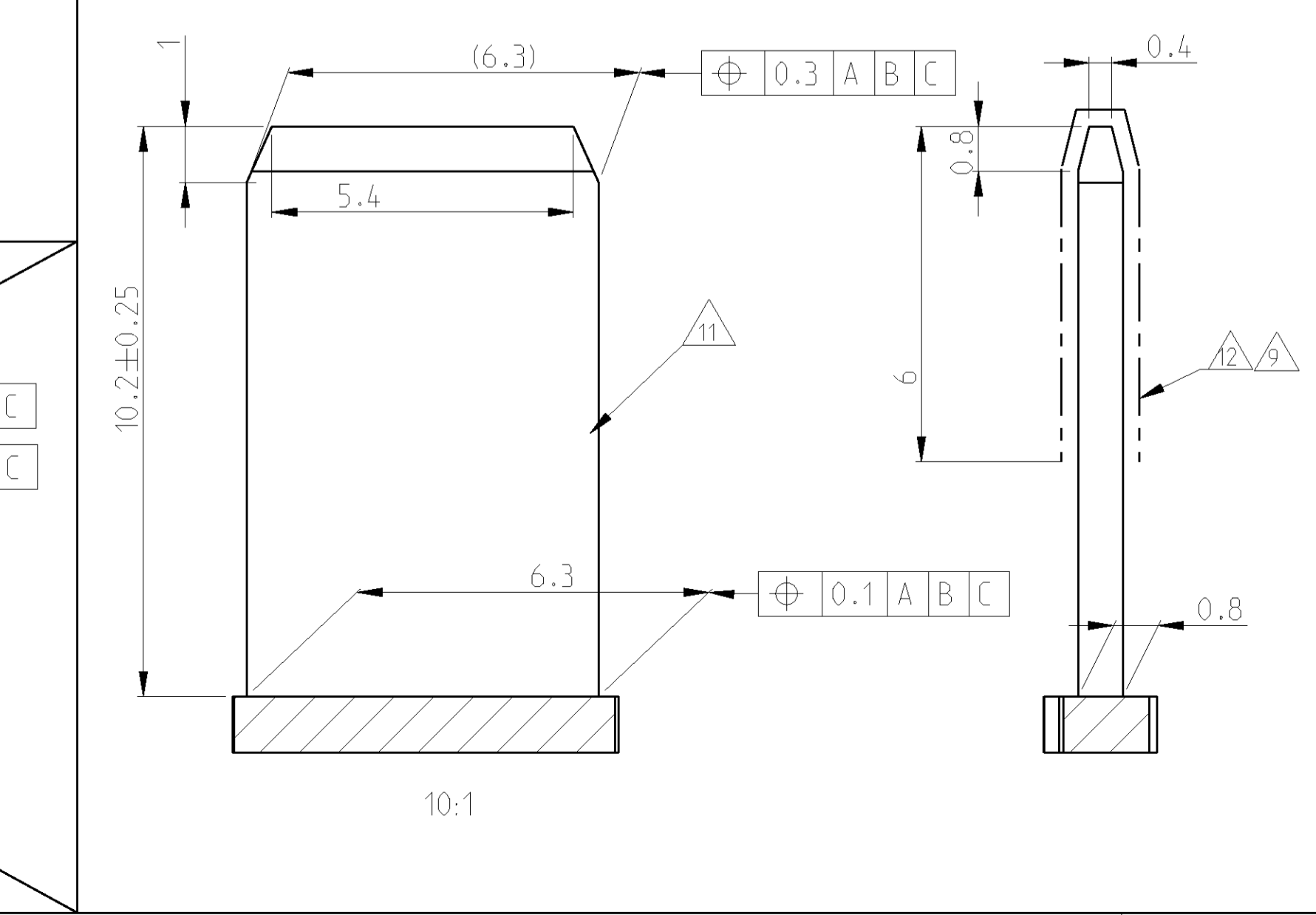
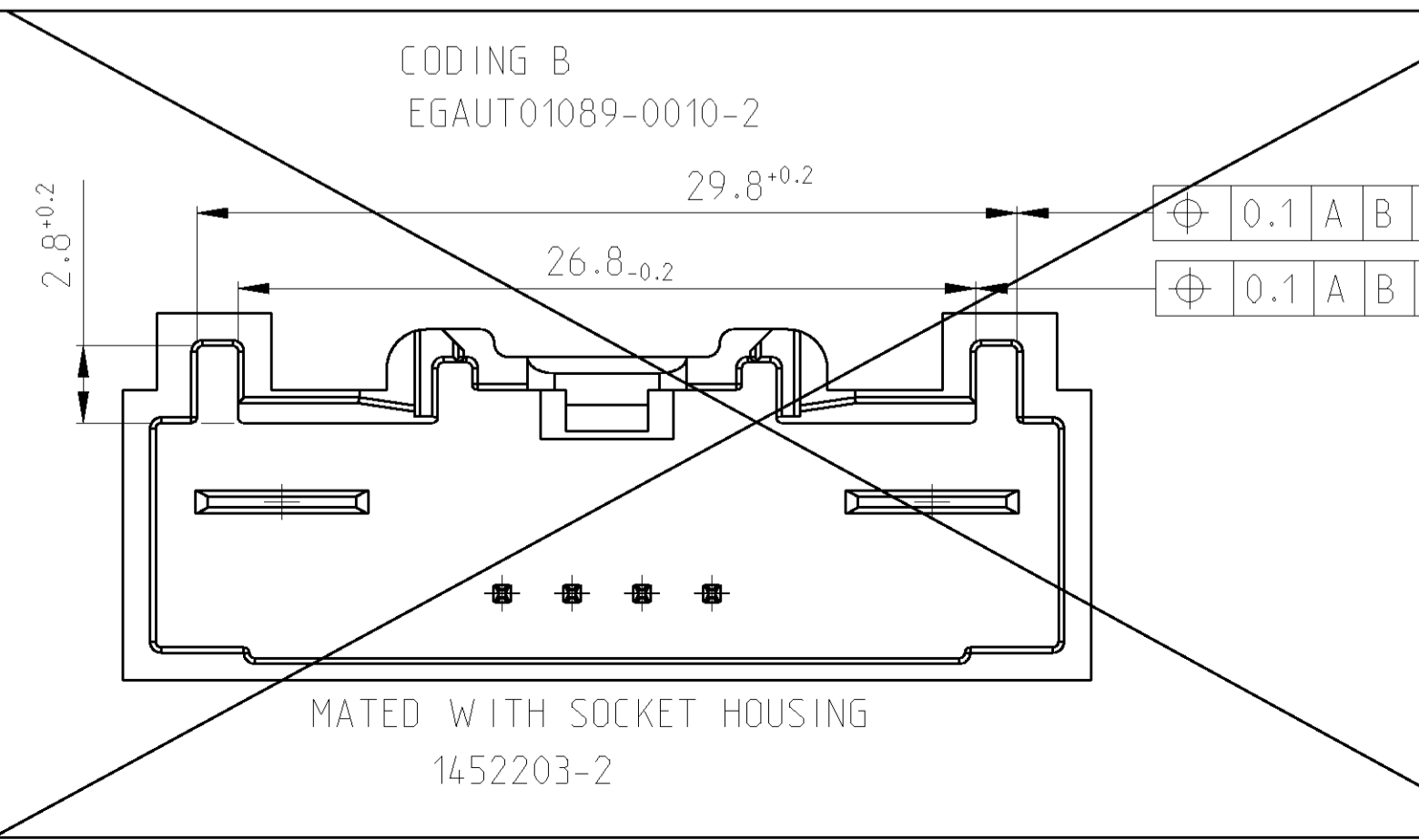
