


## HVP-HD1000 PRODUCT SPECIFICATION

### HVP-HD1000 高压连接器 产品规范



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## 1. SCOPE 适用范围

### 1.1 Content 内容

TE Connectivity's HVP-HD1000 is designed to meet LV215 specifications (vibration refers to ISO16750-3 while salt spray refers to VDA233-102), there are 35mm<sup>2</sup>、50mm<sup>2</sup>、70 mm<sup>2</sup> three kinds of metric wire size (acc. to ISO 6722-1 class D, ISO 19642-9 class D).

With a 180° cable outlet incorporates the connector system 10mm power contacts and an integrated High Voltage Interlock (HVIL) System. The HVP-HD1000 header can be divided into two parts: 90Deg and 180Deg. All of them have 1POS、2POS、3POS, equipped with 12 different keying or polarizing configurations. It incorporates 360° conductive EMI shields to reduce radiated emissions in the application. The housings are molded in orange to denote a high voltage system.

泰科电子的 HVP-HD1000 设计符合 LV215 标准(振动符合 ISO16750-3, 盐雾符合 VDA233-102), 有 35mm<sup>2</sup>、50mm<sup>2</sup> 以及 70 mm<sup>2</sup> 三种公制线径(符合 ISO 6722-1 class D, ISO 19642-9 class D)。

密封连接系统采用 180° 出线, 10mm 电源连接和一个高压互锁系统。HVP-HD1000 连接器公端分为 90° 以及 180° 两大类, 有 1POS、2POS、3POS 三种, 拥有 12 种键位, 并采用 360 度导电 EMI 屏蔽以减少应用中的辐射。外壳体采用橙色警示色代表高压系统。

This specification covers the performance, test and quality requirements for TE Connectivity HVP-HD1000.

本规范适用于泰科电子 HVP-HD1000 的性能, 测试和质量要求。

### 1.2 Qualification 鉴定

When tests are performed, the following specifications and standards shall be used. All inspections shall be performed using the applicable inspection plan and product drawing.

本测试规范依照下面的规范及标准执行。所有的检验应依照合适的检验计划及产品图纸执行。

## 2. APPLICABLE DOCUMENTS 适用文件

### 2.1 Usable document 使用文件

In the event of conflict between the requirements of this specification and the drawing, the product drawing shall take precedent.

In the event of conflict between the requirement of this specification and the referenced documents, this specification shall take precedent.

在本规范的要求与图纸发生冲突时, 以产品图纸为准。在本规范的要求与参考文件发生冲突时, 以本规范为准。

### 2.2 TE specifications 泰科电子规范

TEC-109-1: General requirements for Test Specifications / 测试通用规范

### 2.3 Customer drawings

Table 1: Customer drawings / 客户图纸

Header side (Include interface) / 公端(包括应用面板)	
2394060	HVP-HD1000 1POS HEADER ASSY,180DEG
2394061	HVP-HD1000 2POS HEADER ASSY,180DEG

2394062	HVP-HD1000 3POS HEADER ASSY,180DEG
2394070	HVP-HD1000 1POS HEADER ASSY,90DEG
2394071	HVP-HD1000 2POS HEADER ASSY,90DEG
2394072	HVP-HD1000 3POS HEADER ASSY,90DEG
2407806	HVP-HD1000 HEADER SHIPPING CAP

<b>Plug side / 母端</b>	
2394085	HVP-HD1000 PLUG SUB-ASSY
2409547	HVP-HD1000 PLUG SUB-ASSY WITHOUT TPA
2383445	CONTACT ASSY
2395861	SPACER
2383853	SHIELD SLEEVE
2383855	CRIMP ANVIL
2394111	SINGLE WIRE SEAL (SWS)
2394112	CABLE CLIP
2394113	CABLE COVER
2394114	PLUG TPA
2410635	SHIELD SLEEVE - EMPT
2410636	CRIMP ANVIL – EMPT
2407805	HVP-HD1000 PLUG SUB-ASSY SHIPPING CAP
2407666	HVP-HD1000 BLIND PLUG

## 2.4 Specifications 规范

Table 2: TE-specifications / 泰科规范

Specifications	Description
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108-160337	Product specification 10MM contact system
108-160341	Product specification HVP-HD1000 connector
114-160178	Application specification 10MM contact system
114-160182	Application specification HVP-HD1000 plug
114-160181	Application specification HVP-HD1000 header

## 2.5 Other Specifications 其他规范

Table 3: Other Specifications / 其他规范

Doc. number	Edition	Standard: Title, Author
DIN 40050-9	1993-05	Degrees of protection (IP-Code) - Protection of electrical equipment against foreign objects, water and access
ISO 20653	2006-08	Road vehicles – Degrees of protection (IP Code) - Protection of electrical equipment against foreign objects, water and access
ISO 16750-3	2001-01	Road vehicles — Environmental conditions and testing for electrical and electronic equipment — Mechanical loads
SAE J 1742	2005-12	Connections for High Voltage On-Board Road Vehicle, Electrical Wiring Harnesses Test Methods and General Performance Requirements
LV 214	2010-03	Test specification for motor vehicle connectors
LV 215	2013-03	Electrical/Electronic Requirements of HV Connectors
LV 215	2016-11	Electrical/Electronic Requirements of HV Connectors
VDA233-102	2013-06	Cyclic corrosion test of materials and component in automotive construction
USCAR-2-6	2013-02	Performance Specification for Automotive Electrical Connector Systems
DIN EN 60664-1	2008-01	Isolation coordination for equipment within low-voltage systems – Part 1: Principles, requirements and tests

## 3. REQUIREMENT 要求

### 3.1 Design and construction 设计和结构

Products must meet the design, construction and physical dimensions specified in the applicable product drawings.

产品必须满足产品图纸上的设计，结构和尺寸要求。

### 3.2 Material 材料

Description of the material is found in the related customer drawings.

材料描述见相关客户图纸。

### 3.3 Test parameters and tolerances 测试参数与公差

Table 4: Test parameters and tolerances / 测试参数与公差

Requirement 要求	Tolerance 公差
Ambient temperature 环境温度	23°C ± 5°C
Relative humidity 相对湿度	45% to 75%
Atmospheric pressure 大气压力	100kPa ± 10kPa

### 3.4 Product ratings 产品等级

Table 5: Product ratings / 产品等级

Description	Range
Max. Voltage according DIN EN 60664-1	1000VDC
Voltage class acc. ISO 6469-3	B
Dielectric withstand voltage	4000VDC
Insulation resistance acc. ISO 6469-3, SAE J 1742	>200MΩ
Isolation Group I acc. DIN EN 60664-1	CTI ≥ 600
Pollution degree acc. DIN EN 60664-1	2
Ambient temperature	- 40°C to 140°C
Degrees of protection (IP-Code) against access acc. ISO 20653	IPXXB
Degrees of protection (IP-Code) against foreign objects and water acc. ISO 20653	IP6K9K, IPX8: 1M depth, 48H
Color of plastic housing	Orange (RAL 2003)
Flammability of plastic housing	UL94-V0
Durability mating cycle	50

### 3.5 General performance and test description 通用性能和试验描述

The product is designed to meet the electrical, mechanical and environmental performance requirements specified in table 6 and table 7. All testes must be performed at the test condition of the TE test specification TEC-109-1 unless otherwise specified.

产品应能满足表 6 和表 7 中的电气，机械和环境等性能要求。所有试验均需按照 TE 规范 TEC-109-1 中的测试条件进行，除非另有说明。

### 3.6 Tests requirement and procedures summary 测试要求及方法

Mainly test procedures are shown as table below, please check LV215 / Nov. 2016, LV214 / March 2010 for more details.

主要步骤如下表所示，更多细节请查询 LV215 (2016.10) , LV214 (2010.03).

Table 6: Test requirements and procedures summary / 测试要求及方法

Test Description	Requirement	Procedure
PG 0 INSPECTION OF AS-RECEIVED CONDITION		
E 0.1 Visual inspection	No Defect	LV 215-2
E 0.2 Contact resistance	<ul style="list-style-type: none"> <li>• Contact resistance <math>\leq 0.13\text{m}\Omega</math> (35mm<sup>2</sup>)</li> <li>• Contact resistance <math>\leq 0.13\text{m}\Omega</math> (50mm<sup>2</sup>)</li> <li>• Contact resistance <math>\leq 0.12\text{m}\Omega</math> (70mm<sup>2</sup>)</li> <li>• HVIL contact <math>&lt; 15\text{m}\Omega</math></li> <li>• Shielded contact <math>&lt; 9\text{m}\Omega</math></li> </ul>	LV 215-2
E 0.3 Insulation resistance	<ul style="list-style-type: none"> <li>• Every HV potential to each other</li> <li>• Every HV potential to shielding</li> <li>• Every HV potential to HVIL</li> </ul> R > 200 M $\Omega$ at V = 1000 V DC, t = 60 s <ul style="list-style-type: none"> <li>• Shielding to HVIL</li> </ul> R > 100 M $\Omega$ at V = 500 V DC, t = 60 s	LV 215-2
E 0.4 Dielectric strength	<ul style="list-style-type: none"> <li>• Every HV potential to each other</li> <li>• Every HV potential to shielding</li> <li>• Every HV potential to HVIL</li> </ul> Leakage current < 10mA at V=4000V DC, t=60s	LV 215-2
PG 6 INTERACTION BETWEEN CONTACT AND CONTACT HOUSING		
E 6.1 Deflection of contacts	Theoretical documentation	LV215-2
E 6.2 The primary lock/latch play	The primary lock must latch audibly and must be checked by pulling it back.	LV215-2
E 6.3 The TPA/PLR lock/latch play	The TPA/PLR lock must be closable at the end stop. The TPA/PLR lock must not be closable until all contacts are properly locked in the housing cavity in the correct position.	LV215-2
B 6.1 Drop test	Drop test from 1m height; No damage or impairments of function	LV215-2
E 6.4 Actuation force	Open: 10 - 50N Close: < 50N	LV215-2
PG 7 HANDING AND FUNCTIONAL RELIABILITY OF THE HOUSING		
E 7.1 Error-proof design of housings	Coding/Polarization test load: 80N	LV 215-2
E 7.2 Retention force of the housing latch/lock	Retention force of the housing latch mechanism/housing interlock: > 250N	LV215-2
E 7.3 CPA function check	Actuation force activating: 5 - 30 N Actuation force opening: 5 - 30N CPA Efficiency > 80 N	LV215-2
E 7.4 Insertion force or actuation force for insertion and extraction aids	Insertion and actuation force: $\leq 100\text{N}$	LV215-2
E 7.5 IP protection test	The IP protection class shall be determined after load force 250N	LV215-2

