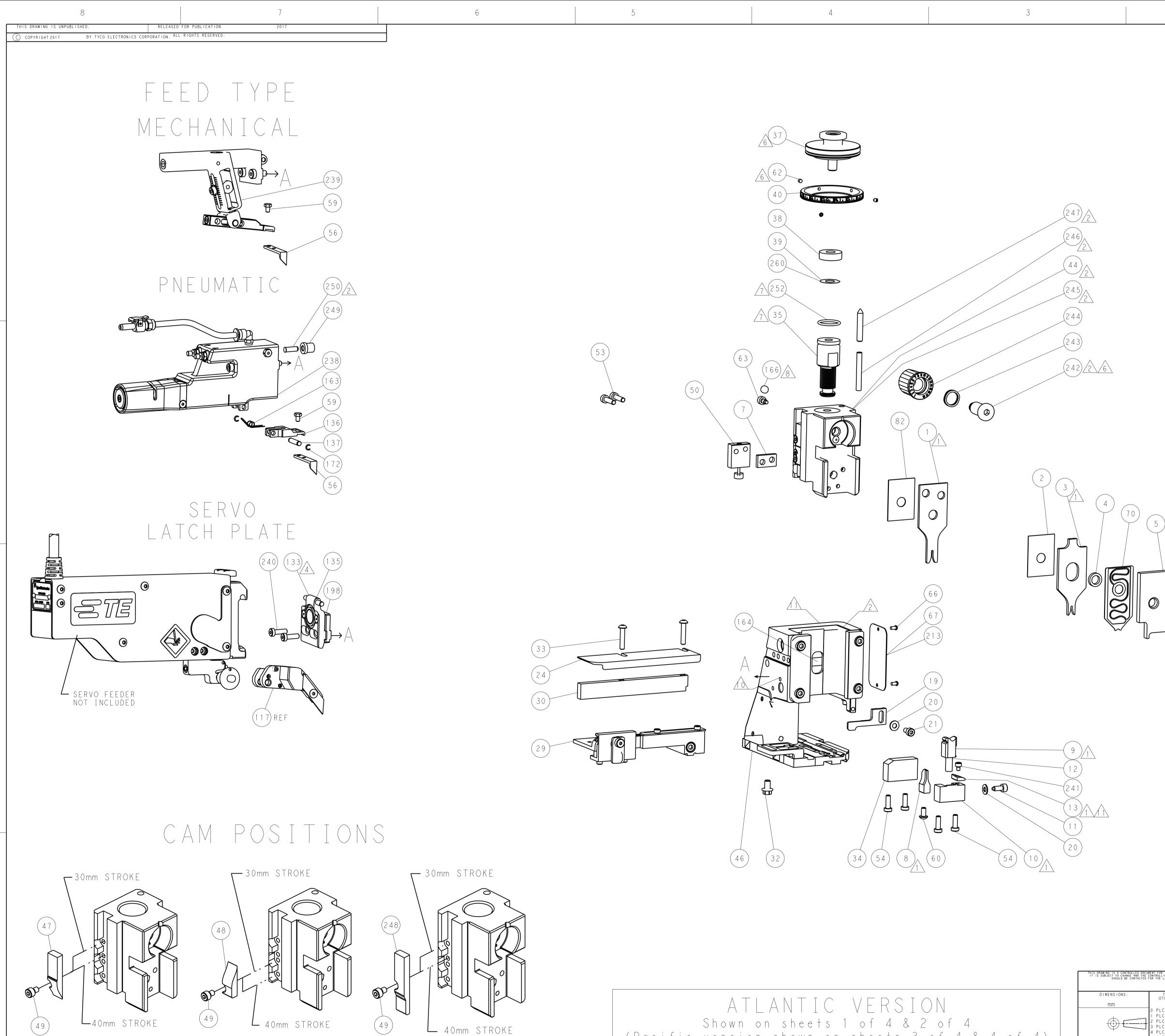
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ATLANTIC VERSION TERMINATOR	PART NUMBER		FEED TYPE			APPLIC,	ATOR STYLE CON				
NTERFACE ADAPTER	2836957-1 B	FINE CRIMP HEIGHT ADJUST	MECHANICAL	CONVERT TO PNEUMATIC FEED SERVO LATCH PLATE	2119950-1 2119951-1	1338685-1	5-18022-5 8-2836957-5	NUMBERS REQU 2119641-1 1901094-3	2119799-1	2063440-1 2168400-6 (QUANTITY	2)
	2836957-2 B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SMART APPLICATOR MECHANICAL FEED SERVO LATCH PLATE SMART APPLICATOR	2161326-1 2119949-1 2119951-1 2161326-1	- 1338685-1 - -	8-2836957-4 5-18022-5 8-2836957-5 8-2836957-4	- 2119653-1 1901094-3 -	- - - -	- - 2168400-6 (QUANTITY -	2)
	2836957-5 B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 4	MECHANICAL FEED PNEUMATIC FEED	2119949-1 2119950-1	1338685-1 1338685-1	5-18022-5 5-18022-5	2119653-1 2119641-1	- 2119799-1	2063440-1	
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3311000-1 3311000-2 WIRE SIZE SIZE	TYPE 551 F 551 O TIONS O /KOSTAL TERMINAL KC 1.2 TERMINAL INJ Ø1.09-1 094314 Rev 04 - - - ED KOSTAL TERMINAL TE TERMINAL KOSTAL TERMINAL TE TERMINAL TE TERMINAL 10116547 - -	CRIMP TOOLING KIT OSTAL CRIMP SPECIFICATION TION DIAMETER RANGE .45 mm [.043057 IN] INAL LEAR/KOSTAL TERMINAL INAL LEAR/KOSTAL TERMINAL A 9									
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(49)

