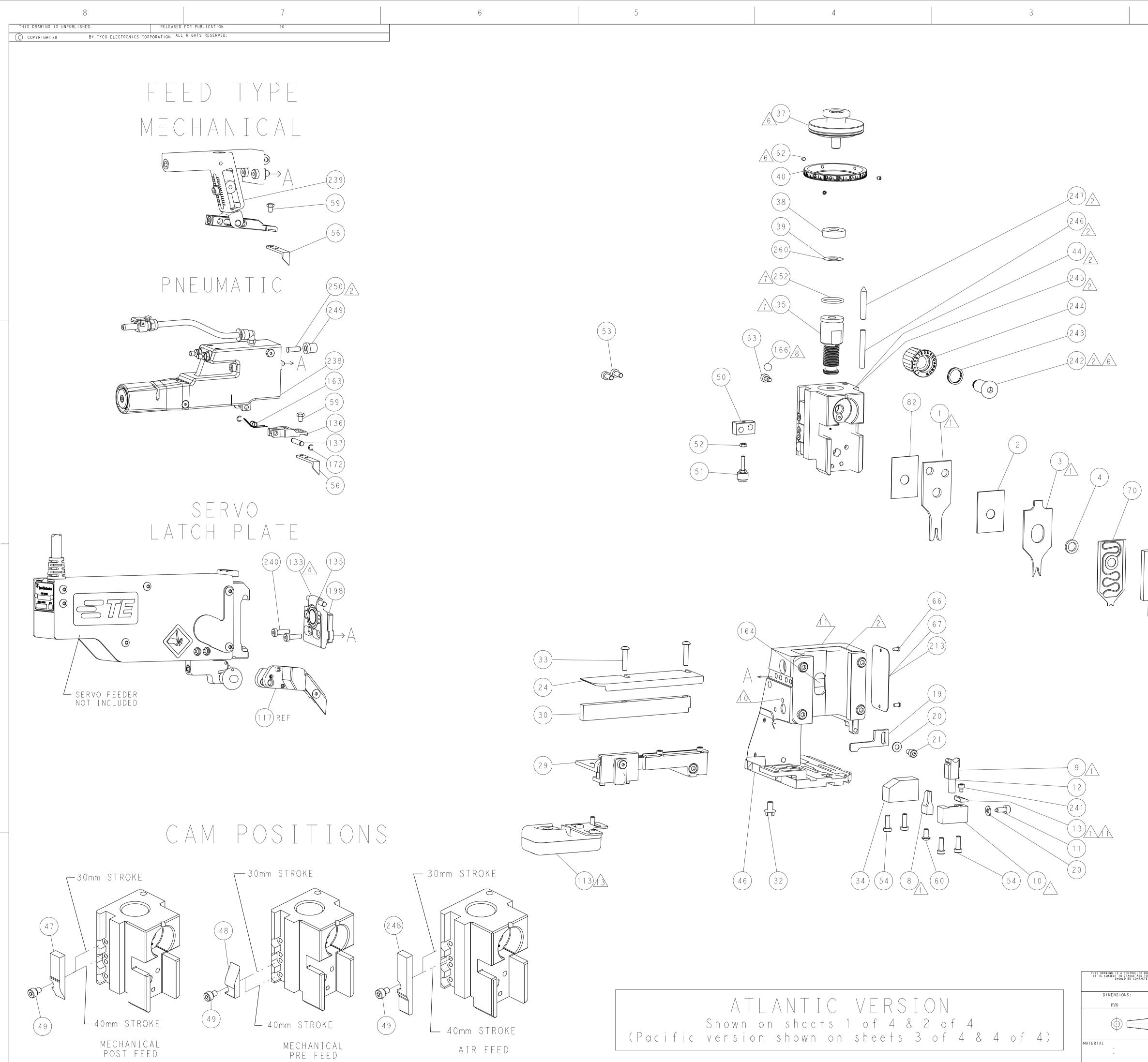
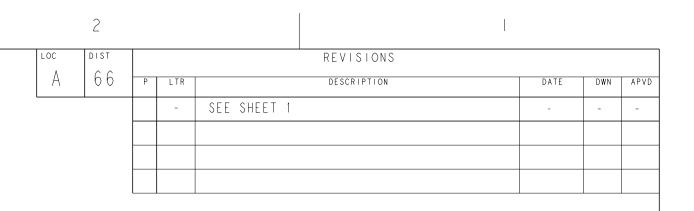
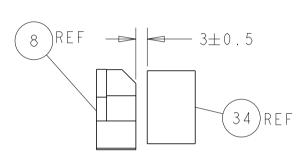
8 THIS DRAWING IS UNPUBLISHED.		D FOR PUBLICATION	7 20		6	5			4		3	SE
C COPYRIGHT 20 BY TYCO E ATLANTIC VERSION	ELECTRONICS CORPORATION. AL	L KIGHIS RESERVED.					APPLICA	ATOR STYLE CON	IVERSION CHAR	T		
TERMINATOR INTERFACE ADAPTER	P A R T N U M B E R	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO				NUMBERS REQU			_
	2836813-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED Servo latch plate	2119950-1 2119951-1	1338685-1	5-18022-5 8-2836813-5	2119641-1 1901094-3	2119799-1 -	2063440-1 2168400-6 (QUANTITY 2)	
	2836813-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SMART APPLICATOR MECHANICAL FEED SERVO LATCH PLATE	2161326-1 2119949-1 2119951-1	- 1 3 3 8 6 8 5 - 1 -	8-2836813-4 5-18022-5 8-2836813-5	- 2119653-1 1901094-3		- - 2168400-6 (QUANTITY 2)	
	2836813-5		FINE CRIMP HEIGHT ADJUST	SERVO.	SMART APPLICATOR MECHANICAL FEED	2161326-1 2119949-1	- 1338685-1	8-2836813-4 5-18022-5	- 2119653-1	-		
				LATCH PLATE 4	PNEUMATIC FEED -	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1	- 1 1
	2836813-6 2836813-7	A	NON-CRIMP HEIGHT ADJUST FINE CRIMP HEIGHT ADJUST	ALATCH PLATE 12 NONE	-	-	-	-	-	-	-	
	7-2836813-7		CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	
TERMINAL NAME: CON WIRE STRIP LENGTH 3.84-4.60 mm [.151181 TERMINAL APPLICATION SPECIFICATION TERMINALS APPLI TE TERMINAL SUM 2318310-1 WIRE SIZE WIRE 0.85mm2 1.	TYPE 76] F 00] F TIONS IIKO TERMINAL NTACT TERM H IN] 1234 Rev A4 -	I N A L I N S UL A T I ∅2.20-2.6 - - TE TERMIN/ -	CRIMP SPECIFICATION ION DIAMETER RANGE 30 mm [.087102 IN] - - AL SUMIKO TERMINAL CRIMP HEIGHT 9 REFERENCE SETTING 4.7 5.8									
