CAM, AIR FEED | 248 | |
| | - | 1 | 1 | 2119082-3 | CAM, SNAIL, INSULATION ADJUSTMENT | 244 | С |
| \wedge | - | 1 | 1 | 2079764-1 | WASHER, WAVE SPRING, CREST-TO-CREST | | |
| 3 | - | 1 | 1 | 2119083-1 | RETAINER, INSULATION DIAL | 242 | |
| | - | 1 | 1 | 7 - 18023 - 7 | SCR, SKT HD CAP M3 X 4.0 | 241 | |
| | - | 1 | 1 | 2844940-2 | AIR FEED MODULE | 238 | |
| \wedge | - | REF | REF | | COUNTER, MAGNETIC | 164 | |
| $\overline{6}$ | - | 1 | | 2119955-1 | ASSY, LUBRICATOR, SIDE FEED | 113 | |
| | - | | | 2844908-1 | SCREW, LOCKING | 99 | |
| | - | 1 | | 2844907-1 | POST, LOCKING | 98 | |
| | - | 1 | | 455888-9 | SPACER, CRIMPER | 82 | |
| | - | 1 | | 1803607-3 | DOCUMENTATION PACKAGE | 71 | |
| | _ | 1 | | 2119791-5 | DEPRESSOR, WIRE | 70 | |
| | - | | | 2119740-1 | TAG, IDENTIFICATION | 67 | |
| | _ | 2 | 2 | 2168078-1 | SCREW, DRIVE, RH, Rohs, 2 x .188 | 66 | |
| | _ | 1 | 1 | 2168083-2 | SCR, SKT HD CAP, Rohs, M4 X 8.0 | 60 | |
| | | 1 | 1 | 5 - 18022 - 5 1333240 - 3 | SCR, HEX HD CAP, M4 X 6.0 | <u>59</u> 56 | |
| | | 4 | 4 | 2168083-3 | PAWL, FEED (SPECIAL) | 54 | |
| | | 4 | 4 | 18023-9 | SCR, SKT HD CAP, RoHS, M4 X 12.0 SCR, SKT HD CAP M4 X 6.0 | 49 | |
| | _ | 1 | 1 | 1803583-9 | APPLICATOR BASIC ASSEMBLY, SF | 49 | |
| | _ | 1 | 1 | 1803515-2 | RAM ASSEMBLY, SF ATLANTIC | 4 4 | |
| | | 1 | 1 | 1803602-2 | SCR, BHSC, RoHS (M8 X 40) | 4 1 | |
| | | 1 | 1 | 1752356-1 | SUPPORT, TERMINAL | 34 | |
| | | 2 | 2 | 2079383-5 | SCR, BHSC, RoHS (M4 X 20) | 33 | В |
| | | 2 | 2 | 3-2844962-0 | SPACER, CYLINDRICAL, STRIP GUIDE | 30 | |
| | | 1 | 1 | 2844992-2 | ASSEMBLY, STRIP GUIDE | 29 | |
| | _ | 1 | 1 | 455888-5 | SPACER, CRIMPER | 28 | |
| | _ | 1 | 1 | 1 3 2 0 9 2 8 - 2 | STRIP GUIDE | 24 | |
| | | 1 | 1 | 2168083-2 | SCR, SKT HD CAP, RoHS, M4 X 8.0 | 21 | |
| | | 2 | 2 | 1 - 18028 - 2 | WASHER, FLAT, REG M4 | 20 | |
| | _ | 1 | 1 | 2119533-1 | STRIPPER, SIDE FEED | 19 | |
| \bigwedge | _ | 1 | 1 | 2119806-1 | INSERT, SHEAR | 13 | |
| | _ | 1 | 1 | 3 - 2 2 2 8 0 - 3 | SPRING, COMPRESSION | 12 | |
| ^ | - | 1 | 1 | 1 - 356885 - 4 | STOP, SHEAR | 1 1 | |
| 1 | - | 1 | 1 | 2119805-1 | SHEAR HOLDER, FRONT | 10 | |
| 1 | _ | 1 | 1 | 1803095-1 | FLOATING SHEAR, FRONT | 9 | |
| 1 | 1 | 2 | 1 | 6 - 1803058 - 1 | ANVIL, COMBINATION | 8 | |
| | _ | - | - | - | - | 7 | |
| | - | - | - | - | - | 6 | |
| | - | 1 | 1 | 2119757-4 | DEPRESSOR, SHEAR | 5 | |
| \wedge | - | 1 | 1 | 238011-8 | BLOCK, CRIMPER SPACER | 4 | |
| 1 | 1 | 2 | 1 | | CRIMPER, INSULATION F PREMIUM | 3 | |
| \wedge | - | 1 | 1 | 2-455888-8 | SPACER, CRIMPER | 2 | |
| 1 | 1 | 2 | 1 | 4 - 4 5 6 4 0 6 - 1 | CRIMPER, WIRE PREMIUM | | |
| | - 7 7 | - 72 | - 2 | | DESCRIPTION | I T E M N O | А |
| D DOCUMENT FOR D THE CONTROLL ACTED FOR THE | TYCO ELECT ING ENGINEE LATEST REVI | RONICS CORF RING ORGANI SION. | PORATION | DWN 24APR2017 B. WEAVER | | | |
| | TOLERANC | ES IINI F | SS | снк 24APR2017 Т. ELBIN | | | |
| | TOLERANC HERWISE | SPECIF | IED: | APVD 24APR2017 T. ELBIN | Ocean Side Feed | | |
| 0 PLC | 2 ± | - | | PRODUCT SPEC | Applicator | | |
| 2 PL(| 2 ± | - | | | | | |