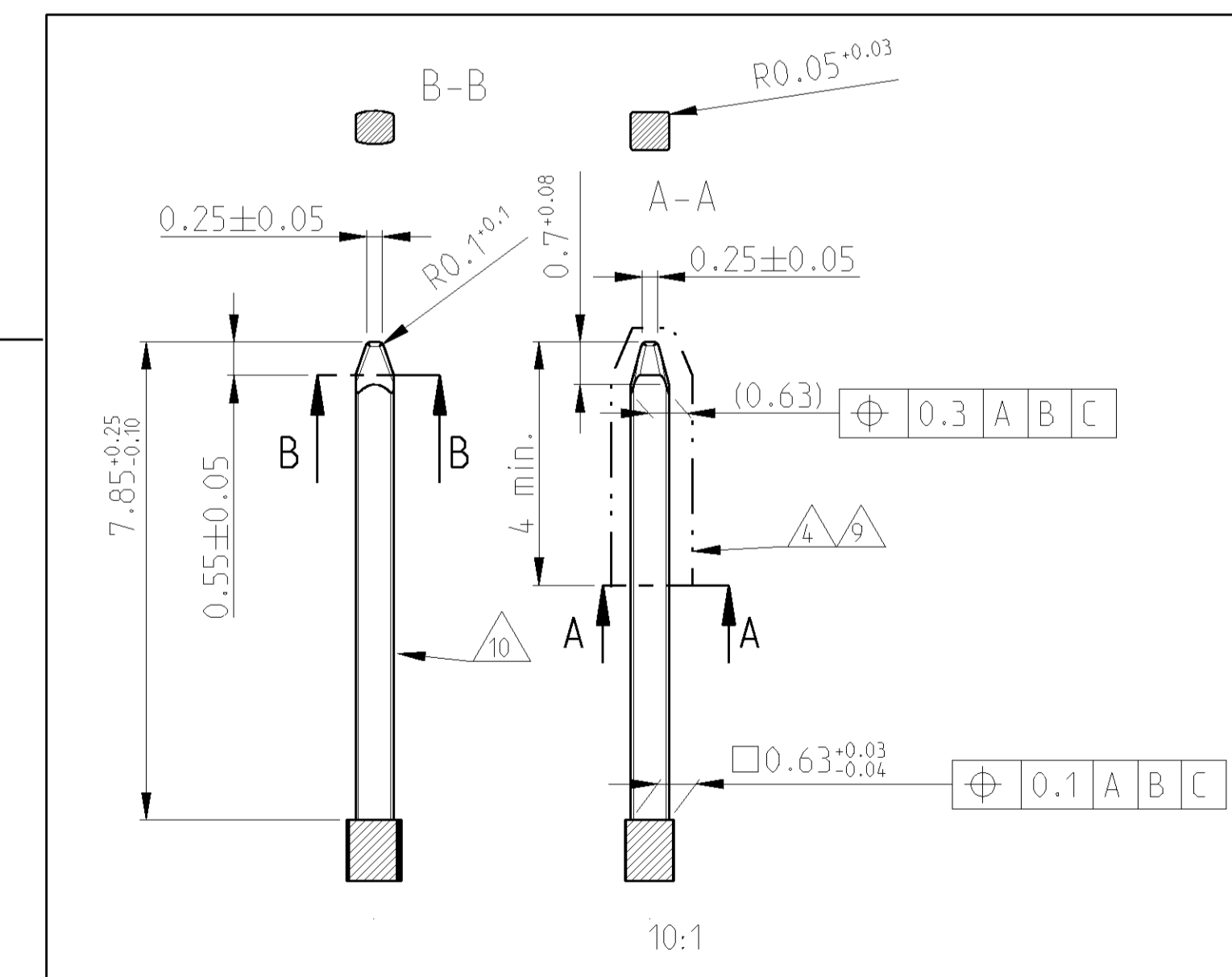
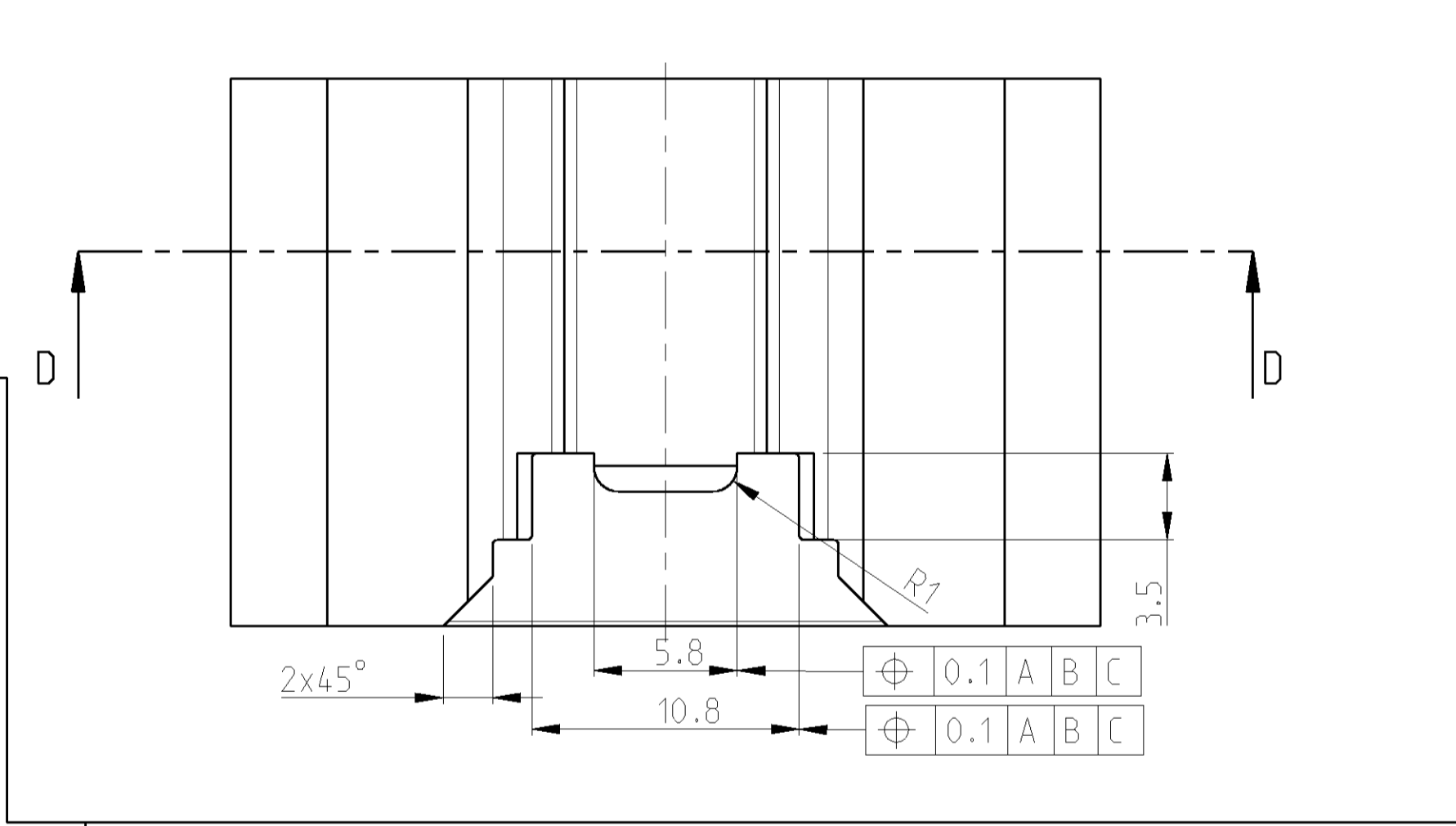
