
Series 120 Power Connector

1. SCOPE

1.1. Content

This specification covers performance, tests and quality requirements for the TE Connectivity (TE) Series 120 Power Connector. This power product is a single and double pole hermaphroditic connector system capable of handling up to 120 amperes using 2 AWG wire. Contacts are available in stamped and formed and cold headed to accommodate 6 to 2 AWG wire.

1.2. Qualification

When tests are performed on the subject product line, procedures specified in Figure 1 shall be used. All inspections shall be performed using the applicable inspection plan and product drawing.

1.3. Qualification Test Results

Successful qualification testing on the subject product line was completed on 26Apr06. The Qualification Test Report number for this testing is 501-641. This documentation is on file at and available from Engineering Practices and Standards (EPS).

2. APPLICABLE DOCUMENTS

The following documents form a part of this specification to the extent specified herein. Unless otherwise specified, the latest edition of the document applies. In the event of conflict between the requirements of this specification and the product drawing, the product drawing shall take precedence. In the event of conflict between the requirements of this specification and the referenced documents, this specification shall take precedence.

2.1. TE Documents

- 114-13108: Application Specification (AMP Power Series 120 Connector Assemblies)
- 501-641: Qualification Test Report (Series 120 Power Connector)
- 502-127000: Engineering Report (Temperature Rise vs Current Evaluation of TE Series 120 Power Connectors Using PICO Crimp)

2.2. Industry Standard

EIA-364: Electrical Connector/Socket Test Procedures Including Environmental Classifications

2.3. Reference Documents

- 109-197: Test Specification (TE Test Specifications vs EIA and IEC Test Methods)
- 502-1226: Engineering Report (Contact Insertion Force and Crimp Tensile Testing of Series 120 Power Connectors)

3. REQUIREMENTS

3.1. Design and Construction

Product shall be of the design, construction and physical dimensions specified on the applicable product drawing.

3.2. Materials

Materials used in the construction of this product shall be as specified on the applicable product drawing.

3.3. Ratings

- Voltage: 600 volts AC
- Current: See Figure 4
- Temperature: -20 to 105°C

3.4. Performance and Test Description

Product is designed to meet the electrical, mechanical and environmental performance requirements specified in Figure 1. Unless otherwise specified, all tests shall be performed at ambient environmental conditions.

3.5. Test Requirements and Procedures Summary

Test Description	Requirement	Procedure
Initial examination of product.	Meets requirements of product drawing and Application Specification 114-13108.	EIA-364-18. Visual and dimensional (C of C) inspection per product drawing.
Final examination of product.	Meets visual requirements.	EIA-364-18. Visual inspection.
ELECTRICAL		
Low Level Contact Resistance (LLCR).	5.5 milliohms maximum.	EIA-364-23. Subject specimens to 100 milliamperes maximum and 20 millivolts maximum open circuit voltage. See Figure 3.
Withstanding voltage.	One minute hold with no breakdown or flashover.	EIA-364-20, Condition I. 1365 volts AC at sea level. Test between adjacent contacts of mated specimens.
Temperature rise vs current.	30°C maximum temperature rise at specified current.	EIA-364-70, Method 1. Stabilize at a single current level until 3 readings at 5 minute intervals are within 1°C. See Figure 4.

Figure 1 (continued)

Test Description	Requirement	Procedure
MECHANICAL		
Sinusoidal vibration.	No discontinuities of 1 microsecond or longer duration. See Note.	EIA-364-28, Test Condition I. Subject mated specimens to 10-55-10 Hz traversed in 1 minute with 1.5 mm [.06 in] maximum total excursion. Two hours in each of 3 mutually perpendicular planes.
Mechanical shock.	No discontinuities of 1 microsecond or longer duration. See Note.	EIA-364-27, Method A. Subject mated specimens to 50 G's half-sine shock pulses of 11 milliseconds duration. Three shocks in each direction applied along 3 mutually perpendicular planes, 18 total shocks.
Durability.	See Note.	EIA-364-9. Mate and unmate specimens for the specified number of cycles (see Figure 2) at a maximum rate of 400 cycles per hour.
Mating/unmating force.	178 N [40 lbf] maximum for double pole product. 67 N [15 lbf] maximum for single pole product.	EIA-364-13. Measure force necessary to mate and unmate specimens at a maximum rate of 12.7 mm [.5 in] per minute.
Contact retention, initial.	445 N [100 lbf] minimum.	EIA-364-29. Measure force necessary to remove individual contacts from the housing at a maximum rate of 12.7 mm [.5 in] per minute.
ENVIRONMENTAL		
Humidity/temperature cycling.	See Note.	EIA-364-31, Method III. Subject mated specimens to 10 cycles (10 days) between 25 and 65°C at 80 to 100% RH.
Temperature life.	See Note.	EIA-364-17, Method A, Test Condition 4, Test Time Condition C. Subject mated specimens to 105°C for 500 hours.

NOTE

Shall meet visual requirements, show no physical damage, and meet requirements of additional tests as specified in the Product Qualification and Requalification Test Sequence shown in Figure 2.

Figure 1 (end)

3.6. Product Qualification and Requalification Test Sequence

Test or Examination	Test Group (a)				
	1	2	3	4	5
	Test Sequence (b)				
Initial examination of product	1	1	1	1	1
LLCR (c)		2,8	2,5		
Withstanding voltage				2	
Temperature rise vs current					2
Sinusoidal vibration		5			
Mechanical shock		6			
Durability		3(d)	3(e)		
Mating/unmating force	2		4		
Contact retention, initial	3				
Humidity/temperature cycling		7			
Temperature life		4			
Final examination of product	4	9	6	3	3

NOTE

- (a) See paragraph 4.1.A.
- (b) Numbers indicate sequence in which tests are performed.
- (c) Precondition with 1 durability cycle.
- (d) 1000 cycles.
- (e) 10000 cycles.

