	THIS DRAWING IS UNPU		RELEASED FOR PUBLICATION	20		6
	PART NUMBER	REVISION		FEED TY		ANTIC VERSION TERMINATOR INTERFACE ADAPTER
	2837111-2 7-2837111- 7-2837111-		FINE CRIMP HEIGHT A PNEUMATIC AND CRI TOOLING KIT CRIMP TOOLING KI	MP PNEUMAT		
D						
	CRIMP WIRE 3.50 INSUL 5.90 APPLICATOR	ICATOR DA SIZE mm [.138] mm [.232] INSTRUCTIC 35042	TYPE F O			
С	TERMINAL DA TERMINAL NA WIRE STR 4.50-5.50 mm E TERMINAL APPLICATION SPECIFICATION TERMINALS TE TERMINAL 1572577-1	ME: 6.3 S P LENGTH .177217 IN 72-WT10 N APPLIED . YAZAKI	SYSTEM SEALED TERM TERMINAL INSUL 3 Ø 3.0-3.8mr -1785 Rev WA2162 -	RIMP SPECIFICATION MINAL, FEMALE ATION DIAMETER RANGE n [.118150 IN] - - - YAZAKI SEAL 7158-3083		
	WIRE SIZE &	mm [2.10+,		CRIMP HEIGHT 4 REFERENCE SETTING 10.2 10.7		
В	REFER STORAG STORAG APPLY CRIMP APPLIC NECESS S TERMIN APPLY HAS BE	E OF APPLIC PART NUMBEF HEIGHT REFE ATOR WAS QU ARY WHEN RU AL PITCH NO TORQ-SEAL D EN ADJUSTED) INSTRUCTION SHEET FOF	THREADS OF ITEM 24 SETTING USED WHEN ADJUSTMENT MAY B FIELD. HANICAL FEED. - HOLE AFTER FLAT F QUALIFICATION.	42. ТНЕ Е	
	DOCUME	NT, 101-350	OTHERWISE TORQUE VALUE 00. nt is recommended.	S SHALL BE USED PE	R	*WARNING ON INSTALL FOR LARGES THAN THE V REFER TO T
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AMP 4805 REV 31MAR2000

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS A CONTROLLED DOC IT IS SUBJECT TO CHANGE AND THE SHOULD BE CONTACTED DIMENSIONS: mm MATERIAL

THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTING

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LOC	DIST			REVISIONS			
А	66	Р	LTR	DESCRIPTION	DATE	DWN	APVD
	•		А	RELEASE	18MAY2018	AW	ΤE
			В	ECR-19-005167	01APR2019	FJ	ΤE
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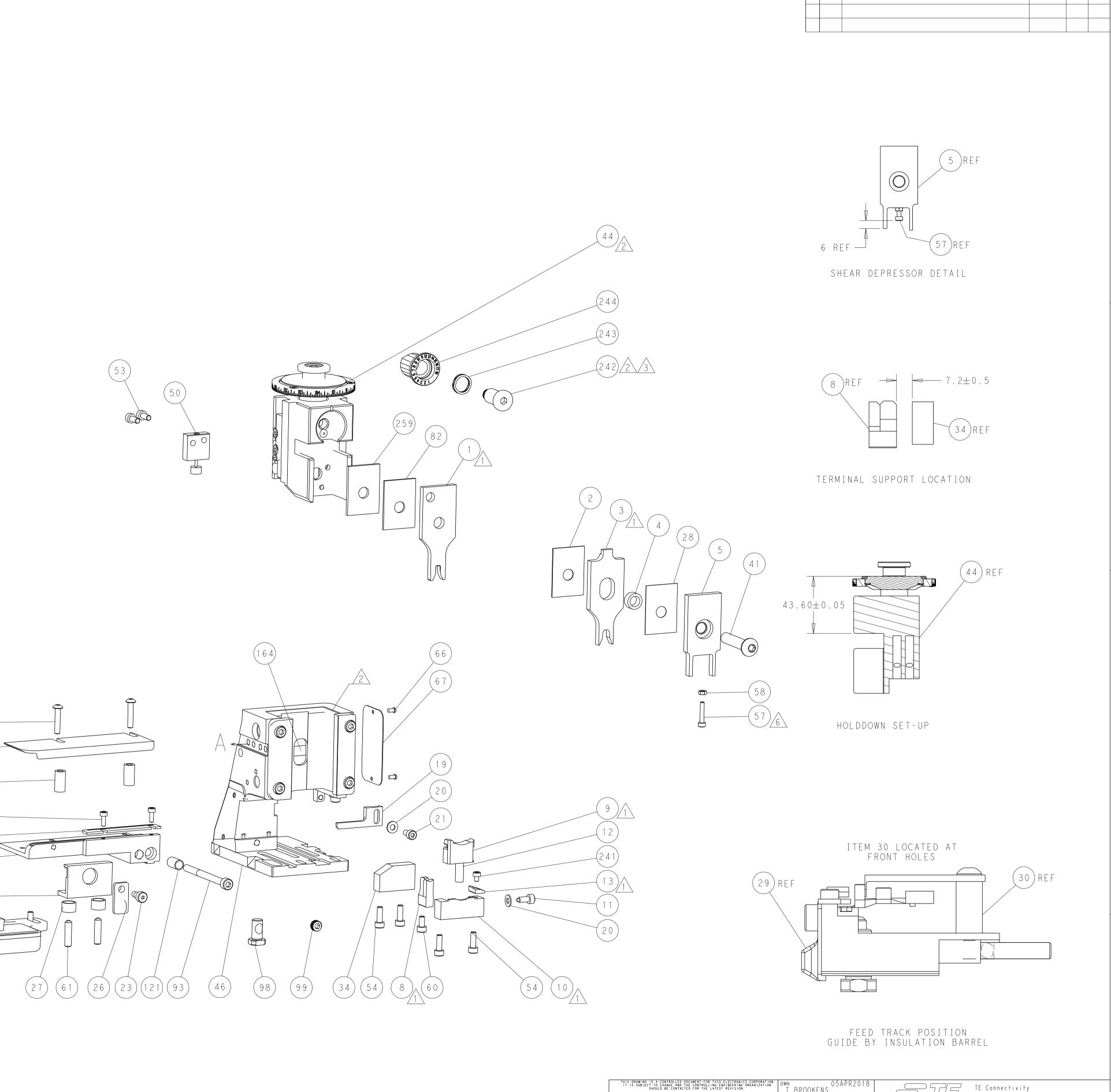
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<u> </u>			1		CRIMPER, INSULATION O	· 2	
\wedge			1	455888-6	SPACER, CRIMPER	· 1	
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SCALE 1:2 SHEET 1 OF 4 REV D ustomer Accessible Production Drawing SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

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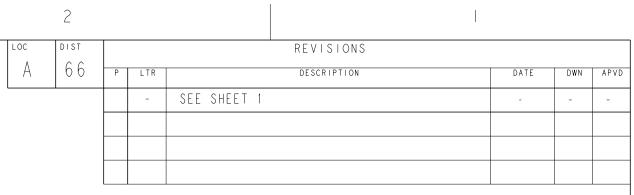


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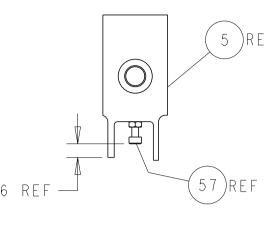
DIMENSIONS: ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4) mm MATERIAL

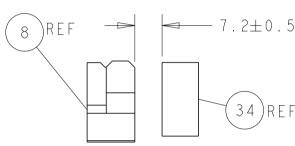
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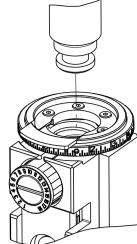


CUI E (D	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	DWN 05APR2018 <u>Т.BROOKENS</u> снк 05APR2018 R.KNEPPER			1/E	TE Connectivity Harrisburg, PA 17105-360	8
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±-	APPLICATION SPEC	NAME			Side Feed Dicator	
1	4 PLC ±- ANGLES ±-	-	SIZE	CAGE CODE	DRAWING NO		RESTRICTED TO
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		SHEETS 3 & 4	A R E	E NOT F	REQUIRE	ED FOR ATLANTIC	VERSION