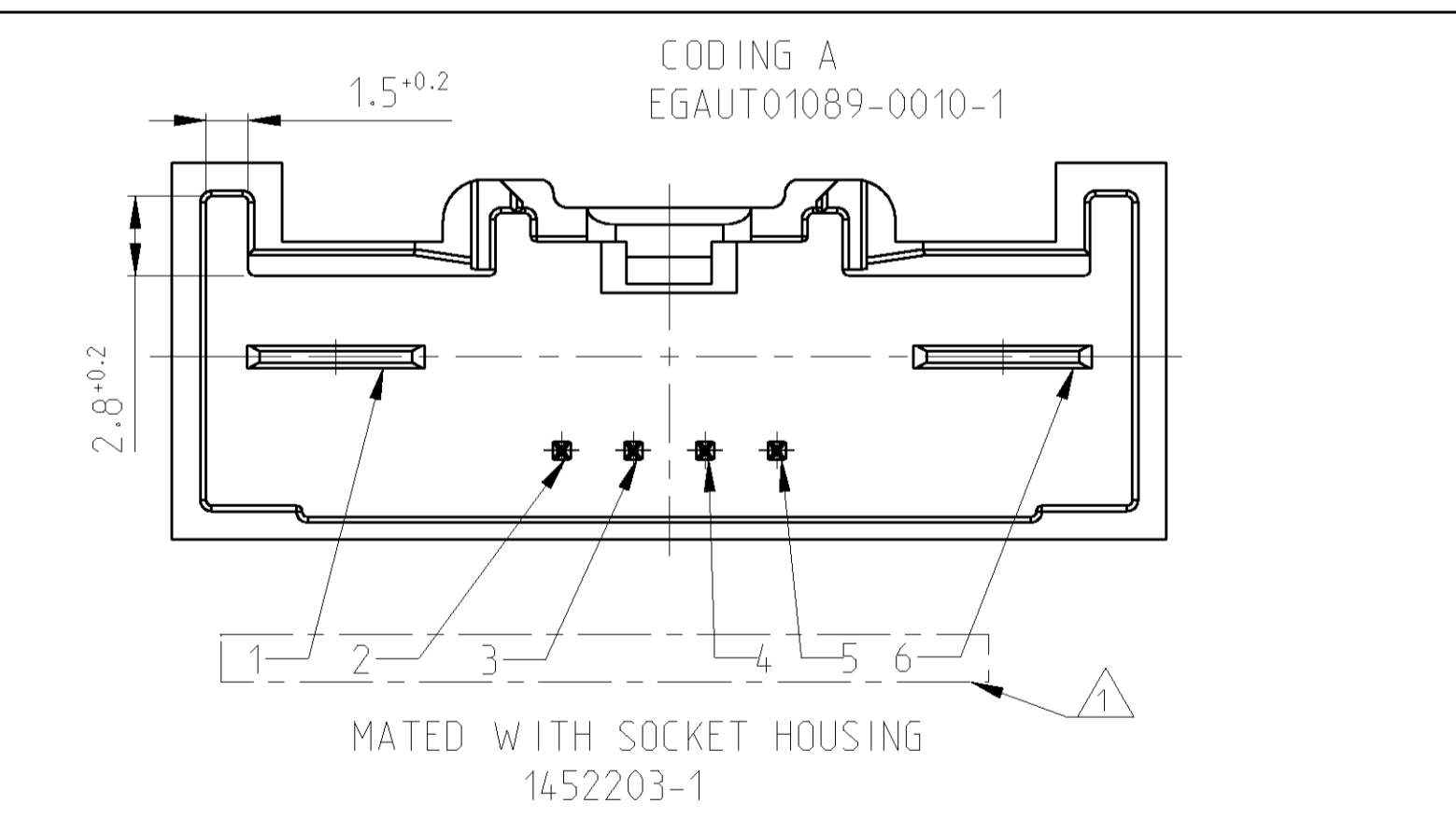
