

4

3

2

1

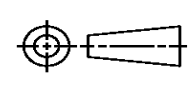
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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	M1	ECR-14-003274	05MAR2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2150380-1

FOR REPLACEMENT PARTS FOR APPLICATOR 466095
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

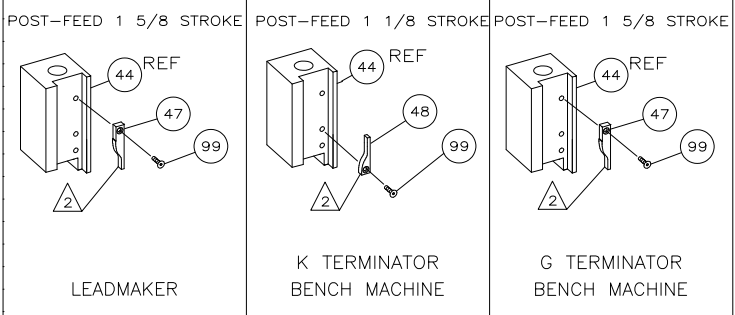
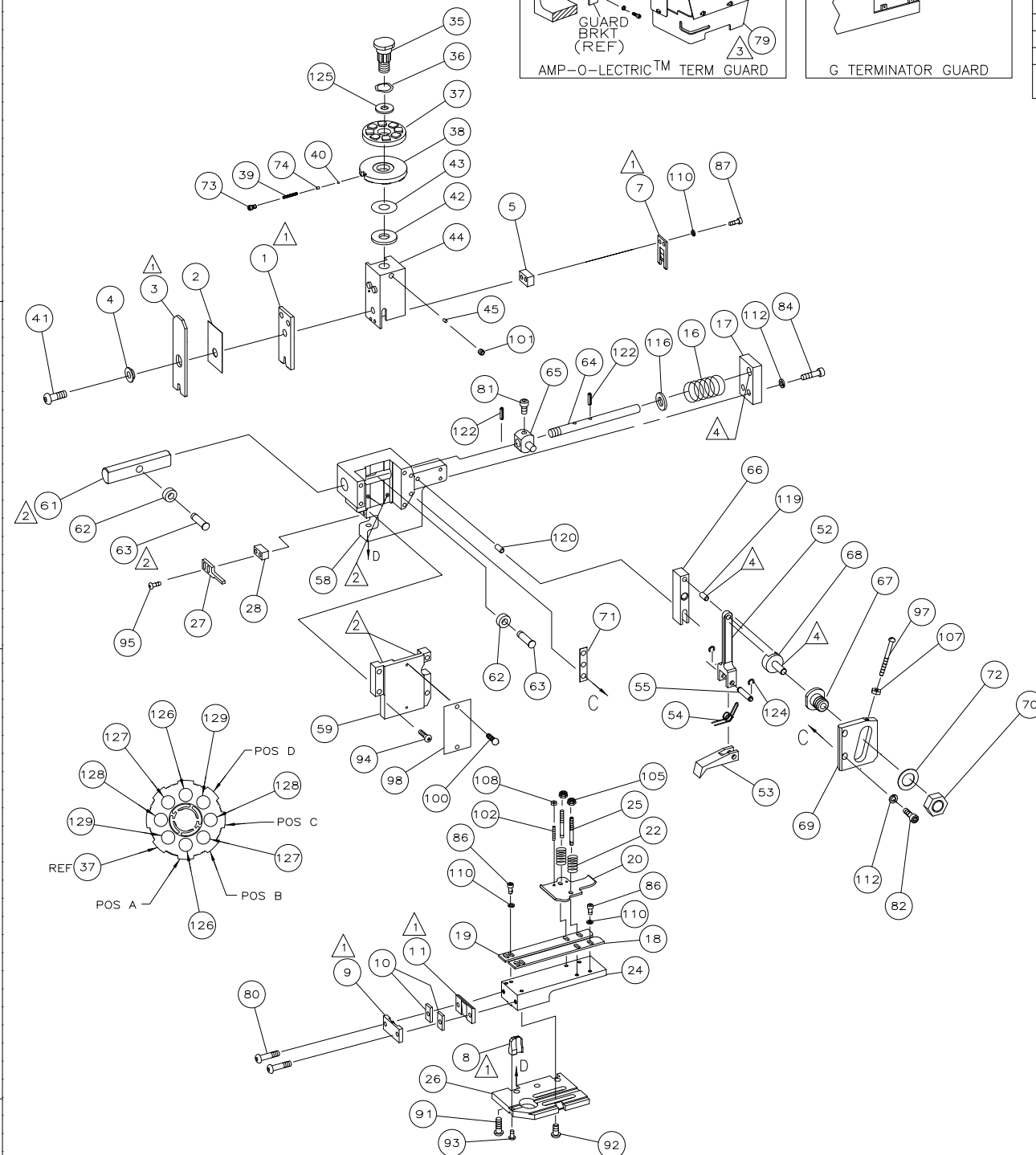
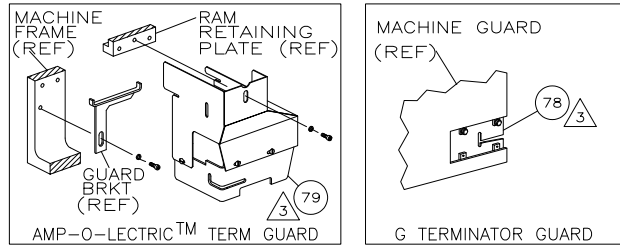
THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
466095

