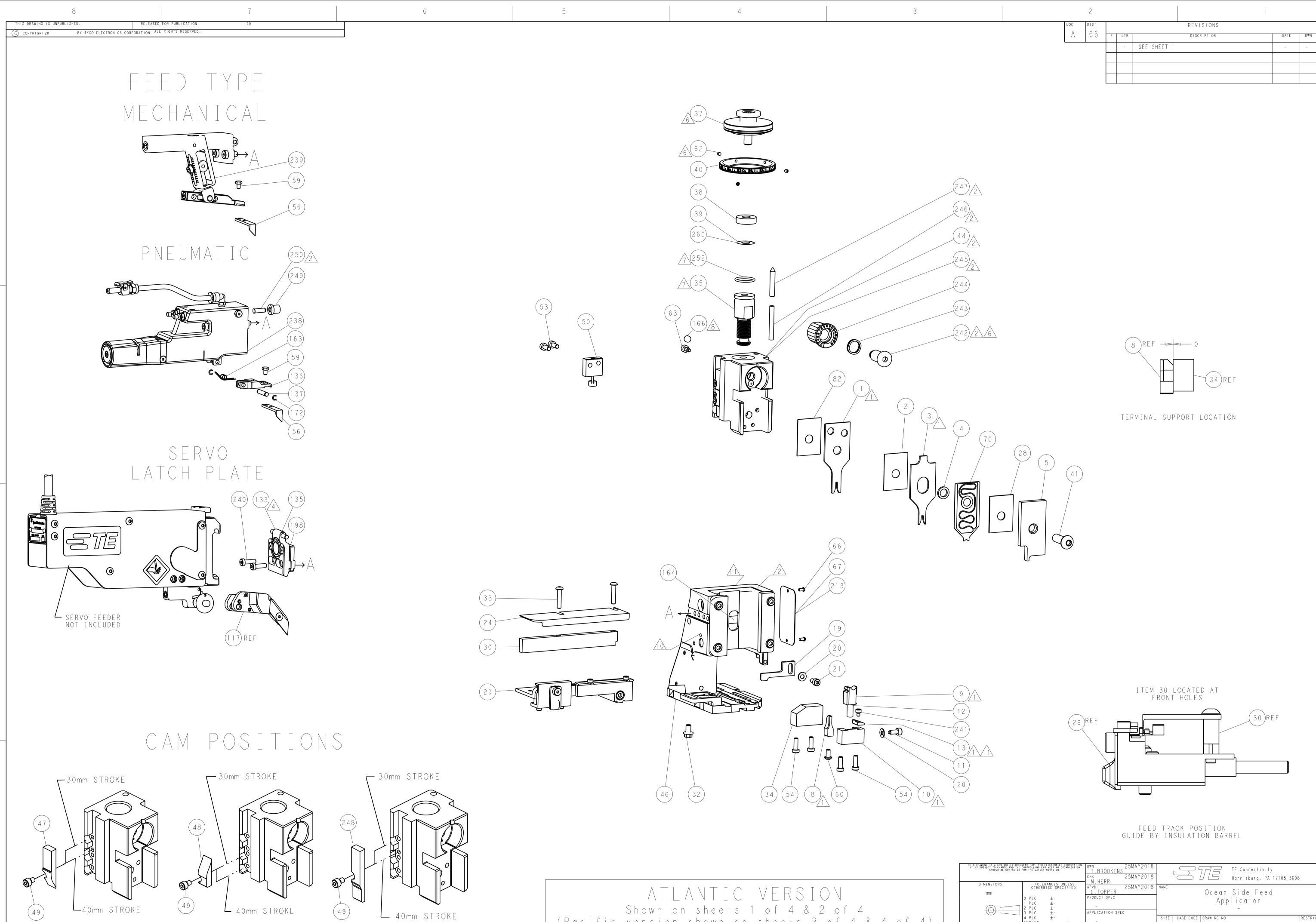
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		ECTRONICS CORPORATION. ALL									APPLIC	CATOR STYLE CON	VERSION CHAR	<b>γ</b> Τ				SET 21
	TERMINATOR INTERFACE ADAPTER	P A R T N U M B E R	REVISION	DESC	CRIPTION	FEED TYPE		CONVERT TO	0				NUMBERS REQU					
		2837290-1	A	FINE CRIMP	HEIGHT ADJUST	MECHANICAL	SERV	EUMATIC FE O LATCH P	PLATE	2119950-1 2119951-1	1338685-1	5-18022-5 8-2837290-5	2119641-1 1901094-3	2119799-1	2063440-1 2168400-6 (QUANTITY	2)		1
		2837290-2	Δ				MEC	RT APPLICA HANICAL F	EED	2161326-1 2119949-1 2110951-1	- 1338685-1 -	8-2837290-4 5-18022-5 8-2837290-5	- 2119653-1 1001004-3		- - - 2168400-6 (OUANTITY			1
		2031290-2	A	FINE CRIMP	HEIGHT ADJUST	PNEUMATIC	SMAF	O LATCH P Rt applic/ Hanical f	ATOR	2119951-1 2161326-1 2119949-1	- 1338685-1	8-2837290-4 5-18022-5	1901094-3 - 2119653-1	-	2168400-6 (QUANTITY - -			
		2837290-5	A		HEIGHT ADJUST	SERVO LATCH PLATE	P N E	EUMATIC FE		2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1			<u>  -</u> <u>1 -</u> - 1
D		2837290-6 2837290-7	A A		HEIGHT ADJUST HEIGHT ADJUST	SERVO <u>A</u> LATCH PLATE <u>12</u> NONE		-		-	-		-				- '	$\begin{array}{c c} \hline 1 \\ \hline 1 \\ \hline 1 \\ \hline 1 \\ \end{array}$
		7 - 2837290 - 7	A		FOOLING KIT	-		-		-	_	_	-	-	_	6	,	
	APPLICATOR	DATA																 
	CRIMP SIZE WIRE 1.60 mm [.06	53] F																- <u>1</u> - <u>1</u>
	INSUL 2.40 mm [.09 APPLICATOR INSTRUC 408-10389																- ^	 1 1 Ref Ref
	TERMINAL DATA: YEOI TERMINAL NAME: TER		YEONHO	CRIMP SPECI	FICATION													 - REF
	WIRE STRIP LENGTH 2.90-3.50 mm [.114138		,	NSULATION DIAM nm MAX [.102 IN														- REF
	TERMINAL YT APPLICATION SPECIFICATION	- 396C - RT(S)			-													
С	TERMINALS APPLI	ED															- 2	$\begin{array}{c c} 1 & - \\ \hline 2 & 2 \\ \hline 1 & - \end{array}$