MECHANICAL PRE FEED

40mm STROKE

AIR FEED

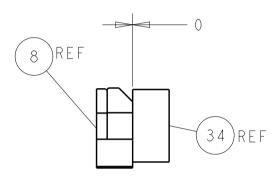
MECHANICAL POST FEED

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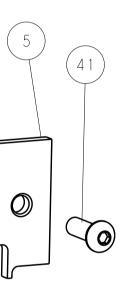
ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

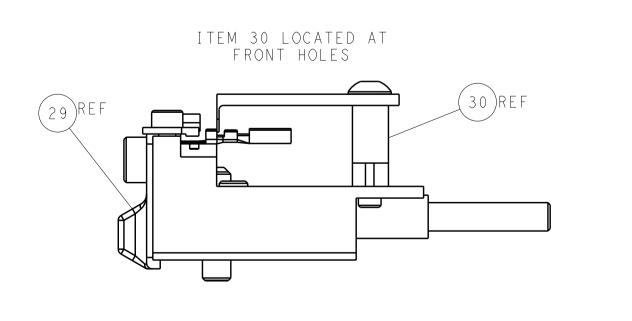
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TERMINAL SUPPORT LOCATION





В

FEED TRACK POSITION GUIDE BY INSULATION BARREL

DOCUI THE (TED	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	DWN 02OCT20 В. WEAVER снк 02OCT20	17		1/2	TE Connecti	,		
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	T. ELBIN APVD 020CT20 T. ELBIN				Harrisburg, Side Fe		10-3608	
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C COPYRIGHT 2017 BY TYCC PACIFIC VERSION	PART	L RIGHTS RESERVED.					APPLICA	ATOR STYLE CON	VERSION CHAR	Γ	
TERMINATOR Interface adapted		REVISION	DESCRIPTION	FEED TYPE	CONVERT TO			PART	NUMBERS REQU	IRED	
	2-2836957-1	В	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE SMART APPLICATOR	2119950-1 2119951-1 2161326-1	1338685-1	5-18022-5 8-2836957-5 8-2836957-4	2119641-2 1901094-3 -	2119799-1 -	2063440-1 2168400-6 (QUANTITY 2) -
	2-2836957-2	В	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED SERVO LATCH PLATE SMART APPLICATOR	2119949-1 2119951-1	-	5-18022-5 8-2836957-5 8-2836957-4	2119653-2 1901094-3 -	-	- 2168400-6 (QUANTITY 2) -
	2-2836957-5	B	FINE CRIMP HEIGHT ADJUST	SERVO	MECHANICAL FEED	2161326-1 2119949-1	1 3 3 8 6 8 5 - 1	5-18022-5	2119653-2	-	_
	2 - 2836957 - 7		FINE CRIMP HEIGHT ADJUST	LATCH PLATE	PNEUMATIC FEED -	2119950-1	1338685-1	5-18022-5	2119641-2 -	2119799-1 -	- 2063440-1
	7-2836957-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-
3311000-1 3311000-2 WIRE SIZE SIZE	TYPE 055] F 065] O CTIONS CTIONS AR/KOSTAL TERMINA AR/KOSTAL TER	INAL INSULAT Ø1.09-1.4 - - TE TERMIN	TAL CRIMP SPECIFICATION ION DIAMETER RANGE 45 mm [.043057 IN] - </td <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>								