	THIS DRAWING IS UNPUBLI	SHED.	RELEASED FOR PUBLICATION	20		6
	C COPYRIGHT 20 PART NUMBER	by tyco electron REVISION	DESCRIPTION	FEED TYPE		PACIFIC VERSION TERMINATOR INTERFACE ADAPTER
	2 - 2837111 - 2	D	FINE CRIMP HEIGHT ADJUST	PNEUMATIC		
D	7-2837111-7	A	CRIMP TOOLING KIT	_		
	CRIMP WIRE 3.50	CATOR DA SIZE mm [.138] mm [.232] NSTRUCTIO 5042	TYPE F O			
С		E: 6.3 S LENGTH 177217 INJ 72-WT10 APPLIED YAZAKI	-1785 Rev WA2162 -	, FEMALE DIAMETER RANGE .150 IN] - - SEAL YAZAKI SEAL	7 INSUL/ ETER R 0-3.8m	ANGE
	WIRE SIZE 4.00mm2 3.00mm2	• <u>mm</u> [2.10+/	P HEIGHT CRIMP INCH] CRIMP REFERE -0.05 [.083+/002] -0.05 [.081+/002]	HEIGHT 4 NCE SETTING 10.2 10.7		
В	 REFER TC STORAGE APPLY PA CRIMP HE APPLICAT NECESSAR TERMINAL APPLY TC 	OF APPLICA RT NUMBER IGHT REFEF OR WAS QUA Y WHEN RUN PITCH NOT PRQ-SEAL IN	INSTRUCTION SHEET FOR CLEAN TOR. 2-23419-6 LOCTITE TO THREADS EENCE SETTING WAS THE SETTING LIFIED AT THE FACTORY. ADJUS NING APPLICATOR IN THE FIELD	S OF ITEM 242. G USED WHEN THE STMENT MAY BE Y. FEED. AFTER FLAT HD	A N D	
	A THIS APP 8. UNLESS S DOCUMENT	PECIFIED O , 101-3500	PLIES A TERMINAL WITH A SEAU THERWISE TORQUE VALUES SHALL	- •		*WARNING ON INSTA FOR LARG THAN THE REFER TO
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PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS A CONTROLLED DOCUMEN IT IS SUBJECT TO CHANGE AND THE CON SHOULD BE CONTACTED FOR DIMENSIONS: mm MATERIAL

ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

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- 1 5018030-1 NUT, HEX, REG, PoHS, M3 58 - 1 1-2168063-3 SCR, SKT HD CAP, RoHS, W3 X 16 57 - 1 336683-8 FED PAWL 56 - 1 33082-2 SCR, SKT HD CAP, RoHS, W4 X 10 53 - 1 803382-6 HOLD DOWN, SPRING LOADED 50 - 1 1803602-2 SCR, BKT, CRHS (W8 X 40) 41 - 1 1752356-1 SUPPORT, TERMINAL 34 - 2 2073383-5 SCR, BKSC, RoHS (W8 X 40) 41 - 1 2844982-9 PACER, CRINDRIAL, STRIP GUIDE 30 - 1 285635-1 LFUIR, DTACK RELESE 26 - 1 256835-1 LFUIR, DTACK RELESE 26 - 1 216083-3 SCR, SKT HD CAP, RoHS, W4 X 8.0 21 - 1 226033 SPRING, CRIPERSION 27 - 1 216083-2 SCR, SKT HD CAP, ROHS, W4 X 8.0 21 - 1 1216083-2 SCR, SKT HD CAP, ROHS, W4 X 8.0 21		-	1	5 - 1 8 0 2 2 - 5			
6 - 1 1 - 2168083-3 SC3, SKT HD CAP, RoHS, M3 X '8 57 - 1 138683-8 FEED PAWL 56 - 2 1 - 2168083-8 FEED PAWL 56 - 1 1803382-6 HOLD DCWN, SPRING LOADED 50 - 1 1803382-6 HOLD DCWN, SPRING LOADED 50 - 1 1803382-6 HOLD DCWN, SPRING LOADED 50 - 1 1803602-2 SC3, SKT HD CAP M4 X 6.0 41 - 1 1803602-2 SC3, SKT HD CAP, RoHS, M4 X 20: 33 - 1 1803682-2 SPACER, CHINDRICAL, STRIP GUIDE 29 - 1 2844938-9 PLATE, STRIP GUIDE 29 - 1 246792-1 BRAG, TERM MUL 25 - 1 240792-1 BRAG, TERMINAL 25 - 1 240792-1 BRAG, TERM MUL 25 - 1 320828-6 ST31P OUIDE 24 - 1 1320828-6 ST31P FER 26 - 1		-	1	5018030-1			
- 1 1338683-6 FIED PAWL 56 - 2 1-2168083-C SCR, SAT HD CAP, RoHS, M4 X 10 53 - 1 180382-6 FOLD DOWN, SPRING LOADED 50 - 1 180382-6 SCR, SAT HD CAP, M4 X 6.0 29 - 1 1803802-2 SCR, BHSC, ROHS (M8 X 40) 21 - 1 1752356-1 SUPORT, TERNINAL 32 - 2 2079383-5 SCR, BHSC, ROHS (M4 X 20) 33 - 2 3-2844982-2 SPACER, CYLINDRICAL, STRIP CUIDE 30 - 1 284938-9 FLATE, STRIP GUIDE 28 - 1 2845938-3 SPACER, CRIMPER 28 - 1 356835-1 LEVER, DRAG RELEASE 26 - 1 240392-1 DRAG, TERNINAL 25 - 1 36683-2 SCR, SAT HD SHUPR 20 - 1 240392-1 DRAG, TERNINAL 25 - 1 2168063-2 SCR, SAT HD CAP, RoHS, M4 X 8.0 21 - 1	6	-	1	1 - 2168083 - 3			
- 2 1-2168083-C SCR. SKT HD CAP, RoHS, M4 X 10 53 - 1 1803382-6 HOLD DOWN, SPRING LOADED 50 - 1 18023-9 SCR, SKT HD CAP M4 X 6.0 49 - 1 1803602-2 SCR, SKT HD CAP M4 X 6.0 49 - 1 180262-2 SCR, SKT HD CAP M4 X 6.0 49 - 1 1752356-1 SUPPORT, TERMINAL 34 - 2 2073383-5 SCR, SKT HD CAP, RoHS (M4 X 20) 33 - 2 3-2844962-2 SPACER, CRIMPER 28 - 1 2544338-9 PLATE, STRIP GUIDE 29 - 1 456888-3 SPACER, CRIMPER 28 - 1 240792-1 DRAG, TERMINAL 25 - 1 240803-1 SERTP GUIDE 24 - 1 1320828-6 STRIP GUIDE 24 - 1 1320828-6 STRIP GUIDE 23 - 1 1219806-1 INSERT, SUBE REAS 21 - 1 2119805-3		-	1	1338683-8	FEED PAWL	56	
- 1 1803382-6 HOLD DOWN. SPRING LOADED 5.0 - 1 18028-9 SCR, ST HD CAP M4 X 6.0 4.9 - 1 1803602-2 SCR, ST HD CAP M4 X 6.0 4.1 - 1 1752356-1 SUPPCRT. TERMINAL 3.4 - 2 2079383-5 SCR, BHSC, RoHS (M4 X 20) 3.3 - 2 3-2844982-2 SPACER, CTLINDRICAL, STRIP GUIDE 3.0 - 1 2844938-9 P.ATE, STRIP GUIDE 2.9 - 1 265385-1 SPECK, CHINPER 2.8 - 1 36635-1 LEVER, DRAG RELEASE 2.6 - 1 36835-1 LEVER, CHAPER 2.8 - 1 320928-6 STRIP GUIDE 2.4 - 1 2168083-2 SCR, SCH HD CAP, ROHS, M4 X 8.0 2.1 - 1 216803-2 SCR, SCH HD CAP, ROHS, M4 X 8.0 2.1 - 1 2118050-1 INSERT, SHEAR 1.3 - 1 2118050-1 STRIP, SIDE FEED 1.9 -		-	2	1 - 2168083 - 0			