Figure 2

4. QUALITY ASSURANCE PROVISIONS

4.1. Qualification Testing

A. Specimen Selection

Specimens shall be prepared in accordance with applicable Instruction Sheets and shall be selected at random from current production. All test groups shall each consist of a minimum of 5 specimens.

B. Test Sequence

Qualification inspection shall be verified by testing specimens as specified in Figure 2.

4.2. Requalification Testing

If changes significantly affecting form, fit or function are made to the product or manufacturing process, product assurance shall coordinate requalification testing, consisting of all or part of the original testing sequence as determined by development/product, quality and reliability engineering.

4.3. Acceptance

Acceptance is based on verification that the product meets the requirements of Figure 1. Failures attributed to equipment, test setup or operator deficiencies shall not disqualify the product. If product failure occurs, corrective action shall be taken and specimens resubmitted for qualification. Testing to confirm corrective action is required before resubmittal.

4.4. Quality Conformance Inspection

The applicable quality inspection plan shall specify the sampling acceptable quality level to be used. Dimensional and functional requirements shall be in accordance with the applicable product drawing and this specification.

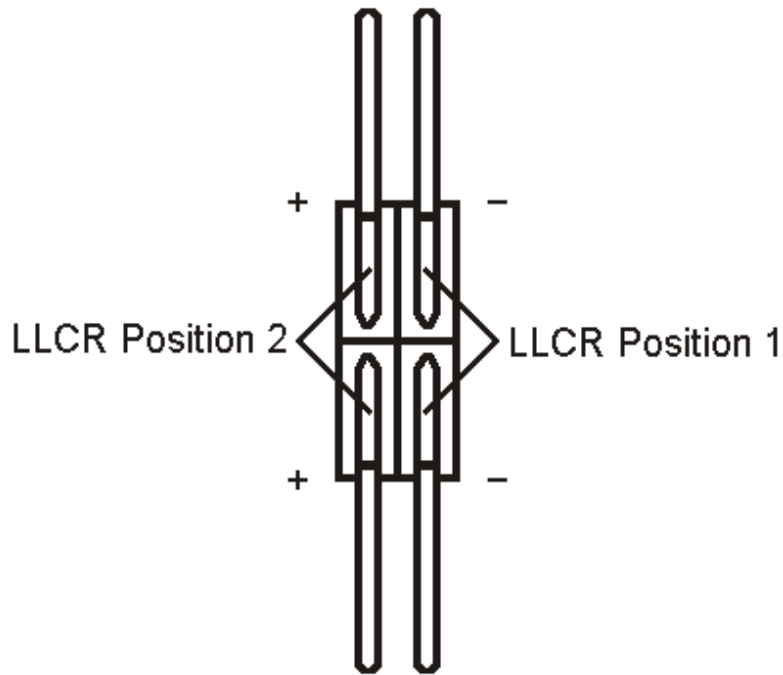
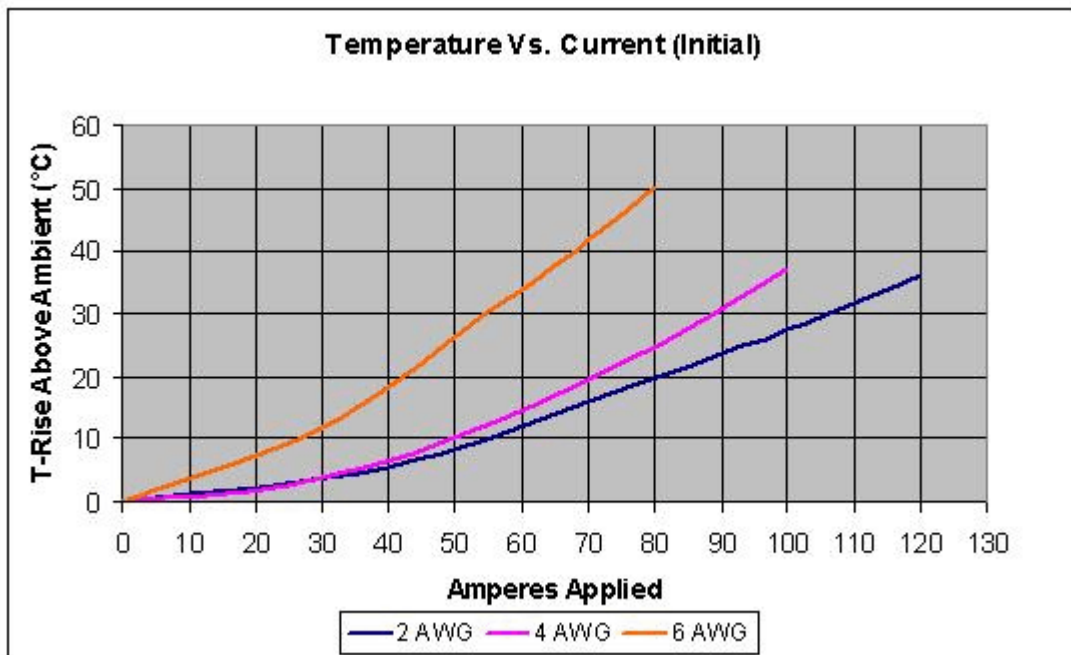


Figure 3
Low Level Contact Resistance Measurement Points



NOTE Data for temperature rise vs current after durability testing can be found in Engineering Report 502-127000.

Figure 4