

Goods Receiving Inspection Visual Guide as agreed with KWK Resistors India PVT for all HS type Aluminium Housed Resistors



	KWK RESISTORS INDIA PVT LTD		
	Visual Aid : Defect Samples for Final Inspection.		
SI No	DEFECTS	NOT OK SAMPLE	OK SAMPLE
91	TERMINAL DAMAGE		
2	TERMINAL HOLE POSITION OFFSET (Not centered)		
3	TERMINAL DAMAGE. (piercing done at edge)		
4	TERMINAL COPPER EXPOSE		
5	TERMINAL COPPER EXPOSE		
6	TERMINAL COPPER EXPOSE	0	



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	Visual Aid : Defect Samples for Final Inspection.		
SI No	DEFECTS	NOT OK SAMPLE	OK SAMPLE
7	TERMINAL Burr		
8	ANODISING PROBLEM. (Patches observed)		
9	ANODISING PROBLEM. (Patches observed)		- 0
10	HOUSING LEAD CUT		
11	MOULDING SHORT FILL		
12	MOULDING SHORT FILL/ IMPROPER MOULDING		



	KWK RESISTORS INDIA PVT LTD		
	Visual	Inspection.	
SI No	DEFECTS	NOT OK SAMPLE	OK SAMPLE
13	IMPROPER TRIMMING OF RUNNER		
14	IMPROPER TRIMMING OF RUNNER		
15	TERMINAL FINISH.		
16	TERMINAL FINISH.		
17	TERMINAL STRAIGHTNESS		Maximum Bend 5°
18	TERMINAL STRAIGHTNESS		Maximum Bend 5°



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SI No	DEFECTS	NOT OK SAMPLE	OK SAMPLE
19	DENTS ON HOUSING	Anodising Expose	Anodising not Expose
20	DENTS ON HOUSING	Anodising Expose	Anodising not Expose
21	EPOXY ON HOUSING		
22	EPOXY ON HOUSING		
23	EPOXY ON HOUSING		
24	HOUSING DAMAGE		



BI No	Visual Ai	d : Defect Samples for Final I	nspection.		
BI No	DEFECTS		Visual Aid : Defect Samples for Final Inspection.		
	DETECTO	NOT OK SAMPLE	OK SAMPLE		
25	HOUSING DAMAGE				
26	Moulding Off Center				

Approved by:	Thomas Haase	TE Quality
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