	C COPYRIGHT 20		NICS CORPORATION. ALL RIGHTS RESERVED.		ATLANTIC VERSION TERMINATOR
	P A R T N U M B E R	REVISION	DESCRIPTION	FEED TYPE	INTERFACE ADAPTER
	2837195-1	B	FINE CRIMP HEIGHT ADJUST		
	2837195-2 7-2837195-1	B	FINE CRIMP HEIGHT ADJUST MECHANICAL AND CRIMP	P N E U M A T I C MECHANICAL	
	7-2837195-2	B	TOOLING KIT PNEUMATIC AND CRIMP	PNEUMATIC	
	7 - 2837195 - 7	A	TOOLING KIT CRIMP TOOLING KIT	-	
)					
		CATOR DA			
	CRIMP WIRE 1.90	SIZE mm [.075]	TYPE F		
	APPLICATOR I				
	408-3	5042			
	TERMINAL DAT.	Δ·	TERMINAL DELPHI CRIMP S	SPECIFICATION	
	TERMINAL NAM	E: TAXI	TERMINAL HES 1.6 SOCH	(E T	
	WIRE STRIP 4.58-5.34 mm [.		TERMINAL INSULATION Ø1.30-1.90 mm [.0		
	TERMINAL APPLICATION		4 PG 1 & 3 Rev 2013-10-30	-	
~	<u>SPECIFICATION</u> TERMINALS	APPI IFC		-	
	TE TERMINAL	DELPHI	TERMINAL TE TERMINAL D	ELPHI TERMINAL ·	
	3311153-1	136	97414		
	WIRE SIZE 🛞 🕇			HEIGHT /4 ENCE SETTING	
	0.75mm2 0.80mm2 OR 18A	WG 1.30+	/-0.05 [.053+/002] /-0.05 [.051+/002]	7.0	
	0.50mm2	1.25+.	/-0.05 [.049+/002]	8.0	
	\wedge	DED SPARE SUPPLIED	INSTRUCTION SHEET FOR CLEAN	IING, LUBRICATION ANI	D
1	STORAGE (OF APPLICA			
)	CRIMP HE	IGHT REFE	RENCE SETTING WAS THE SETTIN	IG USED WHEN THE	
	NECESSAR	Y WHEN RUN	ALIFIED AT THE FACTORY. ADJU INING APPLICATOR IN THE FIEL		
	<u>∠5</u> ∖ terminal	LUBRICAN	T IS RECOMMENDED.		
		PECIFIED (, 101-350(OTHERWISE TORQUE VALUES SHAL)0.	L BE USED PER	
				*WARNING	
				ON INSTALLAT	TION, SET WIRE DISC TO (REFERENCE SETTINGS GRI
ł					OLING. REFER TO THE INC
·					

THIS DRAWING IS UNPUBLISHED.

AMP 4805 REV 31MAR2000

RELEASED FOR PUBLICATION

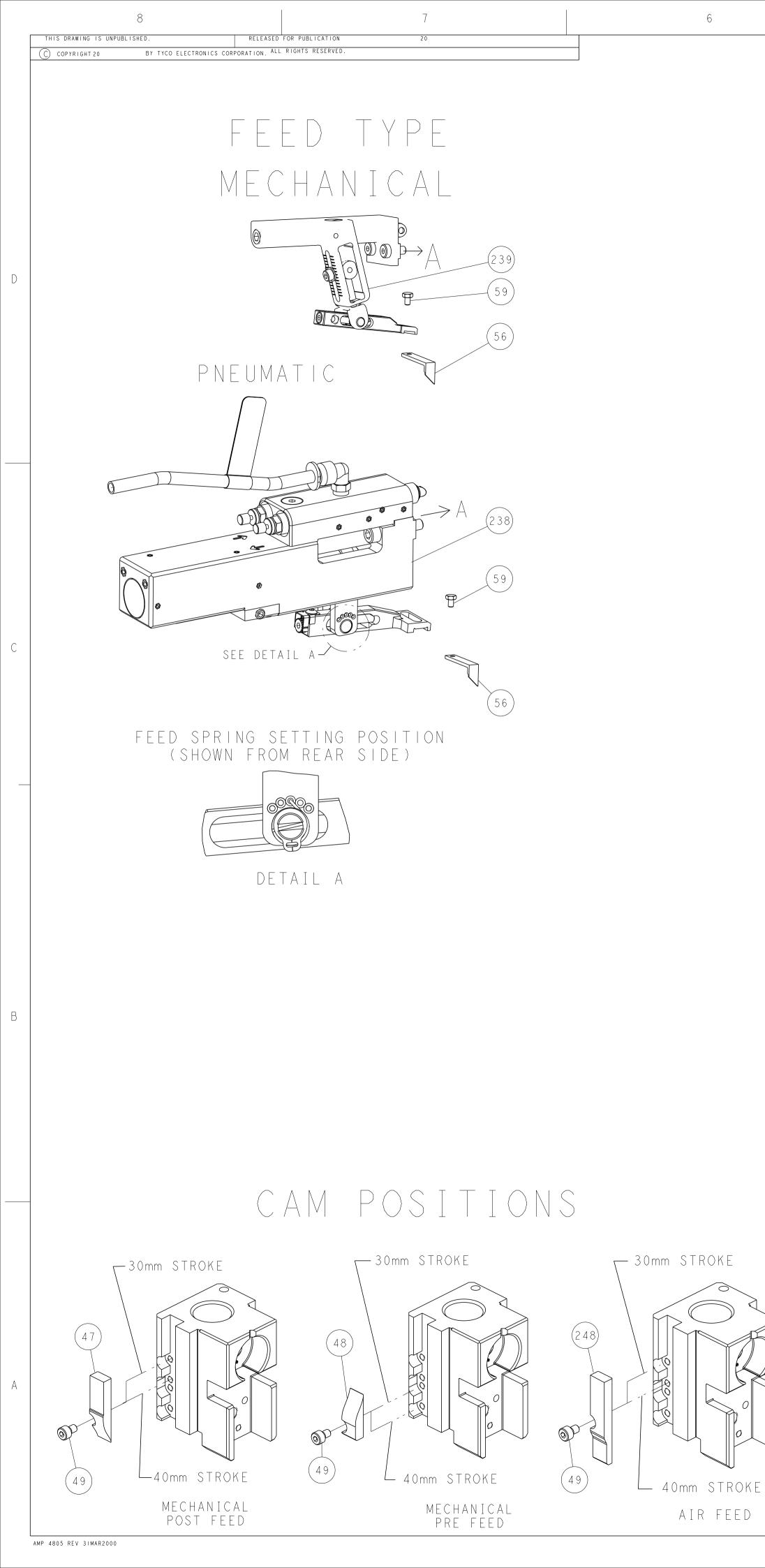
ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

