

C. Bellmouth

There shall be no bellmouth on either end of the wire barrel.

D. Conductor Location

End of the wire shall extend through the front end of the wire barrel .020-.055 after crimping.

3.3. Alignment

A. Straightness

- (1) The contact, including the cutoff tab and burr shall not be bent more than .005 above or below the datum line shown in Figure 2.

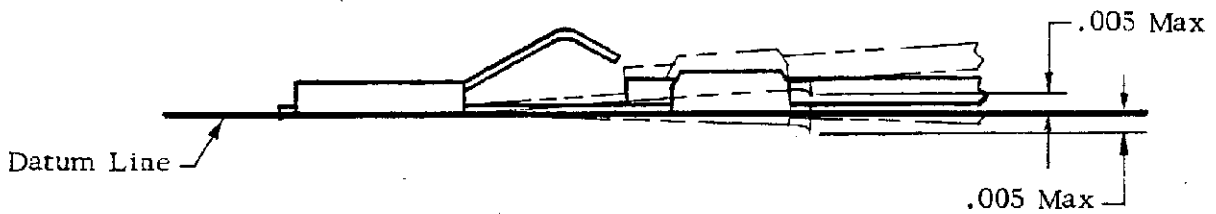


FIG. 2

- (2) The side to side bending of the contact shall not exceed the limits specified in Figure 3.

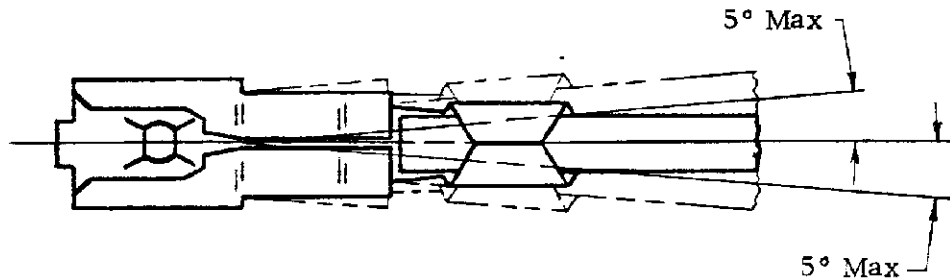



FIG. 3

SHEET		AMP INCORPORATED Harrisburg, Pa.	
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NAME Crimping Flat Wire Contacts			


B. Twist or Roll

There shall be no twist or roll in crimped portion that will impair usage of the contact.

Part No.	Wires		Wire Barrel Crimp			
	No.	Size	Width	Height	Type	
					Crimper	Anvil
61462-1	1	22 Flat	.120 ± .002	.057 ± .001	.120 Blunt "F"	.120 Special Flat

FIG. 4

Automatic Machine Wire Crimp Dimensions

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