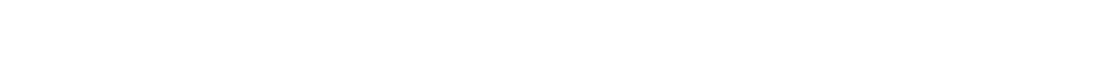
		8		7		6
	THIS DRAWING IS UNPUBLIS	SHED. R BY TYCO ELECTRONICS CORPORAT	ELEASED FOR PUBLICATION ION. ALL RIGHTS RESERVED.	20		TIC VERSION TERMINATOR
	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE		INTERFACE ADAPTER
	2837126-1 2837126-2		CRIMP HEIGHT ADJU CRIMP HEIGHT ADJU			
	7-2837126-1		IANICAL AND CRIMP TOOLING KIT	MECHANICAL		
	7 - 2837126 - 2	B PNE	UMATIC AND CRIMP TOOLING KIT	PNEUMATIC		
	7-2837126-7	A CR	IMP TOOLING KIT	-		
D	CRIMP WIRE 1.40 r					
С		092122 IN] NONE	CRIMP TERMINA TERMINAL INSULATI Ø1.35-1.85 mm - - NAL TE TERMINAL	ION DIAMETER RANGE		
	WIRE SIZE & T 20 AWG 22 AWG 24 AWG 26 AWG	0.89+/-0.025		MP HEIGHT 4 ERENCE SETTING 6.5 7.9 8.8 9.4		
В	 REFER TO STORAGE APPLY PA CRIMP HE APPLICATO NECESSAR TERMINAL UNLESS SF 	OF APPLICATOR. RT NUMBER 2-2341 IGHT REFERENCE S OR WAS QUALIFIED Y WHEN RUNNING A LUBRICANT IS RE	9-6 LOCTITE TO THR ETTING WAS THE SET AT THE FACTORY. AI PPLICATOR IN THE F	TING USED WHEN THE DJUSTMENT MAY BE IELD.	D	
A						*WARNING on instal for large than the refer to

AMP 4805 REV 31MAR2000

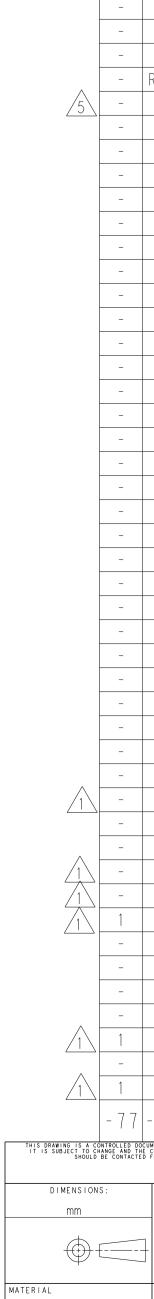
ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

NG STALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING ARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.



