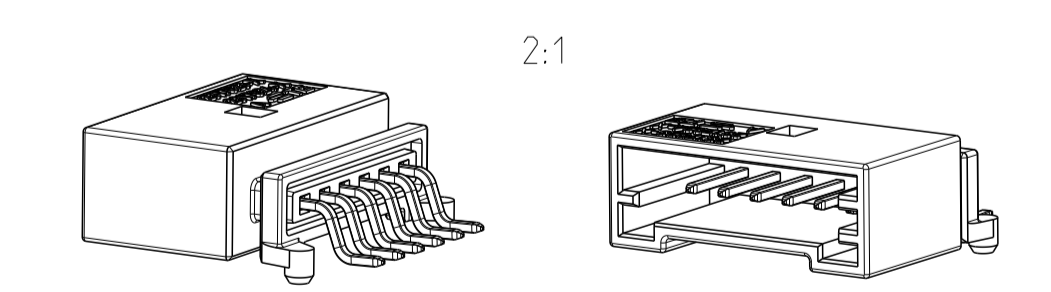


- 1 IN CASE OF DOUBT GERMAN TEXT IS VALID  
Im Zweifelsfall gilt der deutsche Text
- 2 CONTACT PRESS OUT FORCE >=25N WITH FEED 25mm/min  
Kontaktausdruckkraft >=25N mit Vorschub 25mm/min
- 3 GAUGE INSPECTION OF INTERFACE  
Lehrenprüfung Schnittstelle
- 4 TOLERANCE ACC. TO DIN EN ISO 8015, DIN EN ISO 14405-1  
GENERAL TOLERANCES ACC. TO DIN 16742, EXCEPT ANGLE DIM.  
Tolerierung nach DIN EN ISO 8015, DIN EN ISO 14405-1  
Allgemeintoleranzen nach DIN 16742, ausser Winkelmasse
- 5 PACKAGING ACC. TO PACKAGING INSTRUCTION NO. V2317023  
Verpackung nach Verpackungsanweisung Nr. V2317023
- 6 GOOD PART MARKING  
Gutteilmarkierung
- 7 ELECTRICAL TESTING: SHORT CIRCUIT AND CONTINUITY  
Elektrische Pruefung: Kurzschluss- und Durchgangspruefung
- 8 CORRESPONDING MATING CONNECTOR ACC. TO DRAWING 1241370  
Passender Gegenstecker entsprechend Zeichnung 1241370
- 9 INTERFACE ACC. TO SPECIFICATION 114-18063-148 REV A2  
Schnittstelle gemass TE Spezifikation 114-18063-148 Rev. A2
- 10 VACUUM GRIPPER ZONE  
Bereich fuer Ansaugflaeche
- 11 HEAT RESISTANCE TO LEAD-FREE REFLOW SOLDERING  
ACC. TO TEC-109-201 CONDITION A (REFLOW PEAK 245°C)  
Waermebestaendigkeit gegeneuber bleifreier Reflowloefung  
entsprechend TEC-109-201 Variante A (Reflowtemperatur max. 245°C)



2317023-1 AS SHOWN  
wie gezeichnet

1	-	6 POS SMD HEADER HSG	B	A	PA4T-GF30	NATURAL	3
-	1	6 POS SMD HEADER HSG	A	A	PA4T-GF30	BLACK	2
6	6	CONTACT PIN 0.63x0.63 (Sn)	-	A	CuZn30	-	1
TE-ORDER NO 2317023-2	TE-ORDER NO 2317023-1	DESCRIPTION	CODING	REV.	MATERIAL	COLOUR	ITEM NO
THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER GPS (ISO STANDARDS)		OWN: S. Storch	DATE: 30 JUL 2018	CHK: J.W. Ill	DATE: 30 JUL 2018	TE Connectivity	
DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	NAME: 6POS SMD HEADER					
0 PLC	±0.1	6pol SMD Stiftleiste					
1 PLC	±0.2	-					
2 PLC	±0.3	-					
3 PLC	±0.4	-					
4 PLC	±0.5	-					
ANGLES	±0.1	-					
MATERIAL	FINISH	WEIGHT	1.8 g	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
-	-	CUSTOMER DRAWING	-	A1	00779	©=2317023	-
PRODUCT CHARACTERISTICS ACC. QMP EMEA_12 BESONDERE MERKMALE NACH QMP EMEA_12		SCALE	5:1	SHEET	1	OF	1
		REV	A1				