ASSEMBLY. SEE E MECHANICAL F PNEUMATIC FE SERVO FEED W SERVO FEED W 5. ADJUSTMENT OF T APPLICATOR BETW 6 APPLY PART NUME FOR -6 ONLY APP 7 GREASE THREADS 8 MAGNET, ITEM 10 ACTUATE THE COU	SURFACES LIG Y PER THE APPL WITH THE APPL CIFIC DATA TO BELOW FOR PART FEED WITH "SMAF EED WITH "SMAF WITH "FINE CRI WITH "NON-CRIN THE STRIPPER N WEEN BENCH AND BER 1-23419-5 BER 1-23419-5 BER 2-23419-6 PLY PART NUMBE , GROOVE AND 66 MUST BE OR UNTER. EFERENCE SETT QUALIFIED AT	LICATOR INS ICATOR. BE ENTERED NUMBER: ART APPLICA T APPLICAT MP HEIGHT A MAY BE REQU D LEADMAKER LOCTITE TO ER 1-23419- O-RING ON I IENTED CORF ING WAS THE THE FACTOR	D INTO BLANK MEMORY CHIP AT TOR" CONVERSION: 8-2836813- OR" CONVERSION: 8-2836813- ADJUST": 8-2836813- ADJUST": 8-2836813- UIRED WHEN MOVING THE APPLICATIONS. D THREADS OF ITEM 62. D THREADS OF ITEM 242. -5 LOCTITE TO THREADS OF ITE ITEMS 35 & 252. RECTLY IN ORDER TO PROPERLY E SETTING USED WHEN THE RY. ADJUSTMENT MAY BE	4 5 3		LAR BEL	INSTALLA Gest wir Ow minim	TION, SET E SIZE SE UM REQUIR DAMAGE TO	TTING. U ED CRIMP	SE OF SE HEIGHT	TTINGS SETTING	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$
A FOR ADDITIONAL TO CONVERT THE REMOVE ITEM 13 OF THE HOUSING. INFORMATION.	INFORMATION. APPLICATOR T AND ATTACH TC . REFER TO INS G A NON CRIMP ITEM 260 TO A	O A NON-CAF D THE LOCAT STRUCTION S HEIGHT AD. ACHIEVE A N	TO INSTRUCTION SHEET RRIER CUTTING STYLE, TION ON THE BACK SIDE SHEET FOR ADDITIONAL JUST APPLICATOR (-6) NOMINAL SHIM HEIGHT OF 4.51.			(Pa		1 1 8-21 -2 -1 PAR ATLAN own on sh	084-0 O-RING T NO T I C V (e e t s 1 o	f 4 & 2	TION ITEM NO	- 1 1 1 1 1 1 - 1 1 1 1 1 1 - 1 1 1 1 1 1 - 7 7 - 7 - THIS DRAWING IS A CONTROLLED DOCUME IT IS SUBJECT TO CHANCE AND THE CO SHOULD BE CONTACTED FO DIMENSIONS: MMTERIAL