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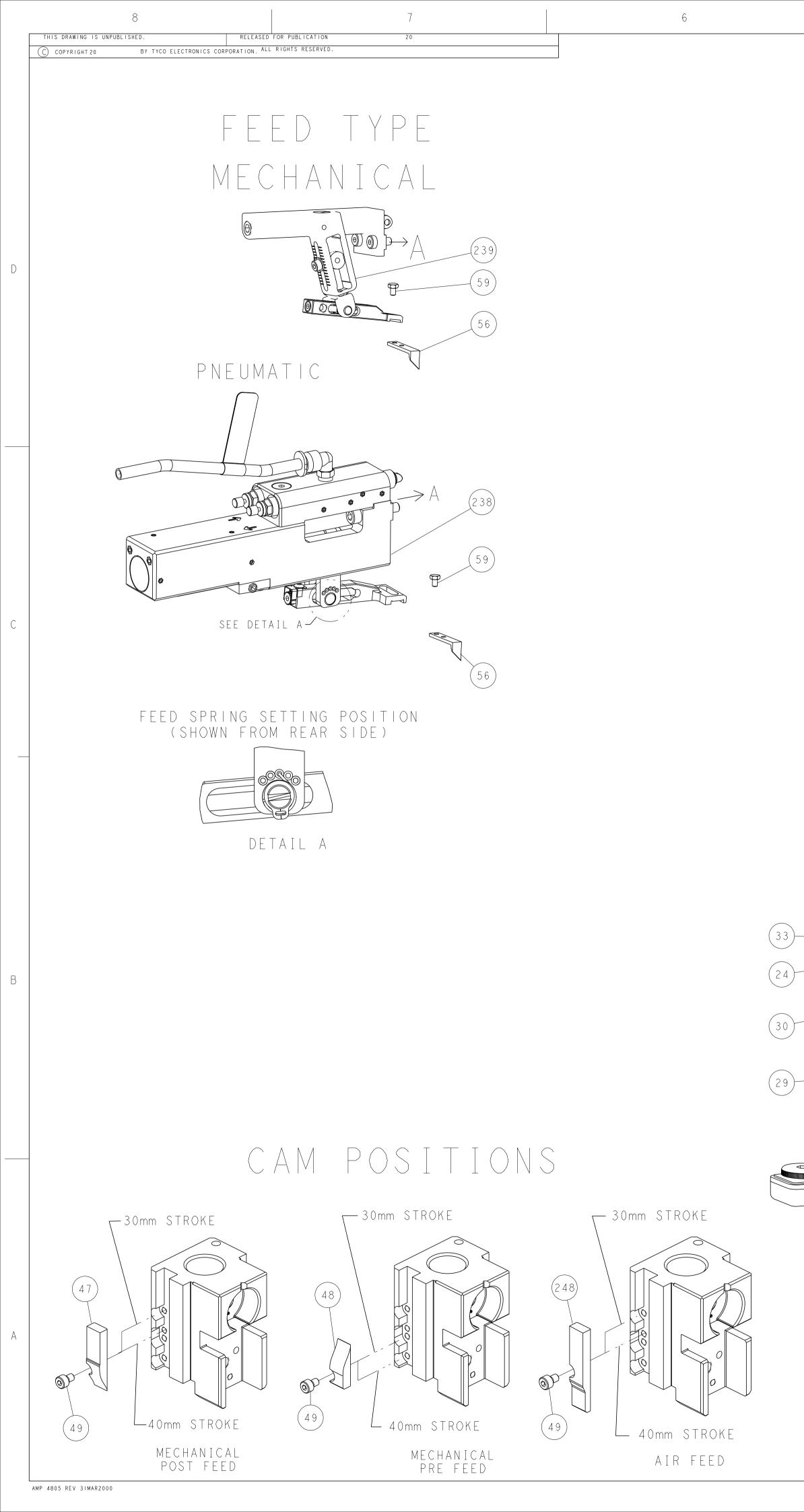