PG 8 MATING AND RETENTION FORCE OF CONTACT PARTS		
E 8.1 Contact insertion forces	Document data	LV215-2
E 8.2 Contact insertion and pull-out strength in the contact housing	HV terminal receptacle > 150N HV terminal pin > 150N HVIL terminal > 30N	LV215-2
PG10 CONTACT: SHIELD PULL OUT STRENGTH		
E 10.1 Tear-off force	<ul style="list-style-type: none"> <li>• Contact tear-off force <math>\geq 2300\text{N}</math> (35mm<sup>2</sup>)</li> <li>• Contact tear-off force <math>\geq 2800\text{N}</math> (50mm<sup>2</sup>)</li> <li>• Contact tear-off force <math>\geq 3400\text{N}</math> (70mm<sup>2</sup>)</li> <li>• Shield tear-off force &gt; 450N</li> </ul>	LV215-2
PG 11 INSERTION AND WITHDRAWAL FORCE; INSERTION FREQUENCY		
B 11.1 Mating cycle frequency	Number: 50	LV 215-2
PG 13 HOUSING INFLUENCE ON THE DERATING		
E 13.2 Derating with housing	Dependent on application and cable type different values are possible Max. temperature at contact: 150°C Derating see appendix 5.1	LV215-2
PG14 THERMAL TIME CONSTANT CONNECTOR		
E 14.1 Thermal time constant	Loading of a contact with 1/2/3/4/5 times the nominal current and simultaneous recording of the temperature curve over time until stabilization occurs or until the max. permissible component temperature is reached.	LV 215-2
DYNAMIC LOADING		
ISO 16750 - 3 Test IX	Monitor interruption: > 7Ω > 1us, record data Resistance after testing <ul style="list-style-type: none"> <li>• Contact <math>\leq 0.24\text{m}\Omega</math> (70mm<sup>2</sup>)</li> <li>• HVIL-contact &lt; 15mΩ</li> <li>• Shielding contact &lt; 9mΩ</li> </ul> Details see appendix 5.2	ISO 16750 - 3
<b>In the event of particularly critical installation conditions, special agreements shall be made between the manufacturer and the user.</b>		
SLAT SPRAY LOAD		
Salt spray, cyclic	Duration time: 8 weeks. Resistance after testing <ul style="list-style-type: none"> <li>• Contact <math>\leq 0.24\text{m}\Omega</math> (70mm<sup>2</sup>)</li> <li>• Contact <math>\leq 0.26\text{m}\Omega</math> (50mm<sup>2</sup>)</li> <li>• Contact <math>\leq 0.26\text{m}\Omega</math> (35mm<sup>2</sup>)</li> <li>• HVIL-contact &lt; 15mΩ</li> <li>• Shielding contact &lt; 9mΩ</li> </ul>	VDA233-102
B23.1 Immersion with vacuum	Each pressure states -10 kPa, holding time 5 min -50 kPa, holding time 5 min	LV215-2



E 0.3 Insulation resistance	Insulation resistance after testing <ul style="list-style-type: none"> <li>• Every HV potential to each other</li> <li>• Every HV potential to shielding</li> <li>• Every HV potential to HVIL</li> </ul> $R > 200 \text{ M}\Omega$ at $V = 1000 \text{ V DC}$ , $t = 60 \text{ s}$ <ul style="list-style-type: none"> <li>• Shielding to HVIL</li> </ul> $R > 100 \text{ M}\Omega$ at $V = 500 \text{ V DC}$ , $t = 60 \text{ s}$	LV215-2
<b>In the event of particularly critical installation conditions, special agreements shall be made between the manufacturer and the user.</b>		
PG19 ENVIRONMENTAL SIMULATION		
B 19.1 Temperature shock	Duration: 144 cycles Temperature: - 40°C /140°C per 15min	LV215-2
B 19.2 Temperature cycle	Duration: 20 cycles Temperature: - 40°C /140°C per 3h	LV215-2
B 19.3 Aging in dry heat	Duration: 120h Temperature: 140°C	LV215-2
B 19.5 Humid heat, cyclic	Relative humidity: 95% constant Duration: 10cycles of 24h each Temperatures: 25°C / 55°C	LV215-2
E 0.3 Insulation resistance	$R \geq 50\text{M}\Omega$ at $V = 1000 \text{ V DC}$ , $t = 60 \text{ s}$	LV215-2
E 0.2 Contact resistance	After testing <ul style="list-style-type: none"> <li>• Contact <math>\leq 0.24\text{m}\Omega</math> (70mm<sup>2</sup>)</li> <li>• HVIL- contact <math>&lt; 15\text{m}\Omega</math></li> <li>• Shielding contact <math>&lt; 9\text{m}\Omega</math></li> </ul>	LV215-2
PG 20 CLIMATIC LOAD OF HOUSING		
B 20.1 Aging in dry heat	Duration: 120h Temperature: 140°C	LV 215-2
B 20.2 Aging in damp heat	<ul style="list-style-type: none"> <li>• Duration: 10days Temperature: 40°C Relative humidity: 95%</li> <li>• Insulation resistance after testing Every HV potential to each other Every HV potential to shielding Every HV potential to HVIL</li> </ul> $R > 200 \text{ M}\Omega$ at $V = 1000 \text{ V DC}$ , $t = 60 \text{ s}$ Shielding to HVIL $R > 100 \text{ M}\Omega$ at $V = 500 \text{ V DC}$ , $t = 60 \text{ s}$	LV 215-2
B 20.3 Aging in low temperature	Duration: 48h Temperature: - 40°C	LV 215-2
B 20.4 Removal and insertion at -20 °C	Removal and insertion at - 20 °C	LV 215-2
B 20.5 Aging in dry heat	Duration: 48h Temperature: 80°C	LV 215-2
B 6.1 Drop test	Drop test from 1m height. No damages or impairments of function	LV 215-2
PG 21 LONG-TERM AGING		
B 21.1 Aging in dry heat	1000h at 140°C; Resistance after testing <ul style="list-style-type: none"> <li>• Contact <math>\leq 0.24\text{m}\Omega</math> (70mm<sup>2</sup>)</li> <li>• HVIL-contact <math>&lt; 15\text{m}\Omega</math></li> </ul>	LV 215-2

	<ul style="list-style-type: none"> <li>Shielding contact &lt; 9mΩ</li> </ul> Functionality: Contact removal forces acc. to E8.2	
<b>PG 22B CHEMICAL RESISTANCE</b>		
B 22.1 B Resistance to chemicals	The DUTs must be exposed to the media (No Biodiesel and No battery) and aged for 48 h at the required aging temperature. Insulation resistance > 100MΩ	LV 215-2
<b>PG 23 WATER TIGHTNESS</b>		
B 19.3 Aging in dry heat	120h at 140°C	LV 215-2
B 19.1 Temperature shock	Duration: 144 cycles Temperature: - 40°C / 140°C per 15min	LV 215-2
B23.1 Immersion with vacuum	Each pressure stage -10 kPa, hold time 5 min -50 kPa, hold time 5 min	LV 215-2
B 23.2 Immersion with pressure difference	Movement of cable for each pressure stage during the pressurization. -10 kPa, hold time 5 min -50 kPa, hold time 5 min	LV 215-2
B 23.3 Thermal shock test, air-fluid	30min. in 120°C; 15min. in 0°C water 5cycles	LV 215-2
B 23.4 High pressure spray	Severity: IPX9K Test duration per side: 15s Distance from DUT to nozzle: 10-15cm Pressure: 80 bar Temperature: 80°C	LV 215-2
E 0.3 Insulation resistance	Resistance after testing <ul style="list-style-type: none"> <li>Every HV potential to each other</li> <li>Every HV potential to shielding</li> <li>Every HV potential to HVIL</li> <li>Shielding to HVIL</li> </ul> R > 100 MΩ at V = 500 V DC, t = 60 s	LV 215-2
<b>PG 28 LATCHING NOISE</b>		
E 28.1 Locking noise	Locking noise ≥ 70 dB(A).	LV 215-2
<b>PG49A DUST TIGHTNESS</b>		
E 23.1 Imperviousness to dust	Test duration: 20 cycles 20 minutes each	ISO 20653
<b>PG49B Water tightness after dust load</b>		
E 23.1 Imperviousness to dust	Test duration: 20 cycles 20 minutes each	ISO 20653
B 23.1 Immersion with pressure difference	Each pressure states -10 kPa, hold time 5 min -50 kPa, hold time 5 min	LV215-2
E 0.3 Insulation resistance	Insulation resistance after testing <ul style="list-style-type: none"> <li>Every HV potential to each other</li> <li>Every HV potential to shielding</li> <li>Every HV potential to HVIL</li> </ul> R > 200 MΩ at V = 1000 V DC, t = 60 s Insulation resistance for	LV215-2

	<ul style="list-style-type: none"> <li>Shielding to HVIL</li> </ul> $R > 100 \text{ M}\Omega$ at $V = 500 \text{ V DC}$ , $t = 60 \text{ s}$		
<b>PG 50</b> <b>EMC – ELECTROMAGNETIC COMPATIBILITY</b>			
E 50.2 EMC- Electromagnetic compatibility	Frequency	Delta-Transfer impedance	LV 215-1 LV 215-2
	DC	$< 9\text{m}\Omega$	
	2MHz	$< 10\text{m}\Omega/\text{m}$	
	30MHz	$< 50\text{m}\Omega/\text{m}$	
<b>PG 51</b> <b>IP-PROTECTION OPEN CONNECTOR</b>			
E 51.1 Protection against contact	IP-Protection IPXXB, un-mated (VDE test finger $\varnothing 12\text{mm}$ ) IP-Protection IPXXD, mated	ISO 20653	