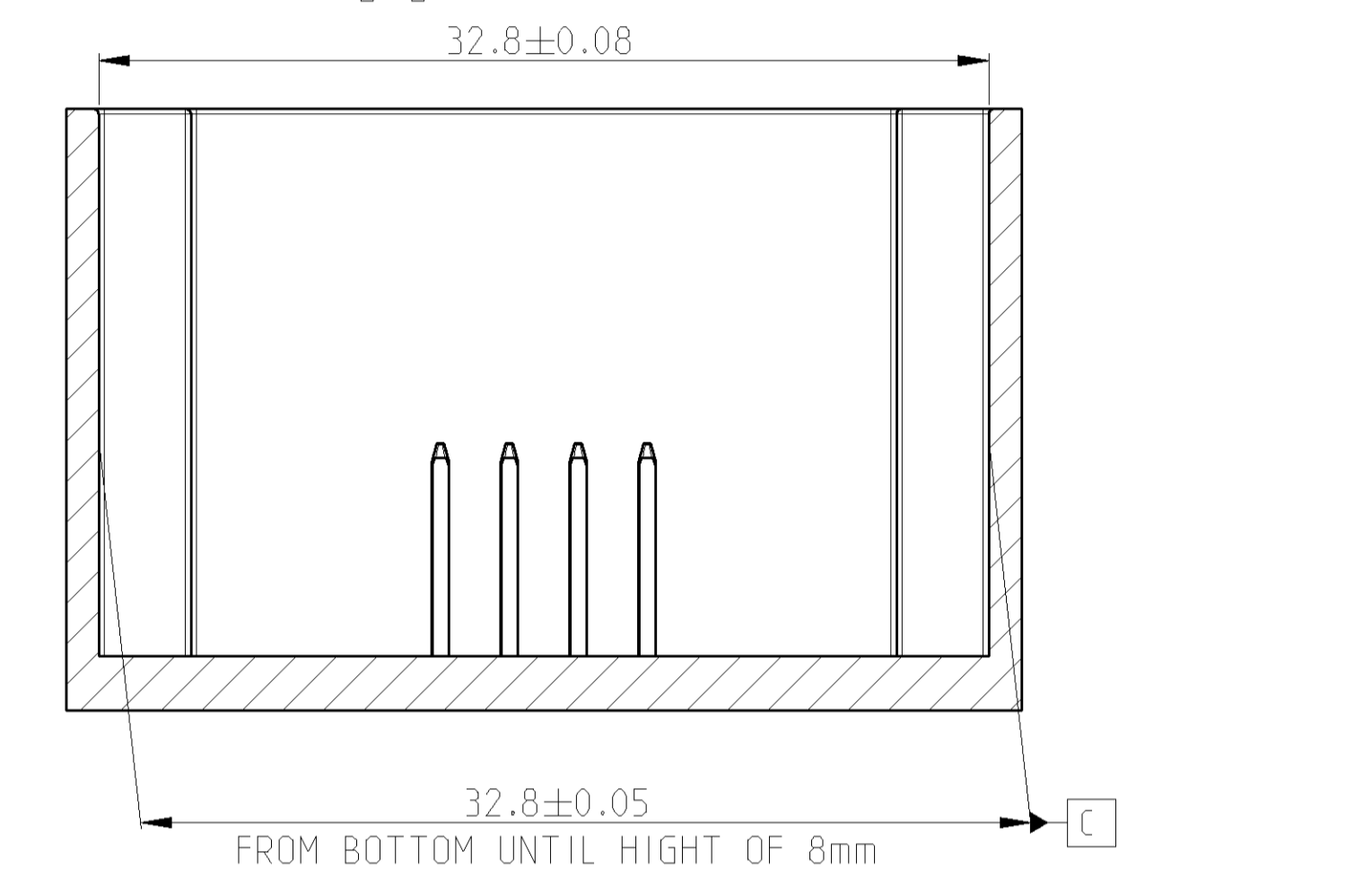
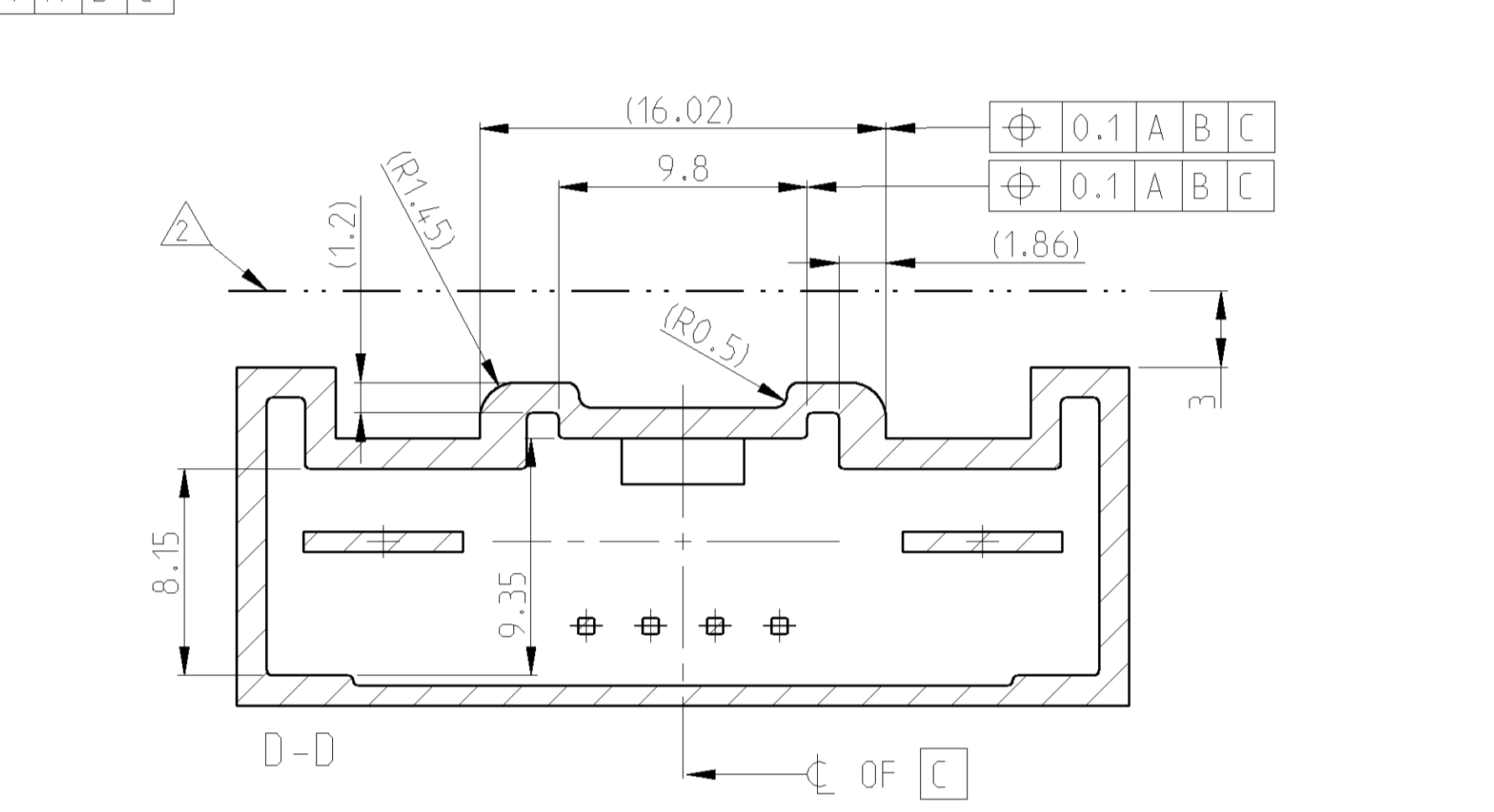