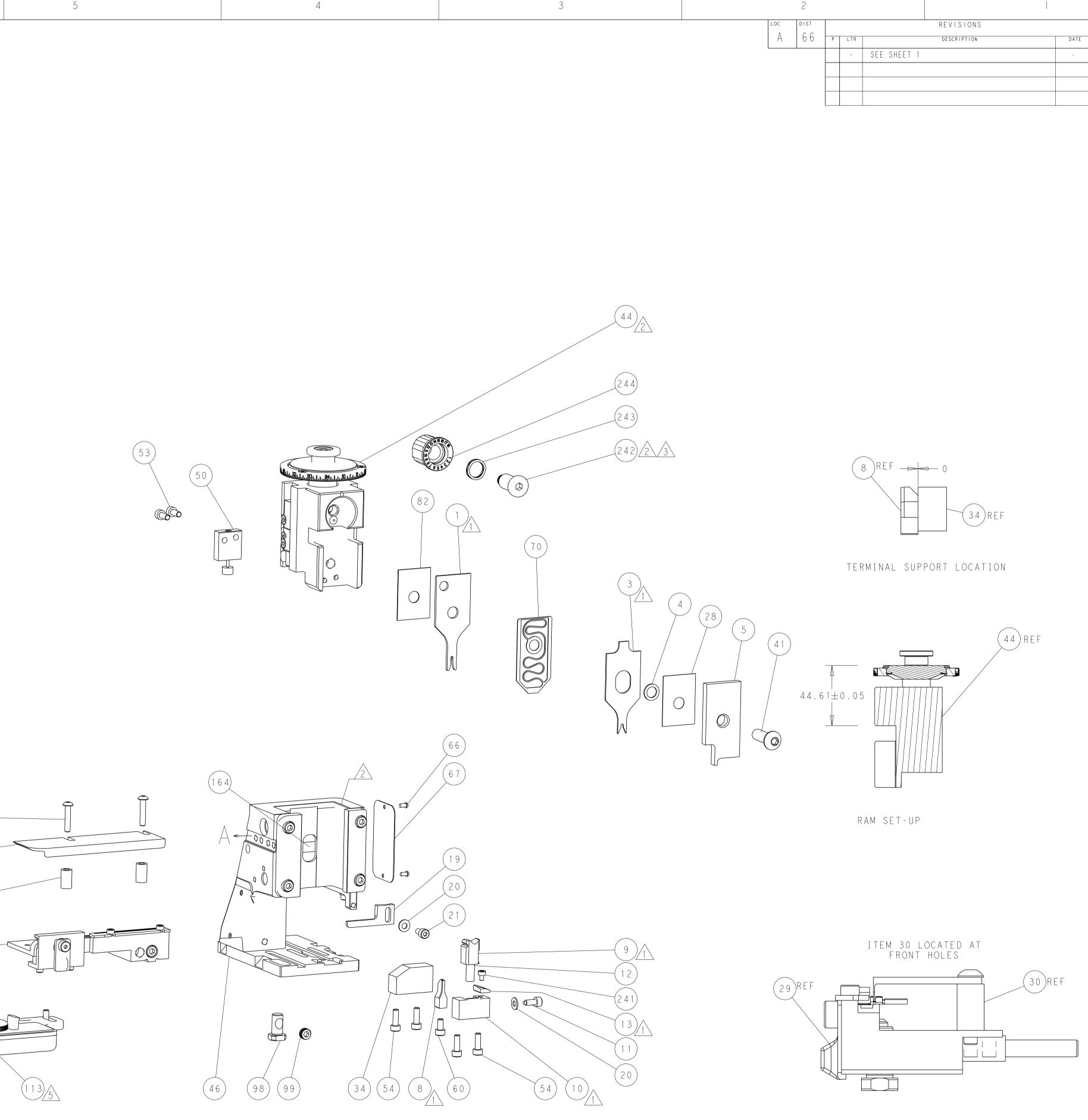
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

