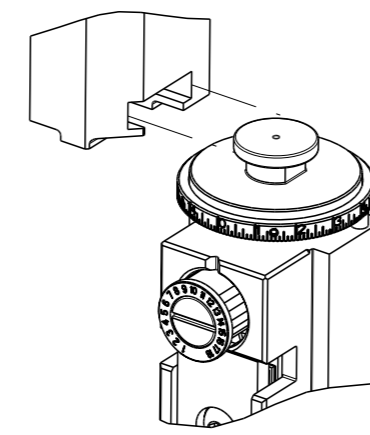


ATLANTIC VERSION TERMINATOR
 INTERFACE ADAPTER



LOC	DIST	REVISIONS				
		#	DATE	DESCRIPTION	OWN	APVD
A	66	A	29JUN2017	RELEASED	TB	CT
		B	11JUL2019	ECR-19-010914	JAH	TE

PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2836827-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2836827-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
5-2836827-1	B	SEAL STRIPPER CRIMPER TERMINATING UNIT	MECHANICAL
5-2836827-2	B	SEAL STRIPPER CRIMPER TERMINATING UNIT	PNEUMATIC
7-2836827-1	B	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2836827-2	B	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2836827-7	A	CRIMP TOOLING KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.40 mm [.055]	F
INSUL	3.10 mm [.122]	O

APPLICATOR INSTRUCTIONS 408-35042

TERMINAL DATA: BOSCH TERMINAL BOSCH CRIMP SPECIFICATION			
TERMINAL NAME: 1.5 LANCE CONTACT, SEALED			
WIRE STRIP LENGTH	INSULATION DIAMETER RANGE		
3.50-4.10 mm [.138-.161 IN]	Ø1.20-1.60 mm [.047-.063 IN]		
TERMINAL APPLICATION SPECIFICATION	(A) 1 928 A00 00V Rev 35427-		
	(B) 1 928 A00 03V Rev 35427-		
TERMINALS APPLIED			
TE TERMINAL	BOSCH TERMINAL	TE SEAL	BOSCH SEAL
(A) 2318332-1	(A) 1 928 498 690	2318333-1	1 928 301 118
(B) 2318334-1	(B) 1 928 498 705		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
0.50mm2	1.00 +/- 0.04 [.039 +/- .002]	5.3
0.35mm2	0.94 +/- 0.04 [.037 +/- .002]	5.8

- RECOMMENDED SPARE PARTS
- REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
- UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

***WARNING**
 ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

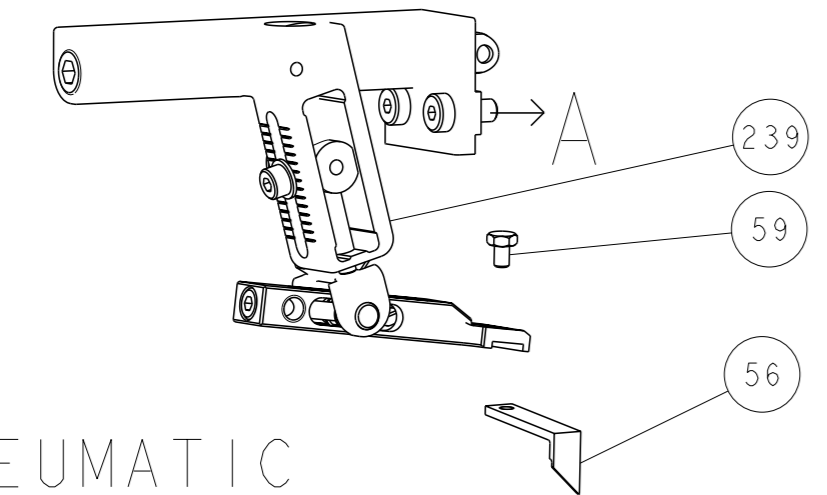
	QTY	PART NO	DESCRIPTION	ITEM NO	
-	1	1803515-3	RAM ASSEMBLY, SF ATLANTIC	293	
-	1	2-1803583-1	APPLICATOR BASIC ASSEMBLY, SF	292	
-	1	2119641-1	FEED CAM, AIR FEED	248	
-	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244	
-	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243	
-	1	2119083-1	RETAINER, INSULATION DIAL	242	
-	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241	
-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239	
-	1	2844940-1	AIR FEED MODULE	238	
-	1	4-1722335-3	STRIPPER, SIDE FEED	182	
-	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	181	
-	1	1-1752354-8	STANDOFF,HOLD-DOWN	180	
-	1	9931111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177	
-	1	5-22280-0	SPRING, COMPRESSION	176	
-	1	1752353-3	GUIDE PIN,HOLDDOWN	175	
-	1	1901680-2	GUIDE PIN,HOLDDOWN	174	
-	REF	REF REF REF REF REF REF REF	994970-2	COUNTER, MAGNETIC	164
-	1	1-22281-8	SPRING, COMPRESSION	121	
-	1	2844908-1	SCREW, LOCKING	99	
-	1	2844907-1	POST, LOCKING	98	
-	1	1-690438-0	FRONT STRIP GUIDE	96	
-	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	95	
-	1	2168083-6	SCR, SKT HD CAP, RoHS, M5 X 65	93	
-	1	455888-5	SPACER, CRIMPER	82	
-	1	1803607-3	DOCUMENTATION PACKAGE	71	
-	1	2119740-1	TAG, IDENTIFICATION	67	
-	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
-	2	2-18032-5	SCR, SET, FLT PNT, M5 X 20.0	61	
-	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60	
-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
-	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57	
-	1	1338683-8	FEED PAWL	56	
-	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54	
-	2	2-2168083-5	SCR, SKT HD CAP, RoHS, M4 X 14	53	
-	1	1803382-6	HOLD DOWN, SPRING LOADED	50	
-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
-	1	2119652-1	FEED CAM, PRE FEED	48	
-	1	2119653-1	FEED CAM, POST FEED	47	
-	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46	
-	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44	
-	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41	
-	1	1-1752356-3	SUPPORT, TERMINAL	34	
-	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33	
-	2	3-2844962-0	SPACER, CYLINDRICAL, STRIP GUIDE	30	
-	1	2844938-2	PLATE, STRIP GUIDE	29	
-	1	455888-3	SPACER, CRIMPER	28	
-	2	22283-1	SPRING, COMPRESSION	27	
-	1	356835-1	LEVER, DRAG RELEASE	26	
-	1	240792-1	DRAG, TERMINAL	25	
-	1	1320928-2	STRIP GUIDE	24	
-	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23	
-	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21	
-	2	1-18028-2	WASHER, FLAT, REG M4	20	
-	1	2119533-1	STRIPPER, SIDE FEED	19	
-	1	2119806-1	INSERT, SHEAR	13	
-	1	3-22280-3	SPRING, COMPRESSION	12	
-	1	1-356885-4	STOP, SHEAR	11	
-	1	2119805-1	SHEAR HOLDER, FRONT	10	
-	1	318707-1	FLOATING SHEAR, FRONT	9	
-	1	6-1633917-4	ANVIL, COMBINATION	8	
-	1	240641-5	SPACER	7	
-	-	-	-	6	
-	1	2119781-2	DEPRESSOR, SHEAR	5	
-	1	3-238011-5	BLOCK, CRIMPER SPACER	4	
-	1	5-1633996-7	CRIMPER, INSULATION SPECIAL	3	
-	1	455888-4	SPACER, CRIMPER	2	
-	1	456402-6	CRIMPER, WIRE PREMIUM	1	

ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

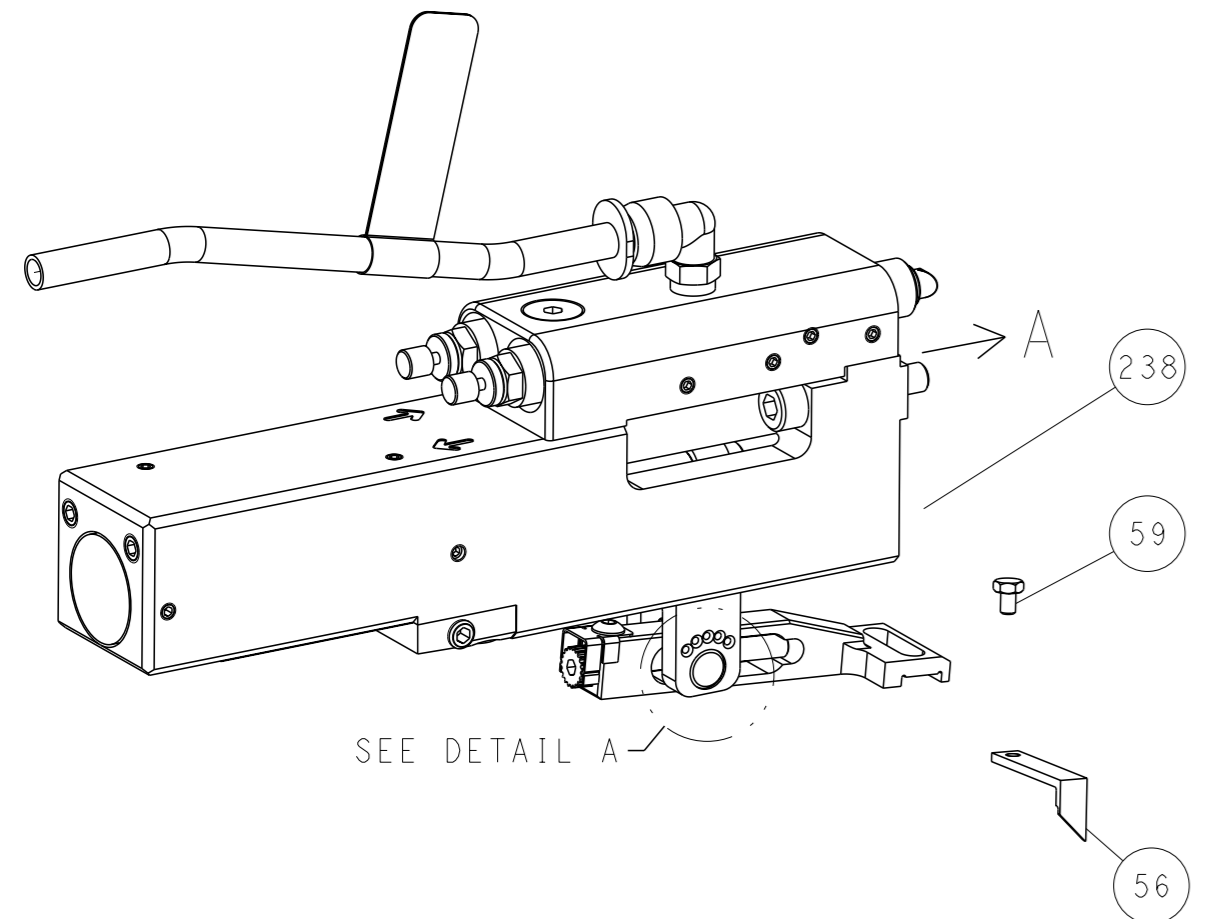
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	OWN	CHK	APPV	NAME
mm	0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±	M. HERR	T. ELBIN	T. ELBIN	TE Connectivity Harrisburg, PA 17105-3608
MATERIAL:	FINISH:	DATE: 09JUN2017	DATE: 09JUN2017	DATE: 09JUN2017	PRODUCT SPEC
		APPLICATOR SPEC	APPLICATION SPEC	SIZE	CAGE CODE DRAWING NO
		WEIGHT	SCALE	RESTRICTED TO	
		Customer Accessible Production Drawing		SCALE 1:2	SHEET 1 of 4 REV B

