



# ICT Packaging Process Sheet



**Responsible:** Operator's Daily Standard Work  
**Activity:** Packaging - Finished Pack  
 PPS Primary

**Base P/N or TCPN:**  
**Package Type:**  
 Standard Pkg QTY:

**DTF13-4PX**  
**Partition**  
**728**

## Part Information

Part & Packaging Details		P/N Variants	Part Image
Project Number		DTF13-4P	
Project Name		DTF13-4PA	
Base Part Number or TCPN	DTF13-4PX	DTF13-4PB	
TEC Part Description	HDR, 4P, GRY, RA, Sn/Ni/Cu	DTF13-4PC	
Part Dimensions	27.18 x 26.55 x 33.46 mm	DTF13-4PD	
Part Weight (Approximate)	9.5 grams or 0.021 lbs.		
Total Weight with Packaging	8504 grams or 18.747 lbs.		
Parts Per (bag/tray/etc.) - Partition	91		
Partition Per Box	8		
Parts Per Box	728		
Boxes Per Pallet	40		
MOQ = Box(es)	0 parts (MOQ)		

## Packaging Bill Of Materials

Item	Part Number	Description	Cost Rel.	Pkg Level	Package Qty	Per M	UOM
1	1621832-1	DEU1219, Box, Corr, RSC	Yes	400	1.000	1.374	PC
2	2364295-1	Partition Assembly, 91 Cells	Yes	400	8.000	10.989	PC
3	1621558-1	H Carton White Chipboard	Yes	400	9.000	12.363	PC
4	1-995575-0	Tape, Packaging, Transparent	No	400	1.500	2.060	M
5	999077-4	Label, Stock	No	400	1.000	1.374	PC
6	999691-1	PALLET, FOUR WAY, 48 X 45	No	500	1.000	0.034	PC
7	698313-4	Film, Stretch	No	500	12.000	0.412	FT
8	999077-4	Label, Stock	No	500	1.000	0.034	PC

## Packaging Procedure

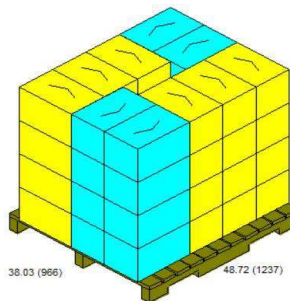
Step	Primary Packaging Instructions	Primary Packaging Images
1	Erect carton and tape bottom closed.	
2	Place chipboard in bottom of box.	
3	Open partition inside box and load with assemblies. Repeat until partition is filled.	
4	Place the chipboard on top of the assemblies.	
5	Repeat steps 3-4 for subsequent layers.	
6	Fold flaps & secure closed with transparent carton closure tape.	
7	Apply required label onto the "Product ID" target location on the end panel of the box.	
8	Stack on pallet per the graphics printed on the top of the box.	
9	Secure load to pallet per TE palletization and wrapping procedures.	

## Packaging Specifications

Item	TE Specs	Spec Description
1	102-60	Cage Codes and Date Codes
2	107-115	Global Pkg & Marking Requirements
3	107-142-5	Pallet Requirements
4	107-205	Stretch Wrapping Procedure
5	107-216	AIAG Packaging Requirements

## File Name & Revision

PPS File Name	DTF13-4PX - PPS	Rev	A
Completed by	Daniel Keller	Date	6/11/2020
Reason for Change	Product Transfer		
Testing Status	<input type="checkbox"/> Complete <input checked="" type="checkbox"/> Not Complete		



48 x 45 Pallet 48.00x45.00x5.00

	Shipper (ID)	Shipper (OD)	UnitLoad (Incl. Pal)
Ln:	23.1875 in	23.5000 in	47.00 in
Wd:	10.6875 in	11.0000 in	44.00 in
Ht:	8.6250 in	9.2500 in	51.25 in
Gr:		0.000 lb	50.000 lb
Cube:	1.2369 ft <sup>3</sup>	1.3838 ft <sup>3</sup>	61.3339 ft <sup>3</sup>
		Height Vert	
Shipper:			40
Area Efficiency:	0.00 %		95.74 %
Cubic Efficiency:	0.00 %		94.21 %
Cases per layer:			8
Layers/load:			5
Pattern:			Column
RSC Area:		9.70 ft <sup>2</sup>	388 ft <sup>2</sup>