

WIRE SIZE 🚳 🖟	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT 19 REFERENCE SETTING
2.00mm2	2.29+/-0.05 [.090+/002]	6.4
1.50mm2	2.17+/-0.05 [.085+/002]	7.5
1.00mm2	2.06+/-0.05 [.081+/002]	8.5

1 RECOMMENDED SPARE PARTS

2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2837203-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2837203-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2837203-6

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATIONS.

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.

GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

ORIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10 TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.

WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 3.51.

12. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT 101-35000.

DOCUMENT 101-35000.

13 TERMINAL LUBRICANT IS RECOMMENDED.

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING
WILL CAUSE DAMAGE TO CRIMP TOOLING.

	-	1	1	1	1	2844961-2	SPACER, AIR BLAST	280
	-	-	1	-	_	2119957-2	APPLICATOR SHIM PACK	260
7	-	1	-	1	1	8 - 21084 - 0	O-RING, .676 ID, .070 DIA. MAT.	252
	-	-	_	_	1	2119640-1	PUSH ROD, AIR FEED	250
	-	-	_	_	1	1803259-1	BUSHING, FLANGED	249
	ı	ı	_	_	1	2119641-1	FEED CAM, AIR FEED	248
	-	1	_	1	1	2119798-1	DETENT PIN	247
	-	1	_	1	1	1 - 22279 - 3	SPRING, COMPRESSION	246
	-	-	1	_	_	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
	ı	1	1	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	2 4 4
	- 77	- 7	- 6	- 5	- 2	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