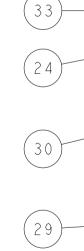
) CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

		[1	_	1	_	2119641-1	FEED CAM, AIR FEED	248	
- 1 1 1 1 2013764-1 94248 STHINE, NEWLATON DIA 2012 242 - 1 1 1 1 2118280-1 HILTHR, INKLATON DIA 2010 241 - 1 1 1 2118280-1 HILTHR, INKLATON DIA 2010 238 - 1 - 2118280-1 HILTHR, INKLATON DIA 2010 238 - 1 - 2118280-1 HILTHR, INKLATON DIA 2010 238 - 1 1 - 2844907-1 2001 238 - 1 1 1 2844907-1 2001 200 - 1 1 1 286486-5 5900, KIRE 607 - 1 1 211979-5 DEPESSOR KIRE 70 67 - 1 1 1 211979-5 DEPESSOR KIRE 748 8.5 50 - 1 1 1 2119502-2 500, KTHD CAR, RHE, VAR 8.5 50 50 - 1 1 1 100302-2 500, KTHD CAR, RHE, VAR 8.5 50			_	1	1	1	1				
A 1 1 1 1 1 1 1 1 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 1 1 1 2 1 2 1 2 1 2 1 2 1 <th1< th=""> <th1< th=""> <th1< th=""></th1<></th1<></th1<>			_	1	1	1	1				
- 1 1 1 1 1 1 241 - 1 1 2874913 1 1 285811 351811 238 - 1 1 1 2874913 1 1 1 2874913 286 286 - 1 1 1 2874938 36000 100000 293 - 1 1 1 2874938 36000 100000 353 - 1 1 1 288885 374200 100000 353 - 1 1 1 1433537-3 DCCUMENTATION PACAGE 71 - 1 1 1 11 1 11 <t< td=""><td></td><td>$\sqrt{3}$</td><td>_</td><td>1</td><td>1</td><td>1</td><td>1</td><td></td><td></td><td></td><td></td></t<>		$\sqrt{3}$	_	1	1	1	1				
- - - 1 - 2119820-1 MIC FARICA, FEED ASSURE 235 c - - - 1 1 - 2842400-1 328:7, LOCK 186 38 - - 1 1 1 284400-1 328:7, LOCK 186 38 - - 1 1 1 284400-1 328:7, LOCK 186 38 - - 1 1 1 284400-1 328:7, LOCK 186 38 - - 1 1 1 455867-5 SPACER, CALVER, MUNETATION PACKASE 71 - - 1 1 1 458078-1 SCR, CALVER, CALVER 816 - - 1			_	1	1	1	1				
- 1 - 2344940-1 A.7. FED XOULE 238 - 1 1 2844907-2 COUTEX, XAANTIC 164 - 1 1 2844907-1 FOST, CENINS 68 - 1 1 283807-3 BOCUMENTATER, PACHER CENERT 71 - 1 1 2019760-1 FOSTSOR, OHE 73 - 1 1 2019760-1 FOSTSOR, OHE 73 - 1 1 2019760-1 SCR2, SCH DICAP, RANS, MA X 8.9 60 - 1 1 738883-5 SCR, SCH DICAP, RANS, MA X 14 53 - 1 1 7683832-5 SCR, SCH DICAP, RANS, MA X 14 53 - 1 1 7693832-1 FED CAM, PES FEED 47 - 1 1 76923-1 FED CAM, PES FEED			-	-	1	_	1	2119580-1			C
-1 1 1 28/4807-1 SCR.M. LOCKING 98 -1 1 1 28/4807-1 SCR.M. LOCKING 98 -1 1 1 28/4807-1 SCR.M. LER.C. NIME SC -1 1 1 1 21/97/3-1 TAC.INF.R. PACKACE TT -1 1 1 21/97/3-1 TAC.INF.R. PACKACE TT -1 1 1 21/97/3-1 TAC.INF.R. PACKACE TT -2 2 2 21/86/83-2 SCR.M. EX.D. CAP. R4X 8.6.0 SC -1 1 1 21/86/83-2 SCR.M. EX.D. CAP. R4K 8.6.2 SC -1 1 1 32/86/83-2 SCR.M. EX.D. CAP. R4K 8.6.0 SC -1 1 1 53/86/83-3 SCR.M. EX.D. CAP. R4K 8.6.0 SC -2 2 2 21/86/83-3 SCR.M. EX.D. CAP. R4K 8.6.0 AS -1 1 1 63/386-3 SCR.M. SFR.NG 10ADEP SC -1 1 1 11/852-1 SCR.M. SFR.NG 10ADEP SC -1 1		·	-	1	-	1	-	2844940-1	AIR FEED MODULE		\sim
- 1 1 1 22440C7-1 POSTLOCKING 9.6 - 1 1 1 45688.5 SP4C27. CRIMER 52 - 1 1 1 1 103367.3 DOCUMETRATION PACKAGE 71 - 1 1 2119781.5 DEPRESSON, OHE 72		-	-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC		
