



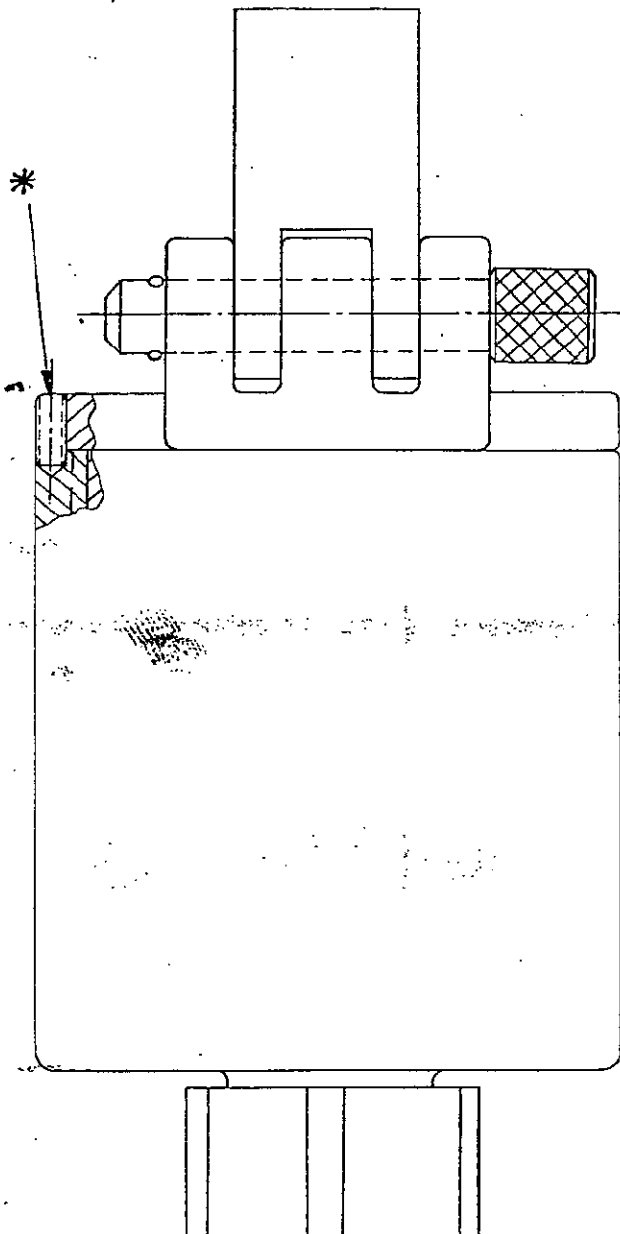
HYDRAULIC CRIMPING HEAD

69065

IS.1048 G.B.	
RELEASED	28-9-73
REVISED	

HEAD ASSEMBLY FITTING INSTRUCTIONS

AMP OF GREAT BRITAIN LIMITED



ASSEMBLE HEAD SUB ASSEMBLY TO CYLINDER UNTIL TIGHT ENSURING THAT KEY ON RAM ALIGNES WITH KEYWAY ON CYLINDER HEAD.

CENTRE PUNCH THRU 5-40 TAPPED HOLE "ILLUSTRATED *" REMOVE HEAD ASSY AND DRILL .104" DIA HOLE .06" DEEP.

ENSURE THAT ALL PARTS ARE CLEAN, REASSEMBLE HEAD ASSEMBLY AND LOCK GRUB SCREW.