37 REF 27 AT 94/270-2 COUNTES, YARSTICE 18-2	1 1 - 1901094-3 SPACER, FEEDER	198
1	8 - 1 1 1 1 994969-1 MAGNET, RARE EARTH HIGH ENERGY	
1 3-72167-77 P.3. RE ATT, SPEZ, STIE X 384 1.37 1 5170169-71 RES, RES, A. 2 1.36 1 5170169-71 RES, RES, A. 2 1.35 1 1	- REF REF REF 994970-2 COUNTER, MAGNETIC	
1 ST199-11 -0.PRF -0.PR -0.		
1 1 1 - 1635745-1 STAPO TITO LATCH ASY - 1 1 1 1 7 521786-3 STAPO TITO LATCH ASY - 1 1 1 1 7 521786-3 STAPE LARGELY, STAPELLARY - 1 1 1 1 7 62178-3 STAPE LARGELY, STAPELLARY - 2 2 2 2 2-258083-6 SCC, SCI HD CAP, CAPAS, VL 3 18 12-2 - 1 1 1 1 7 69820-3 STAPE LARGELY, CAPAS, VL 3 18 12-2 - 1 1 1 1 7 7 19820-3 STAPE LARGELY, STAPE LA		
1 1 2217-038-1 REACHT AIR RIAST 120		
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1 1 1 99915-9 R. I. LOCK, H.S. LOCKUL (144) 228		
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2 2 2 2 2 2 2168C85-1 SCREW, DRIVE, DRI, RORG, 2 x , 188 66 1		67
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2 2 2 2 2 2 2 2 2 2		
1 5-18022-5 SCR, HEX HD CAP, M4 X 6 0 59 1 1 1-138683-0 FIED PAWL 56 1 1 1 1 1 1 1-1519014 6 SCR, SCT, CUP POTRT M2.5 X 6 54 - 2 2 2 2 2 2 168083-9 SCR, SCT, CUP POTRT M2.5 X 6 54 - 1 1 1 1 1 1 1-1803C1-6 HOLDER, SLUS BLADE 50 - 1 1 1 1 1 1 1-1803C1-6 HOLDER, SLUS BLADE 50 - 1 1 1 1 1 1 211903-1 RAM, APF STILE, SIDE FIED 44 - 1 1 1 1 1 2079383-7 SCR, BHSC, RAMS M3 X 50 41 - 1 1 1 1 1 2079383-7 SCR, BHSC, RAMS M3 X 50 41 - 1 1 1 1 1 1 211905-1 AFFLICATOR SHIM PACK 39 - 1 1 1 1 1 1 211905-1 AFFLICATOR SHIM PACK 39 - 1 1 1 1 1 211905-1 AFFLICATOR SHIM PACK 39 - 1 1 1 1 1 211905-1 AFFLICATOR SHIM PACK 39 - 1 1 1 1 1 211905-1 AFFLICATOR SHIM PACK 39 - 1 1 1 1 1 211905-1 AFFLICATOR SHIM PACK 39 - 1 1 1 1 1 211905-1 AFFLICATOR SHIM PACK 39 - 1 1 1 1 1 211905-1 AFFLICATOR SHIM PACK 39 - 1 1 1 1 1 211905-1 AFFLICATOR SHIM PACK 39 - 1 1 1 1 1 211905-1 AFFLICATOR SHIM PACK 39 - 1 1 1 1 1 211905-1 AFFLICATOR SHIM PACK 39 - 1 1 1 1 1 211905-1 AFFLICATOR SHIM PACK 39 - 1 1 1 1 1 211905-1 AFFLICATOR SHIM PACK 39 - 1 1 1 1 1 211905-1 AFFLICATOR SHIM PACK 39 - 1 1 1 1 1 211905-1 BOLT, ADJUSTMENT 35 - 1 1 1 1 1 211905-1 BOLT, ADJUSTMENT 35 - 1 1 1 1 1 211905-1 AFFLICATOR SHIM PACK 39 - 1 1 1 1 1 1 211905-1 BOLT, ADJUSTMENT 35 - 1 1 1 1 1 1 21005-1 BOLT, ADJUSTMENT 35 - 1 1 1 1 1 1 21005-1 BOLT, ADJUSTMENT 35 - 1 1 1 1 1 1 21005-1 BOLT, ADJUSTMENT 37 - 1 1 1 1 1 1 200793-1 STELLOR, COMPRESSION 27 - 1 1 1 1 1 1 200793-1 STELLOR, COMPRESSION 27 - 1 1 1 1 1 1 200793-1 STELLOR, SAME FLAX 30 - 1 1 1 1 1 1 200793-1 STELLOR, SAME STELLOR, SAME AFFLICATOR SHIM AFFLI		