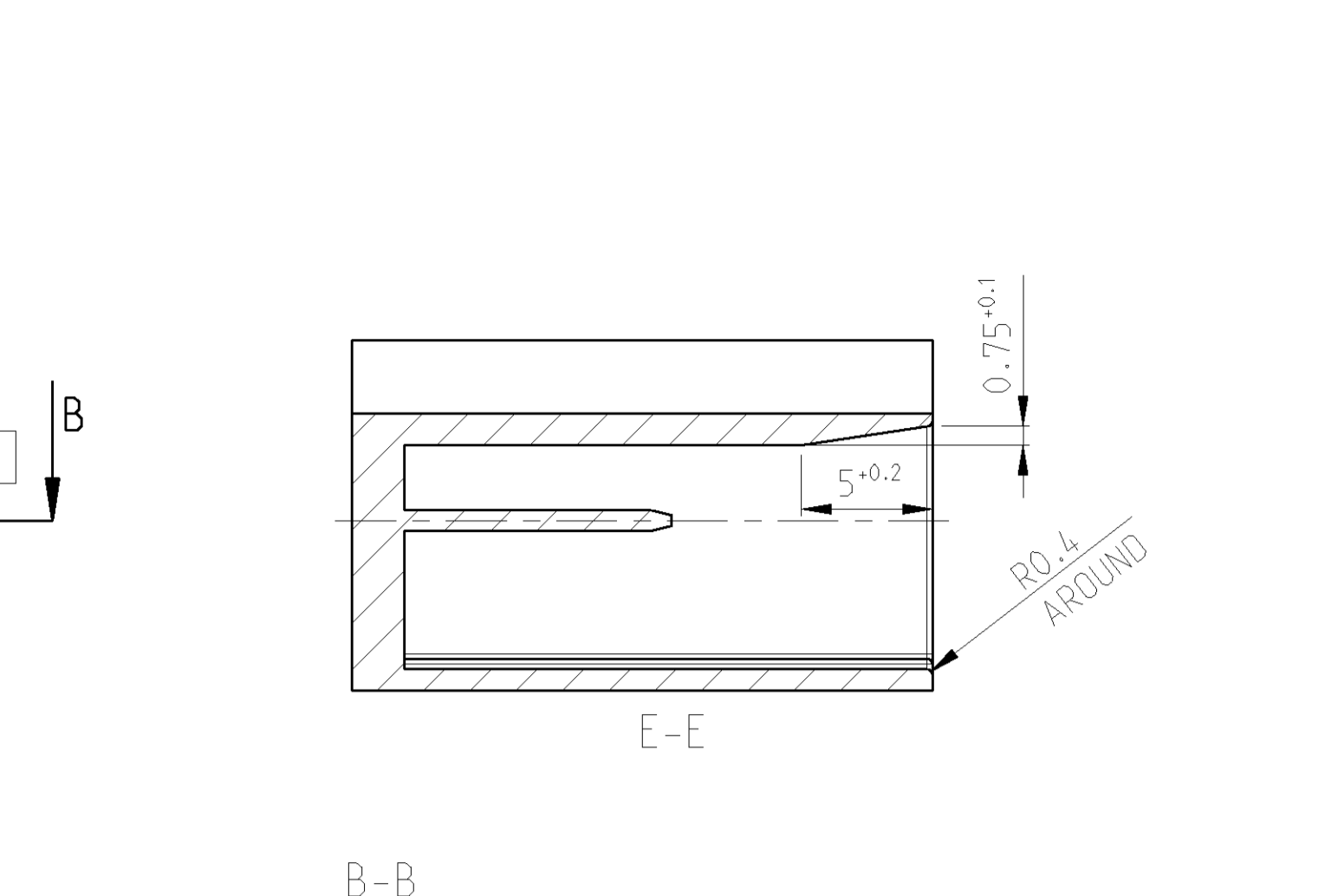
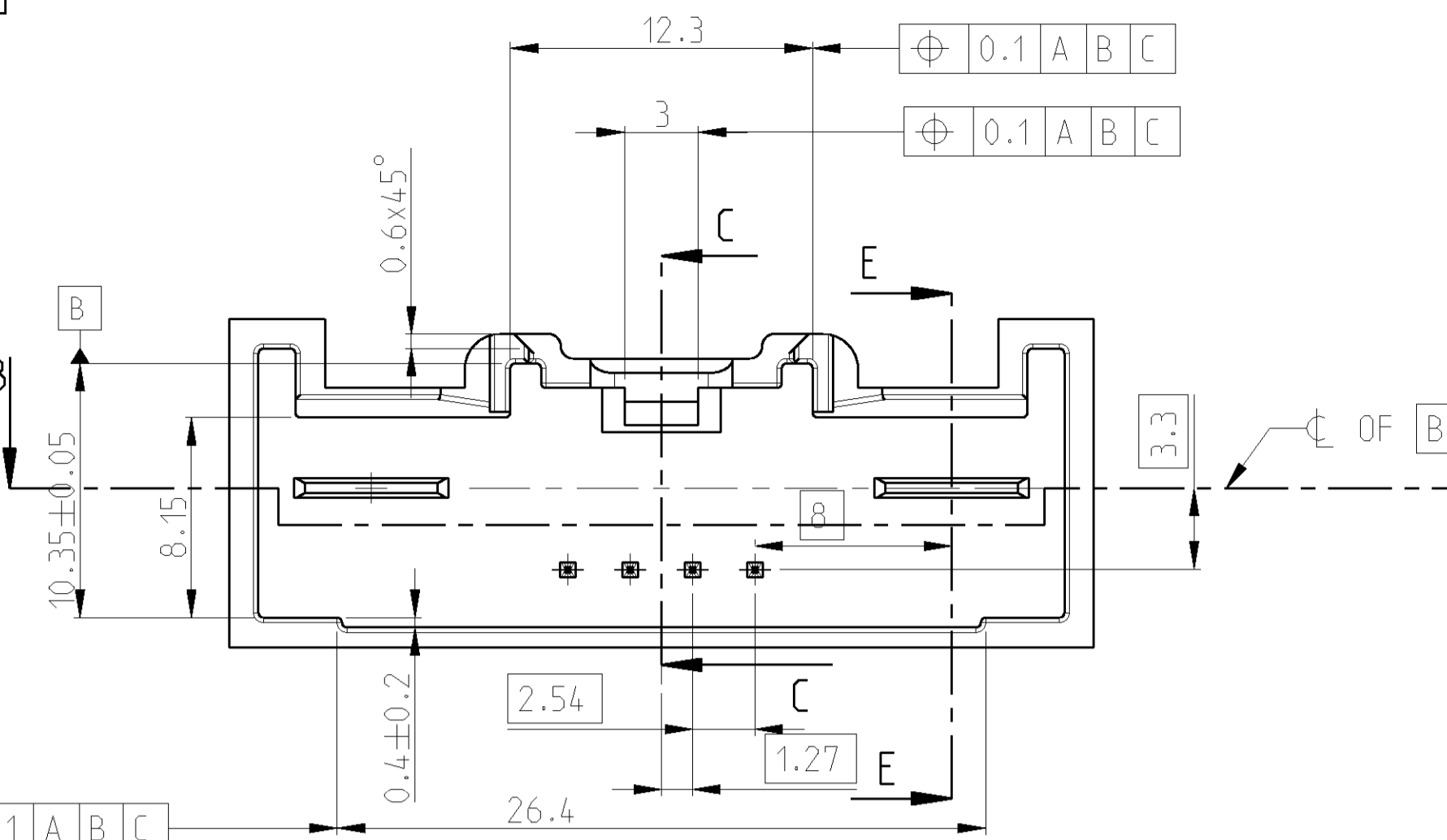