Customer Accessible Production Drawing SCALE 1:2 SHEET 1 OF 4 REV D SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

RESTRICTED TO

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SIZE CAGE CODE DRAWING NO

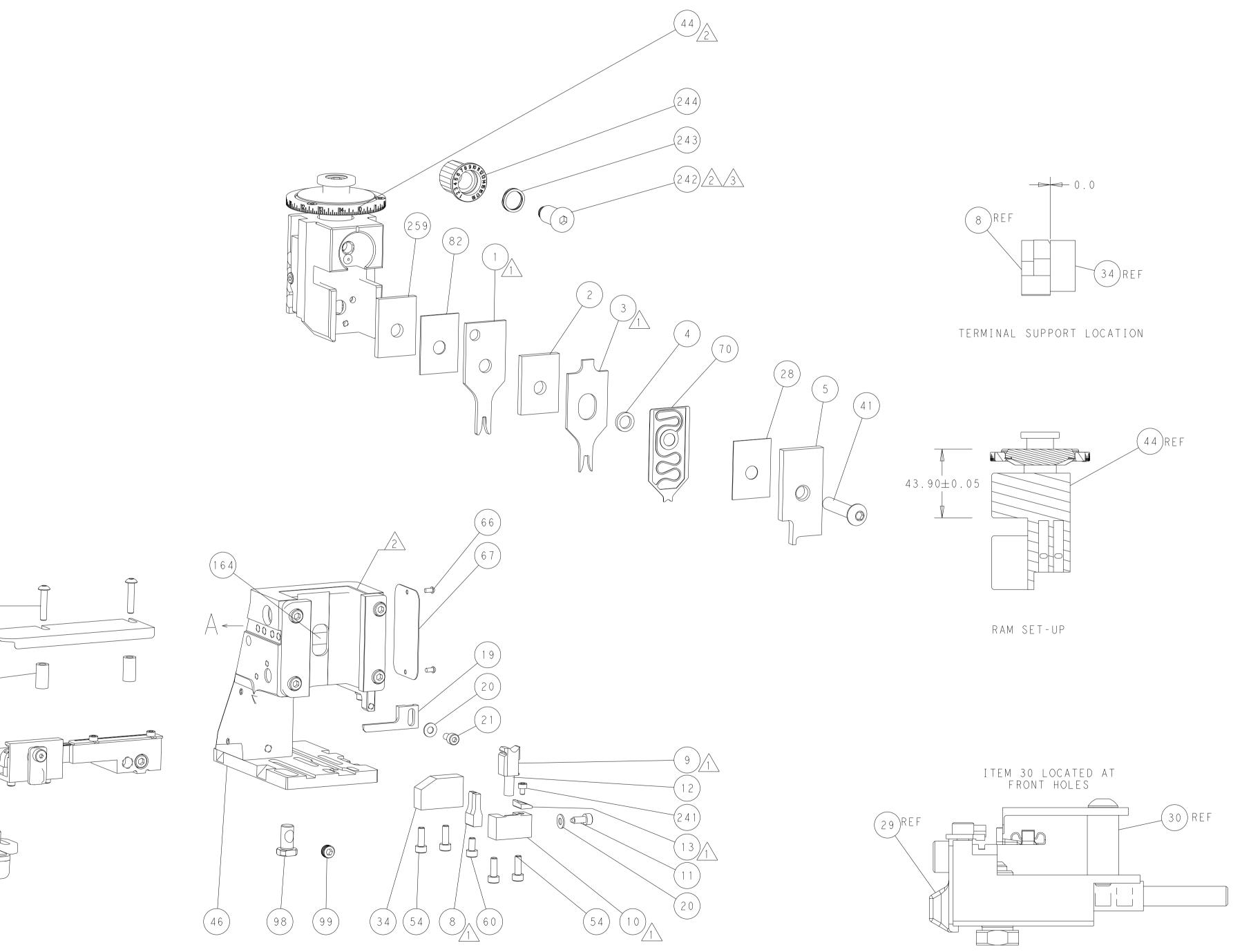
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| | FEED SPR (SHOW | NG SETTING PO N FROM REAR S | OSITION IDE) | | | |
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| | $ \land \land \land \land$ | POSIT | $\top \bigcirc \mathbb{N}$ | | | |
| | | - 30mm STROKE | | | | |
| | | | $\overline{\langle}$ | | 1136 | |
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| | (49) | 40mm STRC | ЭКЕ | | | |
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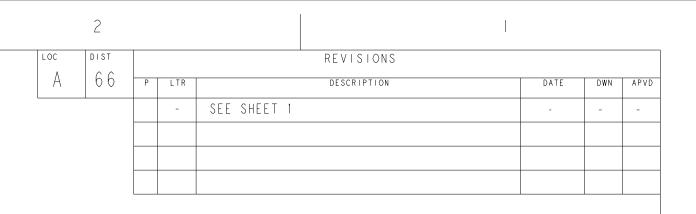
AIR FEED