1 1 1-1388883-0 TED PARL - 1 1 1 1 1 1 1-519914-6 SC2, SET, CUP POINT 42 5 % 6 54 - 2 2 2 2 2 2 266883-8 SC3, SET, CUP POINT 42 5 % 6 54 - 1 1 1 1 1 1 1-817242-0 BURPER, HOLD DOWN 51 - 1 1 1 1 1 1-818023-9 SC3, SET, HOLD DOWN 51 - 1 1 1 1 1 1 1-80930-1-6 HOLDER, SLUG BLODE 1 1 18023-9 SC3, SET, HOLD CAP M4 % 6 0 49 - 1 1 1 1 1 1 2119658-8 APPLICATOR BASIC ASSEMBLY, SF 46 - 1 1 1 1 1 2219658-1 SEA, APPLICATOR BASIC ASSEMBLY, SF 46 - 1 1 1 1 1 2219688-1 DISC, NUPBERED TA WHE ADJUSTMENT 49 - 1 1 1 1 1 2119684-1 DISC, NUPBERED TA WHE ADJUSTMENT 49 - 1 1 1 1 1 2119688-1 DISC, NUPBERED TA WHE ADJUSTMENT 49 - 1 1 1 1 1 2119688-1 DISC, NUPBERED TA WHE ADJUSTMENT 49 - 1 1 1 1 1 2119688-1 DISC, NUPBERED TA WHE ADJUSTMENT 35 - 1 1 1 1 1 2119688-1 DISC, NUPBERED TA WHE ADJUSTMENT 35 - 1 1 1 1 1 2119688-1 DISC, NUPBERED TA WHE ADJUSTMENT 35 - 1 1 1 1 1 2119688-1 DISC, NUPBERED TA WHE ADJUSTMENT 35 - 1 1 1 1 1 2119688-1 DISC, NUPBERED TA WHE ADJUSTMENT 35 - 1 1 1 1 1 2119688-1 DISC, NUPBERED TA WHE ADJUSTMENT 35 - 1 1 1 1 1 2119688-1 DISC, NUPBERED TA WHE ADJUSTMENT 35 - 1 1 1 1 1 2119688-1 DISC, NUPBERED TA WHE ADJUSTMENT 35 - 1 1 1 1 1 2119688-1 DISC, NUPBERED TA WHE ADJUSTMENT 35 - 1 1 1 1 1 2119688-1 DISC, NUPBERED TA WHE ADJUSTMENT 35 - 1 1 1 1 1 2119688-1 DISC, NUPBERED TA WHE ADJUSTMENT 35 - 1 1 1 1 1 2119688-1 DISC, NUPBERED TA WHE ADJUSTMENT 35 - 1 1 1 1 1 211968-1 DISC, NUPBERED TA WHE ADJUSTMENT 35 - 1 1 1 1 1 221938-1 DISC, NUPBERED TA WHE ADJUSTMENT 35 - 1 1 1 1 1 1 221938-1 DISC, NUPBERED TA WHE ADJUSTMENT 35 - 1 1 1 1 1 1 221938-1 DISC, NUPBERED TA WHE ADJUSTMENT 35 - 1 1 1 1 1 1 221938-1 DISC, NUPBERED TA WHE ADJUSTMENT 35 - 1 1 1 1 1 1 221938-1 DISC, NUPBERED TA WHE ADJUSTMENT 35 - 1 1 1 1 1 1 221938-1 DISC, NUPBERED TA WHE ADJUSTMENT 35 - 1 1 1 1 1 1 221938-1 DISC, NUPBERED TA WHE ADJUSTMENT 35 - 1 1 1 1 1 1 221938-1 DISC, NUPBERED TA WHE ADJUSTMENT 35 - 1 1 1 1 1 1 1 221938-1 DISC, NUPBERED TA WHE ADJUSTMENT 35 - 1 1 1 1 1 1 1 2224084-1 DISC, NUPBERED TA WHE ADJUSTMENT 35 - 1 1 1 1 1 1 222	- 1 1 1 2079383-4 SCR, BHSC, RoHS (M4 X 8)	60
- 1 1 1 1 1 1 1 1 5 90 14 8 SCR, SST, CUP POINT V2.5 x 6 54 - 2 2 2 2 2 2 2 2 2 2	1 5-18022-5 SCR, HEX HD CAP, M4 X 6.0	5 9