### 3.7 Additional Test Procedures and Test Results 附加的测试方法和结果

Table 7: Additional test requirements / 附加的测试方法和结果

Test Description	Requirement	Procedure
IPX8	1. Aging condition $120^\circ\text{C}$ , 48h 2. 1m depth, 48h, No leakage	ISO 20653
109-18212 PG I		
1. Outside view crimp	No corrosion, discoloration, cracks, etc.	TE-Spec. 109-18212
2. Cross section	Cross section examination: crimp sleeves are well formed	TE-Spec. 109-18212
109-18212 PG II		
1. Temperature shock	$- 40^\circ\text{C} / 140^\circ\text{C}$ , 15 min., 500 cycles Resistance after testing <ul style="list-style-type: none"> <li>Contact crimp <math>\leq 0.029\text{m}\Omega</math> (<math>35\text{mm}^2</math>)</li> <li>Contact crimp <math>\leq 0.025\text{m}\Omega</math> (<math>50\text{mm}^2</math>)</li> <li>Contact crimp <math>\leq 0.019\text{m}\Omega</math> (<math>70\text{mm}^2</math>)</li> <li>Shield crimp <math>\leq 3\text{m}\Omega</math></li> </ul>	TE Spec. 109-18212
2. Humid heat cycling	95% rel. humidity, $25^\circ\text{C} / 55^\circ\text{C}$ , 10 cycles 24h Resistance after testing <ul style="list-style-type: none"> <li>Contact crimp <math>\leq 0.059\text{m}\Omega</math> (<math>35\text{mm}^2</math>)</li> <li>Contact crimp <math>\leq 0.050\text{m}\Omega</math> (<math>50\text{mm}^2</math>)</li> <li>Contact crimp <math>\leq 0.038\text{m}\Omega</math> (<math>70\text{mm}^2</math>)</li> <li>Shield crimp <math>\leq 3\text{m}\Omega</math></li> </ul>	TE Spec. 109-18212
<ul style="list-style-type: none"> <li>Cable used for crimp validation HUBER+SUHNER STD 806104C (<math>35\text{mm}^2</math>, <math>50\text{mm}^2</math> and <math>70\text{mm}^2</math>)</li> </ul>		

## 4. QUALITY 质量

### 4.1 Qualification test 鉴定

Samples must be in accordance with drawings and be taken in a random way in the production in progress.

样件必须与产品图纸一致，并且是生产过程中随机选取的。

#### 4.2 Requalification test 重新鉴定

If changes significantly affecting form, fit, or function are made to the product or to the manufacturing process, product assurance shall coordinate requalification testing, consisting of all or part of the original testing sequence as determined by product engineering.

如果产品或者制造过程中有显著影响外观，装配和功能的设变，质保需要协调按照原先工程部门定义的测试顺序，重新验证全部或者部分测试项目。

#### 4.3 Acceptance 验收

Acceptance is based on verification that the product meets the requirements of section 3.6. Failures attributed to equipment, test setup, or operator deficiencies shall not disqualify the product. When product failure occurs, corrective action shall be taken, and samples resubmitted for qualification. Testing to confirm corrective action is required before acceptance.

归咎于测试设备，样件安装或者操作员的失误的失效不应判定产品不合格。当产品失效发生时，需要有纠正措施以及重新提交样件进行验证。在重新验证前，需确认已有纠正措施。

#### 4.4 Quality conformance inspection 质量合格检验

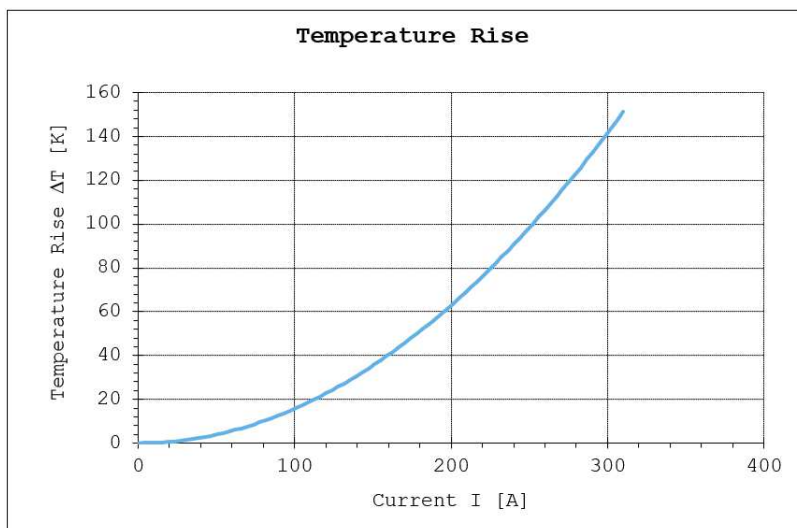
The applicable TE Connectivity quality inspection plan will specify the sampling acceptable quality level to be used. Dimensional and functional requirements shall be in accordance with the applicable product drawing and this specification.

TE Connectivity 的质量检验计划将指定适用的质量标准。尺寸和功能要求，应按照适用的产品图纸和本规范。

### 5. APPENDIX 附件

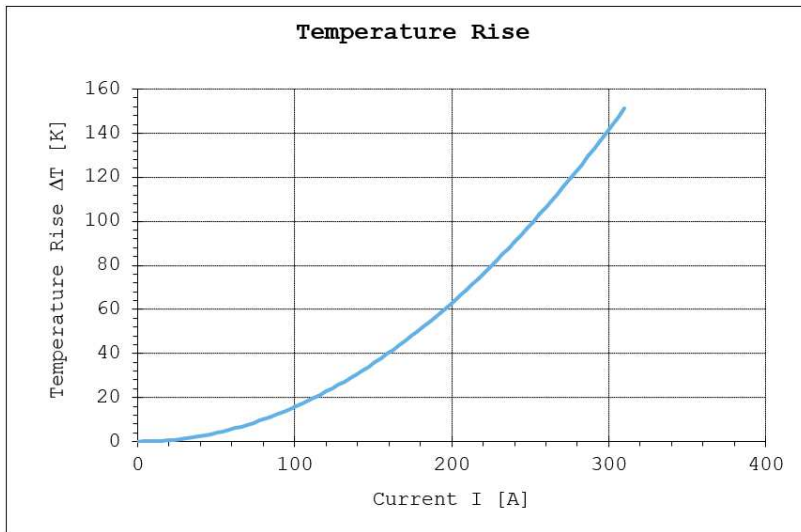
#### 5.1 Derating inside housing 成品温升降额曲线

Derating inside housing: Current at contact and shield, shield with 10A



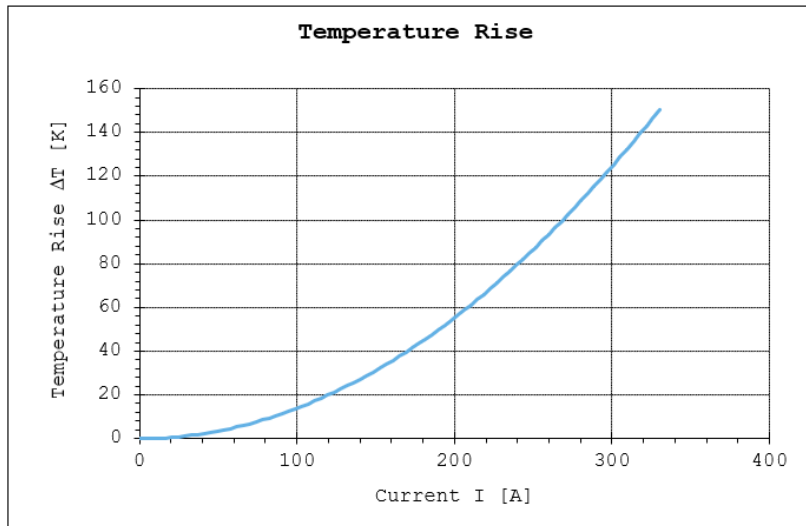
I (A)	
Current	Shield
60	NA
120	NA
180	NA

Figure 1: Temperature rise without shield current – Header 180deg 1pos +35mm<sup>2</sup> H+S-Part-No. 84100296



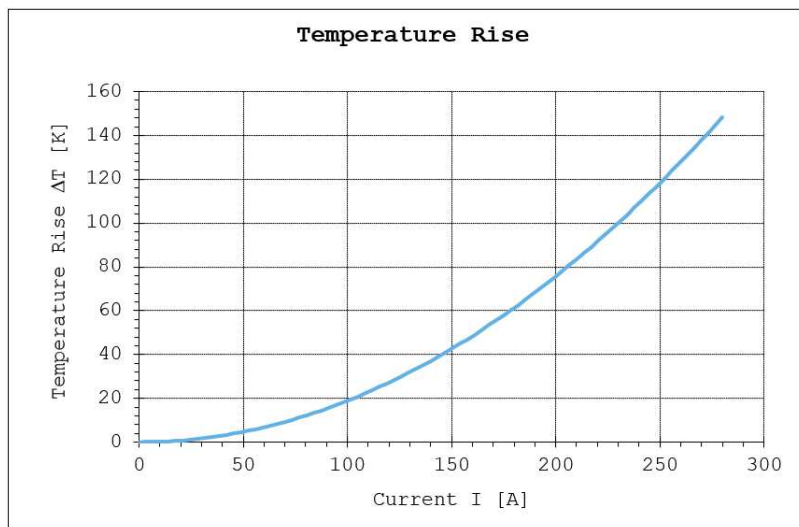
I (A)	
Current	Shield
60	20
120	40
180	60

Figure 2: Temperature rise with shield current – Header 180deg 1pos +35mm<sup>2</sup> H+S-Part-No. 84100296