A PPLICATOR ASSEMBLY MECHANIC PNEUMATI SERVO FE 5. ADJUSTMENT APPLICATOR 6 APPLY PART APPLY PART APPLY PART ACTUATE THE 9 CRIMP HEIGH APPLICATOR NECESSARY W 6 SPARE FEED FOR ADDITIO	LING SURFACES L AILY PER THE AF IED WITH THE AF SPECIFIC DATA SEE BELOW FOF AL FEED WITH "SN ED WITH "FINE OF OF THE STRIPPEF BETWEEN BENCH A NUMBER 1-23419 NUMBER 2-23419 ADS, GROOVE AN BE ORIENTED C COUNTER. TREFERENCE SE WAS QUALIFIED A HEN RUNNING APF CAM STORAGE LO NAL INFORMATION THE APPLICATOR 13 AND ATTACH ING. REFER TO	PPLICATOR PPLICATOR. TO BE ENTE R PART NUME SMART APPL MART APPLIC CRIMP HEIGE R MAY BE RE AND LEADMAE -5 LOCTITE -6 LOCTITE D O-RING O ORRECTLY I TTING WAS AT THE FAC PLICATOR IN CATION REF N. TO A NON- TO THE LOC	RED INTO BLANK MEMORY CHIP AT BER: ICATOR" CONVERSION: 8-2836957- CATOR" CONVERSION: 8-2836957-	4			LARGEST Below M	FALLATION F WIRE SI	ZE SETTIN Equired (NG. USE Crimp he	ITEM 40 TO OF SETTINGS IGHT SETTING ING.
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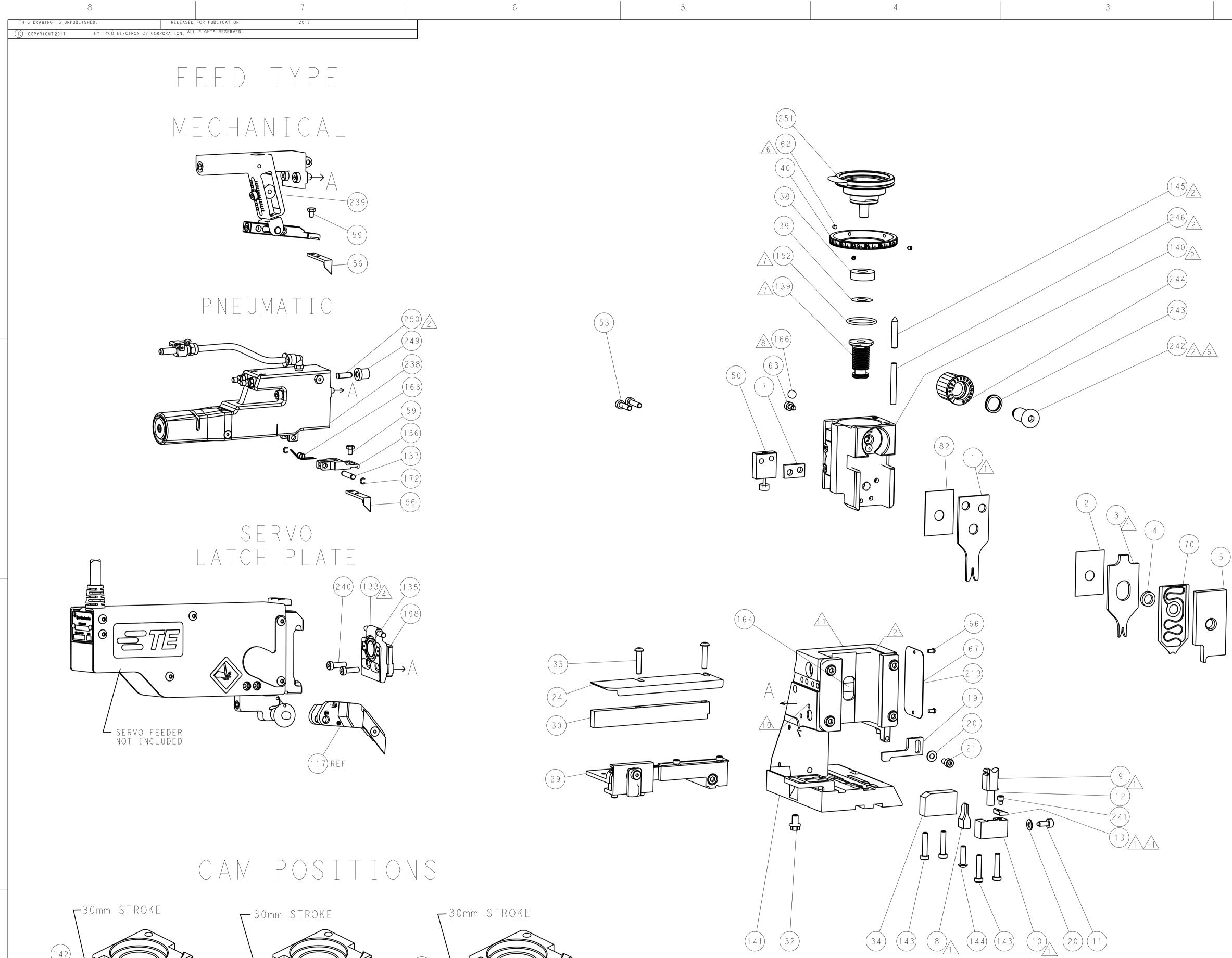
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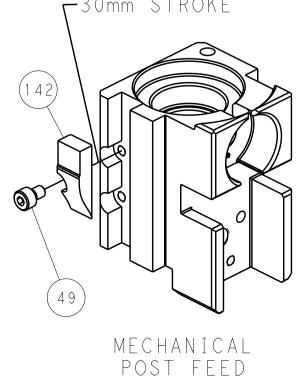
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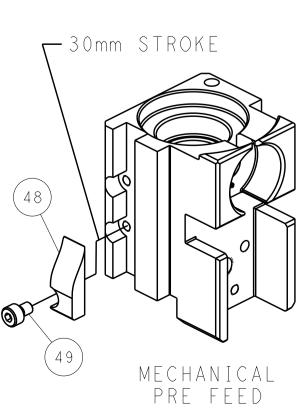
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	_	1	1	1	1	6 - 238011 - 7	BLOCK, CRIMPER SPACER	4	
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\wedge	-	1	1	1	1	455888-3	SPACER, CRIMPER	2	-
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·····			LC :	±- ±-		PRODUCT SPEC	Applicator		
\bigcirc)	3 P 4 P	LC :	±- ±- ±-		APPLICATION SPEC	SIZE CAGE CODE DRAWING NO REST	RICTED TO	
ERIAL -		ANG FIN	L <u>ES</u> ISH	<u>+</u>	-	- WEIGHT _	A 00779 C-2836957	-	
-				-		Customer Accessible P	roduction Drawing Scale 1:2 SHEET 3 4	^{rev} B]
						SHEETS 1 &	2 ARE NOT REQUIRED FOR PACIFIC VER	SION	





