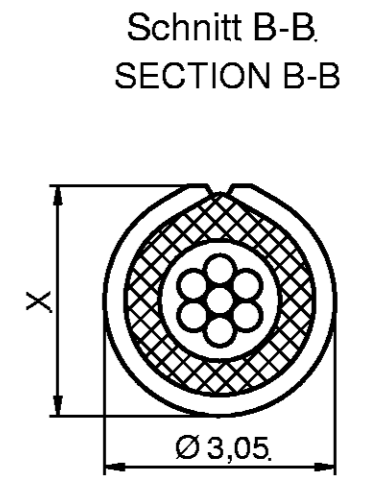
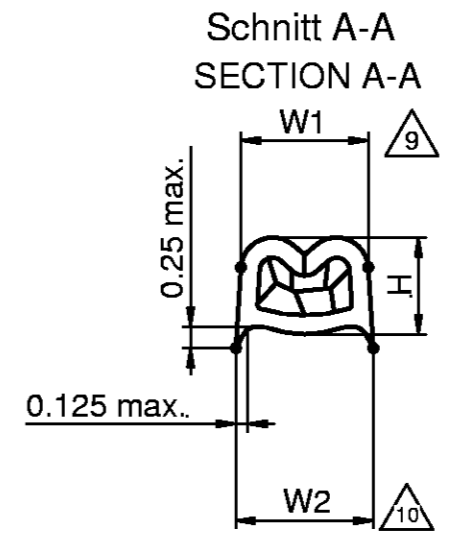
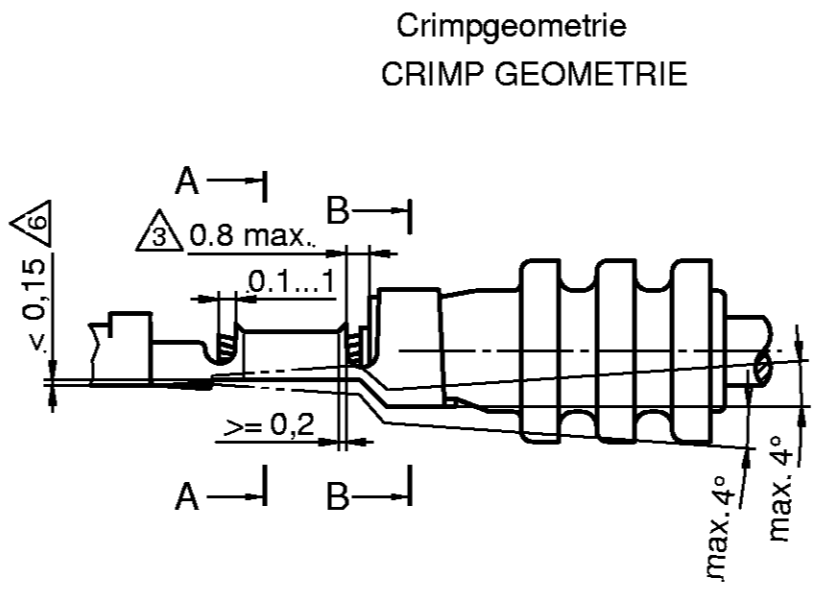
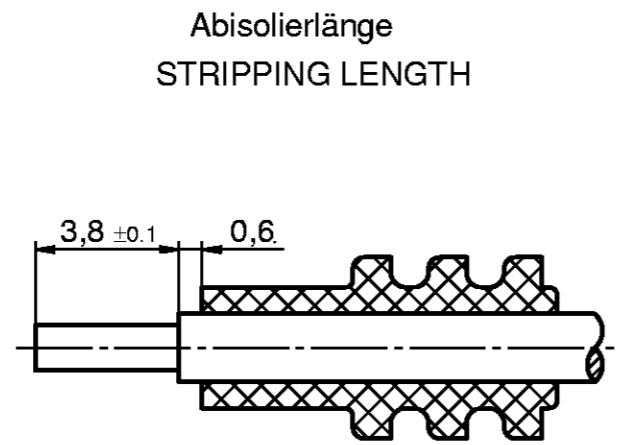
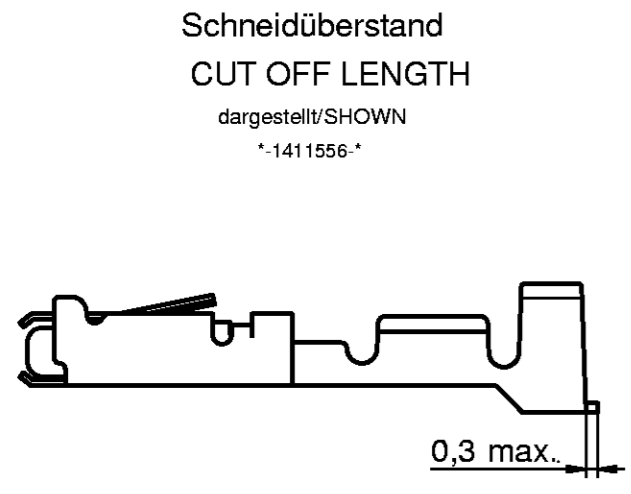
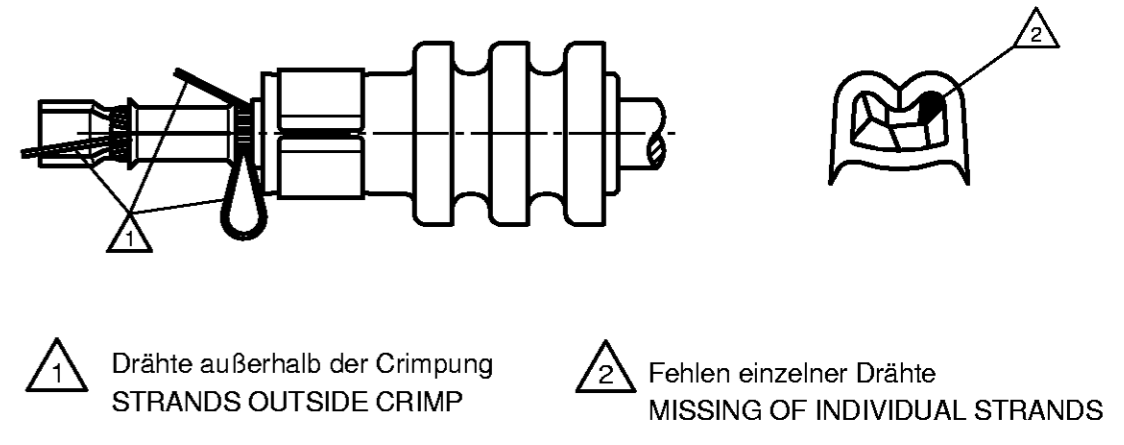