- 1 1 1 453886-5 SPACER, CENPER 82 - 1 1 1 1153667-3 DOCUMENTATION PACAGE 71 - 1 1 1 2119780-5 DOCUMENTATION PACAGE 70 - 1 1 1 2119780-1 TAS, IDENTIFICATION 87 - 1 1 1 2119780-1 TAS, IDENTIFICATION 87 - 1 1 1 2119780-1 TAS, IDENTIFICATION 87 - 1 1 1 12198083-2 SCR, SCR HD CAP, PALS, PALX 5, 0 56 - 1 1 1 1538583-8 EFED PAM, 56 - 1 1 1633882-6 INCL DCAP, PAC X 5, 0 47 53 - 1 1 163385-9 AFFLICATAR ASSENDER, TAS, SAL ALL S, SAL ALL			-	1	1	1	1	2844908-1	SCREW, LOCKING	99	
- 1			-	1	1	1	1	2844907-1	POST, LOCKING		
- 1 1 1 2119780-5 DF 2458308. WIRE 70 - 1 1 1 219740-1 TAS. DENTIFICATION 67 - 1 1 1 219740-1 TAS. DENTIFICATION 67 - 1 1 1 2198608-2 SCR. PET NO CAP. RelS. M4 x 8.0 60 - 1 1 1 5602-5 SCR. PET NO CAP. RelS. M4 x 12.0 54 - 1 1 1 138683-8 FED CAP. RelS. M4 x 12.0 54 - 1 1 1 138683-8 SCR. SKI 4D CAP. RelS. M4 x 12.0 54 - 2 2 2 2 2000000000000000000000000000000000000			-	1	1	1	1		SPACER, CRIMPER	82	
- 1 1 1 21 9740-1 TAG. DENTIFICATION 6-7 - 2 2 2 2158038-1 SC32W. DENTIFICATION 6-7 - 1 1 1 1 1 1 1 6-6 - 1 1 1 1 1 518003-2 SC3, SKT HD CAP, Rohs, R4 x 6.0 5-9 - 1 1 1 1 138868-5 FE3 PANL 5-6 - 1 1 1 138868-5 FE3 PANL 5-6 - 1 1 1 13882-6 FE3 PANL 5-6 - 1 1 1 18332-6 FE3 PONT FE1 40 LOAD 5-6 - 1 1 1 153362-1 FE3 PONT FE3 PANL 2-7 - 1 1 1 153363-9 APP_ICATOR BASIC ASSEMENT, SFI 40 LOAD 7-7 - 1 1 1 153362-1 SE2 PANL 3-7 2-7 2-2 2-764452-3 SPACER SASEMENT, SFI 40 LOAD 3-7 </td <td></td> <td></td> <td>-</td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td></td> <td></td> <td>71</td> <td></td>			-	1	1	1	1			71	
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- 1 1 1 2 28883-2 SCR. SKT HD CAP. RoHS. M4 X 5.0 56 - 1 1 1 1 5-18022-5 SCR. HEX HD CAP. RoHS. M4 X 5.0 56 - 4 4 4 2 2:80835-3 SCR. SKT HD CAP. RoHS. M4 X 12.0 54 - 2 2 2:2 2:2 2:2 2:2 2:2 SCR. SKT HD CAP. RoHS. M4 X 12.0 54 - 1 1 1 1 33388-6 HOLD JOKN. SPRING CADED 56 - 1 1 1 1 33388-6 HOLD JOKN. SPRING CADED 47 - 1 - 1 2:13653-1 FEED CAW. PSE FEED 48 - 1 1 1 1 1 1 333602-1 SCR. DEAS (MS X 25) 41 - 1 1 1 1 1 1 33516-1 SKPC37. CYLINDRICAL, STRIP GLIDE 30 - 1 1 1 1 1 1 1 1 1 1 1 1 1		-		1	1	1	1				
- 1 1 1 1 33683-8 FED PAW. 56 - 1 1 1 1 133683-8 FED PAW. 56 - 1 1 1 1 133683-8 FED PAW. 56 - 2 2 2 2 2 2 2 2 2 563.531 51 564.541 563.531 563.541 10.20040.500 50 - 1 2 1 2 1 623333-5 563.541 10.20040.555 464.44 47 - 1 1 1 1 633353-51 FED CAM. PGE FEED 4.8 - 1 1 1 1 633533-5 S63.541 FED CAM. PGE FEED 4.7 - 1 <				2	2	2	2				