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		
DIMENSIONS:		CHK	RAGHAVENDRA		
		APVD	RAGHAVENDRA		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	NAME		
0 PLC	±	APPLICATION SPEC	END FEED HDM APPLICATOR		
1 PLC	±		SIZE	CAGE CODE	DRAWING NO
2 PLC	±		A3		©- 466095
3 PLC	±		RESTRICTED TO		
4 PLC	±				
ANGLES	±	WEIGHT			
MATERIAL	FINISH	CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE	SHEET 1 OF 2
					REV M1



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PART NUMBER	REV	FIRST USED
466095-1	M	854400-1
466095-2	M	565435-5
7-466095-7	L	SPARE PARTS KIT



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 32.

TERMINAL NAME: RINGS AND SPADES		CRIMPING DATA			
RINGS	SPADES	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
60770	60773	A	.074 ±.002 [1.88 ±0.05mm]	14	
60771	60774	B	.067 ±.002 [1.7 ±0.05mm]	16	
60772	60775	C	.063 ±.002 [1.6 ±0.05mm]	1mm ²	
		D	.060 ±.002 [1.52 ±0.05mm]	18	
		CRIMP WIRE	SIZE	TYPE	RANGE
			.110 [2.79mm]	F	18-14
		INSUL	.160 [4.06mm]	F	.100-.140
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.200-.235	114-2084	.828	408-8039	458638-1	129

-	2	2	-	1-354779-5	PIN, WIRE DISC (.3065)D	129
-	2	2	-	354779-8	PIN, WIRE DISC (.3030)C	128
-	2	2	-	9-354778-7	PIN, WIRE DISC (.2980)B	127
-	2	2	-	8-354778-0	PIN, WIRE DISC (.2895)A	126
-	1	1	-	986950-1	WASHER, FLAT PRECISION	125
-	REF	REF	-	21045-3	RING,RET"C"(Ø.187)FD PIN	124
-	REF	REF	-	5-21028-1	PIN,STD SPRING(Ø.12)FD ADJ ROD	122
-	REF	REF	-	1-21030-7	PIN,DOWEL(Ø.187x1.50)HSG	120
-	REF	REF	-	1-21030-1	PIN,DOWEL(Ø.187x.50)LEVER	119
-	REF	REF	-	21899-4	WASHER,FLAT(Ø5/16)SCR ADJ	116
-	REF	REF	-	1-21030-7	PIN,DOWEL(Ø.187x1.50)HSG	120
-	REF	REF	-	1-21030-1	PIN,DOWEL(Ø.187x.50)LEVER	119
-	REF	REF	-	21899-4	WASHER,FLAT(Ø5/16)SCR ADJ	116
-	REF	REF	-	21024-5	WASHER,LOCK(NO.10)FD ROD GDE	113
-	6	6	-	21024-4	WASHER,LOCK(NO.8)SHEAR BL	110
-	2	2	-	21018-4	NUT,HEX(4-40)DRAG	108
-	REF	REF	-	21018-5	NUT,HEX(6-32)FD ADJ PL	107
-	2	2	-	21022-2	NUT,HEX SL(8-32)DRAG STUD	105
-	2	2	-	2-21006-6	SCR,SKT SET(4-40x.62)DRAG	102
-	1	1	-	21009-2	SCR,SKT SET(1/4-20x.25)RAM	101
-	2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE	100
-	1	1	-	1-21002-7	SCR,BHC(8-32x.38)CAM	99
-	1	1	-	461264-1	PLATE, IDENTIFICATION	98
-	REF	REF	-	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	97
-	2	2	-	2-21002-2	SCR,BHC(8-32x.50)STRIPPER	95
-	REF	REF	-	2-21002-9	SCR,BHC(10-32x.75)HSG CAP	94
-	1	1	-	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	93
-	4	4	-	3-21002-3	SCR,BHC(1/4-20x.50)ST GD PL	92
-	REF	REF	-	2-22733-8	SCR,BHC(1/4-20x.62)BASE PL	91
-	2	2	-	2-21000-7	SCR,SHC(8-32x.50)SLUG BLADE	87
-	4	4	-	7-21000-4	SCR,SHC(8-32x.31)STRIP GUIDE	86
-	REF	REF	-	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GDE	84
-	REF	REF	-	3-21000-6	SCR,SHC(10-32x.62)FEED ADJ PL	83
-	REF	REF	-	3-21000-4	SCR,SHC(10-32x.38)PIVOT BLOCK	81
-	2	2	-	3-21002-0	SCR,BHC(10-32x.88)SHEAR PL	80
-	REF	REF	-	455745-1	GUARD, WINDOW	79
-	REF	REF	-	679532-1	INSERT, GUARD	78
-	1	1	-	690603-1	SPRING, ASSIST	74
-	1	1	-	23030-1	SCR,SKT CAP(6-32x.25)CP DSC	73
-	REF	REF	-	458109-1	WASHER, FLAT (SPECIAL)	72
-	REF	REF	-	690517-1	SPACER	71
-3	-2	-1	U/M		DESCRIPTION	ITEM NO
QTY REQD PER ASSY		PARTS LIST				ITEM NO