Т	1	_	1	-	2119641-1	FEED CAM, AIR FEED	248	
	1	-	1	- 1	2119082-4	CAM, AIR FEED CAM, SNAIL, INSULATION ADJUSTMENT	240	
	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST		
+	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
	1	1	1	1	7 - 18023 - 7	SCR, SKT HD CAP M3 X 4.0	241	
	-	1	_	1	2119580-1	MECHANICAL FEED ASSEMBLY	239	
	1	_	1	_	2844940-1	AIR FEED MODULE	238	С
	REF	REF	REF			COUNTER, MAGNETIC	164	C
	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113	
	1	1	1	1	2844908-1	SCREW, LOCKING	99	
	1	1	1	1	2844907-1	POST, LOCKING	98	
	1	1	1	1	455888-6	SPACER, CRIMPER	82	
	1	1	1	1	1803607-3	DOCUMENTATION PACKAGE	71	
	1	1	1	1	2-2119791-2	DEPRESSOR, WIRE	70	
	1	1	1	1	2119740-1	TAG, IDENTIFICATION .	67	
	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188 [·]	66	
	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60	
	1	1	1	1	5 - 1 8 0 2 2 - 5	SCR, HEX HD CAP, M4 X 6.0	59	
	1	1	1	1	1338685-1	PAWL, FEED .	56	
	4	4	4	4	2168083-3	SCR, SKT HD CAP, Rohs, M4 X 12.0	54	
	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53	
	1	1	1	1	1803382-1	HOLD DOWN, SPRING LOADED	50	
	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48	
	-	1	-	1		FEED CAM, POST FEED	47	
	1	1	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46	
	1	1	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44	
	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41	
	1			1	1752356-5	SUPPORT, TERMINAL	34	В
	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33	
	2	2	2	2	2-2844962-4	SPACER, CYLINDRICAL, STRIP GUIDE	30	
_	1	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29	
_	1	1	1	1	455888-3 1320928-2	SPACER, CRIMPER	28 24	
	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21	
_	2	2	2	2	1 - 18028 - 2	WASHER, FLAT, REG M4	20	
	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19	
-	1	1	1	1	2119806-1	INSERT, SHEAR	13	
	1	1	1	1	3 - 2 2 2 8 0 - 3	SPRING, COMPRESSION	12	
	1	1	1	1	1 - 356885 - 4		1 1	
	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10	
	1	1	1	1	1803095-6	FLOATING SHEAR, FRONT	9	
	2	2	1	1	7 - 1 6 3 3 9 1 7 - 5	ANVIL, COMBINATION	8	
	-	_	-	-	-	-	7	
	-	_	_	_	-	-	6	
	1	1	1	1	2119757-4	DEPRESSOR, SHEAR	5	
	1	1	1	1	3 - 2 3 8 0 1 1 - 6	BLOCK, CRIMPER SPACER	4	
	2	2	1	1	2 - 1 8 0 3 3 6 5 - 2	CRIMPER, INSULATION O	3	
	-	-	_	-	-		2	
	2	2	1	1	6 - 4 5 6 4 0 2 - 4	CRIMPER, WIRE PREMIUM .	1	
,	-72	- 7 1	- 2	- 1	PART NO	DESCRIPTION	ITEM NO	А
DOC THE TE D	UMENT FOR CONTROLL FOR THE	TYCO ELEC ING ENGINEI LATEST REV	TRONICS CORF ERING ORGANI ISION.	ORATION ZATION	DWN 01FEB2018 K.HUANG	TE Connectivity		
		TOLERAN	CES UNIF	SS	снк 01FEB2018 К.HUANG	Harrisburg, PA 17105-3608		
	01	HERWISE	CES UNLE SPECIFI	IĔD:	APVD 01FEB2018 L.ZHANG	Ocean Side Feed		
	0 PLO	2 =	E- E-		PRODUCT SPEC	Applicator		
	2 PL(3 PL(2 =	E- E- ⊢-		APPLICATION SPEC			
	4 PLO ANGLI	E S	£- ±-		- WEIGHT		RICTED TO	
		-			-	$A \mid 00779 \mid C = 2837126$		
					Customer Accessible P	roduction Drawing 1:2 1:4	^{rev} B	I

	2						
	DIST			REVISIONS			
4	66	Р	LTR	DESCRIPTION	DATE	DWN	APVD
			1	DEVELOPMENT	01FEB2018	КН	LΖ
			А	RELEASE	05MAR2018	AW	GB
			В	ECR-21-004839	26APR2021	LG	ΤE

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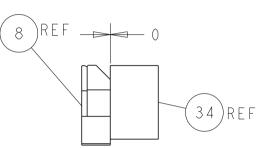
ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS A CONTROLLED DO IT IS SUBJECT TO CHANGE AND TH SHOULD BE CONTACTE DIMENSIONS: mm

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	LOC	DIST		REVISIONS									
	А	66	Р	LTR	DESCRIPTION	DATE	DWN	APVD					
-		•		-	SEE SHEET 1	-	-	-					

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В



FEED TRACK POSITION GUIDE BY INSULATION BARREL

DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.		dwn K.HUANG	01FEB2018				TE Connectivity			
				снк К.HUANG	01FEB2018	1			Harrisburg, PA 17105-360	8
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±-		ESS FIED:	APVD L.ZHANG	01FEB2018	NAME		Ocean	Side Feed	
			DRODUCT ODEO							
7	2 PLC 3 PLC	2 PLC ±-		- APPLICATION	SPEC	_		1	-	
	4 PLC ANGLES	±- ±		-		SIZE	CAGE CODE	DRAWING NO		RESTRICTED TO
	FINISH	-		WEIGHT	-	TA I	00779	\mathbb{C} -283	37126	-
		-		Customer	Accessible P	roduc	tion Draw	ing	SCALE 1:2 SHEET OF	4 ^{REV} B
				She	ETS 3 & 4	4 ARI	e not f	REQUIR	ED FOR ATLANTIC	VERSION