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- 1 1 1 2079383-7 SCR, BHSC, RoHS (M8 X 25) 41 - 1 - 1 2119645-1 DISC, NUBBERD FA WIRE ADJUSTMENT 40 - 1 1 1 1-2119644-3 RAM WASHER, PRECISION 38 - 1 1 1 1-2119644-3 RAM WASHER, PRECISION 38 - 1 1 1 2119085-1 FA HEAD, ATLANTIC STYLE 37 - 1 1 1 2119085-1 FA HEAD, ATLANTIC STYLE 37 - 1 1 1 4-1901091-1 PLATE, REAR STRIP GUIDE 29 - 1 1 1 4-1901091-1 PLATE, REAR STRIP GUIDE 29 - 2 2 2 2 22283-1 SPRING, COMPRESSION 27 - 1 1 1 356835-1 LEVER, DRAG RELEASE 26 - 1 1 1 980371-4 SCR, SKT HO SHLOR 5.0 DIA X 6.0 23 - 1 1 1 2169083-2 SCR, SKT HO SHLOR 5.0 DIA X 6.0 23 - 1 1 1 2169083-1 STRIPPER, SIDE FEED 19 - 1 1 1 219533-1 STRIPPER, SIDE FEED 19 - 1 1 1 2-240641-1 SPACER 11 - 1 1 1 2-240641-1 SPACER 11 - 1 1 1 2-38009-1 SLOBE, SLUG 10 - 1 1 1 2-38009-1 SLOCK, FL CRIMPER SPACER 4 - 1 1 1 2-45888-7 SPACER 6 - 1 1 1 1-25888-7 SPACER 6 - 1 1 1 1-245888-7 SPACER CRIMPER 2 - 1 1 1 1-245888-7 SPACER CRIMPER 2 - 1 1 1 1-475888-7 SPACER CRIMPER 2 - 1 1 1 1-4755888-7 SPACER CRIMPER 2 - 1 1 1 1 1-4755888-7 SPACER CRIMPER 2 - 1 1		
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- 2 2 2 2 2 2283-1 SPRING, COMPRESSION 27 - 1 1 1 1 1 356835-1 LEVER, DRAG RELEASE 26 - 1 1 1 1 1 240792-1 DRAG, TERMINAL 25 - 1 1 1 1 1 268083-2 SCR, SKT HD CAP, ROHS, M4 X 8.0 21 - 2 2 2 2 1-18028-2 WASHER, FLAT, REG M4 20 - 1 1 1 1 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 1 1 1 1 2119533-1 STRIPPER, SIDE FEED 19 - 1 1 1 1 1 2-240641-1 SPACER 11 - 1 1 1 1 1 1-2161951-8 BLADE, SLUG 10 - 1 1 1 1 1 1-2161951-8 BLADE, SLUG 10 - 1 1 1 1 1 1 1-2803443-0 ANVIL, SPECIAL, COMBINATION 8 - 1 1 1 1 1 1 1-3803443-0 ANVIL, SPECIAL, COMBINATION 8 - 1 1 1 1 1 1 1 1-3803443-0 ANVIL, SPECIAL, COMBINATION 8 - 1 1 1 1 1 1 1 1-3803443-0 ANVIL, SPECIAL, COMBINATION 8 - 1 1 1 1 1 1 1-3803443-0 ANVIL, SPECIAL, COMBINATION 8 - 1 1 1 1 1 1 1-3803443-0 ANVIL, SPECIAL, COMBINATION 8 - 1 1 1 1 1 1 1-3803443-0 ANVIL, SPECIAL, COMBINATION 8 - 1 1 1 1 1 1 1-3803443-0 ANVIL, SPECIAL, COMBINATION 8 - 1 1 1 1 1 1 1-3803443-0 ANVIL, SPECIAL, COMBINATION 8 - 1 1 1 1 1 1 1 1-3803443-0 ANVIL, SPECIAL, COMBINATION 8 - 1 1 1 1 1 1 1 1-3803443-0 ANVIL, SPECIAL, COMBINATION 8 - 1 1 1 1 1 1 1 1-3803443-0 ANVIL, SPECIAL, COMBINATION 8 - 1 1 1 1 1 1 1 1-3803443-0 ANVIL, SPECIAL, COMBINATION 8 - 1 1 1 1 1 1 1 1-3803443-0 ANVIL, SPECIAL, COMBINATION 8 - 1 1 1 1 1 1 1 1-3803443-0 ANVIL, SPECIAL, COMBINATION 9 - 1 1 1 1 1 1 1 1-3803443-0 ANVIL, SPECIAL, COMBINATION 9 - 1 1 1 1 1 1 1 1-3803443-0 ANVIL, SPECIAL, COMBINATION 9 - 1 1 1 1 1 1 1 1 1-3803443-0 ANVIL, SPECIAL, COMBINATION 9 - 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		