LOC		DIST		REVISIONS			
P	LR	DESCRIPTION	DATE	OWN	APD	DATE	OWN
M	ECR-07-016797		7-2007	MY	GB		

-1	LEADMAKER & BENCH MODEL G	MECH POST FEED	-2	BENCH MODEL K	MECH POST FEED
			-77		SPARE PARTS KIT

-	REF	REF	-	22594-8	NUT, HEX	70	
-	REF	REF	-	240628-1	PLATE, ADJ	69	
-	REF	REF	-	240626-1	SHAFT, PIVOT	68	
-	REF	REF	-	240633-1	BUSHING	67	
-	REF	REF	-	455680-1	LEVER, INTERMEDIATE	66	
-	REF	REF	-	240629-1	BLOCK, PIVOT	65	
-	REF	REF	-	240632-2	SCR, ADJ	64	
-	REF	REF	-	240659-3	PIN, CAM ROLLER	63	
-	REF	REF	-	240658-1	CAM, ROLLER	62	
-	REF	REF	-	454398-1	ROD, FEED	61	
-	REF	REF	-	454220-1	CAP, RAM	59	
-	REF	REF	-	453736-1	HOUSING	58	
-	REF	REF	-	240624-1	PIN, FEED FINGER	55	
-	REF	REF	-	691499-1	SPRING, FEED FINGER	54	
-	REF	REF	-	240635-1	FINGER, FEED	53	
-	REF	REF	-	240634-1	LEVER, TERMINAL	52	
-	1	-	-	690501-3	CAM, POST-FEED, 1 1/8 ST	48	
-	-	1	-	690501-4	CAM, POST-FEED, 1 5/8 ST	47	
-	1	1	-	690191-1	PLUG, NYLON	45	
-	1	1	-	455674-1	RAM	44	
-	1	1	-	690125-1	WASHER, LAMINATED	43	
-	1	1	-	690124-9	WASHER, RAM	42	
-	1	1	-	7-21002-9	BOLT, CRIMPER(5/16-24x1.00)	41	
-	1	1	-	23241-6	BALL, STEEL	40	
-	1	1	-	690170-1	SPRING, COMPRESSION	39	
-	1	1	-	690142-1	DISC, INSULATION	38	
-	1	1	-	354777-1	WIRE DISC, PLASTIC	37	
-	1	1	-	22480-5	WASHER, SPRING	36	
-	1	1	-	690212-1	POST, RAM	35	
-	1	1	-	458980-1	APPLICATOR, BASIC (SUB ASSY)	32	
-	1	1	-	3-690451-2	SPACER, STRIPPER	28	
-	1	1	-	240639-1	STRIPPER	27	
-	REF	REF	-	455676-1	PLATE, BASE	26	
-	2	2	-	22354-8	DRAG, STUD	25	
-	1	1	-	455678-1	PLATE, STRIP GUIDE	24	
-	2	2	-	4-22281-1	SPRING, DRAG	22	
-	1	1	-	454177-1	DRAG, STOCK	20	
-	1	1	-	458030-1	GUIDE, STRIP (REAR)	19	
-	1	1	-	458031-1	GUIDE, STRIP (FRONT)	18	
-	REF	REF	-	454178-1	GUIDE, FEED ROD	17	
-	REF	REF	-	4-22284-9	SPRING, FEED RETURN	16	
-	1	1	-	240644-1	PLATE, REAR SHEAR	11	
-	2	2	-	240645-8	SPACER, SHEAR PLATE	10	
-	1	1	-	240642-8	PLATE, FRONT SHEAR	9	
-	1	1	-	4-240693-3	ANVIL	8	
-	1	1	-	4-240651-2	BLADE, SLUG	7	
-	1	1	-	2-240641-0	SPACER, SLUG BLADE	5	
-	1	1	-	238009-1	SPACER, BLOCK CRIMPER	4	
-	1	1	-	456134-9	CRIMPER, INSULATION	3	
-	1	1	-	455888-3	SPACER, CRIMPER	2	
-	1	1	-	456408-9	CRIMPER, WIRE	1	
-3	-2	-1	U/M		PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY		PARTS LIST				ITEM NO	

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 FL ± .005

1 FL ± .005

2 FL ± .005

3 FL ± .005

4 FL ± .005

ANGLES FINISH

MATERIAL: -

APPROVED: E. KOOTE

DATE: 1-31-94

NAME: E. KOOTE

PRODUCT SPEC: -

APPLICATION SPEC: -

SIZE: A1

CAGE CODE: 00779

DRAWING NO: 466095

RESTRICTED TO: -

CUSTOMER DRAWING

SCALE: -

SHEET: 1 of 1

REV: M