	THIS DRAWING IS UNPUBLISHED.	RELEASED FOR PUBLICATION	7 20		6
	C COPYRIGHT 20 BY TYCO ELE PART REVISI	CTRONICS CORPORATION. ALL RIGHTS RESERVED.	FEED TYPE	F	ACIFIC VERSION TERMINATOR INTERFACE ADAPTER
	NUMBER REVISI 2-2837126-1 B 2-2837126-2 B 7-2837126-7 A	FINE CRIMP HEIGHT AD FINE CRIMP HEIGHT AD CRIMP TOOLING KI	DJUST MECHANICAL DJUST PNEUMATIC		
D					
	APPLICATOR CRIMP SIZE WIRE 1.40 mm [.05] INSUL 1.90 mm [.07] APPLICATOR INSTRUCT 408-35042	TYPE 51 F 51 O			
С	WIRE STRIP LENGTH 2.33-3.09 mm [.092122 TERMINAL APPLICATION SPECIFICATION TERMINALS APPLI TE TERMINAL DELPHI	EPTACLE CRIMP TERMI TERMINAL INSUL INJ Ø1.35-1.85 m NONE - 	IMP SPECIFICATION NAL ATION DIAMETER RANGE nm [.053073 IN] - - DELPHI/FCI TERMINAL 10127718-00XXLF		
	SIZE 20 AWG 22 AWG 24 AWG 0.8		RIMP HEIGHT 4 EFERENCE SETTING 6.5 7.9 8.8 9.4		
В	RECOMMENDED SP	ARE PARTS			
	STORAGE OF APP APPLY PART NUM CRIMP HEIGHT R APPLICATOR WAS NECESSARY WHEN STERMINAL LUBRI	BER 2-23419-6 LOCTITE TO EFERENCE SETTING WAS THE QUALIFIED AT THE FACTORY RUNNING APPLICATOR IN TH CANT IS RECOMMENDED. ED OTHERWISE TORQUE VALUE	THREADS OF ITEM 242. SETTING USED WHEN THE . ADJUSTMENT MAY BE E FIELD.		
А					*WARNIN ON INS For La Than T Refer

AMP 4805 REV 31MAR2000

*WARNING

ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS A CONTROLLED DOC IT IS SUBJECT TO CHANGE AND THE SHOULD BE CONTACTED DIMENSIONS: mm \bigcirc MATERIAL

