

**U.K. Aerospace Industries
Connectors Under CAA Accessory Approval
Configuration Control**

1. Purpose

This document defines the Raychem document control procedures used to provide Configuration Control of MTC connector products supplied to UK Aerospace Industries under CAA accessory approval.

2. Scope

This document defines the standard control procedures and specifies the added special control procedures to be used in controlling the applicable documentation. The prime documentation shall consist of:

Product Specification(s)
SCD
DDP's
Engineering Standards

Any new Technical documentation issued for UK Aerospace Industries under CAA Accessory Approval procedures shall be incorporated into this Engineering Standard.

3. Requirements**3.1 Standard Control Procedures**

Standard Raychem document control procedures now in effect shall be used for the following:

Formal review and approval of document by Engineering and Quality Assurance prior to release.

Maintenance of appropriate document history files by the Document Control Department.

- 3.1.1 Assignment of proper document number and controlled revision letter for each document by the Document Control Department, within the Interconnect Systems Division, Menlo Park, USA.
- 3.1.2 Maintenance of suitable document registers and logs showing status of each document by Document Control Department, Interconnect Systems Division, Menlo Park, USA.
- 3.1.3 Maintenance and security of document masters and the publication and distribution of documents by the Document Control Department, Interconnect Systems Division, Menlo Park, USA.
- 3.2 **Special Procedure**
The following special procedures specified herein shall be applied to the documents listed in Paragraph 4. in order to provide the desired Configuration Control of products supplied to UK Aerospace Industries.
- 3.2.1 **Documentation**
Documentation (and changes thereto) shall be formally Reviewed and approved by the following prior to release of the document:
 Manager, Product Engineering, Interconnect Systems Division
 Technical Support Manager, Raychem UK
 Connector Business Center Manager, Raychem France

3.2.2 Special Designations

Documentation shall bear the following special designations, denoting special Configuration Control. The words "Configuration Control" shall appear in the drawing margin below the title block.

- 3.2.2.2 A note shall appear in the field of the drawing or on the front page of a multi-page document stating that Configuration Control per ES-71001 is applicable.

4. Affected Drawings

The Specification Control Drawings listed herein shall, be governed by this document.

1" Wafers

MTC100-KT1-0101
MTC100-KT1-0102
MTC100-KT1-0103
MTC100-KT1-0104
MTC100-KT1-1101
MTC100-KT1-1102
MTC100-KT1-1103
MTC100-KT1-1104

2" Wafers

MTC100-KT2-0101
MTC100-KT2-0102
MTC100-KT2-0103
MTC100-KT2-0104
MTC100-KT2-1101
MTC100-KT2-1102
MTC100-KT2-1103
MTC100-KT2-1104

Miscellaneous

CTA-0031
CTA-0032
CTA-0033
D-6014
CTA-1031
CTA-1032
CTA-1033
CTA-0099
ES-61214
ES-71003
ES-71010
ES-71011
ES-71042

1" Housing

MTC100-YH1-001
MTC100-YH1-002
MTC100-YH1-003
MTC100-YH1-004

2" Housing

MTC100-YH2-007
MTC100-YH2-008
MTC100-YH2-009
MTC100-YH2-010

Crimp Contacts

CTA-0093
CTA-0094

Crimp Contact Inserts

MTC100-YC1-001
MTC100-YC1-002
MTC100-YC1-003
MTC100-YC1-004
MTC100-YC1-005
MTC100-YC1-006

Information Drawings
D-659-0100