LOC	DIST	REVISIONS			
A	66	REV	DATE	OWN	APVD
-	-	SEE SHEET 1	-	-	-

FEED TYPE MECHANICAL



PNEUMATIC

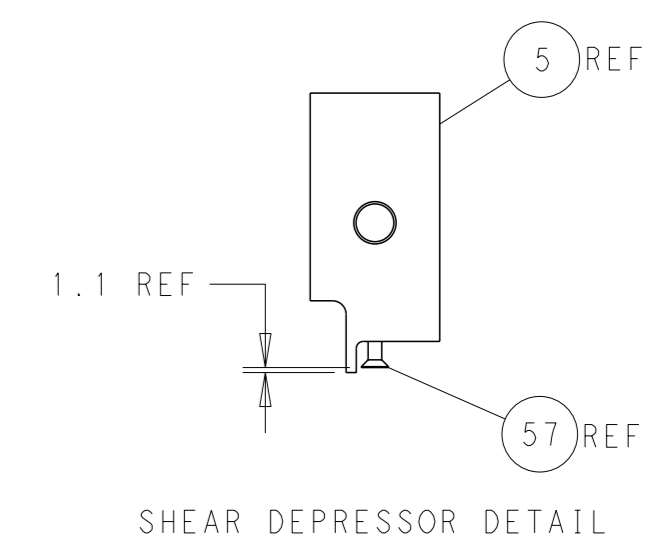
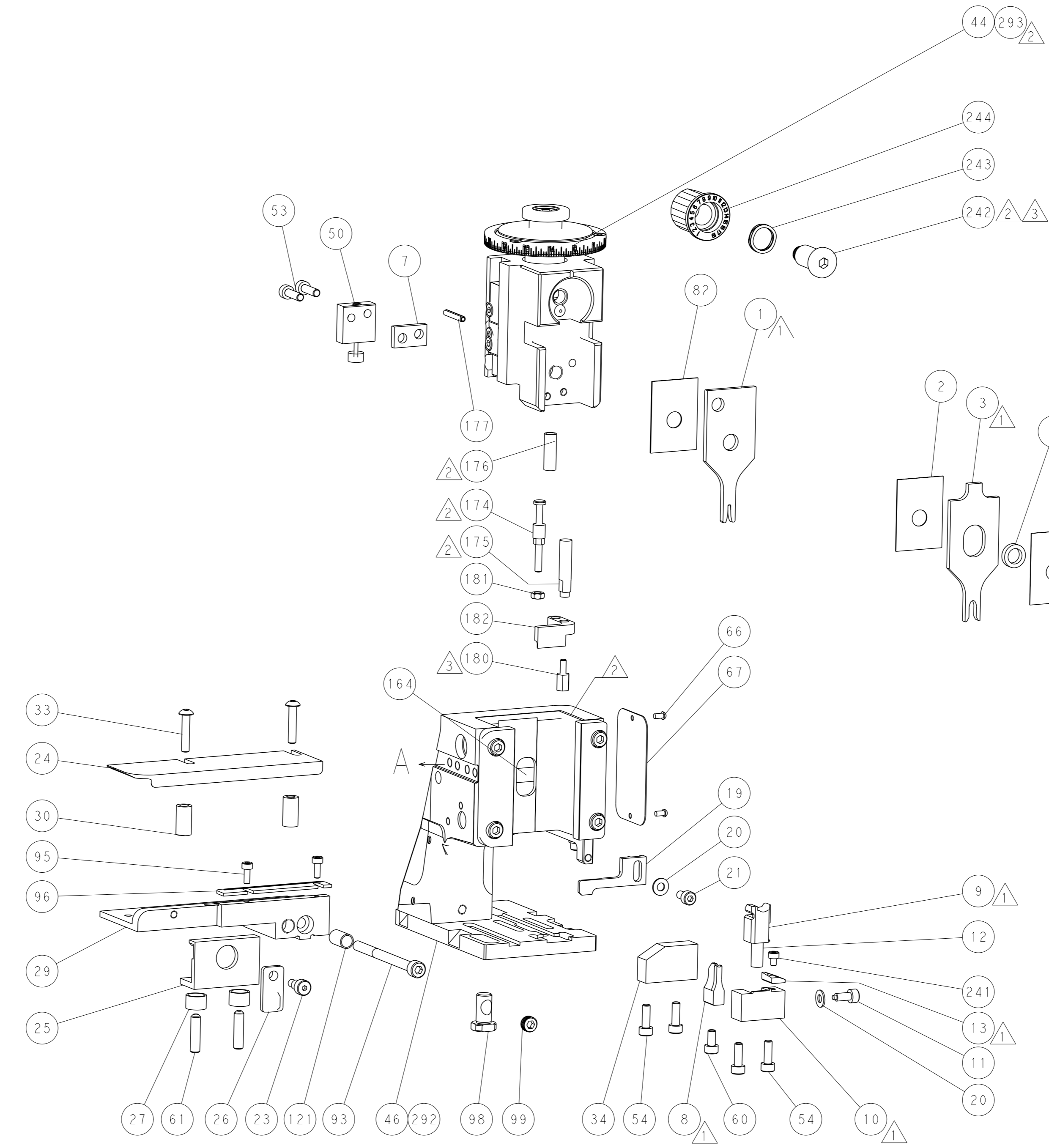
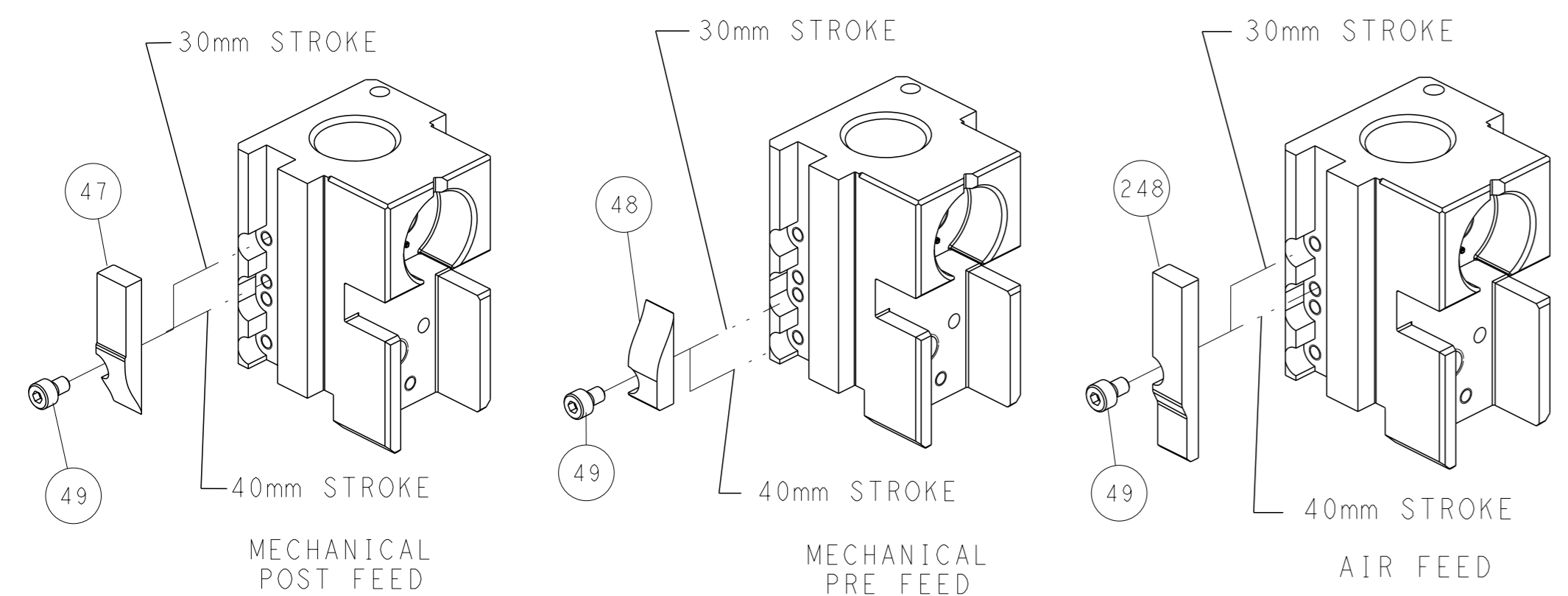