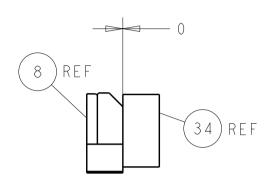
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151 49 AIR FEED

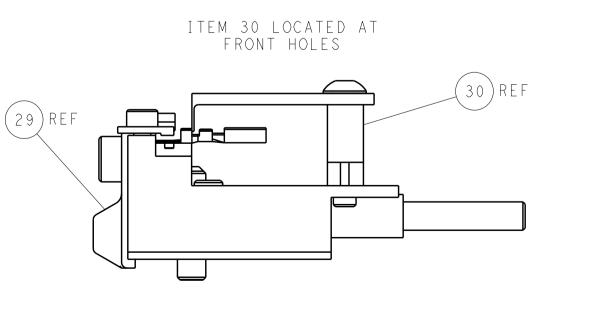


		2							
LOC	;	DIST				REVISIONS			
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				-	SEE SHEET 1		-	-	-



TERMINAL SUPPORT LOCATION





FEED TRACK POSITION GUIDE BY INSULATION BARREL

DOCU THE TED	WENT FOR TYCO ELECTRONICS COMPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	DWN 02OCT2017 B. WEAVER снк 02OCT2017 T. ELBIN Harrisburg, PA 17105-3608	
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±-	APVD 020CT2017 NAME T. ELBIN PRODUCT SPEC - APPPLICATION SPEC	
	4 PLC ±- ANGLES ±- FINISH -	size cage code drawing no restricted Weight - A 00779 C=2836957 -	то
	-	Customer Accessible Production Drawing SCALE 1:2 SHEET 4 4 REV B	
		SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSIO	Ν