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- 1 1 1 240792-1 DRAG, TERMINAL 25 - 1 1 1 980371-4 SCR, SKT HD SHLDR 5.0 DIA X 6.0 23 - 1 1 1 2168083-2 SCR, SKT HD CAP, ROHS, M4 X 8.0 21 - 2 2 2 2 1-18028-2 WASHER, FLAT, REG M4 20 - 1 1 1 4-189124-2 GUIDE, FRONT STRIP 12 - 1 1 1 1 2-240641-1 SPACER 11 - 1 1 1 1 2-240641-1 SPACER 11 - 1 1 1 1 1-2161951-8 BLADE, SLUG 10 - 1 1 1 1 1-2161951-8 BLADE, SLUG 10 - 1 1 1 1 1-1803443-0 ANVIL, SPECIAL, COMBINATION 8 - 1 1 1 1 1-1803443-0 ANVIL, SPECIAL, COMBINATION 8 - 1 1 1 1 1-33961-1 CRIMPER, INSULATION F PREMIUM 3 - 1 1 1 1 1-455888-7 SPACER 4 - 1 1 1 1 1-455888-7 SPACER, CRIMPER 2 - 1 1 1 1 1-455888-7 SPACER, CRIMPER 2 - 1 1 1 1 1-455888-7 SPACER, CRIMPER 2 - 1 1 1 1 1-455888-7 SPACER, CRIMPER 2 - 1 1 1 1 1-455888-7 SPACER, CRIMPER 2 - 1 1 1 1 1-455888-7 SPACER, CRIMPER 2 - 1 1 1 1 1-455888-7 SPACER, CRIMPER 2 - 1 1 1 1 1-455888-7 SPACER, CRIMPER 2 - 1 1 1 1 1-455888-7 SPACER, CRIMPER 2 - 1 1 1 1 1-455888-7 SPACER, CRIMPER 2 - 1 1 1 1 1-455888-7 SPACER, CRIMPER 2 - 1 1 1 1 1-455888-7 SPACER, CRIMPER 2 - 1 1 1 1 1-455888-7 SPACER, CRIMPER 2 - 1 1 1 1 1-455888-7 SPACER, CRIMPER 2 - 1 1 1 1 1-455888-7 SPACER, CRIMPER 2 - 1 1 1 1 1 1-455888-7 SPACER, CRIMPER 2 - 1 1 1 1 1-455888-7 SPACER, CRIMPER 3 - 1 1 1 1 1-455888-7 SPACER 3 - 1 1 1 1-455888-7 SPACER 3 - 1 1 1 1 1-455888-7		
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- 1 1 1 4-189124-2 GUIDE, FRONT STRIP 12 - 1 1 1 1 2-240641-1 SPACER 11 - 1 1 1 1 2-2603687-1 PLATE, REAR SHEAR 9 - 1 1 1 1 1-1803443-0 ANVIL, SPECIAL, COMBINATION 8 - 1 1 1 1 6-240641-3 SPACER 7 - - - - - - - - 1 1 1 1 238009-1 BLOCK, FL CRIMPER SPACER 4 - 1 1 1 1 1 1 1633961-1 CRIMPER, INSULATION F PREMIUM 3 - 1 1 1 1 1-455888-7 SPACER, CRIMPER 2 - 1 1 1 1 1 2-456411-2 CRIMPER, WIRE PREMIUM 1 - 77 - 7 - 6 - 5 - 2 PART NO DESCRIPTION ITEM NO DIMERSIONS: ORIGINALIS SPECIFIED ORIGINALIS SPECIFI		
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2 PLC #- 3 PLC #- 4 PLC #- 4 PLC #- ANGLES #- NEIGHT - Customer Accessible Production Drawing SCALE 1:2 SHEET 1 OF 4 REV A	o PLC ±- PRODUCT SPEC Applicator	
ANGLES # WEIGHT - A 00779 C=2837203 - Customer Accessible Production Drawing SCALE 1:2 SHEET 1 OF 4 REV A	2 PLC ±- 3 PLC ±- APPLICATION SPEC	
Customer Accessible Production Drawing SCALE 1:2 SHEET OF 4 REV A	ANGLES ±	RESTRICTED TO
customer Accessible froduction browning 1:2 4 A	- SCALE SHEFT	OF DEV
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION	Customer Accessible Production Drawing 1:2 State 1	4 NEV A
		CIC VEDCION