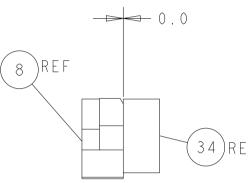
AMP 4805 REV 31MAR2000





ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4) MATERIAL





FEED TRACK POSITION GUIDE BY INSULATION BARREL

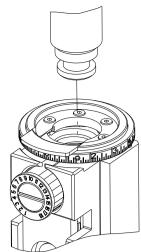
| THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION. | | | DWN B. WEAVER CHK T. ELBIN | 24APR2017 24APR2017 | _ | | | TE Connectivity Harrisburg, PA 1 | 7105-3608 | 8 |
|--|--|-----------------------------|-------------------------------------|------------------------|--------|-----------|------------|-------------------------------------|-----------------|---------------|
| DIMENSIONS: | | ICES UNLESS E SPECIFIED: | APVD | 24APR2017 | NAME | | | | | |
| mm | OTHER WIST | L STECTIED. | T. ELBIN | | | | Ocean | Side Feed | | |
| () () | 0 PLC : 1 PLC : 2 PLC : 3 PLC : | ±- ±- ±- ±- ±- | PRODUCT SPEC | EC | | | | olicator - | | |
| | 4 PLC : ANGLES | ±- ±- | - | | SIZE | CAGE CODE | DRAWING NO | | | RESTRICTED TO |
| MATERIAL - | FINISH | - | WEIGHT - | | 1 A | 00779 | C - 283 | 36758 | | - |
| - | | - | Customer A | ccessible P | roduct | ion Draw | ing | scale 1:2 sheet | 2 ^{OF} | 4 REV D |
| | | | Shee | TS 3 & 4 | 1 ARE | E NOT F | REQUIRE | ED FOR ATLA | NTIC | VERSION |