		NHO TERMINAL YT396C-RT	TE TERMI	NAL YEONHC	) TERMINAL											6	- (	<u>3</u> - <u>1</u> 1
																		  4 4
	WIRE SIZE SIZE	RIMP HEIGHT D [INCH]		CRIMP HEI REFERENCE	GHT SETTING												- 2	2 2 1 1
	22 AWG 1.0	15+/-0.05 [.045+ 00+/-0.05 [.039+	+/002]	4.6	3													
	24 AWG 0.8	35+/-0.05 [.033+	+/002]	8.6	<u>)</u>												- ,	<u>1 1</u> 1 -
											INSTALLA	ATION, SET						<u>1 1</u> <u>1 -</u>
	RECOMMENDED SPA	ARE PARTS								BEL(	ow minim	RE SIZE SE 1UM REQUIR	ed crimp	° HEIGHT		6		$\begin{array}{c c c c c c c c c c c c c c c c c c c $
	2 GREASE BEARING 3. LUBRICATE DAILY	PER THE APPL	ICATOR IN	STRUCTION						WILL	_ CAUSE	DAMAGE TO	CRIMP T	OOLING.		7	- '	<u>1 -</u> <u>1 1</u>
В	SHEET SUPPLIED	WITH THE APPL CIFIC DATA TO	ICATOR. BE ENTERE		MEMORY CHIP AT												- 2	
	PNEUMATIC FE	EED WITH "SMAF	RT APPLIC T APPLICA	TOR" CONVERS	SION: 8-2837290-2 ION: 8-2837290-2 8-2837290-5	1											- '	$\begin{array}{c c} 1 & 1 \\ \hline 1 & 1 \\ \hline 1 & 1 \end{array}$
	SERVO FEED W 5. ADJUSTMENT OF T	'ITH "NON-CRIMF HE STRIPPER MA	P HEIGHT AY BE REG	ADJUST": PUIRED WHEN M	8-2837290-6 Oving the												-	$\begin{array}{c c}\hline 1 & 1 \\ \hline 1 & 1 \\ \hline 2 & 2 \\ \hline \end{array}$
	APPLICATOR BETW	3ER 1-23419-5	LOCTITE 1	FO THREADS OF	ITEM 62.											$\overline{1}$	- <u> </u>	
	FOR -6 ONLY APP				ITEM 242. O THREADS OF ITEN 52	1 37.											,	<u>1 1</u> <u>1 1</u>
	MAGNET, ITEM 16 ACTUATE THE COU	56 MUST BE ORI																$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$
	CRIMP HEIGHT RE APPLICATOR WAS NECESSARY WHEN		NG WAS TH The Facto	HE SETTING US PRY. ADJUSTME	ED WHEN THE NT MAY BE											<u> </u>		
	10 SPARE FEED CAM	STORAGE LOCAT														$\wedge$		$\begin{array}{c c c c c c c c c c c c c c c c c c c $