REVISIONS

DESCRIPTION

RETAINER, INSULATION DIAL

AIR FEED MODULE

SPACER, FEEDER

TAG, IDENTIFICATION

SHCS, LOW HEAD, ROHS, M5 X 16

| WASHER, WAVE SPRING, CREST-TO-CREST | 243

A RELEASED

2079764-1

2119083-1

2168400-6

2063440-1

2119740-2

1901094-3

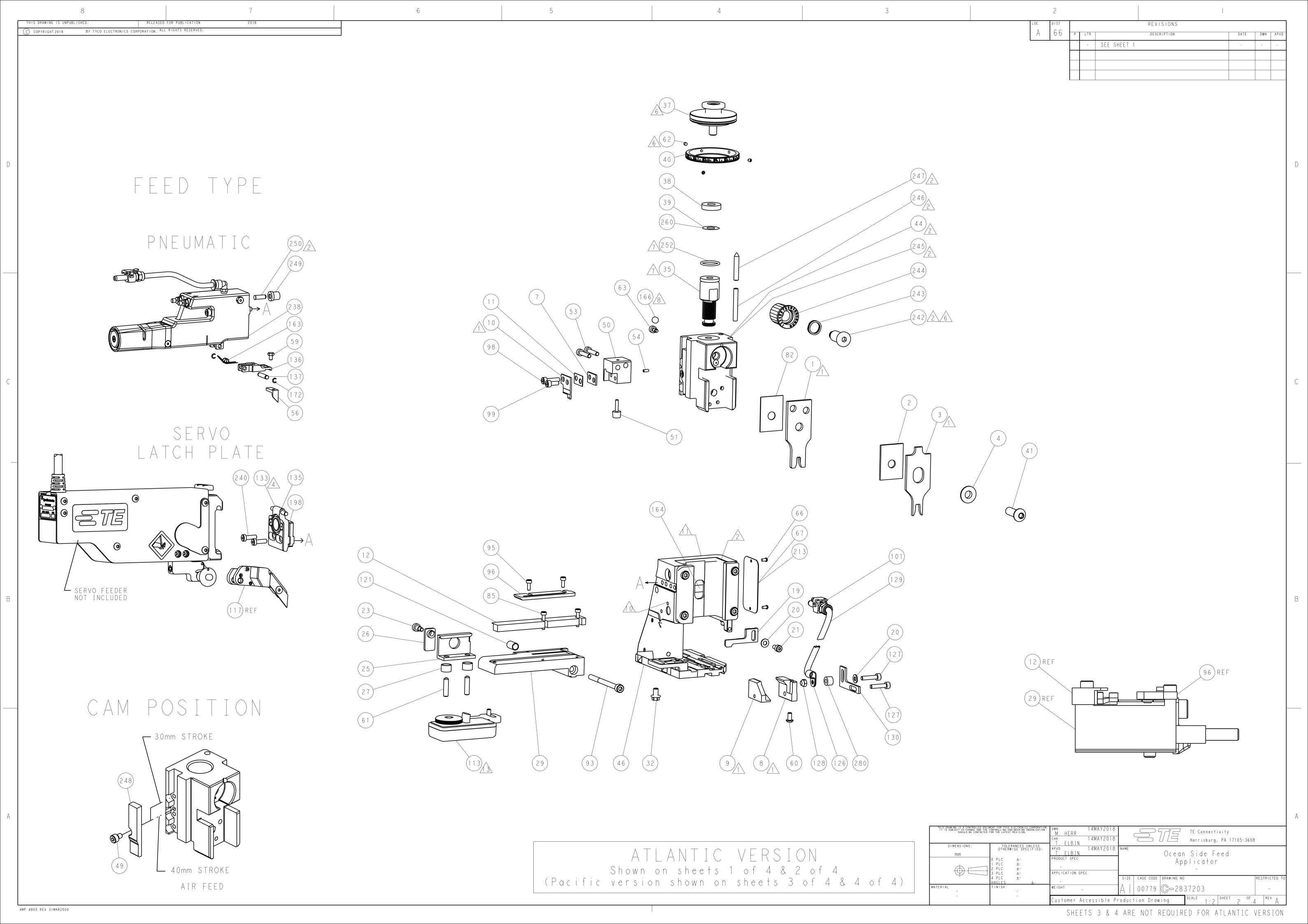
DATE DWN APVD

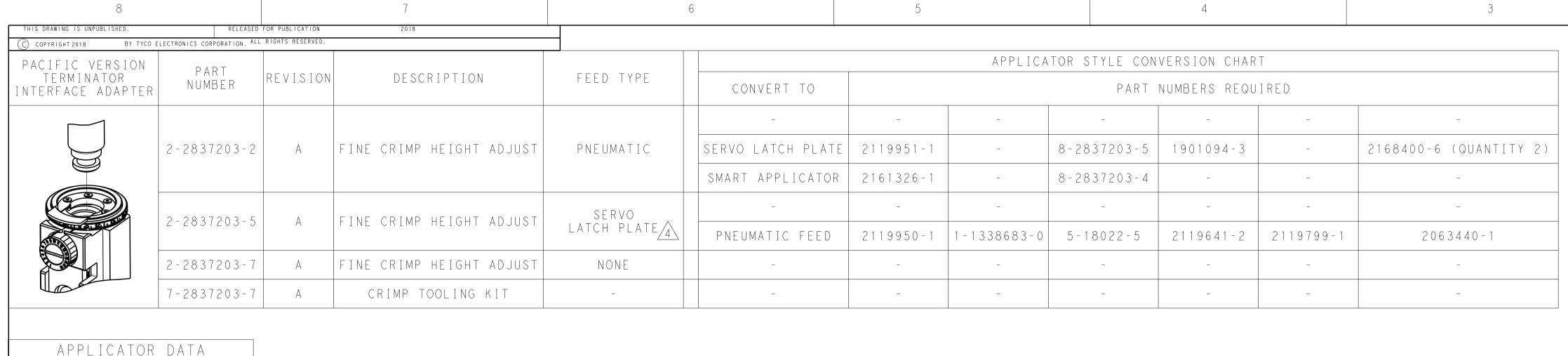
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SET UP GAUGE 2119599-1

2 2

AMP 4805 REV 31MAR2000





Α	PPLICATOR DATA	١
CRIMP	SIZE	TYPE
WIRE	3.56 mm [.140]	F
INSUL	5.33 mm [.210]	F
APPLICA	TOR INSTRUCTIONS 408-10389	

TERMINAL DATA:	DELPHI TERMINAI	_ TE CRIMF	P SPECIFICATION
TERMINAL NAME:	TAXI RING TE	ERMINAL	
WIRE STRIP LE	ENGTH	TERMINAL INSULATI	ON DIAMETER RANGE
5.07-5.83 mm [.199	229 [N]	\bigcirc 2.98-3.97 mm [[.117156 IN]
TERMINAL APPLICATION	NONE	-	-
SPECIFICATION	-	-	-
TERMINALS AF	PPLIED 👍		
TE TERMINAL	DELPHI TERMINAL	TE TERMINAL :	DELPHI TERMINAL ·
3311161-1	12004435		

WIRE SIZE 🛞 🔭	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT 9 REFERENCE SETTING
2.00mm2	2.29+/-0.05 [.090+/002]	6.4
1.50mm2	2.17+/-0.05 [.085+/002]	7.5
1.00mm2	2.06+/-0.05 [.081+/002]	8.5



1 RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2837203-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2837203-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATIONS.

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.

GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY

ACTUATE THE COUNTER.

ORIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.

11. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT 101-35000.

12 TERMINAL LUBRICANT IS RECOMMENDED.

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING
WILL CAUSE DAMAGE TO CRIMP TOOLING.

	-	1	1	1	2844961-2	SPACER, AIR BLAST	280
	-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
	ı	ı	-	1	2119640-1	PUSH ROD, AIR FEED	250
	-	-	_	1	1803259-1	BUSHING, FLANGED	249
	ı	1	1	1	1 - 22279 - 3	SPRING, COMPRESSION .	246
	ı	1	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	2 4 4
,	ı	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
6	_	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	- 77	- 27	- 25	- 22	PART NO	DESCRIPTION	I T E M N O