- 1 1 1 133683-8 FEED 24/U 56 - 4 4 4 2168083-3 SCR. SKT HD CAP, Rohs, M4 X 12.C 54 - 2 2 2 2 2 218083-5 SCR. SKT HD CAP, Rohs, M4 X 14 53 - 1 1 1 1 783382-6 FOLD 300M, SPRING LOADED 50 - 1 2 1 2 18023-9 SCR. SKT HD CAP, Rohs, M4 X 14 53 - 1 1 1 7833832-6 FEED CAM, PREFEED 47 - 1 1 1 783383-9 APPLICATOR BASIC ASSEMBLY, SF ALLANIC 44 - 1 1 1 763356-3 SUPCT, CRIMEL ANDICAL, STRIP GUIDE 34 - 1 1 1 7752356-3 SUPCT, CRIMPER 28 28 - 1 1 1 184492-1 ASSEBLY, STRIP GUIDE 29 21 - 1 1 1 1849292-8 STRIP GUIDE 29 21 22 2 2 2 </td <td></td> <td></td> <td></td> <td></td> <td>1</td> <td>1</td> <td></td> <td></td> <td></td> <td>-</td> <td></td>					1	1				-	
- 4 4 4 2 2168083-3 SC3. SKT HD CAP. RoHS. M4 × 12.0 54 - 2 2 2 2 2168083-5 SC3. SKT HD CAP. RoHS. M4 × 14. 53 - 1 1 1 1180332-6 HCL CAP. KoHS. M4 × 14. 53 - 1 - 1 2 180338-9 SC1. SKT HD CAP. RoHS. M4 × 14. 53 - 1 - 1 2118653-1 FED CAM. PREFEED 48 - 1 1 1 1803583-9 APLICATOR BASIC ASSEMELY. SF 46 - 1 1 1 1803583-9 APLICATOR BASIC ASSEMELY. SF 46 - 1 1 1 1803583-9 SUPCET, TERMINAL 34 - 1 1 1 1803583-9 SUPCET, TERMINAL 34 - 2 2 2 2 SUPCET, TERMINAL 34 - 1 1 1 1803582-8 SUPCET, CHINNELOL, STEP GUDE 29 - 1 1 1 12844892-1 ASEMELY,					1	1					
- 2 1		-			1						
- 1 1 1 1 1803362-6 FOLD DOWN, SPRING LOADED 50 - 1 2 1 2023-8 SCR, SKI HD CAP M4 X 6 0 49 - 1 - 1 2119652-1 TEED CAM, PREFED 48 - 1 - 1 2119653-1 TEED CAM, PREFED 47 - 1 1 1 1803563-9 APPLICATOR BASIC ASSEVALY, SF 46 - 1 1 1 1803563-8 SRPORT, TERVINAL 32 - 1 1 1 1803563-8 SRP. SKELV, SF 46 - 1 1 1 1803563-8 SRPORT, TERVINAL 32 - 2 2 2 2079383-5 SCR. BMSC, RoHS 1MA X 200 33 - 1 1 1 -145888-0 SPACER, CALINDRICAL, STRIP GUIDE 29 - 1 1 1 122928-2 STRIP GUIDE 20 21 - 1 1 1 1219526-1 STRIP GUIDE 29 21											
- 1 2 18023-9 SC1. SKT HD CAP W4 X 6.0 49 - 1 - 1 2119652-1 HEED CAM. PREFED 48 - 1 1 1 119652-1 HEED CAM. PREFED 47 - 1 1 1 1803583-9 APPLICATOR BASIC ASSENSLY. SF 46 - 1 1 1 1803583-9 APPLICATOR BASIC ASSENSLY. SF 46 - 1 1 1 1803583-9 APPLICATOR BASIC ASSENSLY. SF 46 - 1 1 1 1803583-9 APPLICATOR BASIC ASSENSLY. SF 46 - 1 1 1 1803583-9 APPLICATOR BASIC ASSENSLY. SF 46 - 1 1 1 1803525-3 SUPORT. TERMINAL 32 - 2 2 2 299383-5 SC3. BHSC. ROHS (WA X 20) 33 - 1 1 1284982-2 ST3(P GUIDE 29 29 - 1 1 1204868-2 ST3(R, CRIMPER, SUE FED 19 - 1				1	1	1					
- - r 2/19652-1 FEED CAM, PRE FEED 48 - - r r 1 r 1803583-9 APPLICATOR MASSEMBLY, SF 46 - 1 r 1803505-1 RAM ASSEMBLY, SF 46 - 1 r 1803505-1 RAM ASSEMBLY, SF 46 - 1 r 1803502-1 SCR, DHSC, ROHS (M& X 20) 33 - 2 2 2 2079383-5 SCR, DHSC, NOHS (MA X 20) 33 - 2 2 2 2079383-5 SCR, DHSC, NOHS (MA X 20) 33 - 1 r 1 1 r 146662-8 SPACER, CRIMPER 28 - 1 r 1 1 1 122966-2 SRIP GUIDE 24 - 1 r 1 1 1 219626-3 SRIP GUIDE 24 - 1 r 1 1 1 219606-1 INSER, SHAR 13 - 1 r 1 1 1 219605-1			-	1	2	1	2				
- - - 1			_	_	1	_	1				
- 1 1 1 1803583-9 APPLICATOR BASIC ASSEMBLY, SF 2.6 - 1 1 1 1803515-1 RAM ASSEMBLY, SF 2.6 - 1 1 1 1803515-1 RAM ASSEMBLY, SF 7.6 2.4 - 1 1 1 1 1803602-1 SCR, BHSC, RoHS (M8 X 25) 2.1 - 1 1 1 1 3-752356-3 S.PPCRT, TEMMINAL 3.4 - 2 2 2 2.644962-8 SPACIR, CPLINDRICAL, STRIP GUIDE 30 - 1 1 1 1264892-1 ASSEMBLY, STRIP GUIDE 29 - 1 1 1 268083-2 SRCIR, CPLINDRICAL, STRIP GUIDE 20 - 1 1 1 268083-2 STRIP GUIDE 20 21 - 1 1 1 271953-1 STRIPGUIDE 20 21 - 1 1 1 271953-1 STRIPGUIDE 20 21 11 11 1271953-8 1000100 101			_	-	1	_	1				