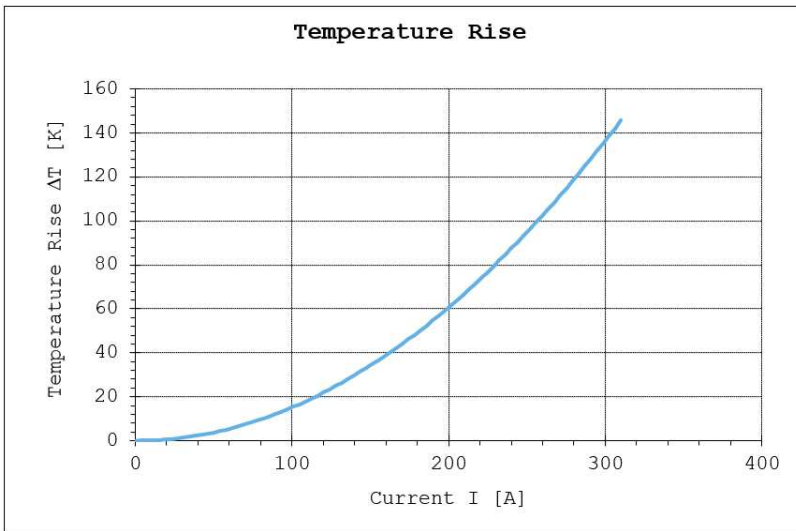
I (A)	
Current	Shield
60	NA
120	NA
180	NA

Figure 3: Temperature rise without shield current – Header 180deg 2pos +35mm<sup>2</sup> H+S-Part-No. 84100296



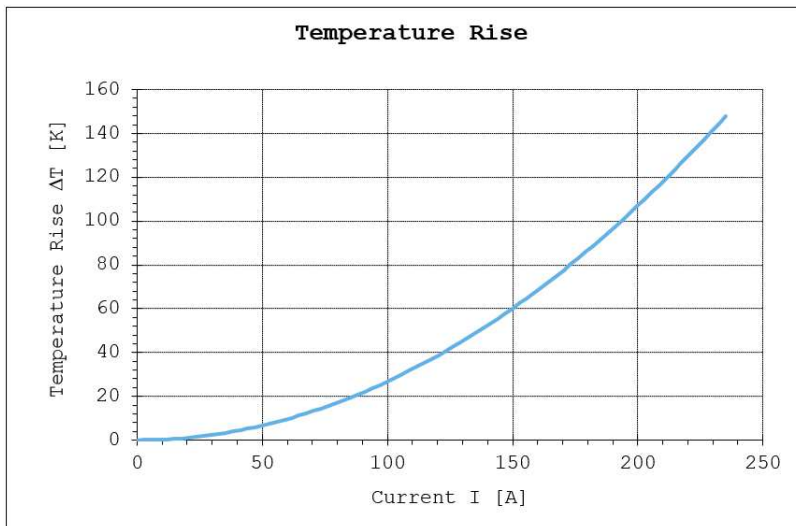
I (A)	
Current	Shield
60	20
120	40
180	60

Figure 4: Temperature rise with shield current – Header 180deg 2pos +35mm<sup>2</sup> H+S-Part-No. 84100296



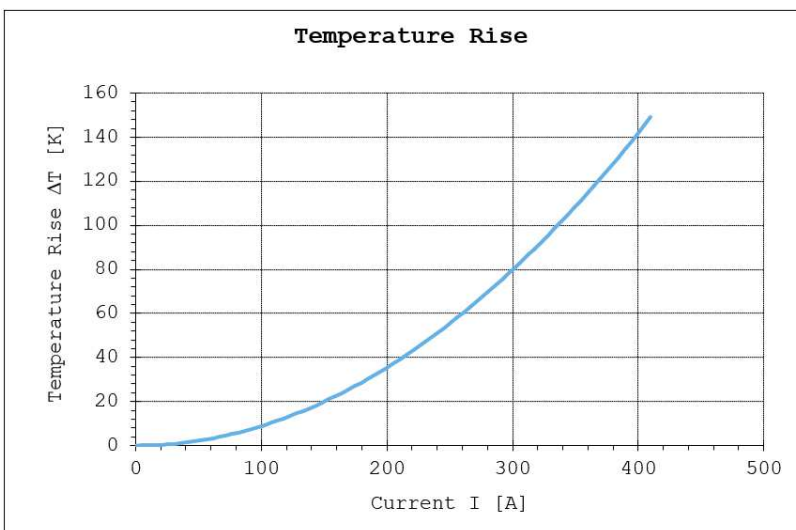
I (A)	
Current	Shield
60	NA
120	NA
180	NA

Figure 5: Temperature rise without shield current – Header 180deg 3pos +35mm<sup>2</sup> H+S-Part-No. 84100296



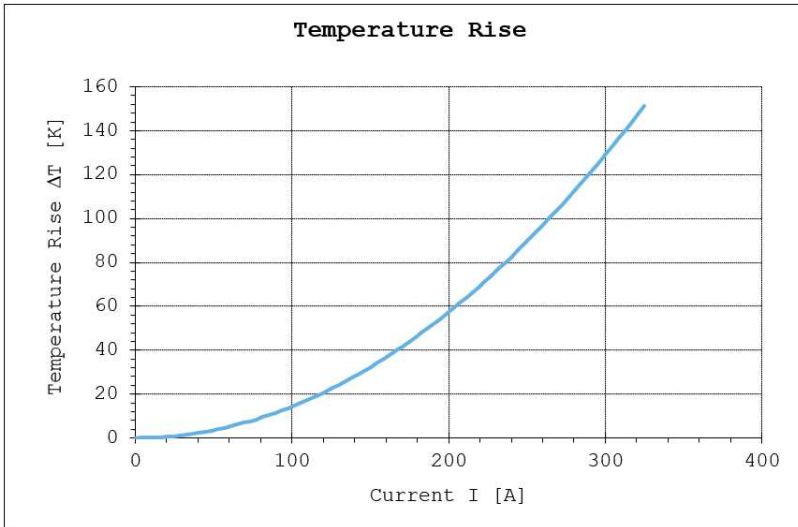
I (A)	
Current	Shield
60	20
120	40
180	60

Figure 6: Temperature rise with shield current – Header 180deg 3pos +35mm<sup>2</sup> H+S-Part-No. 84100296



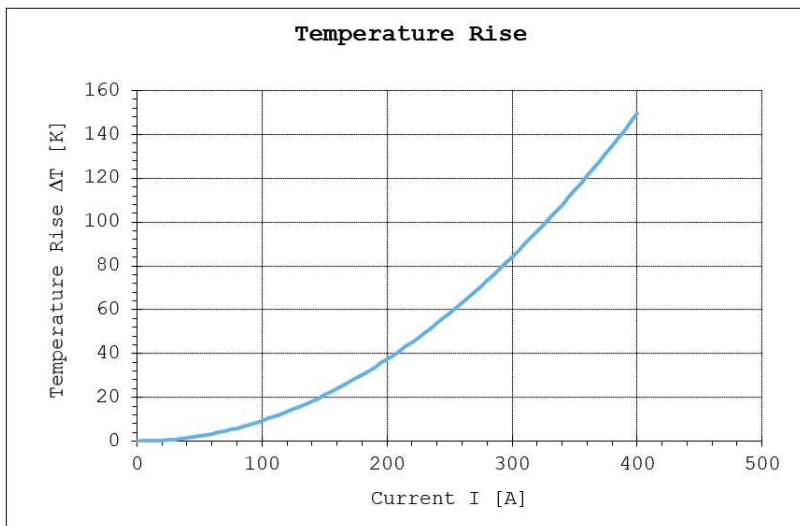
I (A)	
Current	Shield
120	NA
180	NA
240	NA

Figure 7: Temperature rise without shield current – Header 180deg 1pos +50mm<sup>2</sup> H+S-Part-No. 84096257



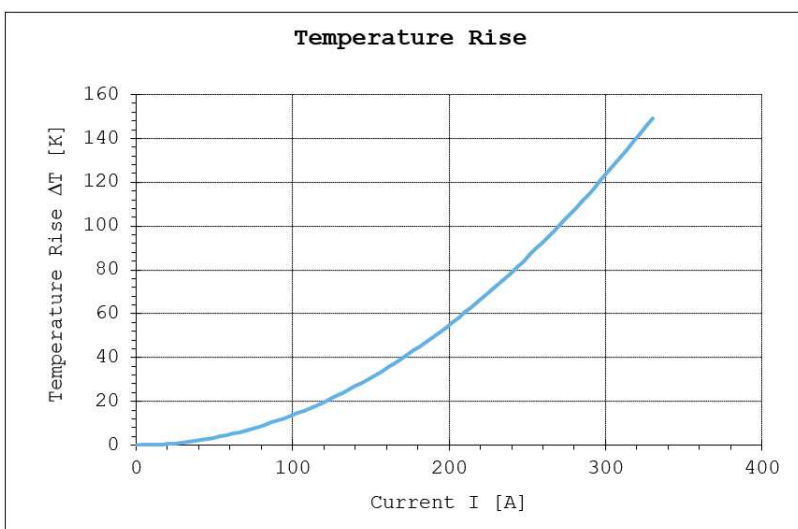
I (A)	
Current	Shield
120	40
180	60
240	80

Figure 8: Temperature rise with shield current – Header 180deg 1pos +50mm<sup>2</sup> H+S-Part-No. 84096257