FEED SPRING SETTING POSITION (SHOWN FROM REAR SIDE)

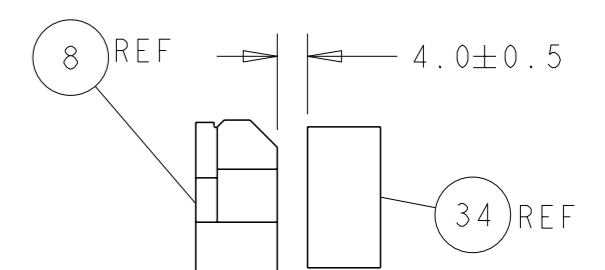


DETAIL A

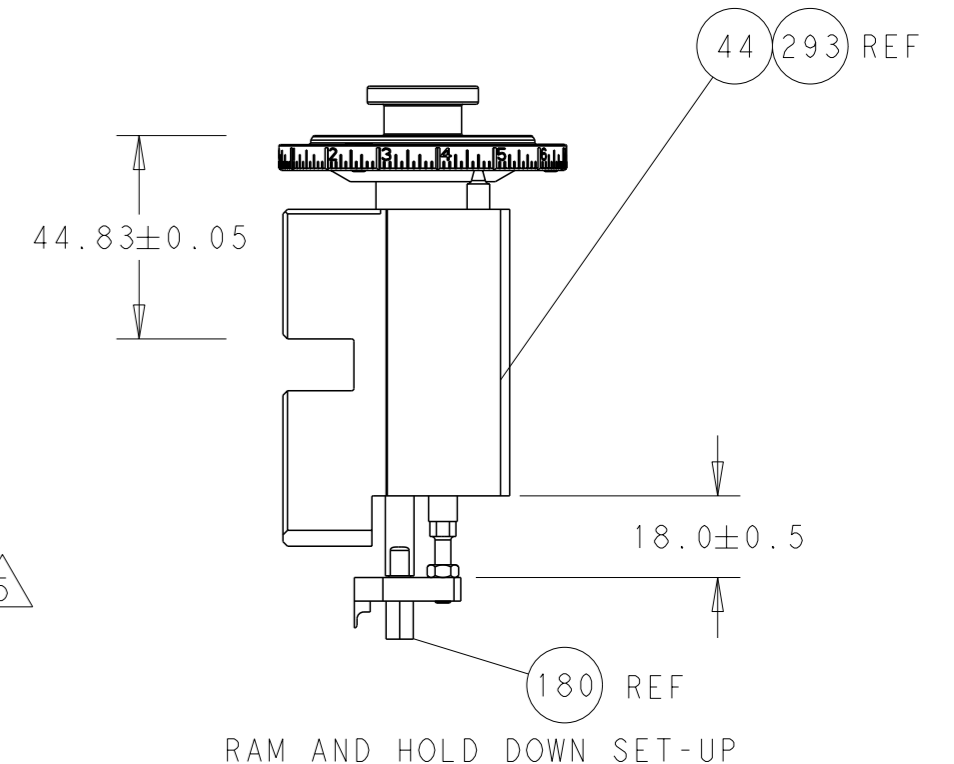
CAM POSITIONS



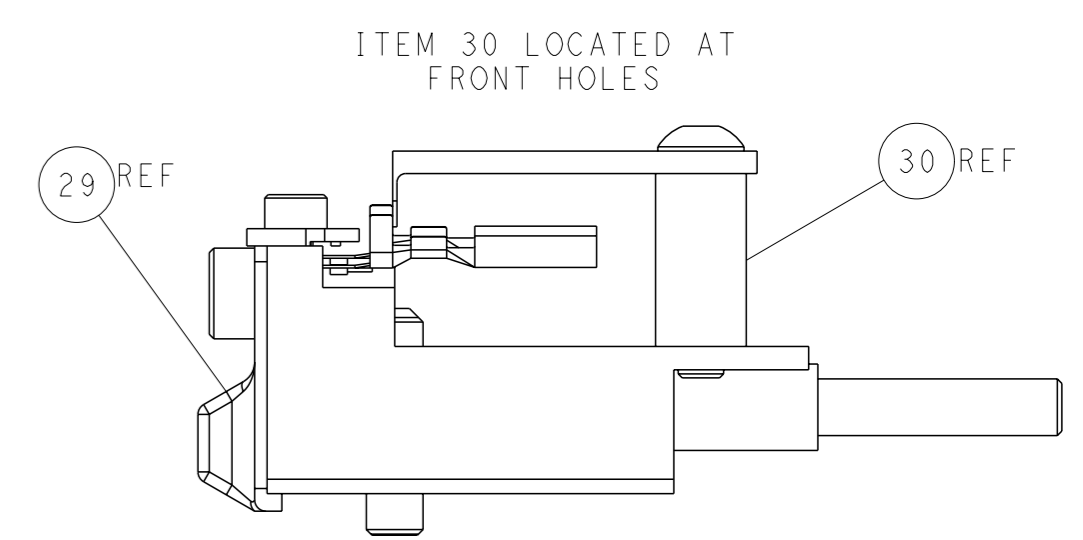
SHEAR DEPRESSOR DETAIL



TERMINAL SUPPORT LOCATION



RAM AND HOLD DOWN SET-UP



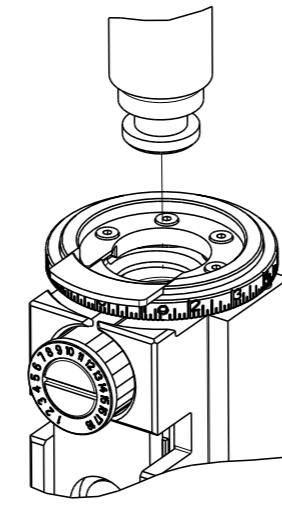
FEED TRACK POSITION GUIDE BY INSULATION BARREL

ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		OWN: M. HERR 09JUN2017 CHK: T. ELBIN 09JUN2017 APVD: T. ELBIN 09JUN2017 PRODUCT SPEC APPLICATION SPEC WEIGHT MATERIAL		NAME: Ocean Side Feed Applicator SIZE: A1 CAGE CODE: 00779 DRAWING NO: C=2836827 SCALE: 1:2 SHEET: 2 of 4 REV: B		TE Connectivity Harrisburg, PA 17105-3608 RESTRICTED TO	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2836827-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2836827-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2836827-7	A	CRIMP TOOLING KIT	-

PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.40 mm (.055)	F
INSUL	3.10 mm (.122)	O
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: BOSCH TERMINAL		BOSCH CRIMP SPECIFICATION	
TERMINAL NAME: 1.5 LANCE CONTACT, SEALED			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
3.50-4.10 mm [.138-.161 IN]		Ø1.20-1.60 mm [.047-.063 IN]	
TERMINAL APPLICATION SPECIFICATION	(A) 1 928 A00 00V Rev 35427-		-
	(B) 1 928 A00 03V Rev 35427-		-
TERMINALS APPLIED			
TE TERMINAL	BOSCH TERMINAL	TE SEAL	BOSCH SEAL
(A) 2318332-1	(A) 1 928 498 690	2318333-1	1 928 301 118
(B) 2318334-1	(B) 1 928 498 705		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
0.50mm2	1.00 +/- 0.04 [.039 +/- .002]	5.3
0.35mm2	0.94 +/- 0.04 [.037 +/- .002]	5.8

- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 5 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
- 6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

***WARNING**
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

LOC	DIST	REVISIONS					
A	66	P	LYR	DESCRIPTION	DATE	OWN	APVD
		-		SEE SHEET 1		-	-