5	4	3

	_	_		2119580-1	MECHANICAL FEED ASSEMBLY	239	
	-	1	-	2844940-1	AIR FEED MODULE	238	
	-	REF	REF	994970-2	COUNTER, MAGNETIC	164	С
	-	1	_	2119641-2	FEED CAM, AIR FEED	151	C
	_	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144	
	_	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	· 1 4 3	
	_	_	1	2119653-2	FEED CAM, POST FEED	142	
		1	1				
	-	1	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	· 1 4 1	
\wedge	-			1803516-1	RAM ASSEMBLY, SF PACIFIC	140	
$\sqrt{5}$	-	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113	
	-	1	1	2844908-1	SCREW, LOCKING	. 99	
	-	1	1	2844907-1	POST, LOCKING	. 98	
	-	1	1	455888-6	SPACER, CRIMPER	. 82	
	-	1	1	1803607-3	DOCUMENTATION PACKAGE	. 71	
	_	1	1	2-2119791-2	DEPRESSOR, WIRE	. 70	
	_	1	1	2119740-1	TAG, IDENTIFICATION	· 67	
		2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	· 66	
		1	1			59	
	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0		
	-		1	1338685-1	PAWL, FEED	56	
	-	2	2	1-2168083-0	SCR, SKT HD CAP, Rohs, M4 X 10	53	
	-	1	1	1803382-1	HOLD DOWN, SPRING LOADED	50	
	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	. 49	
	-	-	1	2119652-1	FEED CAM, PRE FEED	48	
	-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	. 41	
	_	1	1	1752356-5	SUPPORT, TERMINAL	34	В
	_	2	2		SCR, BHSC, RoHS (M4 X 20)	33	D
	_	2	2	2 - 2844962 - 4	SPACER, CYLINDRICAL, STRIP GUIDE	· 30	
		1	1	2844992-1	ASSEMBLY, STRIP GUIDE	· 29	
		1	1				
	_			455888-3	SPACER, CRIMPER	· 28	
	-		1	1320928-2	STRIP GUIDE	24	
	-	1	1	2168083-2	SCR, SKT HD CAP, Rohs, M4 X 8.0	. 21	
	-	2	2	1 - 1 8 0 2 8 - 2	WASHER, FLAT, REG M4	. 20	
	-	1	1	2119533-1	STRIPPER, SIDE FEED	. 19	
\bigwedge	-	1	1	2119806-1	INSERT, SHEAR	. 13	
	-	1	1	3-22280-3	SPRING, COMPRESSION	12	
	_	1	1	1 - 356885 - 4	STOP, SHEAR	11	
\bigwedge	_	1	1	2119805-1	SHEAR HOLDER, FRONT	· 10	
		1	1	1803095-6	FLOATING SHEAR, FRONT	• 9	
$\langle \rangle$	1	1	1			. 8	
1				7-1633917-5	ANVIL, COMBINATION	. 7	
	-	-	-	-	-	/	
	-	-	-	-	-	. 6	
	-	1	1	2119757-4	DEPRESSOR, SHEAR	5	
	-	1	1	3-238011-6	BLOCK, CRIMPER SPACER	. 4	
1	1	1	1	2-1803365-2	CRIMPER, INSULATION O	. 3	
	-	_	_	-	-	. 2	
\bigwedge	1	1	1	6 - 4 5 6 4 0 2 - 4	CRIMPER, WIRE PREMIUM	· 1	
						ITEM	
	-77	- 2 2	- 21	PART NO	DESCRIPTION	NO	А
DOCUMENT FO THE CONTROL	DR TYCO ELEC LING ENGINE LATEST REV	L TRONICS CORF ERING ORGANI ISION.	ORATION ZATION	DWN 01FEB2018	TE Connectivity		
				K.HUANG CHK 01FEB2018	Harrisburg, PA 17105-3608		
(TOLERAN DTHERWISE	CES UNLE SPECIF	SS ED:	<u>K.HUANG</u> apvd 01FEB2018	NAME		
			L	L.ZHANG PRODUCT SPEC	_ Ocean Side Feed		
0 Pl 1 Pl 2 Pl	_C =	±- ±-		-	Applicator		
	_C =	±- ±-	F	APPLICATION SPEC			
4 PL ANGL	ES	±- ±·		-		TRICTED TO	
FINI	- ISH			WEIGHT _	A 00779 C=2837126	-	
	-	- 		Customer Accessible P	roduction Drawing SCALE 1:2 SHEET 3 4	REV B	
				SHEETS 1 &	2 ARE NOT REQUIRED FOR PACIFIC VE	rsinn	
				JILLIJ I G	E ANE NOT NEWDINED FON FACIFIC VE		

DIST			REVISIONS	REVISIONS						
66	Р	LTR	DESCRIPTION		DATE	DWN	APVD			
		-	SEE SHEET 1		-	-	-			
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CAM, SNAIL, INSULATION ADJUSTMENT