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| THIS DRAWING IS UNPUE | 8 LISHED. | RELEASED FOR PUBLICATION | 20 | 17 | |
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| C COPYRIGHT 2017 | | NICS CORPORATION. ALL RIGHTS RESERVED. | | | PACIFIC VE INTER |
| NUMBER | REVISION | DESCRIPTIO | N | FEED TYPE | - |
| 2-2836758-2 7-2836758- | | FINE CRIMP HEIGHT CRIMP TOOLING | | PNEUMATIC - | - |
| | | | | | 5 5 5 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 |
| APPLI CRIMP | CATOR DA | TA TYPE | | | |
| WIRE 2.29 INSUL 3.56 APPLICATOR | mm [.090] mm [.140] INSTRUCTIC 35042 | F F NS | | | |
| TERMINAL DA | | | | CIFICATION | |
| TERMINAL NA WIRE STRI 6.50-7.50 mm [TERMINAL APPLICATION SPECIFICATIO | P LENGTH .256295 IN | | FION DIAMET | ER RANGE | |
| TERMINALS | | 5 6 | | | |
| TE TERMINAL 172795-1 | | ERMINAL TE TERMI 796-1 | NAL TE | TERMINAL | |
| WIRE SIZE 14 AWG OR 2.0 16 AWG OR 1.2 18 AWG OR 0.8 20 AWG OR 0.5 | mm [0mm2 1.78+ 5mm2 1.50+ 5mm2 1.34+ | P HE IGHT INCH] -0.05 [.070+/002] -0.05 [.059+/002] -0.05 [.053+/002] -0.05 [.051+/002] | · · · · · · · · · · · · · · · · · · · | | |
| | | | | | |
| REFER STORA APPLY CRIMP APPLI NECES S TERMI | GE OF APPLI PART NUMB HEIGHT RE CATOR WAS (SARY WHEN F NAL PITCH | ED INSTRUCTION SHEE | E TO THREAD THE SETTIN TORY. ADJUS N THE FIELD | S OF ITEM 242. G USED WHEN THE STMENT MAY BE). | AND |
| | S SPECIFIEE ENT, 101-35 | OTHERWISE TORQUE V | ALUES SHALI | BE USED PER | |
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VERSION TERMINATOR ERFACE ADAPTER

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AMP 4805 REV 31MAR2000

PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4) MATERIAL

THIS DRAWING IS A CONTROLLED DOCUM IT IS SUBJECT TO CHANGE AND THE C SHOULD BE CONTACTED F DIMENSIONS: mm

*WARNING ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

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| | - | - | 1 | | FEED CAM, AIR FEED | 151 | 1 |
|----------------------|---|-------------------------------------|-------|----------------------------|---------------------------------------|---------------|---|
| | _ | | | | | | |
| | L | - | 1 | 2168083-8 | SCR, SKT HD CAP, RoHS, M4 X 16 | 144 | |
| | | _ | 4 | 2168083-9 | SCR, SKT HD CAP, RoHS, M4 X 20 | 143 | |
| | - | _ | 1 | | APPLICATOR BASIC ASSEMBLY, SF | 141 | |
| | _ | _ | 1 | 1803516-2 | RAM ASSEMBLY, SF PACIFIC | 140 | |
| | 6 | _ | 1 | 2119955-1 | ASSY, LUBRICATOR, SIDE FEED | 113 | |
| | 201 | _ | 1 | 2844908-1 | SCREW, LOCKING | 99 | |
| | _ | _ | 1 | 2844907-1 | POST, LOCKING | 98 | |