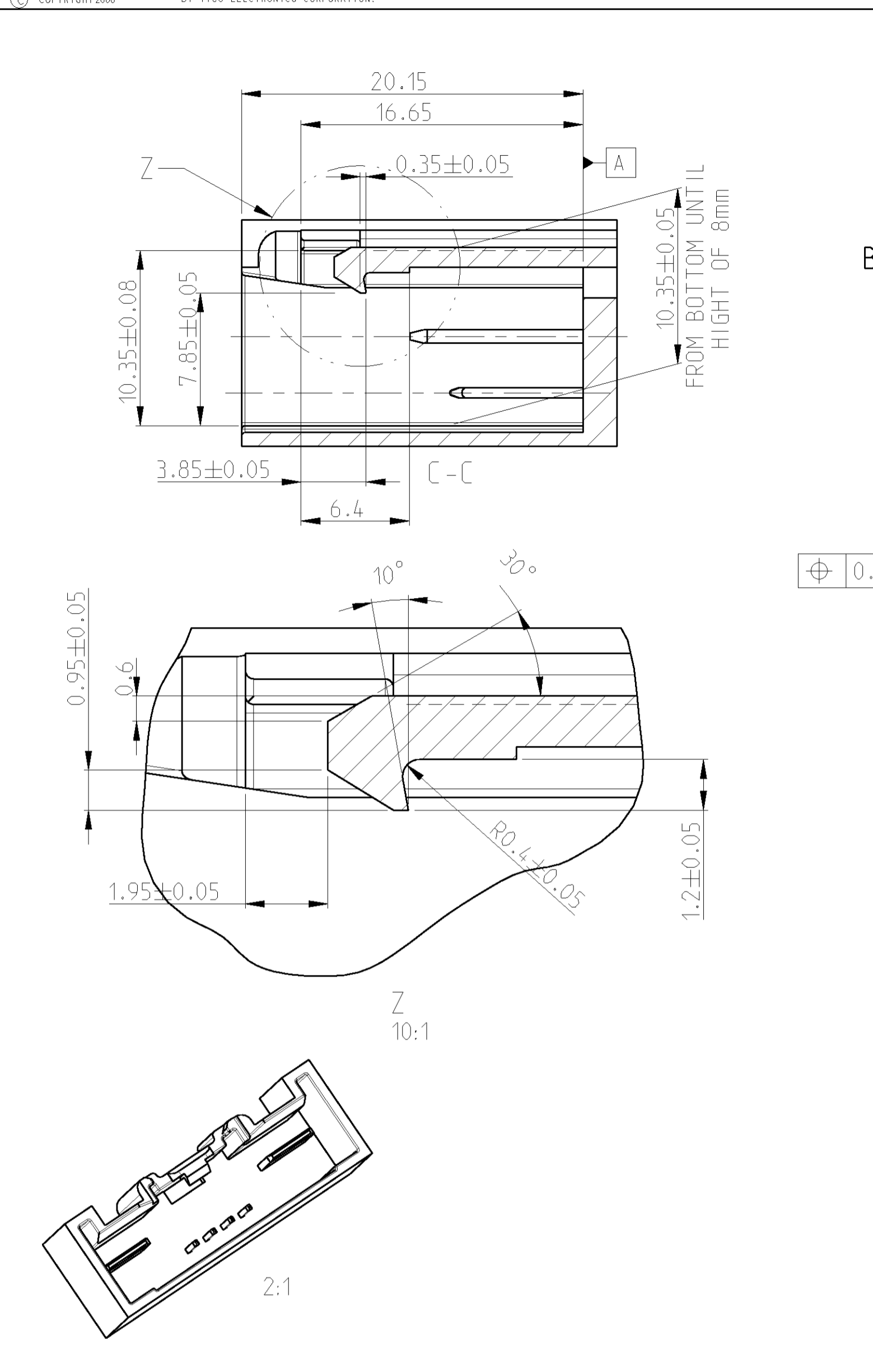


LOC	DIST	REVISIONS			
		P. LTR	DESCRIPTION	DATE	DWN
A1	-	A4	SEVERAL TOLERANCES ADDED	19JUN02	M.D.