RETAINER, INSULATION DIAL

SCR, SKT HD CAP M3 X 4.0

MECHANICAL FEED ASSEMBLY

WASHER, WAVE SPRING, CREST-TO-CREST 243

2119082-4

2079764-1

2119083-1

2119580-1

1 1 7-18023-7

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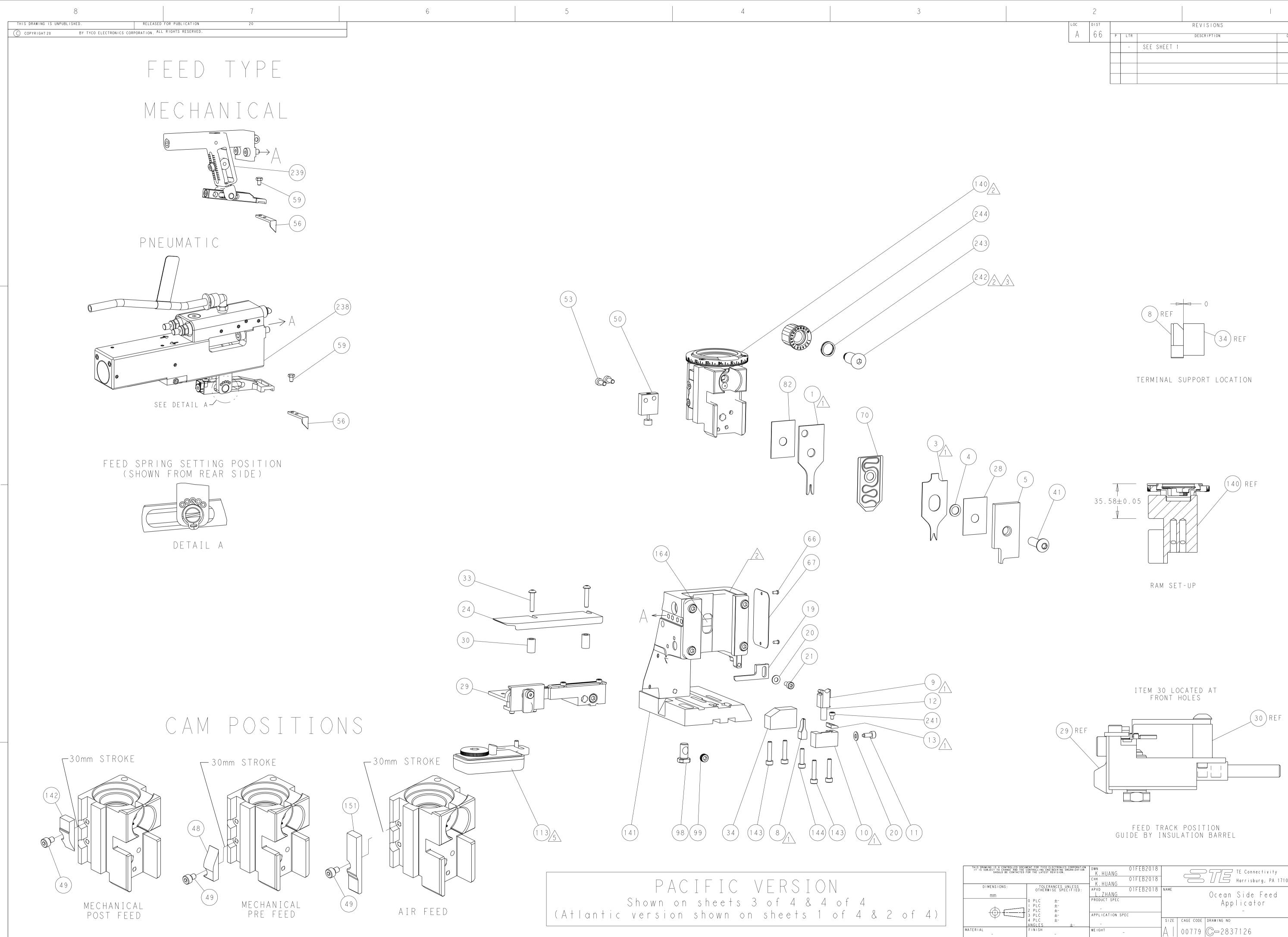
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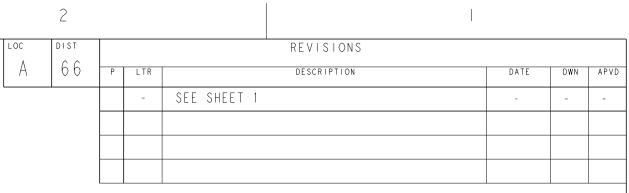
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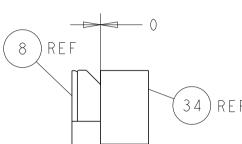
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DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.		dwn K.HUANG chk	01FEB2018 01FEB2018	TE Connectivity Harrisburg, PA 17105-3608					8			
	TOLERANCES UNLESS OTHERWISE SPECIFIED:		NLESS IFIED:	K.HUANG APVD L.ZHANG	01FEB2018	18 NAME Ocean Side Fe						
-1	0 PLC 1 PLC 2 PLC	±- ±- ±-		PRODUCT SPEC - APPLICATION S			Applicator -					
]	3 PLC 4 PLC ANGLES	±- ±-	±-	-		SIZE	CAGE CODE	DRAWING NO				RESTRICTED TO
	FINISH	-		WEIGHT	-	AI	00779	C-28				-
				Customer A	Accessible P	roduci	ion Draw	ing	scale 1:2	SHEET	4 ^{OF}	4 ^{Rev} B
				SH [EETS 1 &	2 AF	RE NOT	REQUI	RED FOR	PAC]	FIC	VERSION