-	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
3	-	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	1	-	2844940-1	AIR FEED MODULE	238
-	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143
-	-	1	2119653-2	FEED CAM, POST FEED	142
-	1	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140
-	1	1	1-22281-8	SPRING, COMPRESSION	121
-	1	1	2844908-1	SCREW, LOCKING	99
-	1	1	2844907-1	POST, LOCKING	98
-	1	1	1-690438-0	FRONT STRIP GUIDE	96
-	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	95
-	1	1	2168083-6	SCR, SKT HD CAP, RoHS, M5 X 65	93
-	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	2	2	2-18032-5	SCR, SET, FLT PNT, M5 X 20.0	61
-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
5	-	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	1	1	1338683-8	FEED PAWL	56
-	2	2	2-2168083-5	SCR, SKT HD CAP, RoHS, M4 X 14	53
-	1	1	1803382-6	HOLD DOWN, SPRING LOADED	50
-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1-1752356-3	SUPPORT, TERMINAL	34
-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	2	2	3-2844962-0	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	1	1	2844938-2	PLATE, STRIP GUIDE	29
-	1	1	455888-3	SPACER, CRIMPER	28
-	2	2	22283-1	SPRING, COMPRESSION	27
-	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1320928-2	STRIP GUIDE	24
-	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	2119533-1	STRIPPER, SIDE FEED	19
1	-	1	2119806-1	INSERT, SHEAR	13
-	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1-356885-4	STOP, SHEAR	11
1	-	1	2119805-1	SHEAR HOLDER, FRONT	10
1	-	1	318707-1	FLOATING SHEAR, FRONT	9
1	1	1	6-1633917-4	ANVIL, COMBINATION	8
-	1	1	240641-5	SPACER	7
-	-	-	-	-	6
-	1	1	2119781-2	DEPRESSOR, SHEAR	5
-	1	1	3-238011-5	BLOCK, CRIMPER SPACER	4
1	1	1	5-1633996-7	CRIMPER, INSULATION SPECIAL	3
-	1	1	455888-4	SPACER, CRIMPER	2
1	1	1	456402-6	CRIMPER, WIRE PREMIUM	1

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		MATERIAL:	
mm	0 PLC ±	1 PLC ±	2 PLC ±	3 PLC ±	4 PLC ±
	ANGLES	FINISH			