I (A)	
Current	Shield
120	NA
180	NA
240	NA

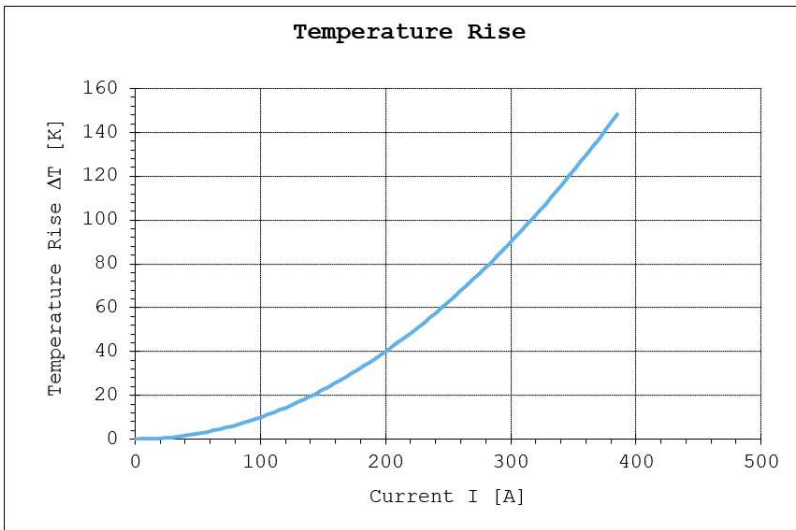
Figure 9: Temperature rise without shield current – Header 180deg 2pos +50mm<sup>2</sup> H+S-Part-No. 84096257



I (A)	
Current	Shield
120	40
180	60
240	80

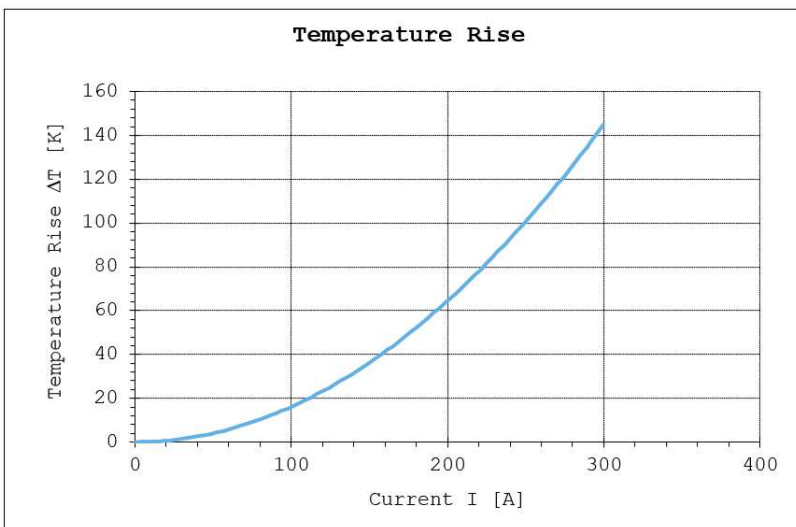
Figure 10: Temperature rise with shield current – Header 180deg 2pos +50mm<sup>2</sup> H+S-Part-No. 84096257





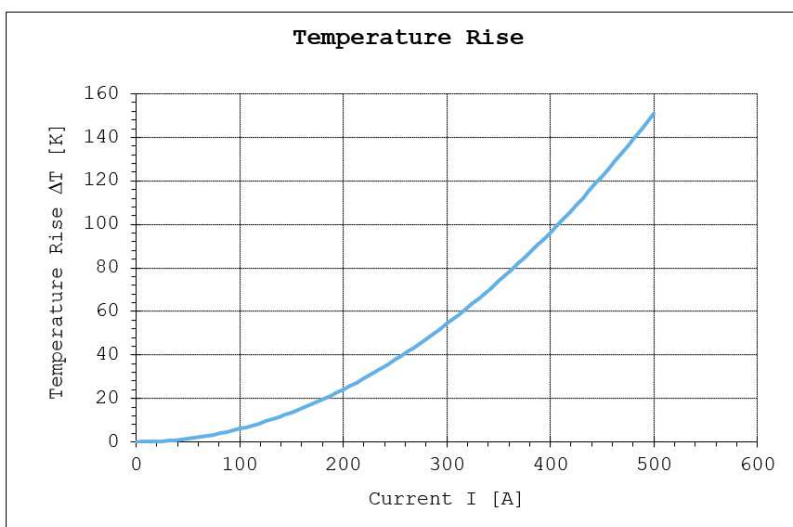
I (A)	
Current	Shield
120	NA
180	NA
240	NA

Figure 11: Temperature rise without shield current – Header 180deg 3pos +50mm<sup>2</sup> H+S-Part-No. 84096257



I (A)	
Current	Shield
120	40
180	60
240	80

Figure 12: Temperature rise with shield current – Header 180deg 3pos +50mm<sup>2</sup> H+S-Part-No. 84096257



I (A)	
Current	Shield
180	NA
240	NA
300	NA

Figure 13: Temperature rise without shield current – Header 180deg 1pos +70mm<sup>2</sup> H+S-Part-No. 84100298



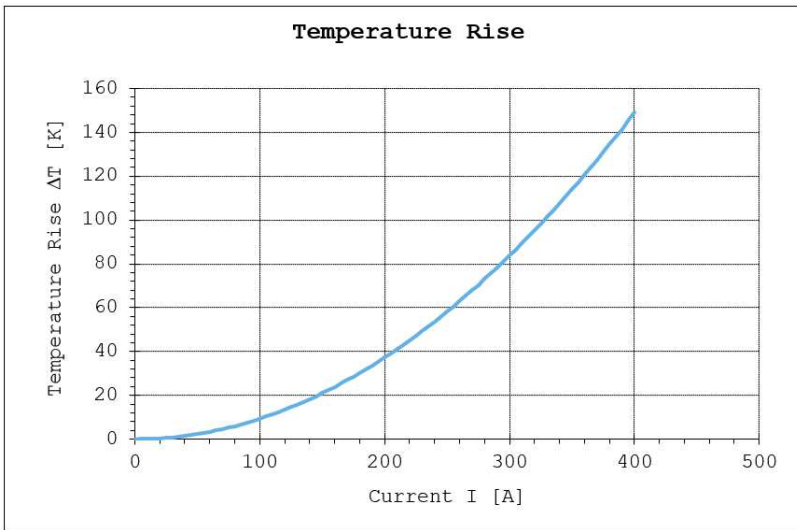


Figure 14: Temperature rise with shield current – Header 180deg 1pos +70mm<sup>2</sup> H+S-Part-No. 84100298

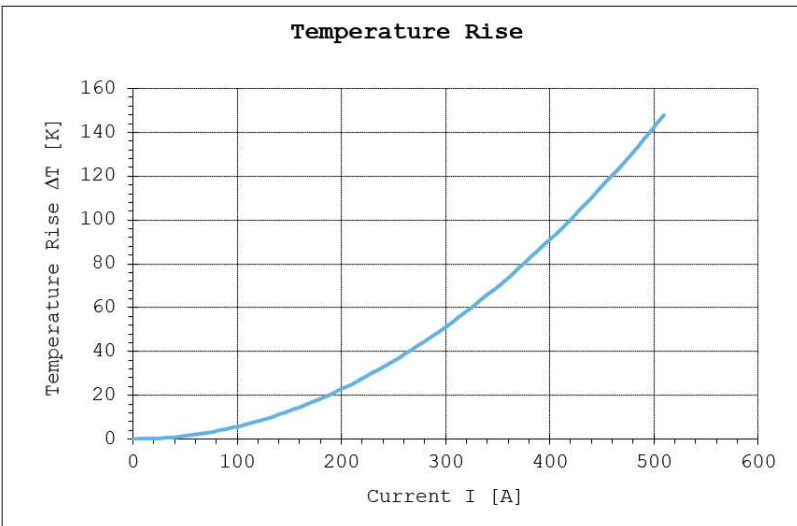


Figure 15: Temperature rise without shield current – Header 180deg 2pos +70mm<sup>2</sup> H+S-Part-No. 84100298

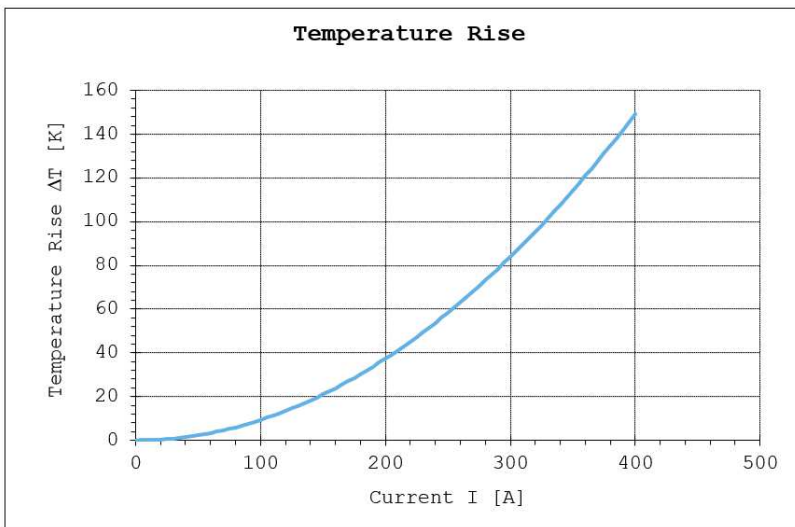
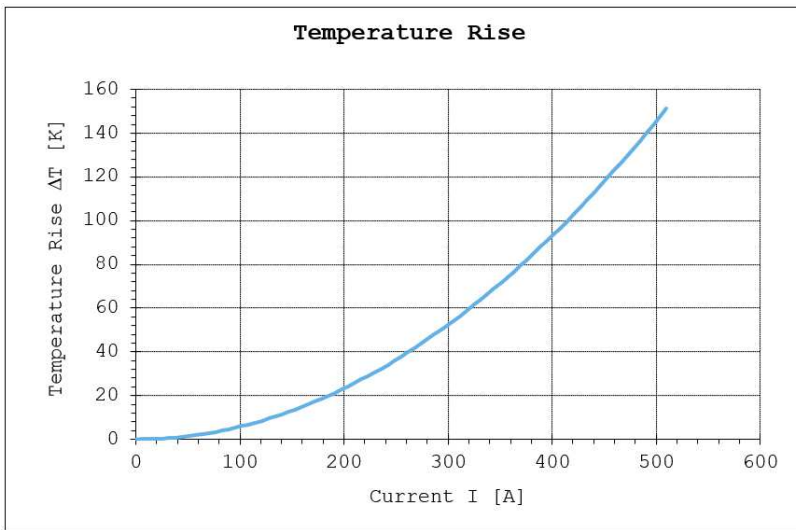
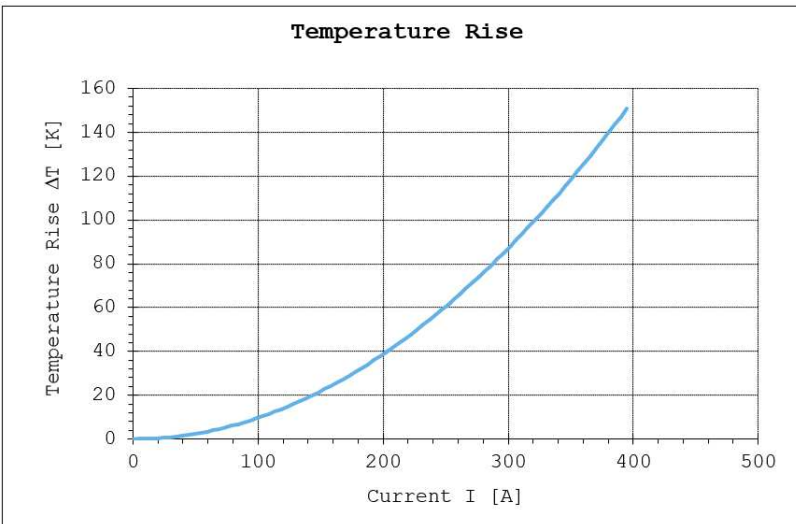