- 1 1 1 18036'5-1 RAM ASSEMBLY, SF ATLANTIC 2.4 - 1 1 1 1803602-1 SCR, BHSC, ROHS (M8 X 25) 2.1 - 1 1 1 1 3-1752356-3 SUPPORT, TERMINAL 34 - 2 2 2 2 2019383-5 SCR, BHSC, ROHS (M8 X 20) 33 - 2 2 2 2444982-8 SPACIR, CYLINDRICAL, STRIP GUIDE 29 - 1 1 1 1-455888-0 SPACIR, CYLINDRICAL, STRIP GUIDE 29 - 1 1 1 1-455888-0 SPACIR, CRIMPER 28 - 1 1 1 120928-2 STRIP GUIDE 24 - 1 1 1 1219806-1 INSERT, SUBE FEED 19 - 1 1 1 1219806-1 SHEAR 11 - 1 1 1 1219805-3 FICATING SHEAR, FRONT 10 - 1 1 1 1 1219805-1 SHEAR FRONT			-	1	1	1	1				
- 1 1 1 3-1752356-3 SJPP03T, TERMINAL 34 34 - 2 2 2 2 2 2 2 333 - 2 2 2 2 2 2 30 33 - 1 1 1 1 1 22 2 2 2 30 - 1 1 1 1 1 22 2 2 2 30 - 1 1 1 1 22 2 2 2 30 30 - 1 1 1 1 1 320928-2 STRIP GUIDE 24 21 - 1 1 1 1 1 1 320928-2 WASHER, FLAT, REG MA 20 20 - 1			_	1	1	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44	
- 2 2 2 2019383-5 SCR, BHSC, RoHS (M4 X 20) 33 - 2 2 2 2 2 2 2 2 30 - 1 1 1 2 2 2 2 2 30 30 - 1 1 1 2 2 2 2 30 30 - 1 1 1 1 2 2 30 30 30 - 1 1 1 1 2 2 30 30 30 - 1 1 1 1 2 2 30 24 30 21 - 1 1 1 2 1 1 30 21 28 29 21 1 1 1 2 20 28 21 28 20 21 28 20 21 28 21 20 21 28 20 21 20 21 20 21 20 21 <td></td> <td></td> <td>-</td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td>1803602-1</td> <td>SCR, BHSC, RoHS (M8 X 25)</td> <td>41</td> <td></td>			-	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41	
- 2 2 2 2 2 2 2 2 2 30 - 1 1 1 1 1 2844992-1 ASSEMBLY, STRIP GUIDE 29 - 1 1 1 1 1 1 1 2844992-1 ASSEMBLY, STRIP GUIDE 28 - 1 1 1 1 1 1 1 209282-2 STRIP GUIDE 24 - 1 1 1 1 1 1 2108083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0 21 - 2 2 2 1 180283-2 WASHER, FLAT, REG M4 20 - 1 1 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 1 1 2119533-1 SPRIOG. COMPRESSION 12 - 1 1 1 1219805-1 SPEACER, FRONT 10 - 1 1 1 1230695-3 FLOATING SHEAR, FRONT 9 - 1 1 1 1240641-5			-	1	1	1	1	3-1752356-3	SUPPORT, TERMINAL		В
- 1 1 1 2844992-1 ASSEMBLY, STRIP GUIDE 29 - 1 1 1 1-455888-0 SPACER, CRIMPER 28 - 1 1 1 120928-2 STRIP GUIDE 29 - 1 1 1 120928-2 STRIP GUIDE 24 - 1 1 1 1218683-2 SCR, SKT HD CAP, ROHS, M4 X 8.0 21 - 1 1 1 1218603-2 SCR, SKT HD CAP, ROHS, M4 X 8.0 21 - 1 1 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 1 1 2119806-1 INSERT, SHEAR 113 - 1 1 1 130295-3 STOP, SHEAR 11 - 1 1 1 1303095-3 FLOATING SHEAR, FRONT 10 - 1 1 1 11005312-8 ANVIL, COMBINATION 8 - 1 1 1 1240641-5 SPACER 7 - 1 1 1			-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)		
- 1			-	2	2	2	2	2 - 2 8 4 4 9 6 2 - 8			
