

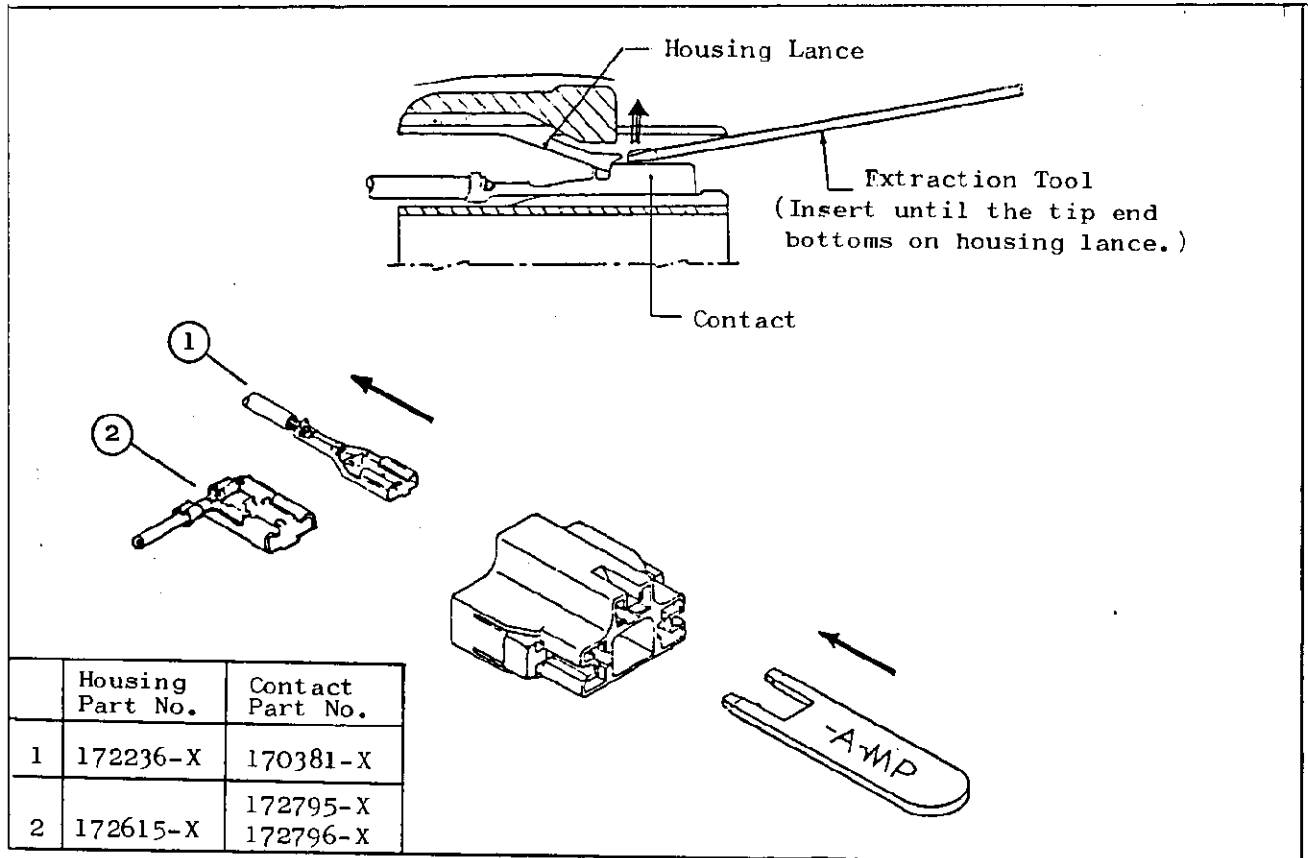


AMP EXTRACTION TOOL P/N 724719-1
FOR .312 SERIES, SEALED BEAM CONNECTORS

IS - 119J	
Released	12-3-80
Rev. A	12-7-82

INSTRUCTION SHEET

RFA - 600



INTRODUCTION:

AMP Extraction Tool P/N 724719-1 has been designed to extract .312 Series, Positive Lock Receptacles from 3-Position, Sealed Beam Connector housing. Read this instruction sheet carefully, before you start assembly operation.

EXTRACTION OF CONTACT:

- 1) Hold the wire of the contact that you are going to extract, and push it back into the housing cavity by fingers. And keep it in pushed-in position.
- 2) Insert the tip end of the tool into the housing cavity from the connector mating side as far as it goes until it bottoms on the housing lance.

- 3) Assuring that the tip end of the tool has reached onto housing lance, raise up the tip end of the tool slightly, so that it unlocks the housing lance, making the contact to be ready for extraction. Remove the contact by pulling back from the wire side.

NOTE FOR PROPER HANDLING OF THE TOOL:

This tool has been exclusively designed for extraction of the predesignated contact application, having the suitable features and dimensions for the purpose. Do not use the tool for the purpose other than designated, such as a substitute use as a screw driver to drive other parts with, etc.