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

	211	19599-	- 1	A	66 PLTR - SEE S	DESCRIPTION DATE HEET 1 -	DWN APVD
	-	-	2	- 1	2168400-6	SHCS, LOW HEAD, ROHS, M5 X 16	240
	-	-	1	1 -	2063440-1	TAG, IDENTIFICATION	238
	-	-	1	-	1901094-3	SPACER, FEEDER	198
/8\	-	1	1	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCE MAGNET, RARE EARTH HIGH ENERGY	NT: 172 166
	_	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
\wedge	-	- 1	1	1 1	240638-1 8-21084-1	SPRING, FEED FINGER O-RING, .801 ID, .070 DIA. MAT.	163
//	_	-	-	1	2119641-2	FEED CAM, AIR FEED	151
	-	1	1	1	2119798-2 2079383-8	DETENT PIN SCR, BHSC, RoHS (M4 X 16)	145
	_	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141
\triangle	_	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
<u> </u>	-	-	-	1	2119092-2	BOLT, ADJUSTMENT PIN, RETAIN, GRVD, 3/16 X .854	139
	_	-	-	1	2119799-1	HOLDER, FEED FINGER, AF	136
	_	-	REF 1	-	SEE NOTE 4 1633743-1	MEMORY CHIP, PROGRAMMED SERVO FEED LATCH ASM	135
	_	1	1	1	2217068-1	BRACKET, AIR BLAST	130
	_	1 1		1 1	2030758-3	TUBING, POLYURETHANE NUT, LOCK, HEX, TORQUE (M4)	129
	-	2	2	2	2-2168083-6	SCR, SKT HD CAP, RoHS, M4 X 18	127
	-	1 1	1 1	1 1	986220-3 1-22281-8	CLAMP, CABLE, BLACK SPRING, COMPRESSION	126
^	_	-	REF	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
12		1 1	1 1	1 1	2119955-1 23238-1	ASSY, LUBRICATOR, SIDE FEED INSERT, COUPLING	113
	-	1	1	1	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	99
	_	1 1	1 1	1 1	2168083-8	SCR, SKT HD CAP, ROHS, M4 X 16 REAR STRIP GUIDE	98
	_	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	95
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	_	1	1	1	455888-6	SPACER, CRIMPER	82
	-	1	1 -	1	2119956-1 2119740-1	DOCUMENTATION PACKAGE TAG, IDENTIFICATION	71
	-	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
\wedge	-	1 3	1 3	1 3	2119793-1 992763-5	LIMITER, ADJUSTMENT BOLT	63
/6\	-	2	2	2	2-18032-5	SCR, SET, SOC, CONE PNT, M3 x 4.0 SCR, SET, FLT PNT, M5 X 20.0	61
		-	-	1	5-18022-5 1-1338683-0	SCR, HEX HD CAP, M4 X 6.0 FEED PAWL	59
	-	1	1	1	1 - 5 1 9 0 1 4 - 6	SCR, SET, CUP POINT M2.5 X 6	5 4
	-	2	2	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20 BUMPER, HOLD DOWN	53
	_	1	1	1	1-811242-0	HOLDER, SLUG BLADE	50
	-	- 1	- 1	1	18023-9	SCR, SKT HD CAP M4 X 6.0 SCR, BHSC, RoHS (M8 X 25)	49
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	-	1	1	1	1-2119644-3 2161328-1	RAM WASHER, PRECISION HEX HEAD, FLANGED, M5 x 8mm LONG	38
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\wedge	_ 1	1	1	1	238009-1	BLOCK, FL CRIMPER SPACER	. 4
/1 \	<u> </u>	1	1	1	1633961 - 1 1 - 455888 - 7	SPACER, CRIMPER	3
1	1	1	1	1	2 - 456411 - 2	CRIMPER, WIRE PREMIUM	1
	- 77 		- 25			DESCRIPTION	I T E M N O
NTROLLED ANGE AND BE CONTAC	DOCUMENT FO THE CONTROI TED FOR THE	OR TYCO ELEC LLING ENGINE E LATEST REV	CTRONICS CORP EERING ORGANI VISION.	L	DWN 14MAY2018 М. HERR снк 14MAY2018	7 / S IE Connectivity	,
S:		TOLERAN OTHER W IS	NCES UNLE: E SPECIFI		T. ELBIN APVD 14MAY2018 T. ELBIN	— — — Harrisourg, in irros soos	
	0 PI	LC :	±- ±- ±-	F	PRODUCT SPEC	Applicator	
		LC :	±- ±- ±- +-	/	APPLICATION SPEC	SIZE CAGE CODE DRAWING NO	RESTRICTED TO
		ISH		1	WEIGHT _	A 00779 C=2837203	_