Figure 16: Temperature rise with shield current – Header 180deg 2pos +70mm<sup>2</sup> H+S-Part-No. 84100298



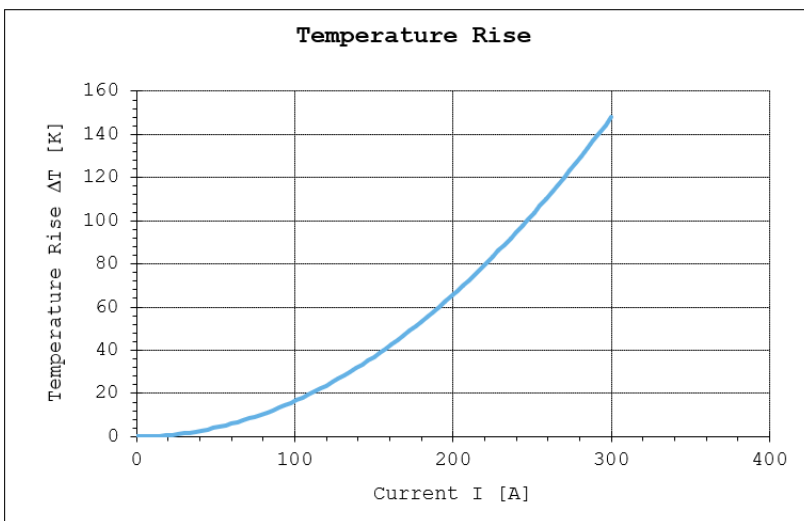
I (A)	
Current	Shield
180	NA
240	NA
300	NA

Figure 17: Temperature rise without shield current – Header 180deg 3pos +70mm<sup>2</sup> H+S-Part-No. 84100298



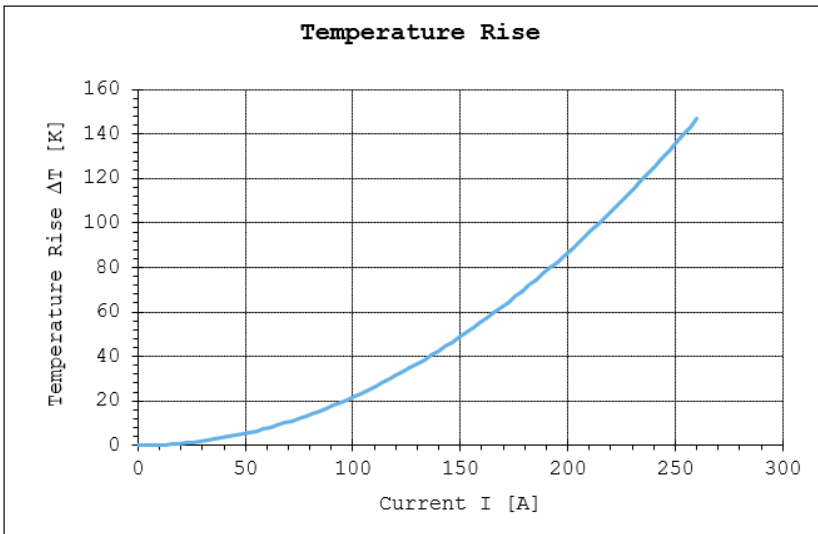
I (A)	
Current	Shield
180	60
240	80
300	100

Figure 18: Temperature rise with shield current – Header 180deg 3pos +70mm<sup>2</sup> H+S-Part-No. 84100298



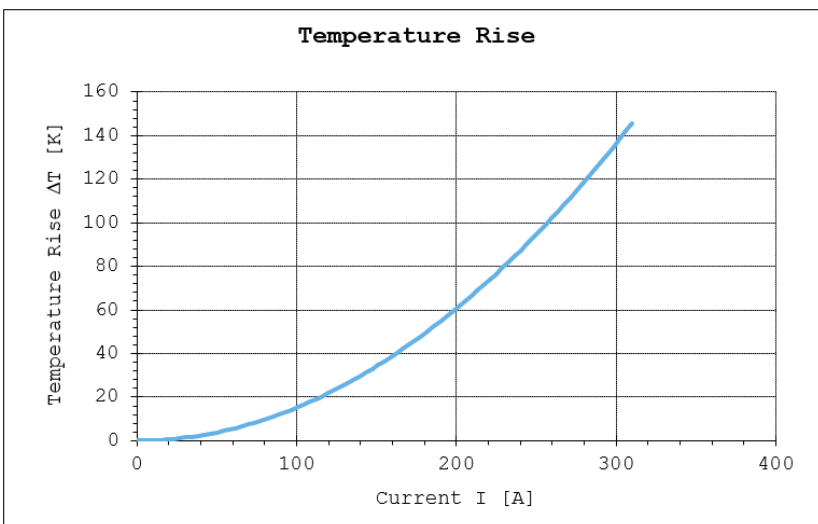
I (A)	
Current	Shield
60	NA
120	NA
180	NA

Figure 19: Temperature rise without shield current – Header 90deg 1pos +35mm<sup>2</sup> H+S-Part-No. 84100296



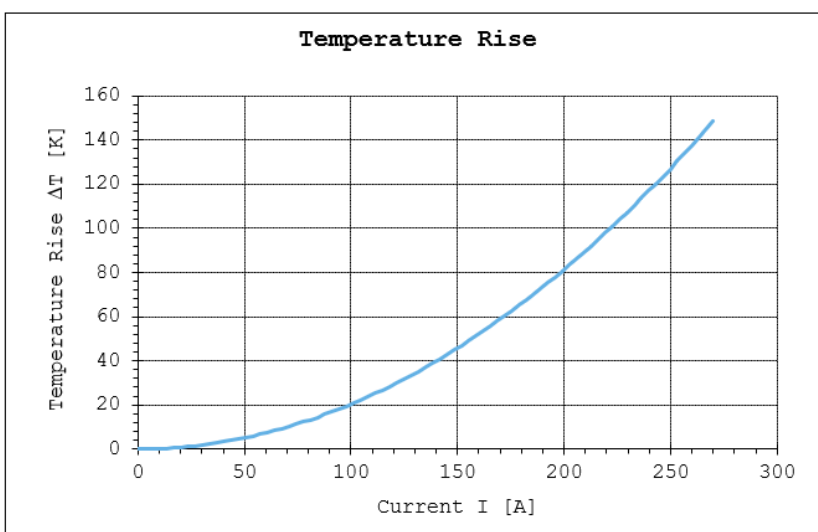
I (A)	
Current	Shield
60	20
120	40
180	60

Figure 20: Temperature rise with shield current – Header 90deg 1pos +35mm<sup>2</sup> H+S-Part-No. 84100296



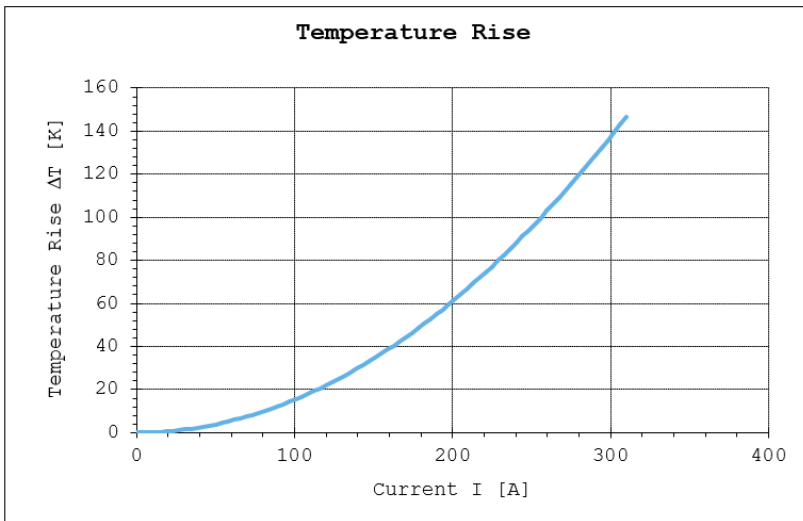
I (A)	
Current	Shield
60	NA
120	NA
180	NA

Figure 21: Temperature rise without shield current – Header 90deg 2pos +35mm<sup>2</sup> H+S-Part-No. 84100296



