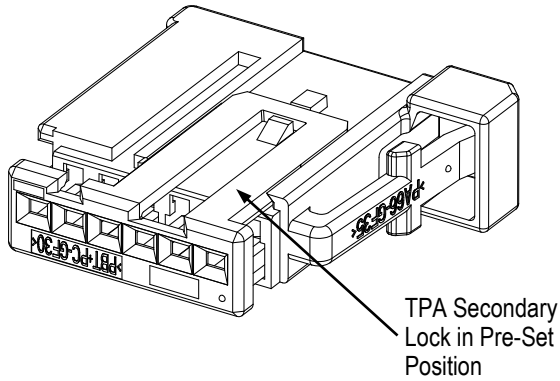


Detail A



Detail B

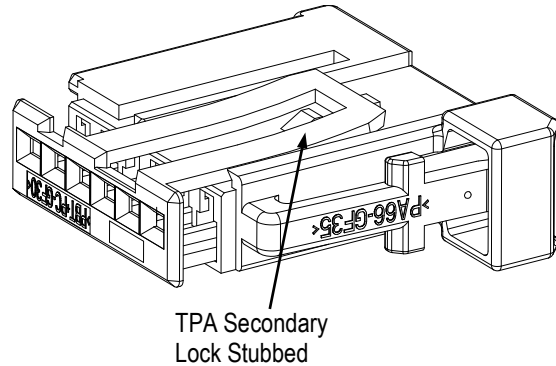


Figure 1

1. INTRODUCTION

This connector is supplied to the customer with the Terminal Position Assurance (TPA) in the pre-assembled (pre-set) position. See Figure 1, Detail A.

Improper engagement of the TPA can cause stubbing. See Figure 1, Detail B.

Stubbing will prevent fully locking of TPA and prevent proper contact insertion. This can be avoided by correct engagement of the TPA. Follow the procedures given in Section 2, ENGAGEMENT PROCEDURE.

2. ENGAGEMENT PROCEDURE

1. With the TPA at the pre-set position, engage the TPA from the top (latch side). See Figure 2.
2. Do not engage TPA from the bottom side. See Figure 3.

Top (TPA Latch) Side

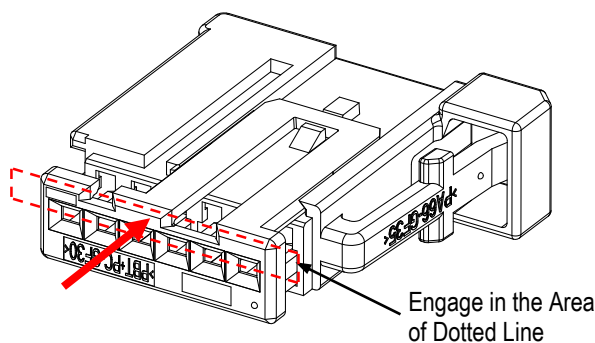


Figure 2

Bottom (TPA Finger) Side

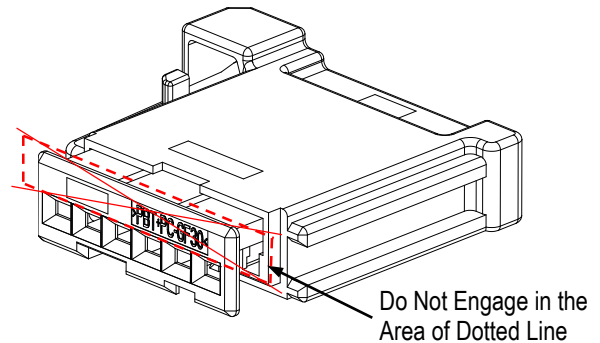


Figure 3

3. REVISION SUMMARY

- Initial release of document