- 1 - 2 - 1 - 1 - 1 - 1 - 1 - 1 1 1 1_ 1 1 1 1 - 1 1 1 1-77 -7 MATERIAL -

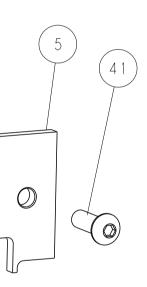
S E T 2 1	UP GA 19599-	UGE	A	66 P LTR A RELEA	REVISIONS Description Date DW ASED 10AUG2017 TE	
-	-	1	-	2119640-1 1803259-1	PUSH ROD, AIR FEED BUSHING, FLANGED	· 250 · 249
-	-	1	_	2119641-1	FEED CAM, AIR FEED	248
-	1	1	1	2119798-1	DETENT PIN	247
-		-	_	<u>1-22279-3</u> 2119758-1	SPRING, COMPRESSION RAM, AMP STYLE, SIDE FEED, NON-ADJ.	· 246 · 245
1	1	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	· 244
1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	
1	1	1	1	2119083-1 7-18023-7	RETAINER, INSULATION DIAL SCR, SKT HD CAP M3 X 4.0	· 242 · 241
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-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	- 1	1	-	2063440-1 2119740-2	AIR FEED MODULE TAG,IDENTIFICATION	· 238 · 213
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				240638-1	SPRING, FEED FINGER	163
-	-	1	-	3 - 2 3 6 2 7 - 7	PIN, RETAIN, GRVD, 3/16 X .854	· 137
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кег 1	REF	-	-	SEE NOTE 4 1633743-1	MEMORY CHIP, PROGRAMMED SERVO FEED LATCH ASM	⁻ 1 3 5 ⁻ 1 3 3
	REF	-	_	2119944-1	FEED FINGER ASSEMBLY,SF	· 117
1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	· 1 1 3
1	1	1	1	455888-5 2119956-1	SPACER, CRIMPER Documentation package	· 82 · 71
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-	-	1	1	2119740-1	TAG, IDENTIFICATION	· 67
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1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	. 60
-	-	1	1	5 - 18022 - 5 1338685 - 1	SCR, HEX HD CAP, M4 X 6.0 PAWL, FEED	· 59 · 56
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1	1	1	1	5018030-1 811242-5	NUT, HEX, REG, R⊙HS, M3 BUMPER, HOLD DOWN	· 52 · 51