- 1 18023-9 SCR. SKT HD CAP M4 X 6.0 2.9 - 1 1803602-2 SCR, BHSC, ROHS (M8 X 40) 2.1 - 1 1752356-1 SUPPORT. TERMINAL 3.4 - 2 3-2844962-2 SPACER, CYLINDRICAL, STRIP GUIDE 3.0 - 2 3-2844982-2 SPACER, CYLINDRICAL, STRIP GUIDE 2.9 - 1 2844938-9 PLATE, STRIP GUIDE 2.9 - 1 2844938-9 PLATE, STRIP GUIDE 2.9 - 1 240792-1 DRAG, TERMINAL 2.5 - 1 1320928-6 STRIP GUIDE 2.4 - 1 320938-6 SCR, SKT HD CAP, ROHS, M4 X 8.0 2.1 - 1 320928-6 SCR, SKT HD CAP, ROHS, M4 X 8.0 2.1 - 1 2108053-1 SIRF, FLAT, REG M4 2.0 - 1 2119505-1 SIER, SIER, SIER, FRONT 1.2 - 1 2119505-7 SIERA HOLDER, FRONT 9 - 1 1.03050-9 FLOATINC SHEAR 1.1		-	1				
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- 1 1752356-1 SUPPORT, TERMINAL 3.4 - 2 2079383-5 SCR, B4SC, Rohs (M4 X 20) 3.3 - 2 3-2844962-2 SPACER, CYLINDRICAL, STRIP GUIDE 3.0 - 1 2844938-9 PLATE, STRIP GUIDE 2.9 - 1 455888-3 SPACER, CRIMPER 2.8 - 2 22283-1 SPRING, COMPRESSION 2.7 - 1 356835-1 LEVER, DRAG RELEASE 2.6 - 1 320928-6 STRIP GUIDE 2.4 - 1 1320928-6 STRIP GUIDE 2.4 - 1 2108083-2 SCR, SAT HD SHLDR 5.0 DIA X 6.0 2.3 - 1 2119533-1 STRIPST, SIDE FEED 1.9 - 1 2119533-1 STRIPST, SIDE FEED 1.9 - 1 2119805-7 SHEAR HOLDER, FRONT 1.0 - 1 1.318059-9 FLOATING SHEAR, FRONT 1.0 - 1 1.803080-1 DEPRESSOR, SHEAR 6.5 - 1 <		-	1				
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- 2 1-18028-2 WASHER, FLAT, REG M4 20 - 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 2119806-1 INSERT, SHEAR 13 - 1 3-22280-3 SPRING, COMPRESSION 12 - 1 3-22280-3 SPRING, COMPRESSION 12 - 1 1-356885-4 STOP, SHEAR 11 - 1 2119805-7 SHEAR HOLDER, FRONT 10 - 1 140559-9 FLOATING SHEAR, FRONT 9 1 1 4-1803514-3 ANVIL, COMBINATION 8 - - - - 7 - - - - 7 - - - - 6 - 1 1803080-1 DEPRESSOR, SHEAR 5 - 1 6-238011-4 BLOCK, CRIMPER SPACER 4 - 1 455888-6 SPACER, CRIMPER 2 - 1 7-1.0803470-3 CRIMPER, WIRE F 1 - - <td></td> <td>_</td> <td>1</td> <td></td> <td></td> <td></td> <td></td>		_	1				
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-77 -22 PART NO DESCRIPTION ITEM NO AMMENT FOR TYPE LATEST REVISION. DWN 05APR2018 DSAPR2018 TE Connectivity NO TOLERANCES UNLESS 05APR2018 DSAPR2018 DSAPR2018 APVD OPLC # 05APR2018 DSAPR2018 OCean Side Feed Applicator OPLC # PRODUCT SPEC Applicator Applicator Fillen OPLC # Applicator Size Cage code DRAWING NO APLC # Application Spec - - - FINISH Weight - All 00779 C=2837111 - Customer Accessible Production Drawing Scale 1:2 SHEET 0f 4 Pev	\wedge	-	1			· 1	
Image: Construct Construction Image: Construction Image: Construction NO Arm For type Heine Register Revision DWN 05APR2018 Image: Construction TE Connectivity Arm For type Heine Register Revision DWN 05APR2018 Image: Construction TE Connectivity Image: Construction DWN 05APR2018 Image: Construction TE Connectivity Image: Construction OSAPR2018 Image: Construction Te Connectivity Image: Construction Te Connectivity Image: Construction Te Connectivity Image: Construction Te Connectivity Image: Construction Te Connectivity Image: Construction Te Connectivity Image: Construction Te Connectivity Image: Construction Te Construction Te Construction Te Construction Te Connectivity Image: Construction Te Construction Te Construction Te Construction <t< td=""><td></td><td></td><td></td><td>1-1803470-3</td><td>CRIMPER, WIRE F</td><td></td><td></td></t<>				1-1803470-3	CRIMPER, WIRE F		
