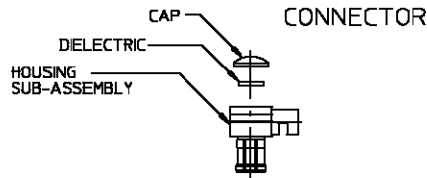
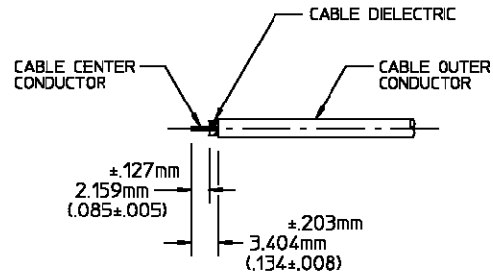


CONNECTOR TYPE	CABLE TYPE	TOOLS REQ'D
OSX RIGHT ANGLE CABLE PLUG, SOLDER ATTACHMENT	.085 SEMI-RIGID	OPTIONAL: 2598-5231-10

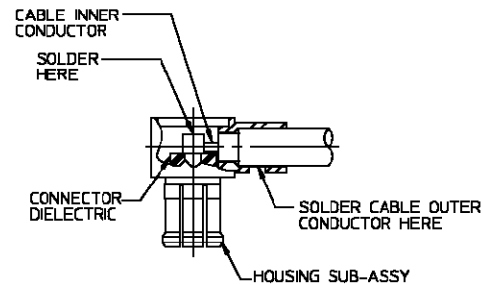


### ASSEMBLY OPERATIONS

- 1.0 PREPARE COAXIAL CABLE END
  - 1.1 STRIP CABLE TO THE DIMENSIONS SHOWN.



- 2.0 SOLDER CABLE TO HOUSING SUB-ASSEMBLY
  - 2.1 TIN INNER CONDUCTOR OF CABLE.
  - 2.2 POSITION AND SECURE HOUSING SUB-ASSY
  - 2.3 INSERT CABLE INTO HOUSING SUB-ASSY AS SHOWN.
  - 2.4 PLACE SOLDERING IRON ON HOUSING OPPOSITE OPENING AND SOLDER IN THE OPENING.
  - 2.5 PLACE SOLDERING IRON ON CONTACT AND SOLDER.



- 3.0 SEAL OPENING IN HOUSING
  - 3.1 PRESS DIELECTRIC INTO OPENING IN REAR OF HOUSING SUB-ASSY
  - 3.2 PLACE DISC INTO OPENING IN REAR OF HOUSING SUB-ASSY AND EITHER PRESS, SOLDER, OR EPOXY INTO PLACE AS SHOWN.
  - 3.3 CAP MAY BE INSERTED USING OPTIONAL INSTALLATION TOOL 2598-5231-10.