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1		1	1	5-1803017-2 1-455888-0	CRIMPER, INSULATION F SPACER, CRIMPER	· <u>3</u> · 2
1	1	1	1	5 - 1 4 9 0 0 1 9 - 4	CRIMPER, WIRE PREMIUM	· <u>1</u>
- 6	- 5	- 2	- 1	PART NO	DESCRIPTION	I T E M N O
OCUMENT HE CONTR ED FOR T	FOR TYCO ELEC DLLING ENGINE HE LATEST REV	TRONICS CORF ERING ORGAN ISION.	ORATION ZATION		TE Connectivity	
				снк 03JUL2017 К.HUANG	Harrisburg, PA 17105-3608	
	TOLERAN OTHERWISI PLC :	E SPECIF	IED:	APVD 03JUL2017 L.ZHANG PRODUCT SPEC	Ocean Side Feed	
— , ,		±- ±-		-	Applicator	
	LC :	±- +-	ŀ	APPLICATION SPEC		I
	PLC :	±- ±- ±- <u>±</u> -	-	APPLICATION SPEC - WEIGHT	A 00779 C-2836813	FRICTED TO

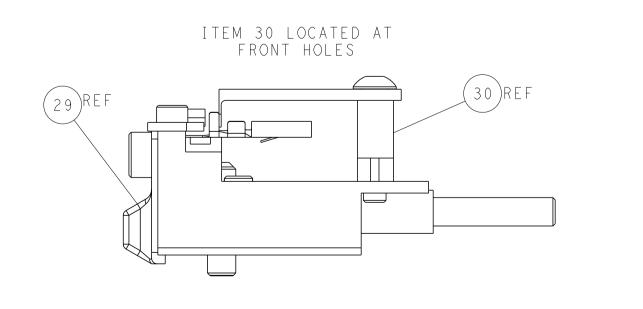












FEED TRACK POSITION GUIDE BY INSULATION BARREL

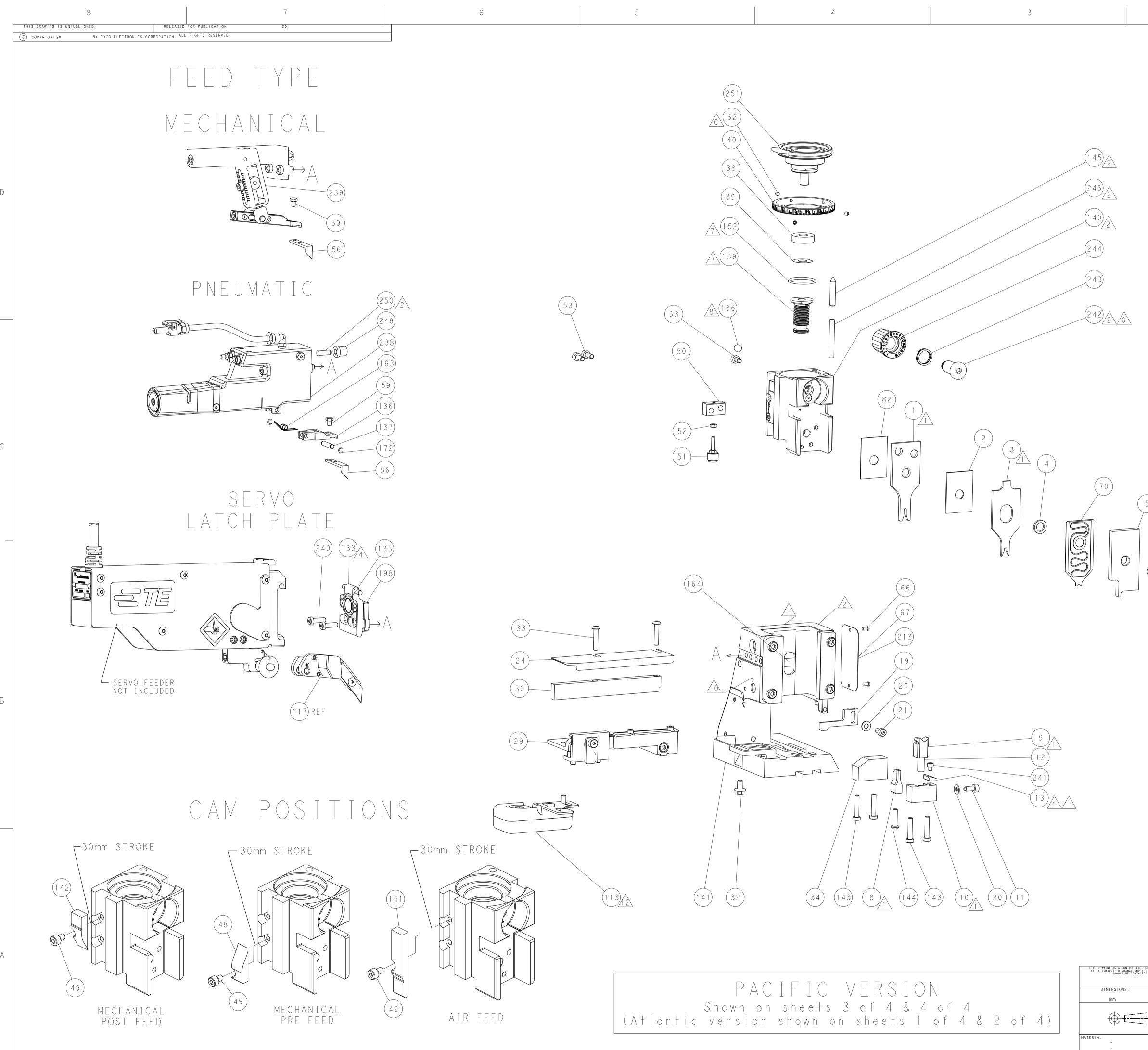
DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.			dwn K.HUANG	03JUL201	7			TE Connecti	vity				
			снк К.HUANG	03JUL201	7			Harrisburg,	,	105-360	8		
	TOLERA OTHERWI	NCES UNLE SE SPECIFI	SS ED:	APVD L.ZHANG	03JUL201	7 NAME		Ocean	Side F	ed			
_	0 PLC I PLC	±- ±-		PRODUCT SPEC	:				plicator				
-	2 PLC 3 PLC	- ±- ±- ±-		- APPLICATION	SPEC				-				
	4 PLC ANGLES	±- <u>±</u> -		-		SIZE	CAGE CODE	DRAWING NO				RESTRICTED	то
	FINISH	-		WEIGHT	-	TA I	00779	\mathbb{C} -28	36813			-	
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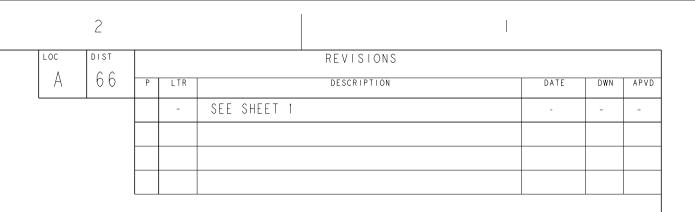
8 THIS DRAWING IS UNPUBLISHED. RELEA	SED FOR PUBLICATION 20		6	5			4		3
C COPYRIGHT 20 BY TYCO ELECTRONICS CORPORATION. PACIFIC VERSION PART		FEED TYPE			APPLIC <i>A</i>	ATOR STYLE CON			
INTERFACE ADAPTER NUMBER		MECHANICAL	CONVERT TO PNEUMATIC FEED SERVO LATCH PLATE		1 3 3 8 6 8 5 - 1	PART 5-18022-5 8-2836813-5	NUMBERS REQU 2119641-2 1901094-3	JIRED 2119799-1 -	2063440-1 2168400-6 (QUANTITY 2)