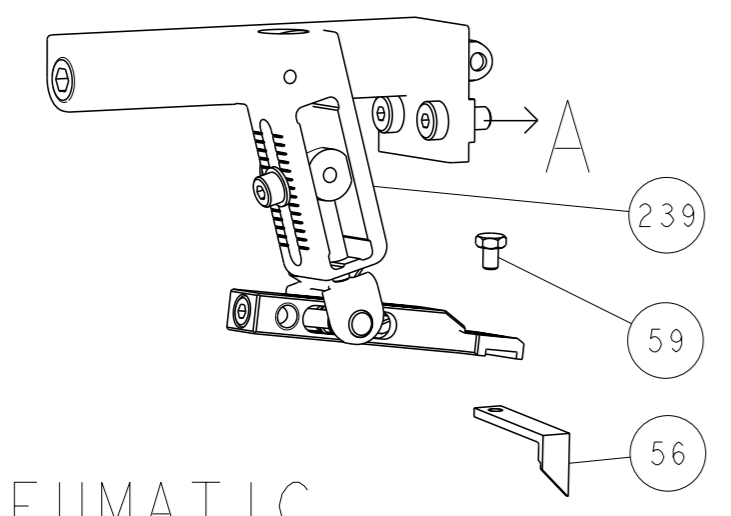
OWN	CHK	DATE	NAME
M. HERR	T. ELBIN	09JUN2017	TE Connectivity Harrisburg, PA 17105-3608
			Ocean Side Feed Applicator

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	2836827	-

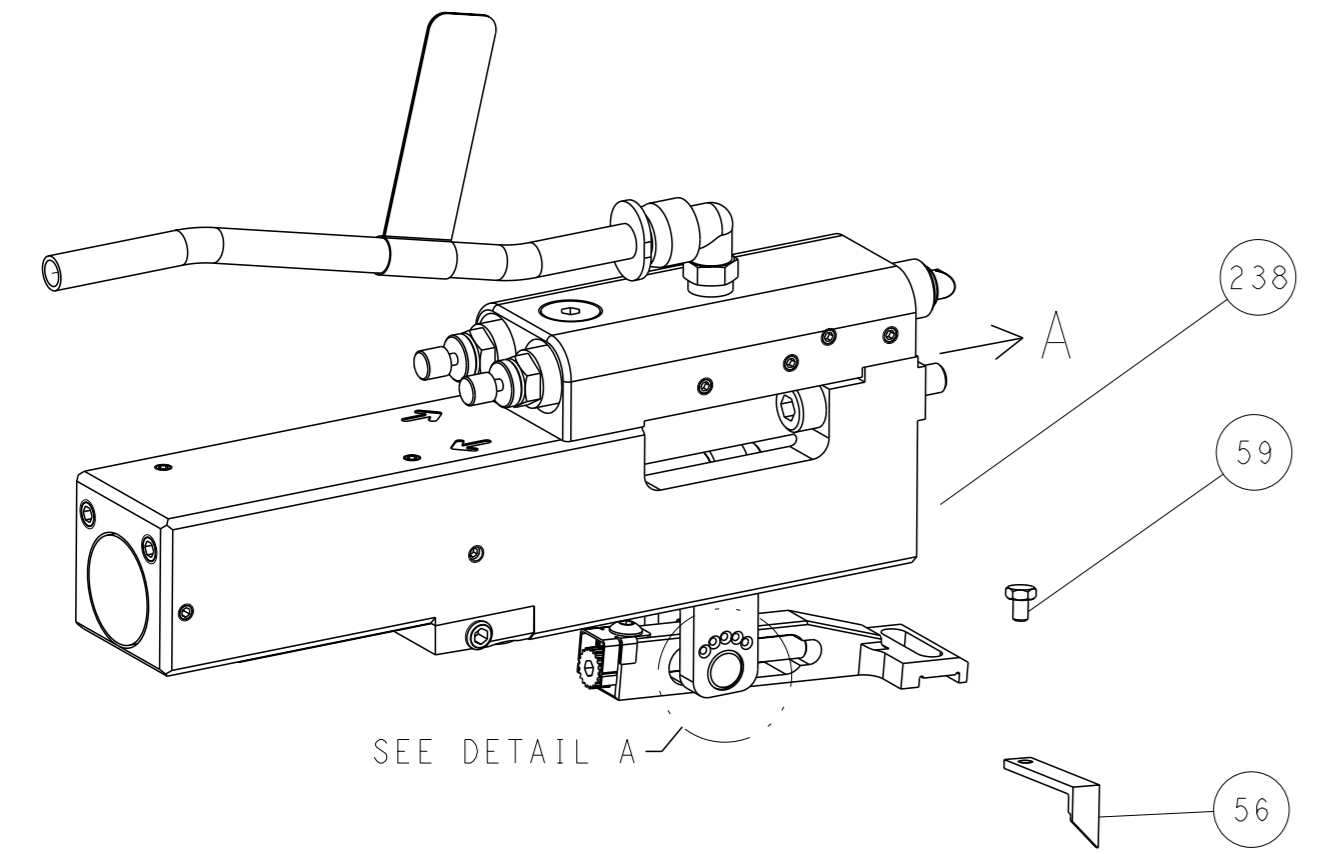
Customer Accessible Production Drawing SCALE 1:2 SHEET 3 OF 4 REV B