- NOTES  
Bemerkungen
- 1 TAB NUMBERS  
Stiftnummerierung
  - 2 REQUIRED AREA FOR LOCKING DEVICE OF SOCKET HOUSING  
Benötigter Freiraum zur Verrastung des Buchsengehäuses
  - 3 AROUND NO BURR, OFFSET OR SHARP EDGES PERMITTED  
Umlaufend kein Grat, Versatz oder scharfe Kanten zulässig
  - 4 FINISH OF SIGNAL PIN CONTACT AREA AROUND  
Oberfläche im Kontaktbereich, umlaufend
    - 4.1 ELECTROPLATED TIN: 2.5-4 µm Sn OR Sn OVER 2-3.5 µm Ni  
Galv. Verzinnung: 2.5-4 µm Sn oder Sn ueber 2-3.5 µm Ni
    - 4.2 GALVANICAL PREPLATED WIRE ALLOWABLE  
Vorverzinnter Draht zulässig
    - 4.3 GOLDPLATING: 0.8-2 µm Au OVER 2-3.5 µm Ni  
Vergoldung: 0.8-2 µm Au ueber 2-3.5 µm Ni
  - 5 SELECTION OF THE FOLLOWING CONDUCTOR HAS TO BE ADAPTED TO THE ELECTRICAL RESISTANCE  
Unterhalb der Anschlusslaenge muss der Querschnitt des weiterfuehrenden Strompfades dem elektrischen Widerstandes angepasst werden
  - 6 FINISH OPTIONAL TO 4.12  
IT IS TO BE ARRANGED WITH ELECTRICAL-ENGINEERING (MC\PZE-EDS)  
Oberfläche wahlweise nach 4.12  
Sie ist mit ELECTRICAL-ENGINEERING (MC\PZE-EDS) abzusprechen
  - 7 GENERAL APPLICATION HAVE TO BE ARRANGED WITH ELECTRICAL-ENGINEERING (MC\PZE-EDS)  
Generelle Anwendungen sind mit ELECTRICAL-ENGINEERING (MC\PZE-EDS) abzusprechen
  - 8 THR PLASTIC MATERIAL HAS TO BE APPROVED BY FORD ELECTRICAL-ENGINEERING (MC\PZE-EDS)  
Das Kunststoffmaterial muss von FORD ELECTRICAL-ENGINEERING (MC\PZE-EDS) freigegeben sein
  - 9 FINISH Ra<=0.3 µm OR Rt<=4 µm AROUND  
Oberfläche Ra<=0.3 µm oder Rt<=4 µm umlaufend
  - 10 MATERIAL FOR SIGNAL PIN:  
Cu ALLOY WITH TENSILE STRENGTH >600N/mm<sup>2</sup>  
ELECTRIC CONDUCTANCE > 30 Sm/mm<sup>2</sup>  
Cu Legierung mit Zugfestigkeit >600N/mm<sup>2</sup>  
Leitfähigkeit >30 Sm/mm<sup>2</sup>
  - 11 MATERIAL FOR POWER PIN:  
CuSn 4; F54 min. ALLOWABLE
  - 12 FINISH OF POWER PIN CONTACT AREA AROUND  
Oberfläche Power Pin im Kontaktbereich, umlaufend  
1-3 µm Sn

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN: 23JUL2001		AMP Deutschland GmbH	
mm		9 PLC ±0.1		CHK: DAUBER		D - 63225 Langen	
		1 PLC ±0.1		NAME: -		Tyco Electronics	
		2 PLC ±0.1		PRODUCT SPEC: -		INTERFACE SPECIFICATION FOR 6.POS HYBRID CONNECTOR	
		3 PLC ±0.1		APPLICATION SPEC: -		-	
		4 PLC ±0.1		SIZE: -		-	
		ANGLES ±		WEIGHT: -		-	
		FINISH: -		CUSTOMER DRAWING: -		-	
				SCALE: 4:1		SHEET 1 OF 1	
				REV: A4			