2-2836813-	2 A FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SMART APPLICATORMECHANICAL FEEDSERVO LATCH PLATE	2119949-1 2119951-1	- 1 3 3 8 6 8 5 - 1 -	8-2836813-4 5-18022-5 8-2836813-5	- 2119653-2 1901094-3		- - 2168400-6 (QUANTITY 2)
2 - 2836813 - 2 - 2836813 -		SERVO LATCH PLATE	SMART APPLICATOR MECHANICAL FEED PNEUMATIC FEED	2119949-1 2119950-1	- 1 3 3 8 6 8 5 - 1 1 3 3 8 6 8 5 - 1	8-2836813-4 5-18022-5 5-18022-5	- 2119653-2 2119641-2	- - 2119799-1	2063440-1
2-2836813- 7-2836813-		NONE -	-	-	-	-	-	-	-
APPLICATOR DATA CRIMP SIZE TYPE									
WIRE 1.93 mm [.076] F INSUL 2.54 mm [.100] F PPLICATOR INSTRUCTIONS 000000000000000000000000000000000000									
408-10389									
TERMINAL DATA: SUMIKO TERMINA									
TERMINAL NAME: CONTACT TERI WIRE STRIP LENGTH									
TERMINAL A1234 Rev A4 APPLICATION									
TERMINALS APPLIED									
TE TERMINAL SUMIKO TERMINAL 2318310-1 425866-0	TE TERMINAL SUMIKO TERMINAL								
WIRE SIZE 0.85mm2 CRIMP HEIGH mm [INCH] 1.29+/-0.03 [.0	REFERENCE SETTING								
0.50mm2 1.17+/-0.03 [.0									
						~			
						FALLATION			, ITEM 40 TO OF SETTINGS
RECOMMENDED SPARE PARTS					BELOW N		EQUIRED	CRIMP HE	EIGHT SETTING
2 GREASE BEARING SURFACES	LIGHTLY								
3. LUBRICATE DAILY PER THE SHEET SUPPLIED WITH THE		Т							
ASSEMBLY. SEE BELOW F MECHANICAL FEED WITH PNEUMATIC FEED WITH "	OR PART NUMBER: "SMART APPLICATOR" CONVERSION: 8-283681 SMART APPLICATOR" CONVERSION: 8-283681	3 - 4 3 - 4							
5. ADJUSTMENT OF THE STRIPP	CRIMP HEIGHT ADJUST": 8-283681 ER MAY BE REQUIRED WHEN MOVING THE AND LEADMAKER APPLICATIONS.	3 - 5							
🙆 APPLY PART NUMBER 1-2341	9-5 LOCTITE TO THREADS OF ITEM 62. 9-6 LOCTITE TO THREADS OF ITEM 242.								