| | - | _ | 1 | 455888-9 | SPACER, CRIMPER | 82 | |
| | - | | 1 | | | 71 | |
| | - | - | 1 | | DOCUMENTATION PACKAGE | | |
| | - | - | | | DEPRESSOR, WIRE | 70 | |
| | - | - | | 2119740-1 | TAG, IDENTIFICATION | 67 | |
| | - | - | 2 | 2168078-1 | SCREW, DRIVE, RH, Rohs, 2 x .188 | 66 | |
| | - | - | 1 | 5-18022-5 | SCR, HEX HD CAP, M4 X 6.0 | 59 | |
| | _ | - | 1 | 1 3 3 3 2 4 0 - 3 | PAWL, FEED (SPECIAL) | 56 | |
| | | - | 1 | 18023-9 | SCR, SKT HD CAP M4 X 6.0 | 49 | |
| | | - | 1 | 1803602-2 | SCR, BHSC, Rohs (M8 X 40) | 41 | |
| | | - | 1 | 1752356-1 | SUPPORT, TERMINAL | 34 | В |
| | | - | 2 | 2079383-5 | SCR, BHSC, R₀HS (M4 X 20) | 33 | |
| | | - | 2 | 3 - 2844962 - 0 | SPACER, CYLINDRICAL, STRIP GUIDE | 30 | |
| | | - | 1 | 2844992-2 | ASSEMBLY, STRIP GUIDE | 29 | |
| | - | - | 1 | 455888-5 | SPACER, CRIMPER | 28 | |
| | - | - | 1 | 1320928-2 | STRIP GUIDE | 24 | |
| | - | _ | 1 | 2168083-2 | SCR, SKT HD CAP, RoHS, M4 X 8.0 | 21 | |
| | - | _ | 2 | 1 - 18028 - 2 | WASHER, FLAT, REG M4 | 20 | |
| | - | _ | 1 | 2119533-1 | STRIPPER, SIDE FEED | 19 | |
| | | _ | 1 | 2119806-1 | INSERT, SHEAR | 13 | |
| | | _ | 1 | 3-22280-3 | SPRING, COMPRESSION | 12 | |
| | - | | 1 | 1 - 356885 - 4 | STOP, SHEAR | | |
| | | | 1 | 2119805-1 | SHEAR HOLDER, FRONT | | |
| | | | 1 | 1803095-1 | | | |
| | 4 | 1 | | | FLOATING SHEAR, FRONT | 9 | |
| | $\angle 1 $ | | | 6 - 1 8 0 3 0 5 8 - 1 | ANVIL, COMBINATION | 8 | |
| | - | - | - | - | - | / | |
| | - | - | - | - | - | 6 | |
| | - | - | 1 | 2119757-4 | DEPRESSOR, SHEAR | 5 | |
| | | - | 1 | 238011-8 | BLOCK, CRIMPER SPACER | 4 | |
| | 1 | 1 | 1 | 2-2119582-4 | CRIMPER, INSULATION F PREMIUM | 3 | |
| | | - | 1 | 2 - 455888 - 8 | SPACER, CRIMPER | 2 | |
| | | 1 | 1 | 4 - 456406 - 1 | CRIMPER, WIRE PREMIUM | 1 | |
| | | -77 | - 2 2 | PART NO | DESCRIPTION | I T E M NO | A |
| UMENT CONT FOR | T FOR TYCO ELECT TROLLING ENGINEE THE LATEST REVI | RONICS CORF RING ORGANI SION. | _ | DWN 24APR2017 B. WEAVER | TE Connectivity | | |
| | TOLERANO | ES IINI E | | снк 24APR2017 T. ELBIN | Harrisburg, PA 17105-3608 | | |
| | TOLERANC OTHERWISE | SPECIF | | APVD 24APR2017 T. ELBIN | Ocean Side Feed | | |
| | PLC ± PLC ± | | | PRODUCT SPEC | Applicator | | |
| L 2 | PLC ± PLC ± | - | - | - APPLICATION SPEC | | | |
| 4 | PLC ± | | - | - | SIZE CAGE CODE DRAWING NO | RICTED TO | |
| | INISH - | | | WEIGHT _ | A 00779 C-2836758 | - | |
| | - | | Γ | Customer Accessible P | roduction Drawing SCALE 1:2 SHEET 3 4 | REV D | |
| | | | | | 2 ARE NOT REQUIRED FOR PACIFIC VE | | ł |