	FOR ADDITIONAL TO CONVERT THE REMOVE ITEM 13	APPLICATOR TO AND ATTACH TO	THE LOCA	TION ON THE I	BACK SIDE											$\overline{1}$	- · ·	$ \begin{array}{c c}                                    $
А	OF THE HOUSING. INFORMATION.	REFER TO INS <sup>-</sup>	TRUCTION	SHEET FOR AD	DITIONAL											THIS D IT IS	DRAWING IS A CONTR S SUBJECT TO CHANG SHOULD BE	- 7 - 6
	∠12\ WHEN ASSEMBLING USE SHIMS FROM 13. UNLESS SPECIFI	ITEM 260 TO AC	CHIEVE A	NOMINAL SHIM	HEIGHT OF 4.65.							ATLAN	$\top \uparrow ( \land \land /$	FRSIM			DIMENSIONS: MM	:
	DOCUMENT 101-3		. JAQUE VA	LULU UNALL D								nown on sh	eets 1 o	f 4 & 2	of 4		$\oplus$ E	
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AMP 4805 REV 31MAR2000

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				1 DEVEL A RELEA	OPMENT 25MAY2018 TB	C T T E	
					SE 21JUN2018 AW		
1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260	
_	-	1	-	8 - 2 1 0 8 4 - 0 2 1 1 9 6 4 0 - 1	O-RING, .676 ID, .070 DIA. MAT. PUSH ROD, AIR FEED	252 250	
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REF 1	REF 1	- 1	- 1	2119944-1 455888-5	FEED FINGER ASSEMBLY,SF SPACER, CRIMPER	82	
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1	1	1	1	<u>1 - 1 6 3 3 9 6 1 - 7</u> 4 5 5 8 8 8 - 4	CRIMPER, INSULATION F PREMIUM SPACER, CRIMPER	3	
1	1	1	1	8-1633738-5	CRIMPER, WIRE	1	
- 6	- 5	- 2	- 1	PART NO	DESCRIPTION	ITEM NO	А
DOCUMENT FO THE CONTROL TED FOR THE	R TYCO ELEC LING ENGINE LATEST REV	TRONICS CORF ERING ORGAN ISION.		DWN 25MAY2018 Т.BROOKENS снк 25MAY2018			
0	TOLERAN THERWISE	ICES UNLE E SPECIF	IED:	M.HERR APVD 25MAY2018 C.TOPPER			
0 PL 1 PL 2 PL	.C =	±- ±- ±-		PRODUCT SPEC	Applicator		
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SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION



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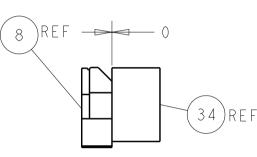
L 40mm STROKE MECHANICAL PRE FEED