$\overline{4}$ grease threads, groove A	AND O-RING ON ITEMS 139 & 152.								
ACTUATE THE COUNTER.	CORRECTLY IN ORDER TO PROPERLY SETTING WAS THE SETTING USED WHEN THE								
APPLICATOR WAS QUALIFIED NECESSARY WHEN RUNNING A	AT THE FACTORY. ADJUSTMENT MAY BE PPLICATOR IN THE FIELD.								
FOR ADDITIONAL INFORMATI	DR TO A NON-CARRIER CUTTING STYLE.								
REMOVE ITEM 13 AND ATTAC	H TO THE LOCATION ON BACK SIDE INSTRUCTION SHEET FOR ADDITIONAL								
12 TERMINAL LUBRICANT IS RE	ECOMMENDED.						$ [$ \bigcirc \lor		
					Sh	nown on st	neets 3	of 4 & 4	t of 4

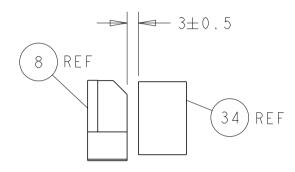
Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

			UP GA 19599	UGE	A	66 P	LTR			REVISION			DATE	DWN	APV
	Į			<u> </u>			-	SEE	SHEET 1				-	-	-
-	-	1	1	1	1		9782			ADJUST H		1, PACI	FIC STY		25
	-	-	-	1	-		19640)3259		-	ROD, AIR ING, FLAN					<u>250</u> 249
_	-	1	1	1	1		22279			NG, COMPR					240
_	-	1	1	1	1		19082 79764			SNAIL, I Er, Wave					24
6	-	1	1	1	1		9083 8023			INER, INS SKT HD C					247 24
_	-	-	2	-	-		68400			LOW HEA			16		24
_	-	-	-	- 1	1		19580 63440			NICAL FE		EMBL Y			23
_	-	-	1	-	-		9740		TAG,I	IDENTIFIC	ATION				21.