- 1 1 1 1320928-2 STRIP GUIDE 24 - 1 1 1 1 2168083-2 SCR, SAT HD CAP, RoHS, M4 X 8.0 21 - 2 2 2 1 18028-2 WASHER, FLAT, REG M4 20 - 1 1 1 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 1 1 1 2119806-1 INSERT, SHEAR 13 - 1 1 1 3-22280-3 SPRING, COMPRESSION 12 - 1 1 1 1-356885-4 STOP, SHEAR 11 - 1 1 1 1303095-3 FLOATING SHEAR, FRONT 10 - 1 1 1 1803512-8 ANVIL, COMBINATION 8 - 1 1 1 240641-5 SPACER 7 - - - - - - 6 - 1 1 1 1403312-2 CRIMPER, INSULATION 3 - 1 </td <td></td> <td></td> <td>-</td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td></td> <td></td> <td></td> <td></td>			-	1	1	1	1				
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- 2 2 2 1-18028-2 WASHER, FLAT, REG M4 20 - 1 1 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 1 1 2119806-1 INSERT, SHEAR 13 - 1 1 1 2119806-1 INSERT, SHEAR 13 - 1 1 1 1-356885-4 STOP, SHEAR 11 - 1 1 1 1-356885-4 STOP, SHEAR 11 - 1 1 1 1-356885-4 STOP, SHEAR 11 - 1 1 1 11803095-3 FLOATING SHEAR, FRONT 10 - 1 1 1 210805-1 SHEAR FRONT 9 - 1 1 1 240641-5 SPACER 7 - - 1 1 1 2109757-8 DEPRESSOR, SHEAR 5 - 1 1 1 1-455888-0 SPACER, CRIMPER 2 - 1 1 1 <			-	1	1	1	1				
- 1 1 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 1 1 2119806-1 INSERT, SHEAR 13 - 1 1 1 1 3-22280-3 SPRING, COMPRESSION 12 - 1 1 1 1 1-356885-4 STOP, SHEAR 11 - 1 1 1 1 1-356885-4 STOP, SHEAR 11 - 1 1 1 1 1-356885-4 STOP, SHEAR 11 - 1 1 1 1 1 1003095-3 FLOATING SHEAR, FRONT 9 - 1 1 1 1 1 1 1 1 1003095-3 - 1 1 1 1 240641-5 SPACER 7 - - - - - - - 6 - 1 1 1 240641-5 SPACER 7 7 - 1 1 1 1 7-238011-0 <td></td> <td></td> <td></td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td></td> <td></td> <td></td> <td></td>				1	1	1	1				
- 1 1 1 2119806-1 INSERT, SHEAR 13 - 1 1 1 1 3-22280-3 SPRING, COMPRESSION 12 - 1 1 1 1 3-22280-3 SPRING, COMPRESSION 12 - 1 1 1 1 1 -356885-4 STOP, SHEAR 11 - 1 1 1 1 1-356885-4 STOP, SHEAR 11 - 1 1 1 1 10055-1 SHEAR HOLDER, FRONT 10 - 1 1 1 1003055-3 FLOATING SHEAR, FRONT 9 1 2 1 1 1803512-8 ANVIL, COMBINATION 8 - - - - - - - - 1 1 1 2109757-8 DEPRESSOR, SHEAR 5 - 1 1 1 1-455888-0 SPACER, CRIMPER 2 1 1 1 1-455888-0 SPACER, CRIMPER, WIRE 1 -		-	-	2	<u> </u>	2					
- 1 1 1 3-22280-3 SPRING, COMPRESSION 12 - 1 1 1 1-356885-4 STOP, SHEAR 11 - 1 1 1 1 1-356885-4 STOP, SHEAR 11 - 1 1 1 1 119805-1 SHEAR HOLDER, FRONT 10 - 1 1 1 1 1803095-3 FLOATING SHEAR, FRONT 9 - 1 1 1 1803512-8 ANVIL, COMBINATION 8 - 1 1 1 240641-5 SPACER 7 - - - - - - 6 - 1 1 1 240641-5 SPACER 7 - 1 1 1 2119757-8 DEPRESSOR, SHEAR 5 - 1 1 1 1-455888-0 SPACER, CRIMPER SPACER 4 - 1 1 1 1-455888-0 SPACER, CRIMPER, WIRE 1 - 1 1 1 <td></td> <td></td> <td>_</td> <td></td> <td>1</td> <td>1</td> <td></td> <td></td> <td></td> <td></td> <td></td>			_		1	1					
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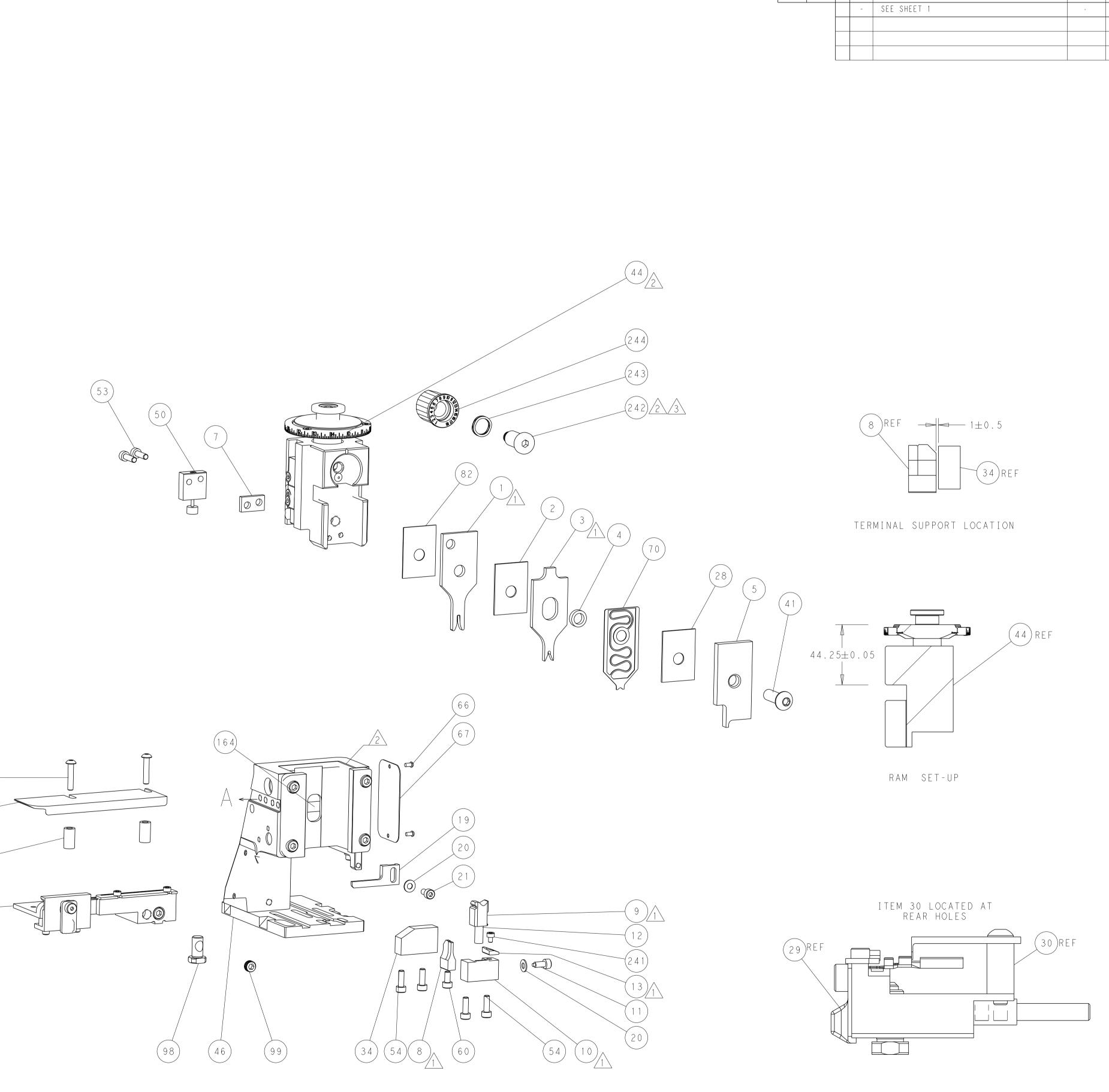
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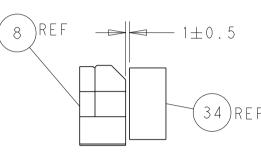