LOC	DIST	REVISIONS			
		REV	DATE	OWN	APVD
A	66	1	SEE SHEET 1	-	-

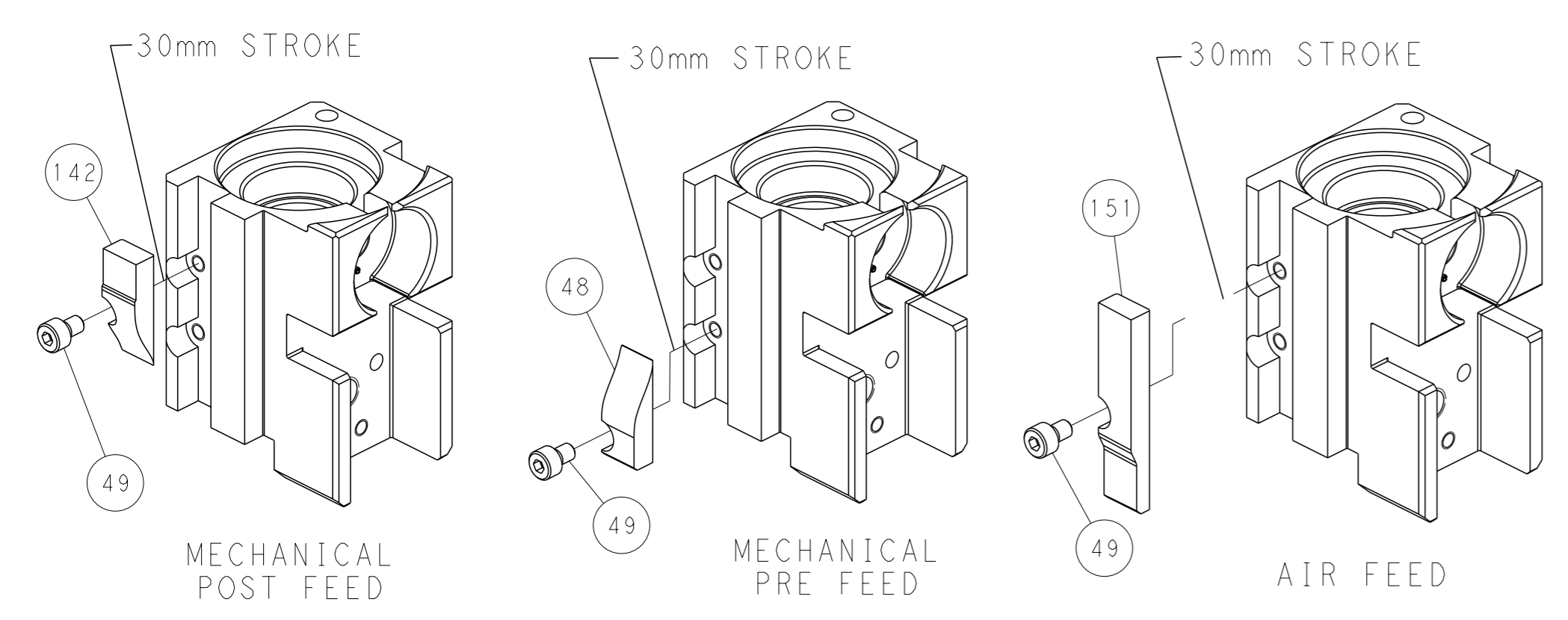
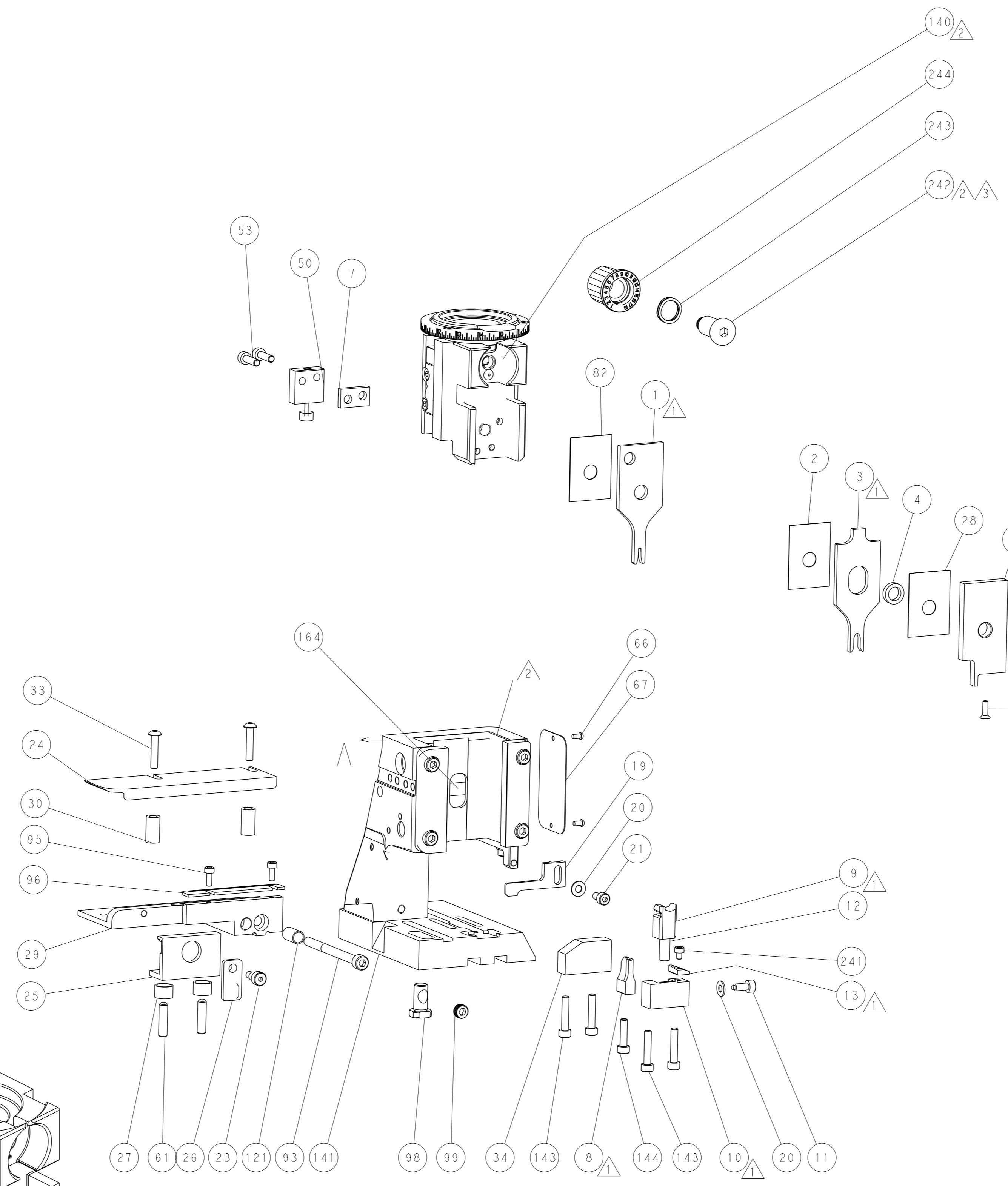
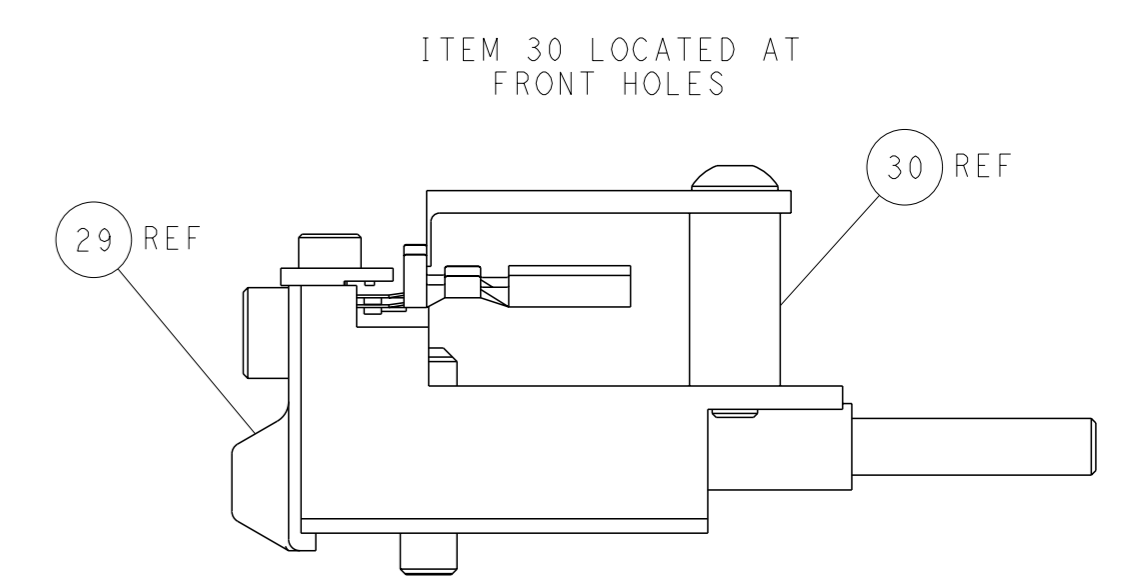
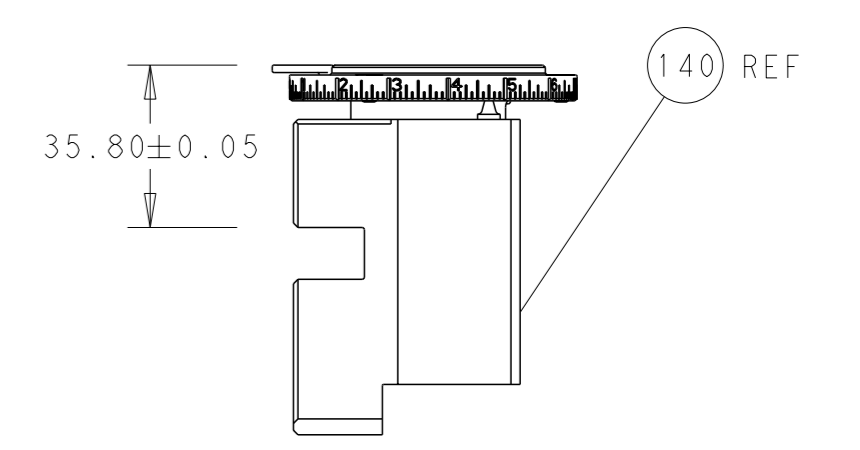
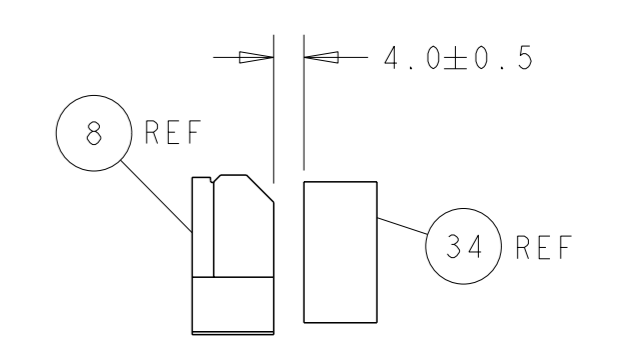
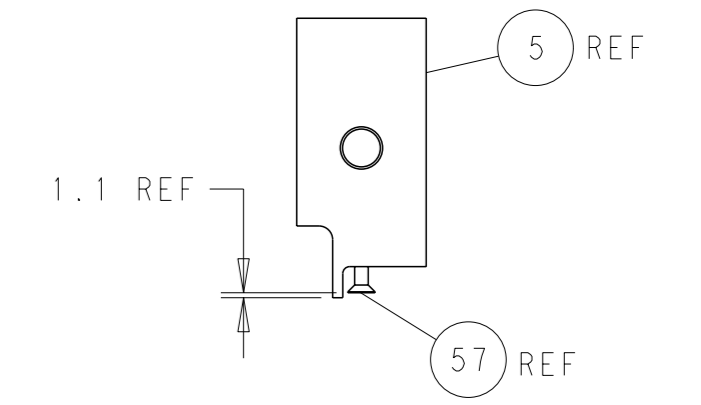
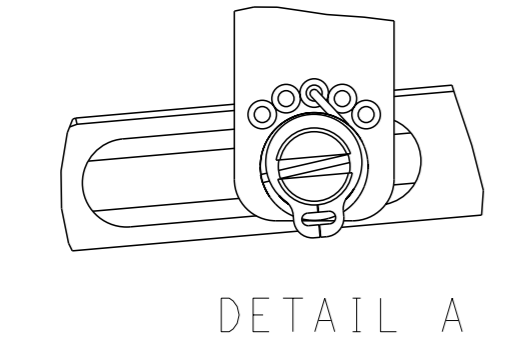
FEED TYPE MECHANICAL



PNEUMATIC



FEED SPRING SETTING POSITION (SHOWN FROM REAR SIDE)



PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES FINISH ±		OWN: M. HERR 09JUN2017 CHK: T. ELBIN 09JUN2017 APVD: T. ELBIN 09JUN2017 PRODUCT SPEC: - APPLICATION SPEC: - WEIGHT: - MATERIAL: -		NAME: Ocean Side Feed Applicator SIZE: A1 CAGE CODE: 00779 DRAWING NO: 2836827 SCALE: 1:2 SHEET: 4 of 4 REV: B		RESTRICTED TO: -	
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