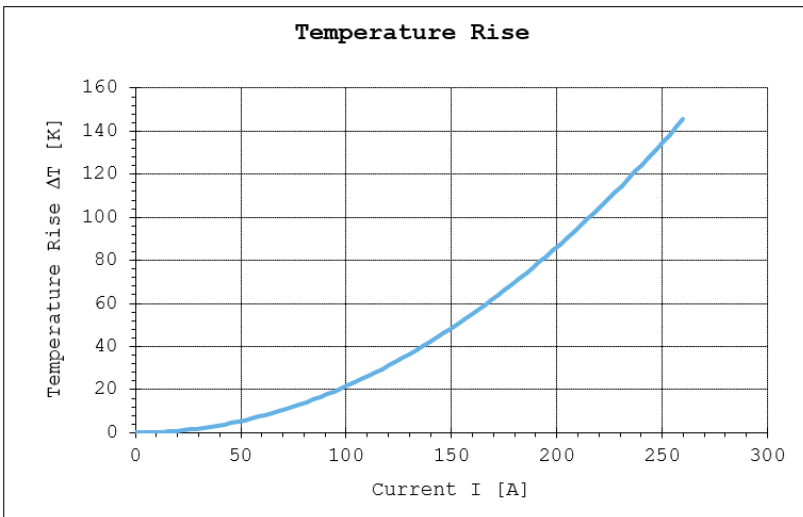
I (A)	
Current	Shield
60	20
120	40
180	60

Figure 22: Temperature rise with shield current – Header 90deg 2pos +35mm<sup>2</sup> H+S-Part-No. 84100296



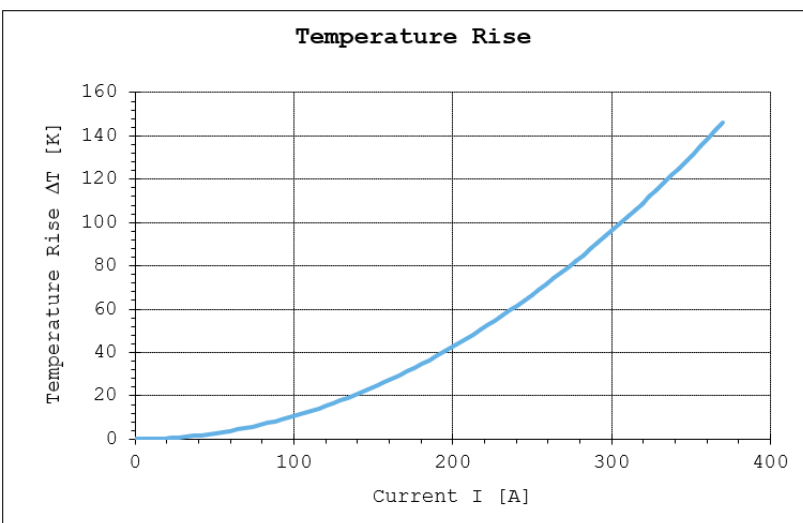
I (A)	
Current	Shield
60	NA
120	NA
180	NA

Figure 23: Temperature rise without shield current – Header 90deg 3pos +35mm<sup>2</sup> H+S-Part-No. 84100296



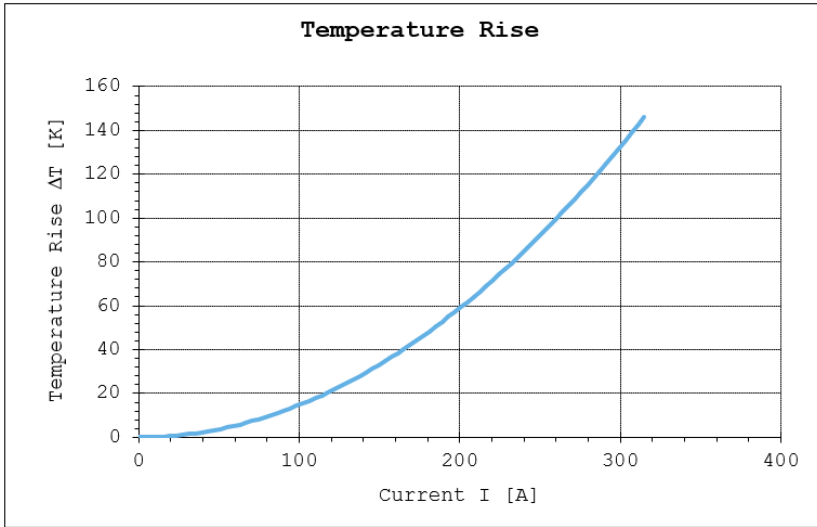
I (A)	
Current	Shield
60	20
120	40
180	60

Figure 24: Temperature rise with shield current – Header 90deg 3pos +35mm<sup>2</sup> H+S-Part-No. 84100296



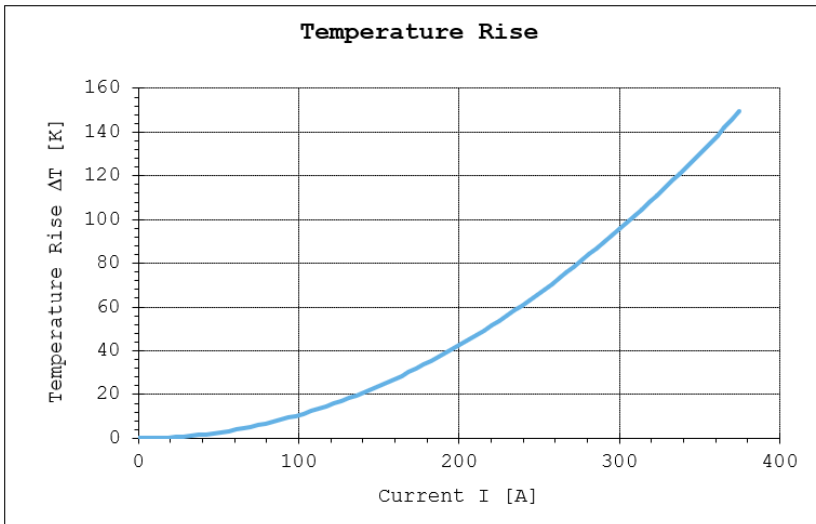
I (A)	
Current	Shield
120	NA
180	NA
240	NA

Figure 25: Temperature rise without shield current – Header 90deg 1pos +50mm<sup>2</sup> H+S-Part-No. 84096257



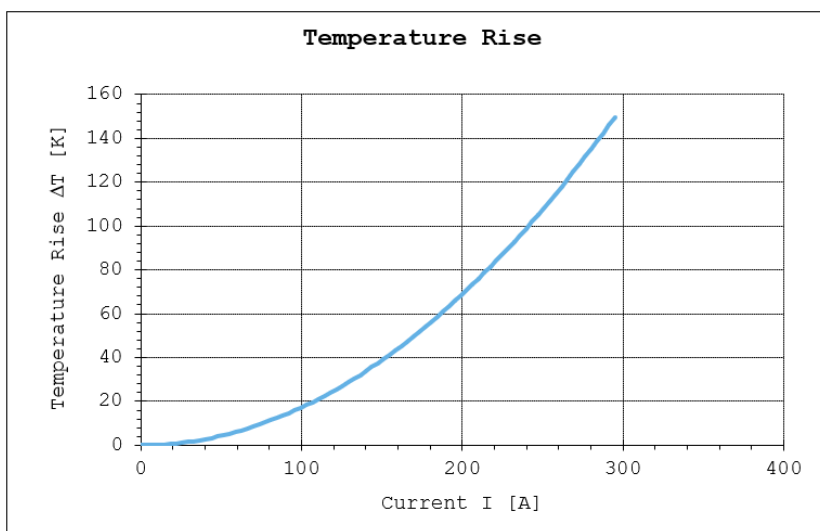
I (A)	
Current	Shield
120	40
180	60
240	80

Figure 26: Temperature rise with shield current – Header 90deg 1pos +50mm<sup>2</sup> H+S-Part-No. 84096257



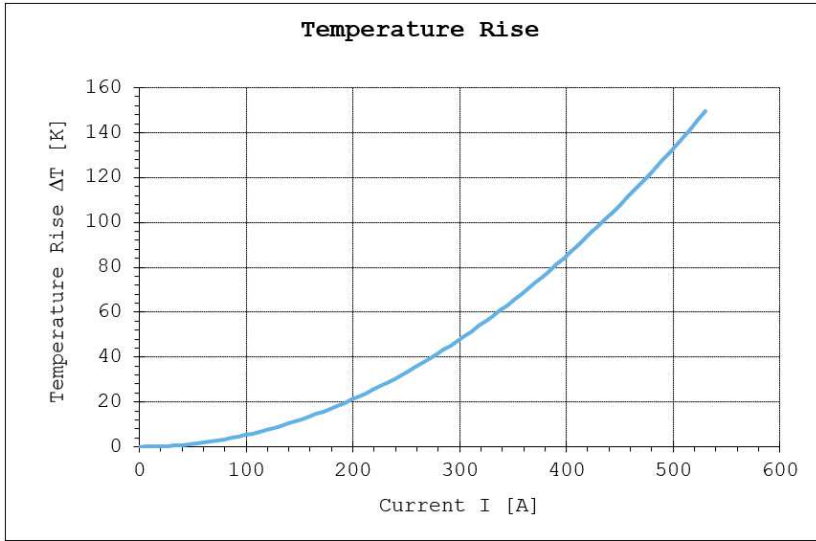
I (A)	
Current	Shield
120	NA
180	NA
240	NA

Figure 27: Temperature rise without shield current – Header 90deg 3pos +50mm<sup>2</sup> H+S-Part-No. 84096257