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ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

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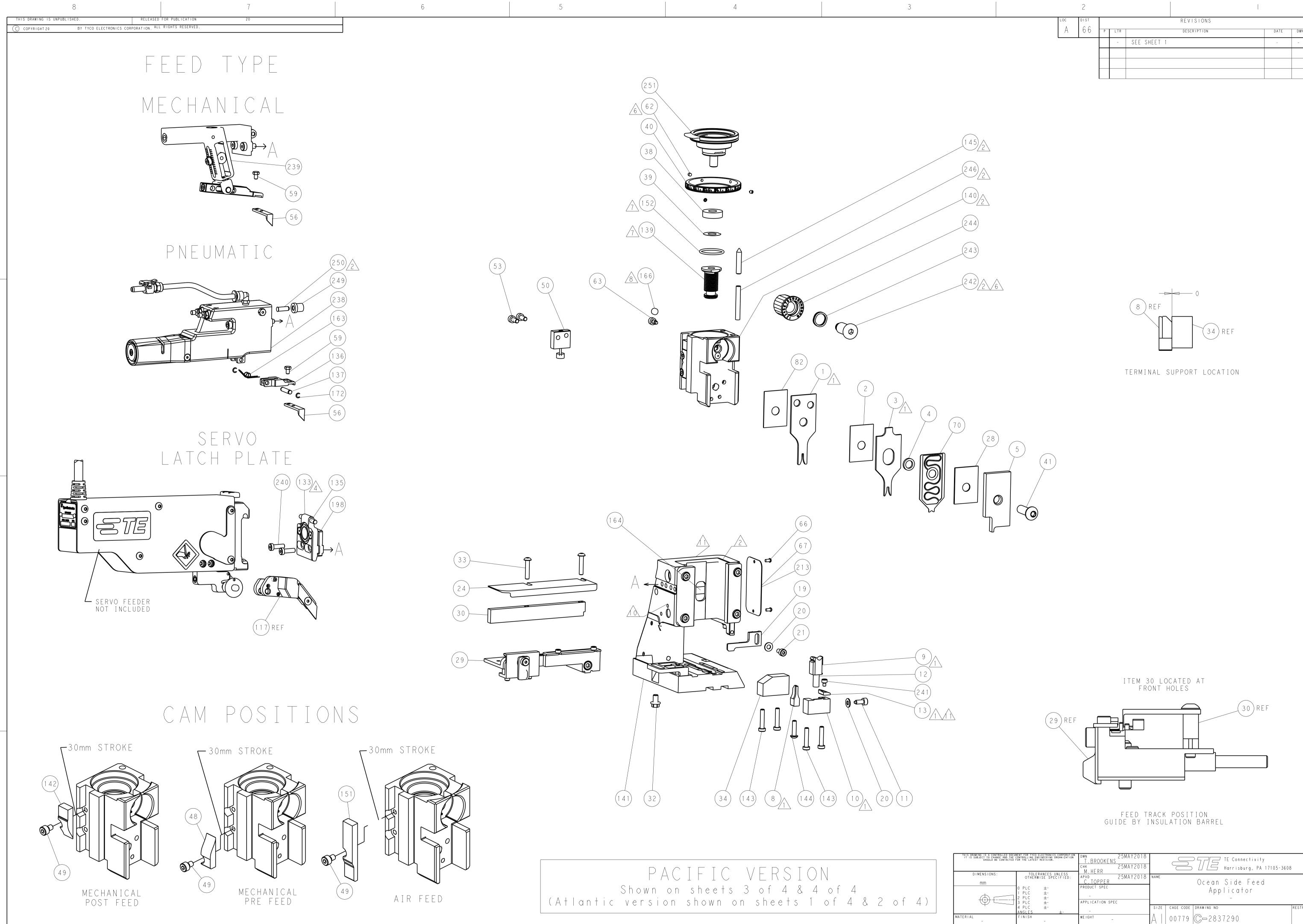
DOCU THE TED	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEENING ORGANIZATION FOR THE LATEST REVISION.	DWN 25MAY2018 <u>Т.BROOKENS</u> снк 25MAY2018 М.HERR				TE Connectivity Harrisburg, PA 17105-360	8					
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±- 2 PLC ±-	APVD 25MAY2018 C.TOPPER PRODUCT SPEC -	NAME	Ocean Side Feed Applicator								
	3 PLC ±- 4 PLC ±- ANGLES ±- FINISH	APPLICATION SPEC _ WEIGHT _	SIZE	cage code	drawing no	37290	RESTRICTED TO					
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	PACIFIC VERSION TERMINATOR	PART	REVISION	DESCRIPTION	FFFD TYPF			APPLIC	ATOR STYLE CON	IVERSION CHAR	Т	
	INTERFACE ADAPTER	NUMBER						4 0 0 0 0 0 5 4			1	
		2-2837290-1	А	FINE CRIMP HEIGHT ADJUST	MECHANICAL	SERVO LATCH PLATE	2119950-1 2119951-1	1338685-1	5-18022-5	2119641-2 1901094-3	- 2119/99-1	2063440-1 2168400-6 (QUANTITY 2)
C T E F						SMART APPLICATOR	2161326-1	-	8-2837290-4		_	-
		2-2837290-2	А	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119949-1 2119951-1	-	8-2837290-5	1901094-3	-	- 2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2837290-4	-	-	-
		2-2837290-5	А	FINE CRIMP HEIGHT ADJUST	LATCH PLATE	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
D		2-2837290-7	A	FINE CRIMP HEIGHT ADJUST	NONE -	-				-		
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	408-10389											
	TERMINAL DATA: YEC	NHO TERMINAL	YEONHO	CRIMP SPECIFICATION								
	TERMINAL NAME: TE	RMINAL				AMALIA DA FUE CONSERTIO DAX           FETERATIONER         PART MUMPR. 2021/00         2004/24           SCANTER D.         PARTAL         2004/24         2004/24           SCANTER D.         2004/24         2004/24         2004/24           SCANTER D.						