_	-	-	1	- 2)1094 1045-			ER, FEEDE RETAIN,		3/16	CRESCE	N.T. '	198
_	-	1	1	1	1	99	4969	- 1	MAGNE	ET, RARE	EARTH H			-	16
_	-	REF -	REF	REF 1	REF		4970 0638			FER, MAGN NG, FEED					16
$\overline{2}$	-	1	1	1	1		21084		O-RIN	NG, .801	ID, .07	70 DIA.	MAT.	-	15
_	-	- 1	- 1	1	- 1		9641 9798		_	CAM, AIR NT PIN	FEED				15
_	-	1	1	1	1		79383		SCR,	BHSC, Ro			2.0	•	14
	-	4	4	4	4		68400 19653		-	LOW HEA CAM, POS		⊳, M4 X	ΖU		14
-	-	1	1	1	1		1965		APPLI	ICATOR BA	SIC ASS			•	14
7	-	1	1	1	1		9650 9092			ASIAN ST ADJUSTM		IVE FEE	ν		14
	-	-	-	1	-		23627 19799			RETAIN, ER,FEED F			.854		13
_	-	-	REF	-	-		NOT			RY CHIP,				-	13
_	-	-	1 REF	-	-		33743 19944) FEED LA FINGER A				•	13
$\sqrt{2}$	-	1	1	1	1	21	9955	5 - 1	ASSY,	LUBRICA	TOR, SI		D		1 1
_	-	1	1	1	1		<u>5888</u> 19956			ER, CRIMP MENTATION) F			82
_	-	1	1	1	1	21	9791	- 5	DEPRE	ESSOR, WI	R E			•	70
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	-	1	1	1	1		19959 20928		-	MBLY, STR P GUIDE	ip gui[) E		•	29
-	-	1	1	1	1	216	68083	8 - 2	SCR,	SKT HD C			X 8.0		21
	-	2	2	2	2		8028 9533			er, flat, Pper, sid		+		•	20
	-	1	1	1	1		19806 22280		-	RT, SHEAR NG, COMPR					13
	-	1	1	1		1 - 3	5688	5 - 4	STOP,	SHEAR					1 1
	-	1	1	1	1		19805 03095			R HOLDER, FING SHEA		NT -		•	10
	1	1	1	1	1		30305			, COMBIN					8
_	-	-	-	-	-		-		-					•	76
-	-	1	1	1	1		9757			ESSOR, SH					5
\wedge	-	1	1	1	1		<u>3801</u> 30301			(, CRIMPE PER, INSU				•	4
	-	1	1	1	1	1 - 4	5588	8 - 0	SPACE	ER, CRIMP	e R			•	2
$\langle 1 \rangle$	1	 _) 7	1	 _ つつ	- 21		19001 R T		ICKIMP	Per, Wire Des	PREMIL SCRIP				1 I T E I
THIS DRAWING IS A C IT IS SUBJECT TO C SHOULD						DWN	03	N () JUL 201	7	VE 3		LION Connectivit	v		NO
DIMENSIO			TOLERAN			K.HUANG CHK K.HUANG	03	JUL 201					y 17105-360	8	
mm		0 P	LC :	±-		APVD L.ZHANG PRODUCT SPE		JUL201	/ NAME	Oc	ean Si Applic	de Fee	d		
A.		P 2 P 3 P 4 P	LC :	±- ±- ±-		- APPLICATION	SPEC			CAGE CODE LOOK	-			DEATE	
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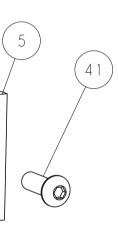
SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

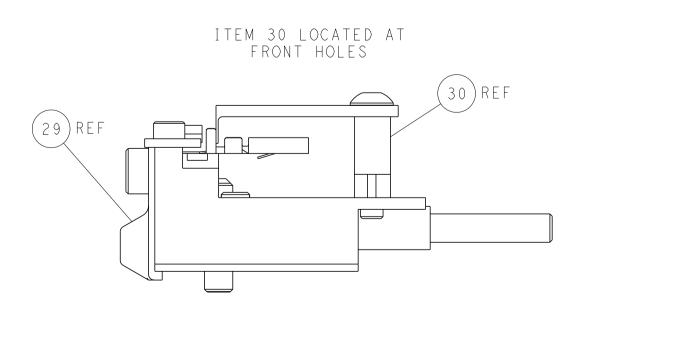






TERMINAL SUPPORT LOCATION





FEED TRACK POSITION GUIDE BY INSULATION BARREL

DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.		dwn <u>K.HUANG</u> chk	03JUL20 03JUL20				7	onnec†	,								
				K. HUANG	CHK 03JUL2017 Harrisburg, PA 1								/105-3608				
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±-		APVD L.ZHANG	03JUL20	17 name	NAME Ocean Side Feed											
			PRODUCT SPEC			Applicator											
-	2 PLC 3 PLC	±- ±-		- APPLICATION	SPEC		1	1	-								
	4 PLC ANGLES	±-	+-	-		SIZE	CAGE CODE	DRAWING NO	C				F	RESTRICTED T	0		
	FINISH	-		WEIGHT	-	AI	00779	C-28	3681	3				_			
-				Customer	Accessible	e Produc	tion Draw	ing	SCALE	1:2	SHEET	4	of 4	Rev A			
				SF	IEETS 1	& 2 A	RE NOT	REQUI	RED	FOR	PAC	IFIC) V	ERSION	l		