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DIMENSIONS: ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4) mm MATERIAL

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FEED TRACK POSITION GUIDE BY WIRE BARREL

DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLLING ENGINEERING ORGANIZATION TED FOR THE LATEST REVISION.	DWN 19MAR2018 T.BROOKENS	TE Connectivity	
TOLERANCES UNLESS	снк 19MAR2018 М.HERR	Harrisburg, PA 17105-3608	
OTHERWISE SPECIFIED:	APVD 19MAR2018 G.BAILEY	Ocean Side Feed	
0 PLC ±-	PRODUCT SPEC	Applicator	
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4 PLC ±- ANGLES ±- FINISH			ESTRICTED TO
	-	A 00779 C-2837195	-
	Customer Accessible P	roduction Drawing SCALE 1:2 SHEET 2 4	^{rev} B
	SHEETS 3 & 4	ARE NOT REQUIRED FOR ATLANTIC V	ERSION

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THIS DRAWING IS UNPUB	BY TYCO ELECTRON	RELEASED FOR PUBLICATION	20		PACIFIC VERSION TERMINATOR INTERFACE ADAPTER
NUMBER 2-2837195-1	REVISION	DESCRIPTION FINE CRIMP HEIGHT AD	JUST MECHANIC		
2-2837195-2 2-2837195-2 7-2837195-7	В	FINE CRIMP HEIGHT AD FINE CRIMP HEIGHT AD CRIMP TOOLING KI	JUST PNEUMATI		
CRIMP		TYPE F O			
TERMINAL DA TERMINAL NAM WIRE STRI 4.58-5.34 mm [TERMINAL APPLICATION SPECIFICATIO	ME: TAXI PLENGTH .180210 INJ 1369741 N	TERMINAL HES 1.6 TERMINAL INSUL Ø1.30-1.90 m 4 PG 1 & 3 Rev 2013-10-30 -	IMP SPECIFICATION SOCKET ATION DIAMETER RANGE nm [.051075 IN] - -		
TERMINALS TE TERMINAL 3311153-1	DELPHI 136	TERMINAL TE TERMINAL 97414	DELPHI TERMINAL		
WIRE SIZE 0.75mm2 0.80mm2 OR 18 0.50mm2	AWG 1.30+/	IK TO LA I	RIMP HEIGHT 4 EFERENCE SETTING 7.0 7.5 8.0		
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6. UNLESS DOCUME	SPECIFIED NT, 101-350	OTHERWISE TORQUE VALUE 000.	S SHALL BE USED PE	R	
					*WARNING on installation,
					FOR LARGEST WIRE Than the value of Refer to the ino

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PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

MATERIAL

TION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER LUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. E INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

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	-	1	1	2119740-1	TAG, IDENTIFICATION	67	
	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
	-	1	1	1338683-8	FEED PAWL	56	
	_	2	2	2-2168083-5	SCR, SKT HD CAP, RoHS, M4 X 14	. 53	
	-	1	1	1803382-6	HOLD DOWN, SPRING LOADED	50	
	_	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	· 49	
	_	-	1	2119652-1	FEED CAM, PRE FEED	· 48	
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	1 -	1	1	1803095-3	FLOATING SHEAR, FRONT	. 9	
	1 1	1	1	1803512-8	ANVIL, COMBINATION	. 8	
	_	1	1	240641-5	SPACER	· 7	
	_	-	-	-	-	6	
	_	1	1	2119757-8	DEPRESSOR, SHEAR	5	
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/	_ −			1-455888-0	SPACER, CRIMPER	· 2	
				6-1633664-7	CRIMPER, WIRE		
	-77	/ - 22	- 21	PART NO	DESCRIPTION	ITEM NO	A
THIS DRAWING IS A CONTROLLED DOCUME IT IS SUBJECT TO CHANGE AND THE CO SHOULD BE CONTACTED FO	INT FOR TYCO ELI DATROLLING ENGII DR THE LATEST RI	ECTRONICS COR NEERING ORGAN EVISION.		DWN 19MAR2018 <u>T.BROOKENS</u> CHK 19MAR2018	TE Connectivity Harrisburg, PA 17105-3608		
DIMENSIONS: MM 0 PLC ±-		ISS IED:	M.HERR APVD 19MAR2018	NAME Occasion State Fred			
		F	<u>G.BAILEY</u> product spec	_ Ocean Side Feed Applicator			
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+ -	3 PLC 4 PLC ANGLES	±- ±-	_	-	SIZE CAGE CODE DRAWING NO RES	TRICTED TO	1
	FINISH	-		WEIGHT _	A 00779 C-2837195	-	1
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REVISIONS DIS A 66 DESCRIPTION DATE DWN APVD SEE SHEET 1

CAM, SNAIL, INSULATION ADJUSTMENT

RETAINER, INSULATION DIAL

SCR, SKT HD CAP M3 X 4.0

MECHANICAL FEED ASSEMBLY

SCR, SKT HD CAP, RoHS, M4 X 16

SCR, SKT HD CAP, RoHS, M4 X 20

AIR FEED MODULE

COUNTER, MAGNETIC

FEED CAM, AIR FEED

FEED CAM, POST FEED

RAM ASSEMBLY, SF PACIFIC

1-1803583-0 APPLICATOR BASIC ASSEMBLY, SF

SCREW, LOCKING

POST, LOCKING

SPACER, CRIMPER

DOCUMENTATION PACKAGE

WASHER, WAVE SPRING, CREST-TO-CREST 243

2119082-5

2079764-1

2119083-1

7 - 1 8 0 2 3 - 7

2119580-1

2844940-1

994970-2

2119641-2

2168083-8

2168083-9

2119653-2

1803516-1

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455888-5

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- 1 1 2119791-5 DEPRESSOR, WIRE