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C	SPECIFICATION	-	-	-								
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ľ	3311216-1	YT396C-RT	IE IERMIN	NAL YEONHO TERMINAL								
Control         Control         Control           Control         Cont												
	20 AWG 1. 22 AWG 1.	15+/-0.05       [.045-         00+/-0.05       [.039-	+/002] +/002]	REFERENCE SETTING 4.6 6.3								
								BELOW	MINIMUM R	EQUIRED	CRIMP HE	IGHT SETTING
	$\wedge$					*WARNING ON INSIALATION, SET WIRE DISC. ITEM 43 TO LARCEST WIRE SLICE SET INC. JE OF SET INCESSED WARNING WINING WINING VEHICLES TO LARCEST WIRE DISC. ITEM 43 TO LARCEST WIRE SLICE SET INC. JE OF SET INCESSED WARNING WINING WIRE SLICE SET INCESSED WARNING WINING WIRE DISC. ITEM 43 TO LARCEST WIRE SLICE SET INCESSED WARNING WINING WIRE DISC. ITEM 43 TO LARCEST WIRE SLICE SET INCESSED WIRE SLICE WIRE DISC. ITEM 43 TO LARCEST WIRE SLICE SET INCESSED WIRE SLICE WIRE DISC. ITEM 43 TO LARCEST WIRE SLICE SET INCESSED WIRE SLICE WIRE DISC. ITEM 43 TO LARCEST WIRE SLICE SET INCESSED WIRE SLICE WIRE SLICE SET INCESSED		ING.				
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	SHEET SUPPLI	ED WITH THE AP	PLICATOR.									
	MECHANICA PNEUMATIC	SEE BELOW FOR L FEED WITH "S FEED WITH "SM	R PART NUME Smart Appl 1art Applic	BER: ICATOR" CONVERSION: 8-2837290 CATOR" CONVERSION: 8-2837290	- 4							
	5. ADJUSTMENT O Applicator B	PF THE STRIPPER ETWEEN BENCH A	R MAY BE RI ND LEADMAI	EQUIRED WHEN MOVING THE KER APPLICATIONS.								
	APPLY PART N	NUMBER 1-23419- IIMBER 2-23419-	-5 LOCTITE	TO THREADS OF ITEM 62.								
	$\wedge$											
	A MAGNET MUST	BE ORIENTED CC										
	O CRIMP HEIGHT	T REFERENCE SET	TTING WAS AT THE FAC	THE SETTING USED WHEN THE TORY. ADJUSTMENT MAY BE								
	SPARE FEED C	CAM STORAGE LOC	CATION REF									
Д	11 TO CONVERT 1	THE APPLICATOR	TO A NON-	CARRIER CUTTING STYLE,								
	OF THE HOUSI	NG. REFER TO I	NSTRUCTIO	N SHEET FOR ADDITIONAL								
			E TORQUE Y	VALUES SHALL BE USED PER			( A I		hown on sl	heets 3 d	of 4 & 4	of 4
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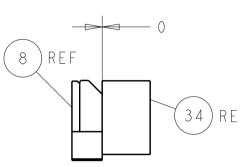
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				-	SEE SHEET 1			-	-	-
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		_	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251	
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	6	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
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		-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136	С
	_	-	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135	
	_	-	-	1 REF	-	-	<u>1633743-1</u> 2119944-1	SERVO FEED LATCH ASM FEED FINGER ASSEMBLY,SF	133	
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		-	3	3	3	3	<u>2119793-1</u> 992763-5	LIMITER, ADJUSTMENT BOLT . SCR, SET, SOC, CONE PNT, M3 x 4.0 .	63 62	