SPACER, PRECISION

AIR FEED MODULE

COUNTER, MAGNETIC

CAM, SNAIL, INSULATION ADJUSTMENT

RETAINER, INSULATION DIAL

SCR, SKT HD CAP M3 X 4.0

WASHER, WAVE SPRING, CREST-TO-CREST 243

1803078-3

2119082-3

2079764-1

2119083-1

2844940-2

994970-2

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| LOC | DIST | | | REVISIONS | REVISIONS | | | | | | |
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| | | | - | SEE SHEET 1 | - | - | - | | | | |
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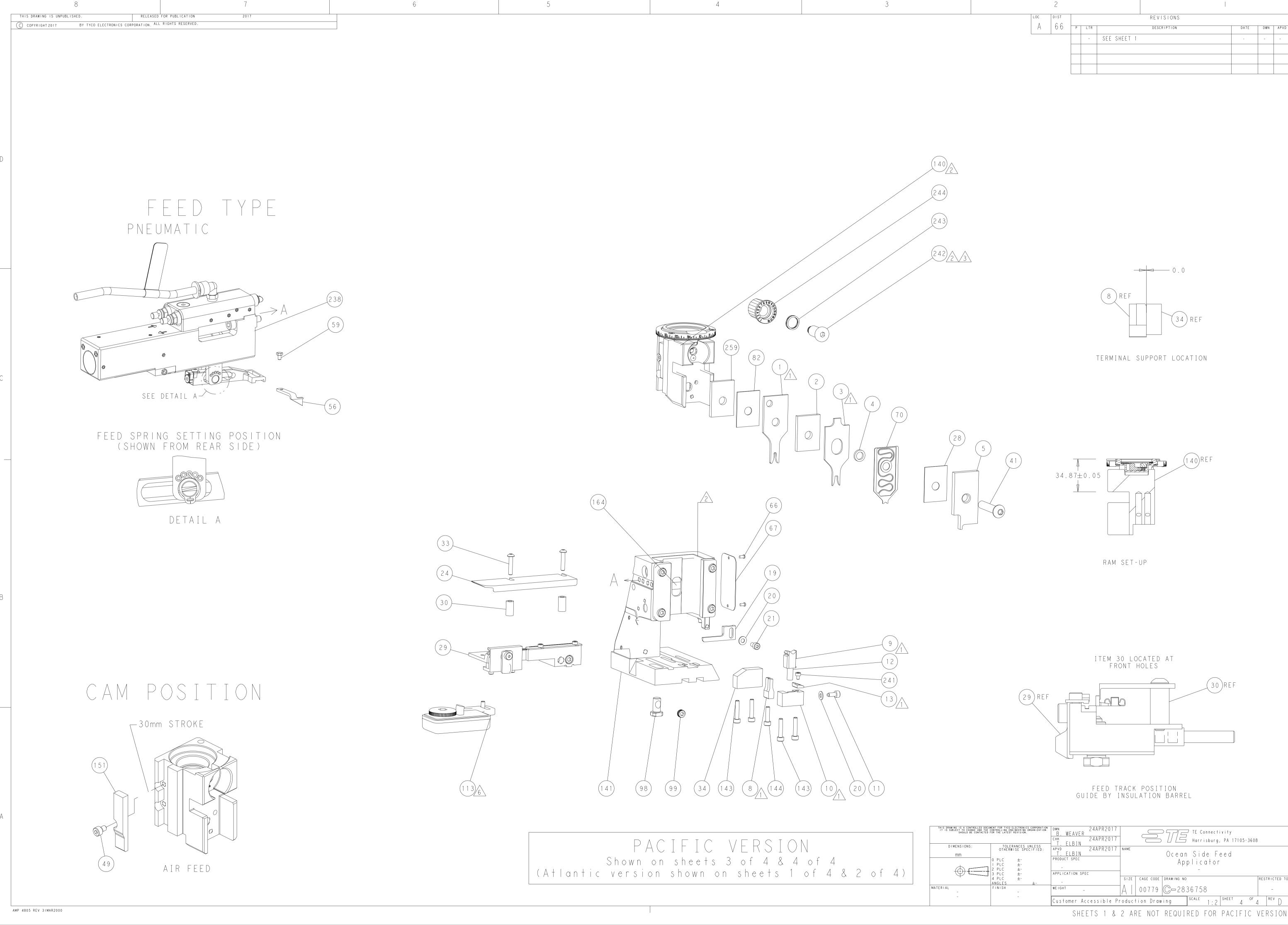
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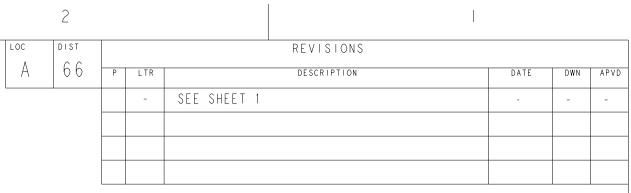
242

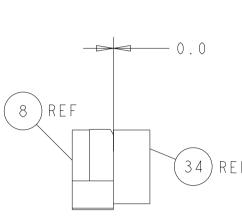
241

· 238

164









| DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION. | | dwn B. WEAVER | 24APR2017 | | | | ⊐ TE Connect | ivity | | |
|---|---|-------------------|-------------|-------|-----------|------------|--------------|---------|-------------------|--------------------|
| | | снк - Т. ELBIN | 24APR2017 | | | | Harrisburg | , PA 17 | 105-3608 | j. |
| | TOLERANCES UNLESS OTHERWISE SPECIFIED: | apvd T. ELBIN | 24APR2017 | NAME | | Ocear | n Side F | eed | | |
| | 0 PLC ±- 1 PLC ±- 2 PLC ±- | PRODUCT SPEC | | | | | plicator | | | |
| 1 | 3 PLC ±- 4 PLC ±- | APPLICATION SPE | C | SIZE | CAGE CODE | DRAWING NO | _ | | | RESTRICTED TO |
| | ANGLES ±- FINISH - | | | AI | 00779 | C-28 | 36758 | | | - |
| | - | Customer Ac | cessible Pr | oduc. | tion Draw | ing | scale 1:2 | SHEET | 4 ^{OF} 4 | a ^{rev} D |
| | | SHF | FTS 1 & | 2 AF | RE NOT | REQUI | RED FOR | PACI | FIC ' | VERSION |