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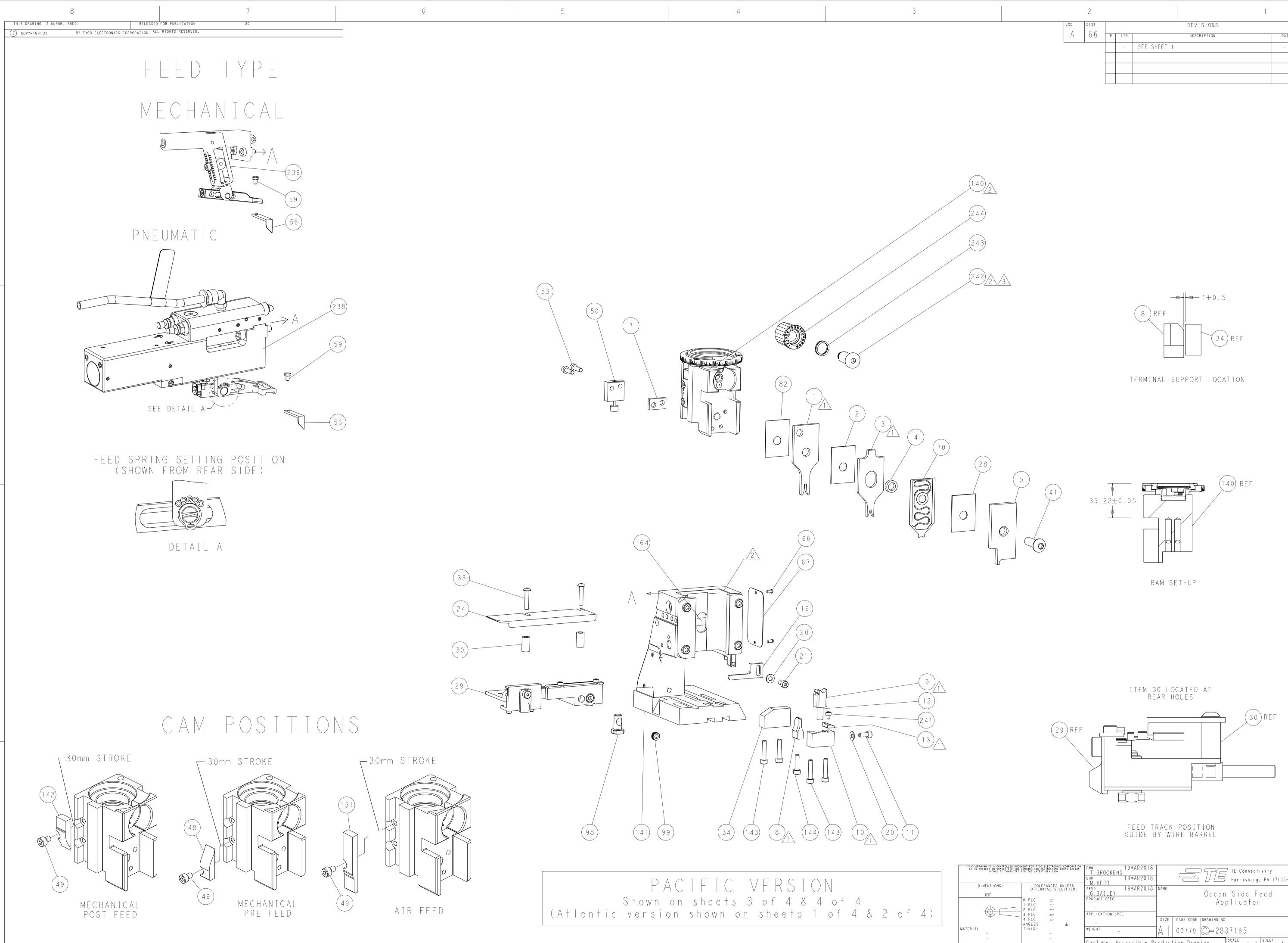
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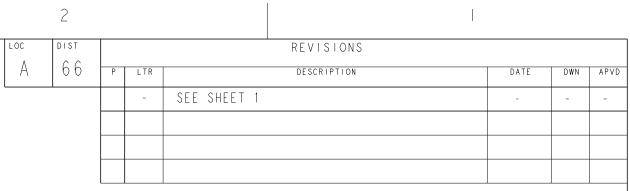
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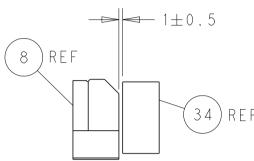
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DOCUMENT FOR TYCO ELECTRONICS CORPORATION THE CONTROLING EMBIRERING ORGANIZATION TED FOR THE LATEST REVISION.			GANIZATION	dwn T.BROOKENS снк М.HERR	19MAR2018 19MAR2018) 7 [2	7	nnectivity sburg, PA		3608	
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±-		ILESS IFIED:	APVD G.BAILEY PRODUCT SPEC - APPLICATION SPE	19MAR2018	Ocean Side Feed Applicator							
	4 PLC ANGLES FINISH	±- ±-	<u>±-</u>	- WEIGHT		size A l	CAGE CODE	DRAWING NO					RESTRICTED TO
		-		Customer Ac	cessible Pr	A I roduci		C= 2 8 3	STI93 Scale	1:2 SHEE	т 4	of 4	REV B
				SHE	ets 1 &	2 AF	RE NOT	REQUI	red f	OR PA	CIFI	C V	'ERSION