	6	_	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
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		-	2	2	2	2	1 - 2168083 - 0	SCR, SKT HD CAP, RoHS, M4 X 10 .	53	
		-	1	1	1	1	1803382-2	HOLD DOWN, SPRING LOADED	50	
		-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
	_	-	-	- 1	- 1	1	2119652-1 2079383-7	FEED CAM, PRE FEED SCR, BHSC, Rohs (M8 X 25)	48	
	_	-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40	
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	_	-	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29	
		-	1	1	1	1	1 - 455888 - 0	SPACER, CRIMPER	28	
	_	-	1	1	1	1	1320928-2	STRIP GUIDE .	24	
	_	-	1	1	1	1	2168083-2	SCR, SKT HD CAP, Rohs, M4 X 8.0	21	
	_	-	2	<u> </u>	2 1	<u> </u>	<u>1 - 18028 - 2</u> 2119533 - 1	WASHER, FLAT, REG M4 Stripper, side feed	20	
	$\wedge$	_	1	1	1	1	2119333-1	INSERT, SHEAR	13	
			1	1	1	1	3 - 2 2 2 8 0 - 3	SPRING, COMPRESSION	12	
		-	1	1	1	1	1 - 356885 - 4	STOP, SHEAR	1 1	
	1	-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10	
	$\begin{pmatrix} 1 \\ \end{pmatrix}$	-	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT -	9	
	<u> </u>	_		 _	_	_	3-1803703-1	ANVIL, COMBINATION	8	
	_	_	_	_	_	_	_	 _	6	
		-	1	1	1	1	2119757-4	DEPRESSOR, SHEAR	5	
		-	1	1	1	1	238011-7	BLOCK, CRIMPER SPACER	4	
	<u> </u>	1	1	1	1	1	1 - 1 6 3 3 9 6 1 - 7	CRIMPER, INSULATION F PREMIUM	3	
	$\wedge$	-	1	1	1	1	<u>455888-4</u> 8-1633738-5	SPACER, CRIMPER CRIMPER, WIRE	2	
		 							ITEM	٨
THIS 00.	NING 12				- 22			DESCRIPTION	NO	А
IT IS SU	JBJECT TO SHOUL	CHANGE AND D BE CONTAC	DOCUMENT FC THE CONTROL CTED FOR THE	LING ENGINE LING ENGINE LATEST REV	ERING ORGAN ISION.	IZATION	DWN 25MAY2018 Т.BROOKENS снк 25MAY2018	I IE Connectivity		
D	IMENSIO	NS:	C	TOLERAN DTHERWISI	CES UNLE E SPECIF	ISS IED:	M.HERR APVD 25MAY2018	NAME Que Qui la Farrisburg, PA 17105-3608		
	mm		0 PL	_C :	±-		C.TOPPER PRODUCT SPEC	Ocean Side Feed Applicator		
				_C ::	±- ±- ±-		- APPLICATION SPEC			
TER	$\forall$		4 PL ANGL	_C : _ES	±- ±-	-	-		RICTED TO	
ATERIAL	-		FINI	<b>эн</b>	-		WEIGHT _	$A \mid 00779 \mid C = 2837290$	- REV A	
							Customer Accessible P	1:2 3 4	A	
							SHEETS 1 &	2 ARE NOT REQUIRED FOR PACIFIC VEF	KSION	



AMP 4805 REV 31MAR2000

	2							
LOC	DIST				REVISIONS			
A	66	Р	LTR		DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1		-	-	-





DOCU THE TED	MENT FOR TYCO CONTROLLING EN FOR THE LATEST			<sup>DWN</sup> <u>T.BROOKE</u> снк М.HERR	NS	Y2018 Y2018	_	TE Connectivity Harrisburg, PA 17105-3608								
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±- 3 PLC ±-		APVD C. TOPPER PRODUCT SPEC - APPLICATION S		Y2018	NAME		Ocea Ap	n Si plic							
	4 PLC ANGLES FINISH		±-	– WEIGHT	-		S I ZE	cage code 00779	drawing no		0			R	ESTRICTEI -	) ТО
		-		Customer ,	Access	ible P	roduc	tion Draw	/ing	SCALE	1:2	SHEET	4 c	of 4	REV /	1
				SH	eets	1 &	2 A I	RE NOT	REQUI	RED	FOR	PAC	IFIC	, V	ERSI(	NC