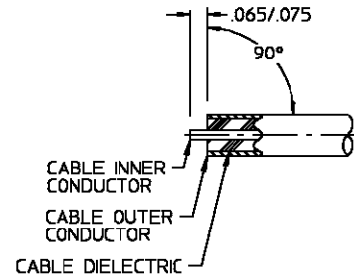


CONNECTOR TYPE OSP BULKHEAD FEEDTHROUGH CABLE PLUG REAR MOUNT COMPRESSION CRIMP ATTACH.	CABLE TYPE .085 S.R. COAXIAL CABLE	TOOLS REQ'D CRIMP TOOL KIT: 2598-5200-54 OPTIONAL TOOLING: HAND TRIM & POINT TOOL: 2598-5120-54
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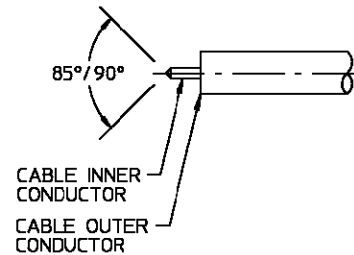
1.0 PREPARATION OF CABLE

- 1.1 TRIM CABLE TO DIMENSION SHOWN.



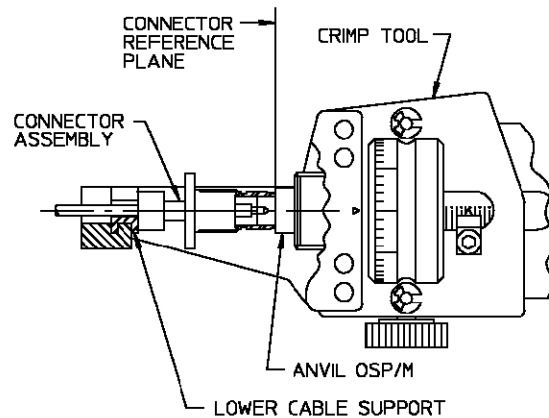
2.0 SHAPE INNER CONDUCTOR OF CABLE

- 2.1 FILE BLUNT END OF INNER CONDUCTOR TO AN 85°-90° CONE.



3.0 INSTALL CABLE INTO CONNECTOR ASSEMBLY

- 3.1 INSTALL LOWER CABLE SUPPORT (FOR .085 CABLE) AND ANVIL (OSP/M) INTO CRIMP TOOL.
- 3.2 SET CRIMP LENGTH ON CRIMP TOOL TO .667
- 3.3 CAREFULLY INSERT CABLE INNER CONDUCTOR INTO PRE-ASSEMBLED CENTER CONTACT OF CONNECTOR ASSEMBLY UNTIL CABLE BOTTOMS ON SHOULDER IN CONNECTOR ASSEMBLY.
- 3.4 PLACE ASSEMBLY INTO CRIMP TOOL, BOTTOMING THE CONNECTOR REFERENCE PLANE AGAINST ANVIL AND ALLOWING THE CABLE TO SETTLE IN THE LOWER CABLE SUPPORT.
- 3.5 SQUEEZE HANDLES OF CRIMP TOOL UNTIL RATCHET RELEASES.
- 3.6 ASSEMBLY IS NOW COMPLETE.

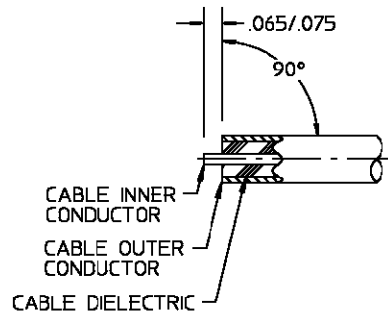


CABLE TRIM INFORMATION

- NOTE 1:
DIMENSIONS FROM CONNECTOR REFERENCE PLANE TO WHERE CABLE OUTER CONDUCTOR SEATS .480 ±.010
- NOTE 2:
WHEN ASSEMBLED DIMENSIONS FROM REFERENCE PLANE TO END OF REAR BUSHING .667 ±.010

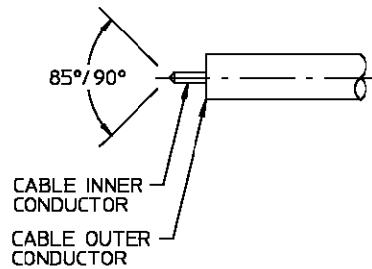
1.0 PREPARATION OF CABLE

1.1 TRIM CABLE TO DIMENSION SHOWN.



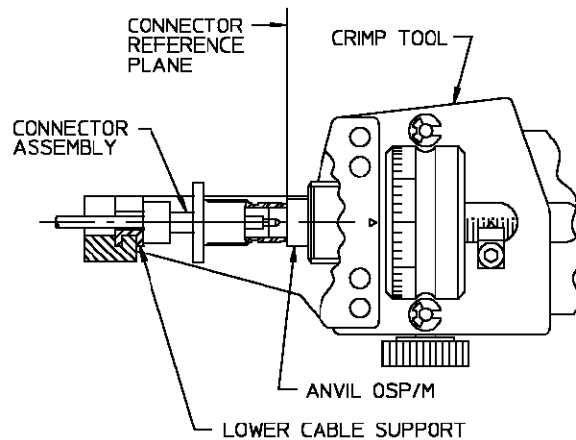
2.0 SHAPE INNER CONDUCTOR OF CABLE

2.1 FILE BLUNT END OF INNER CONDUCTOR TO AN 85° - 90° CONE.



3.0 INSTALL CABLE INTO CONNECTOR ASSEMBLY

- 3.1 INSTALL LOWER CABLE SUPPORT (FOR .085 CABLE) AND ANVIL (OSP/M) INTO CRIMP TOOL.
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- 3.3 CAREFULLY INSERT CABLE INNER CONDUCTOR INTO PRE-ASSEMBLED CENTER CONTACT OF CONNECTOR ASSEMBLY UNTIL CABLE BOTTOMS ON SHOULDER IN CONNECTOR ASSEMBLY.
- 3.4 PLACE ASSEMBLY INTO CRIMP TOOL, BOTTOMING THE CONNECTOR REFERENCE PLANE AGAINST ANVIL AND ALLOWING THE CABLE TO SETTLE IN THE LOWER CABLE SUPPORT.
- 3.5 SQUEEZE HANDLES OF CRIMP TOOL UNTIL RATCHET RELEASES.
- 3.6 ASSEMBLY IS NOW COMPLETE.



CABLE TRIM INFORMATION

NOTE 1:

DIMENSIONS FROM CONNECTOR REFERENCE PLANE TO WHERE CABLE OUTER CONDUCTOR SEATS $.480 \pm .010$

NOTE 2:

WHEN ASSEMBLED DIMENSIONS FROM REFERENCE PLANE TO END OF REAR BUSHING $.667 \pm .010$