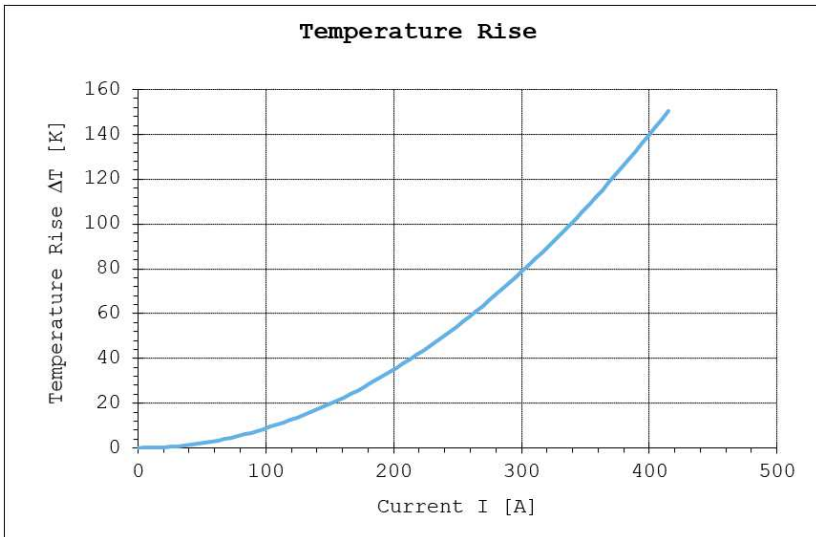
I (A)	
Current	Shield
120	40
180	60
240	80

Figure 28: Temperature rise with shield current – Header 90deg 3pos +50mm<sup>2</sup> H+S-Part-No. 84096257



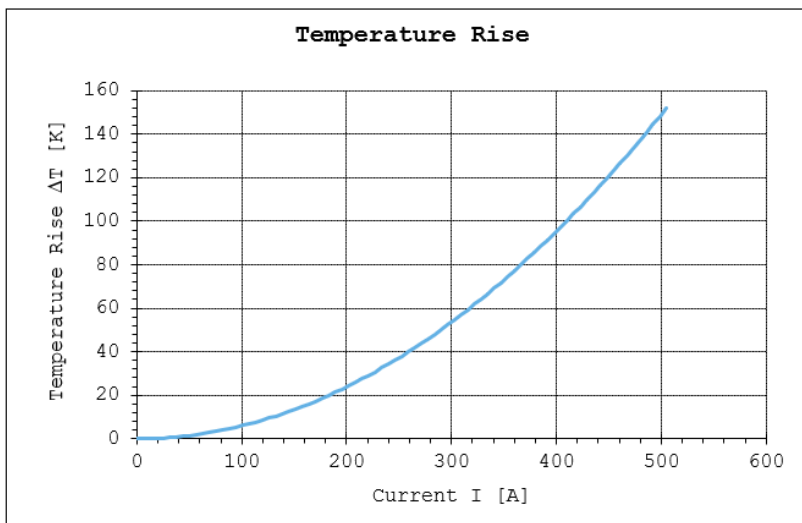
I (A)	
Current	Shield
180	NA
240	NA
300	NA

Figure 29: Temperature rise without shield current – Header 90deg 1pos +70mm<sup>2</sup> H+S-Part-No. 84100298



I (A)	
Current	Shield
180	60
240	80
300	100

Figure 30: Temperature rise with shield current – Header 90deg 1pos +70mm<sup>2</sup> H+S-Part-No. 84100298



I (A)	
Current	Shield
180	NA
240	NA
300	NA

Figure 31: Temperature rise without shield current – Header 90deg 2pos +70mm<sup>2</sup> H+S-Part-No. 84100298

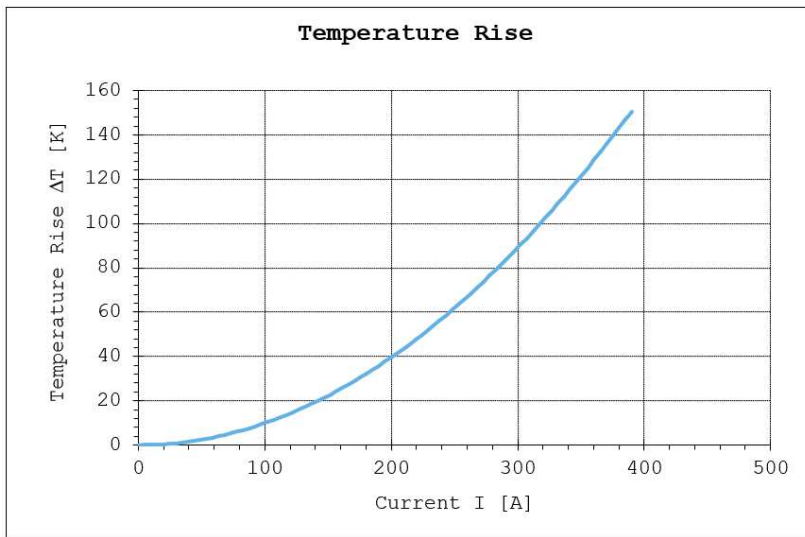


Figure 32: Temperature rise with shield current – Header 90deg 2pos +70mm<sup>2</sup> H+S-Part-No. 84100298

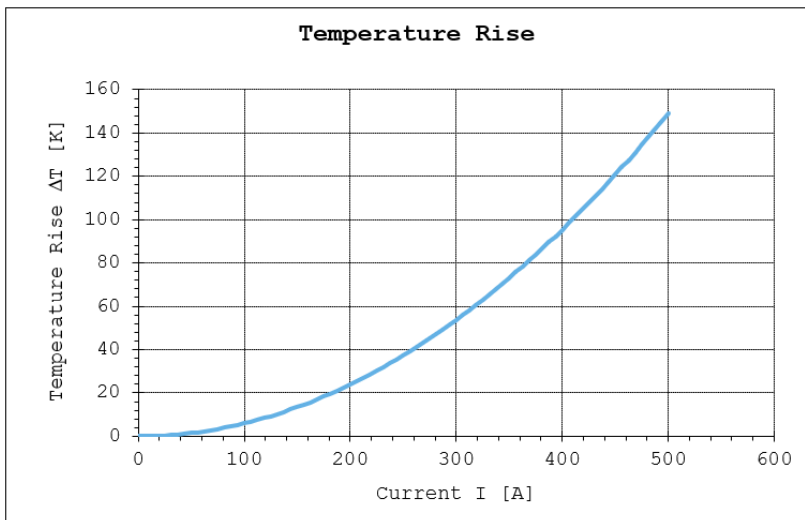


Figure 33: Temperature rise without shield current – Header 90deg 3pos +70mm<sup>2</sup> H+S-Part-No. 84100298

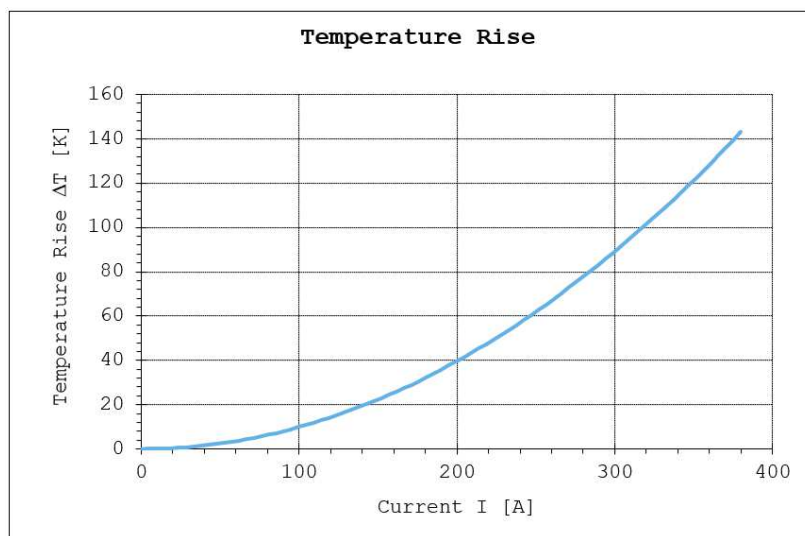


Figure 34: Temperature rise with shield current – Header 90deg 3pos +70mm<sup>2</sup> H+S-Part-No. 84100298



## 5.2 Dynamic load (ISO16750-3) 振动性能 (ISO16750-3)

Dynamic load acc. ISO-16750-3 test VII / IX (released 2012)

Design of vibration device (see figure 19)

H+S 70mm<sup>2</sup> shield stand cable

Wire fixation distance is 40mm

振幅依照 ISO-16750-3 -测试 7/9 (2012 版)

振动治具 (如图十九)

灏讯 70 平方毫米屏蔽线

线束固定长度为 40mm

## 5.3 Contact engagement length 端子接触长度

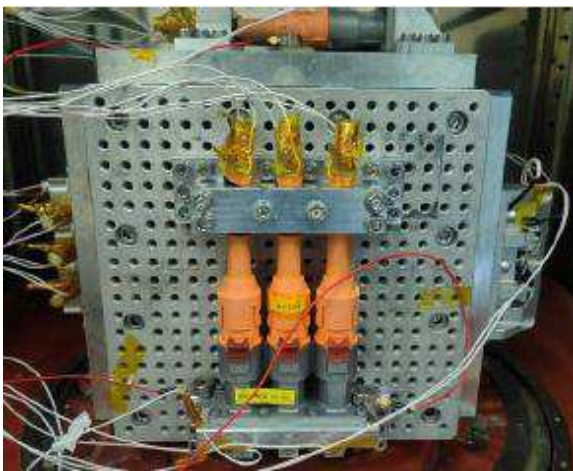


Figure 35. Vibration device

A	Contact overlap – Power contact	电源端子	≥ 1mm
B	Contact overlap – HVIL contact	高压互锁端子	≥ 1mm
C	Contact overlap – Shield contact	屏蔽接触	≥ 1mm

## 5.4 Strain relief 应力释放

System is validated with strain relief at 40mm. Each application has to be evaluated independently with regards to the external influences on the system. Having strain relief, which moves with the connector body, close to the end of the connector will have a positive influence on the performance of the connector. Have strain relief further from the end of the connector or that moves independent of the connector body will have a negative influence on the performance of the connectors.

系统通过 40mm 的应变消除进行验证。每个应用都必须独立评估对系统的外部影响。随连接器主体移动的压力释放，接近连接器的末端将对连接器的性能产生积极影响。应变释放离连接器的末端更远或者连接器主体晃动将对连接器的性能产生负面影响。