

PART NUMBER	REV	FIRST USED
567933-1	C	854040-3

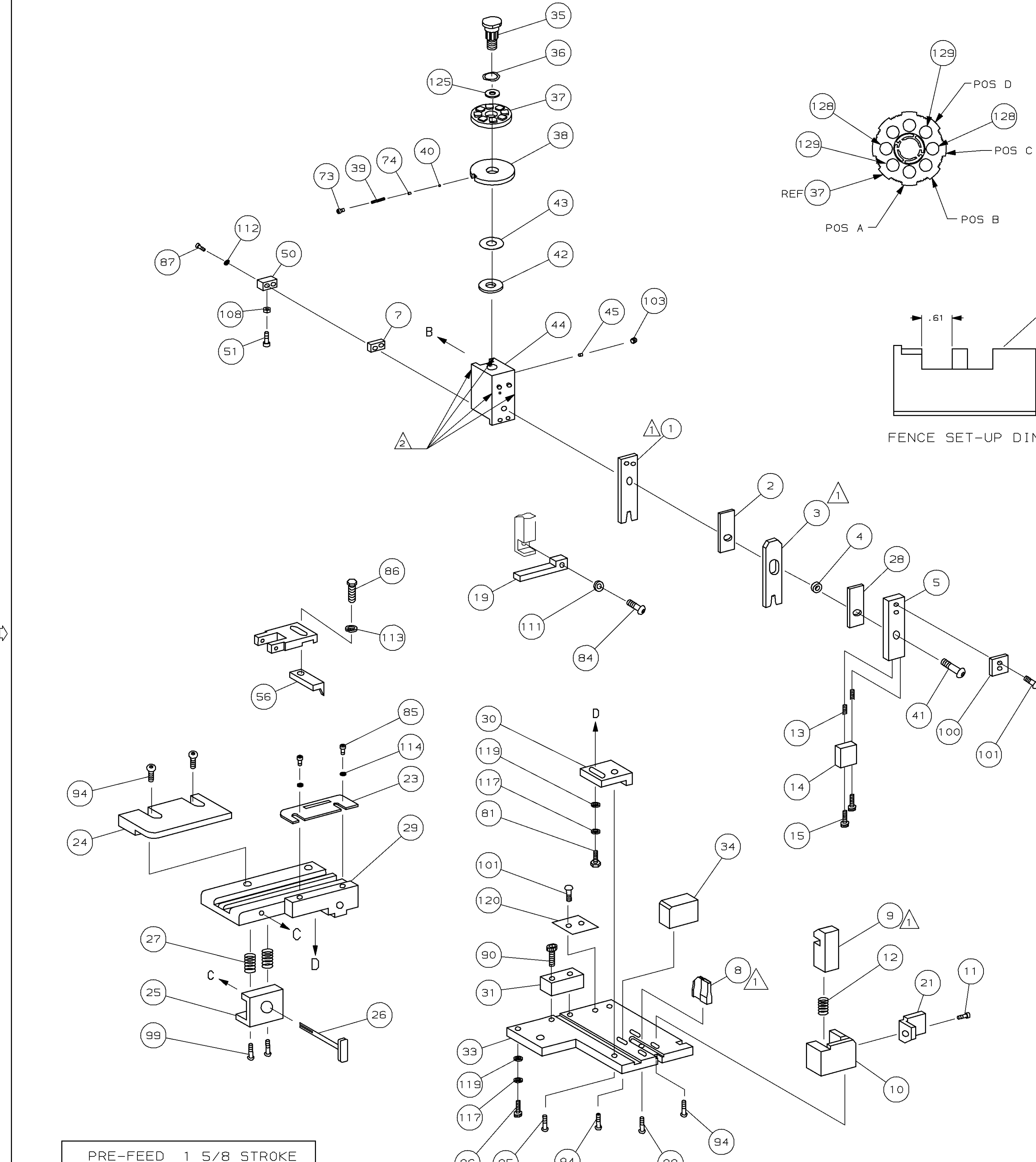
353537 316835		CRIMPING DATA			VISIBLE PAD NUM
A	.050 ±.002 [1.26 ±0.05mm]	0.5mm <sup>2</sup>	.114±.004 [2.9±0.1mm]	3	
B	.046 ±.002 [1.17 ±0.05mm]	0.3mm <sup>2</sup>	.110±.004 [2.8±0.1mm]	3	
C	NOT	USED	NOT	USED	
D	NOT	USED	NOT	USED	
CRIMP	SIZE	TYPE	RANGE		
WIRE	.067 [1.70mm]	F	0.3mm <sup>2</sup> -0.5mm <sup>2</sup>		
INSUL	.062 [1.57mm]	F	∅1.4mm-1.7mm		
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.157-.177	114-5228	.374	SEE CUSTOMER MANUAL	NONE	L1831