Introduction 25APR2018 CHK 05APR2018 TOLERANCES UNLESS OTHERWISE SPECIFIED: APVD 05APR2018 OPLC ±- APVD 05APR2018 NAME Ocean Side Feed 0 PLC ±- PRODUCT SPEC Application SPEC Applicator - 3 PLC ±- APPLICATION SPEC SIZE CAGE CODE DRAWING NO RESTRICTED TO ANGLES ±- - AI 00779 C=2837111 - - Customer Accessible Production Drawing SCALE SHEET OF REV					DESCRIPTION		А
TOLERANCES UNLESS OTHERWISE SPECIFIED: R.KNEPPER APVD OSAPR2018 NAME Ocean Side Feed 0 PLC ±- PRODUCT SPEC Applicator 2 PLC ±- - - 3 PLC ±- APPLICATION SPEC - 4 PLC ±- - SIZE CAGE CODE DRAWING NO ANGLES ±- - - - - - - A 00779 C=2837111 - - Customer Accessible Production Drawing SCALE 1:2 SHEET 3 4 D	MENT FOR TYCO ELECT CONTROLLING ENGINEE FOR THE LATEST REVI	RONICS CORP RING ORGANI SION.	ORATION	T.BROOKENS			
0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±- 4 PLC ±- ANGLES ±- - - FINISH WEIGHT - Customer Accessible Production Drawing SCALE 1:2 SHEET 3 4 PC - - - Customer Accessible Production Drawing	TOLERANO	CES UNLE	SS	R. KNEPPER			
APPLICATION SPEC 2 PLC ±- 3 PLC ±- 4 PLC ±- ANGLES ±- - FINISH - Customer Accessible Production Drawing SCALE 1:2 SHEET 3 4 PL Customer Accessible Production Drawing SCALE 1:2 SHEET 3 4 PL - - Customer Accessible Production Drawing SCALE 1:2 SHEET 3 4 PL - - - - - - - - - - - - -			IED:	I.ELBIN	_ Ocean Side Feed		
3 PLC ±- APPLICATION SPEC 4 PLC ±- - ANGLES ±- - FINISH - A - - A Customer Accessible Production Drawing SCALE 1:2 SHEET 3 - -	I PLC -	-		-	Applicator		
ANGLES ±- - FINISH WEIGHT - Customer Accessible Production Drawing SCALE 1:2 SHEET 3 4	3 PLC -	-		APPLICATION SPEC			
Customer Accessible Production Drawing SCALE 1:2 SHEET 3 4 REV D	ANGLES	=- ±-		- WEIGHT		IKICIED TO	
	-			-			
SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION				Customer Accessible P	roduction Drawing 1:2 SHEET 3 4		
				SHEETS 1 &	2 ARE NOT REQUIRED FOR PACIFIC VE	RSION	

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A	66	Р	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-

SPACER, PRECISION

AIR FEED MODULE

1-1803583-8 APPLICATOR BASIC ASSEMBLY, SF

SCREW, LOCKING

FRONT STRIP GUIDE

POST, LOCKING

SPRING, COMPRESSION

COUNTER, MAGNETIC

FEED CAM, AIR FEED

CAM, SNAIL, INSULATION ADJUSTMENT

RETAINER, INSULATION DIAL

SCR, SKT HD CAP M3 X 4.0

RAM ASSEMBLY, SF PACIFIC

ASSY, LUBRICATOR, SIDE FEED

SCR, SKT HD CAP, Rohs, M3 X 8.0

SCR, SKT HD CAP, RoHS, M5 X 65

SCR, SKT HD CAP, RoHS, M4 X 16

SCR, SKT HD CAP, Rohs, M4 X 20

WASHER, WAVE SPRING, CREST-TO-CREST 243

1803078-2

2119082-6

2079764-1

2119083-1

7 - 1 8 0 2 3 - 7

2844940-1

994970-2

2119641-2

2168083-8

2168083-9

1803516-2

1 - 2 2 2 8 1 - 8

2119955-1

2844908-1

2844907-1

2168083-1

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