Ausführung / VERSION		ELO Seal Buchsen- und Stiftkontakt / ELO SEAL SOCKET- AND PIN TERMINAL								
Leitung mit red. Isolierung WIRE WITH THIN INSULATION	Querschnitt CROSS SECTION (mm ²)	0.35		0.5		0.5		0.75		
	Leitungsdurchmesser WIRE DIAMETER (mm)	1.4 _{-0.2}		1.6 _{-0.2}		1.6 _{-0.2}		1.9 _{-0.2}		
ELO Seal Kontakt ELO SEAL TERMINAL Tyco	Buchsenkontakt SOCKET TERMINAL	*-1411554-*/ *-1411556-*/ *-1411572-*				*-1411573-*				
	Dichttülle / SEAL	siehe / SEE 1411636								
	Adercrimp WIRE CRIMP Schnitt A-A SECTION A-A	Maß H DIM. H (mm)	0.92 ±0.03		1.00 ±0.03		1.06 ±0.03		1.03 ±0.03	
		Maß W DIM. W (mm)	1.40 F ⁹	1.47 ±0.03 ¹⁰	1.40 F ⁹	1.47 ±0.03 ¹⁰	1.57 F ⁹	1.68 ±0.03 ¹⁰	1.57 F ⁹	1.68 ±0.03 ¹⁰
Auszugskraft DIN EN 60352-2 EXTENSION FORCE DIN EN 60352-2		≥50N		≥60N		≥60N		≥80N		
Isocrimp / INSUL. CRIMP Schnitt / SECTION B-B	Maß X DIM. X (mm)	2.95		3.0		2.95		3.1		
	Werkzeug TOOL Tyco	Crimp-Schnellwechsel-Werkzeug APPLICATOR	9-541102-X ⁷	V23599- E5004-C37 ⁸	9-541102-X ⁷	V23599- E5004-C37 ⁸	9-541103-X ⁷	V23599- E5004-C40 ⁸	9-541103-X ⁷	V23599- E5004-C40 ⁸
Crimp-Handzange HAND TOOL		5-1393462-4				5-1393462-5				

Maße ohne Toleranzangabe sind Richtmaße
DIMENSIONS WITHOUT TOLERANCE ARE PROPOSUAL

Nicht zulässig:
NOT PERMISSIBLE:



- ³ Kupfer, Leitung und Dichttülle sichtbar
COOPER, WIRE AND SEAL VISIBLE
- ⁴ für Handzange ±0.04 Tol.
FOR HAND TOOL ±0.04 TOL.
- ⁵ Festsitz und Unversehrtheit der Tülle beachten
TAKE CARE OF FIRM SEAT AND NON HARMING OF SEAL
- ⁶ kein Versatz durch Amboßabdruck
NO OFFSET DUE TO DEFORMATION BY ANVIL
- ⁷ Tyco Electronics Applikator - für Neuanwendungen
TYCO ELECTRONICS APPLICATOR - FOR NEW APPLICATIONS
- ⁸ Früherer Siemens EC Applikator - bei bestehenden Werkzeugen
FORMER SIEMENS EC APPLICATOR - FOR EXISTING TOOLING
- ⁹ Theoretische Crimpbreite W1
THEORETICAL CRIMP WIDTH W1
- ¹⁰ messbare Crimpbreite W2
MASSUREABLE CRIMP WIDTH W2

A4	SEE EC EGA0-0901-03	24.11.03	Abr
A3	SEE EC EGA0-0446-03	29.09.03	Abr
A2	SEE EC EG00-1802-02	29.05.02	Abr
A1	SEE EC EG00-0298-02	30.01.02	Abr
P	LTR	REVISION RECORD	DATE

DIMENSIONS: mm

TOOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±-
1 PLC	±-
2 PLC	±-
3 PLC	±-
4 PLC	±-

ANGLES: 1°

SURFACE TEXTURE:

DWN	14.03.01	MATERIAL	HEAT TREAT
G.Abraham		-	-
CHK	14.03.01	 tyco Electronics AMP GmbH D - 64625 Bensheim	
C.Göppel			
APVD	28.03.01		
M.Bleicher			
NAME: Verarbeitungsanweisung / WORKING INSTRUCTIONS ELO Seal Crimpkontakte / ELO SEAL CRIMP TERMINALS			
SCALE	SIZE	DRAWING NO	SHEET
-	A2	114 - 18432	1 OF 1
			REV
			A4

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