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
						70
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QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
2	-	C		4-354779-8	PIN, WIRE DISC (.3220)D	129
2	-	C		3-354779-6	PIN, WIRE DISC (.3170)C	128
						127
						126
1	-	A		986950-1	WASHER, FLAT PRECISION	125
1	-	A		217238-3	GENERAL INSTRUCTION PACKAGE	124
						123
						122
						121
1	-	B		690701-2	PLATE, SERIAL NO.	120
2	-	A		21899-2	WASHER, FLAT (#10)S G ADJ BLK	119
						118
2	-	A		21024-5	WASHER, LOCK (#10) ADJ BLOCK	117
						116
						115
2	-	A		21024-2	WASHER, LOCK (#4) FRONT STP GUIDE	114
REF	-	A		21024-4	WASHER, LOCK (#8) FEED FINGER	113
2	-	A		21024-4	WASHER, LOCK (#8) DEP-HOLD	112
REF	-	A		21024-4	WASHER, LOCK (#8) STRIPPER	111
						110
						109
1	-	A		21018-5	NUT, HEX (#6) HOLD DOWN	108
						107
						106
						105
						104
1	-	A		21009-2	SCR, SKT SET (1/4-20x.25 LW) RAM	103
						102
4	-	A		21017-2	SCR, DRIVE (#2x.19) ID PLATE	101
1	-	B		819347-1	PLATE, IDENTIFICATION	100
2	-	A		3-21002-0	SCR, BHC (10-32x.88) DRAG	99
1	-	A		22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98
						97
1	-	A		3-21000-8	SCR, SHC (10-32x.88) MOUNTING	96
1	-	A		2-21002-7	SCR, BHC (10-32x.50) SG ADJ BLK	95
6	-	A		2-21002-2	SCR, BHC (8-32x.50) SHEAR-TERM SUP	94
						93
						92
1	-	A		1-21002-7	SCR, SHC (6-32x.50) CAM	91
2	-	A		2-21000-7	SCR, SHC (8-32x.50) SCR BLK	90
						89
						88
2	-	A		3-21000-0	SCR, SHC (8-32x.79) DEP-HOLD DOWN	87
REF	-	A		2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER	86
2	-	A		1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE	85
REF	-	A		22733-9	SCR, BHC (8-32x.50 SL) STRIPPER	84
						83
						82
1	-	A		3-22603-1	SCR, HEX (10-32x.38) SG ADJ BL	81
						80
						79
						78
2	-	B		463310-5	BLADE, STRIPPING (#20)	77
						76
						75
1	-	A		690603-1	SPRING, ASSIST	74
1	-	A		23030-1	SCR, SKT CAP (6-32x.25) CP DSC	73
						72
						71

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LOC A  
DIST 66

AMP 3308 REV 3-92 20 AUG 1997 12:45:14 AMP07567 7

1 RECOMMENDED SPARE PARTS.  
2 GREASE LIGHTLY.  
3 ITEM NOT SHOWN  
4 CUT TO LENGTH AT ASSY.

5  
6  
7  
8

REVISION RECORD

REV	DATE	DESCRIPTION
C	0150-7936-97	TB 8-97
B	0150-7810-97	TB 6-97
A	REVISED	CE 5-97

REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

MATL	HT TR	FIN
-	-	-

DR	APP	CHK	REL
05FEB97	2-5-97	2-5-97	-

AMP Incorporated  
Harrisburg, PA 17105-3608

NAME STRIPPER CRIMPER APPLICATOR MACHINE REF STRIPPER CRIMPER

SCALE - DWG NO 567933 SHEET 1 OF 1 REV C

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