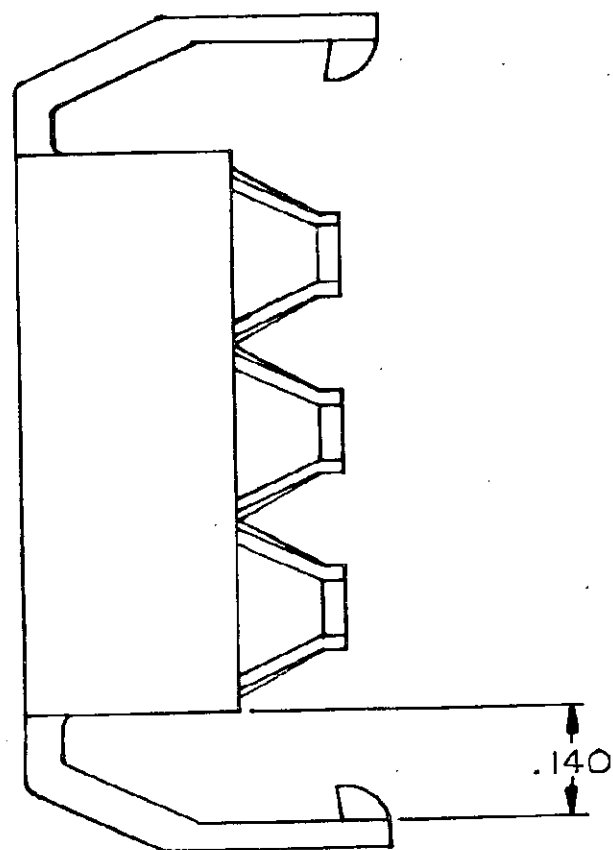
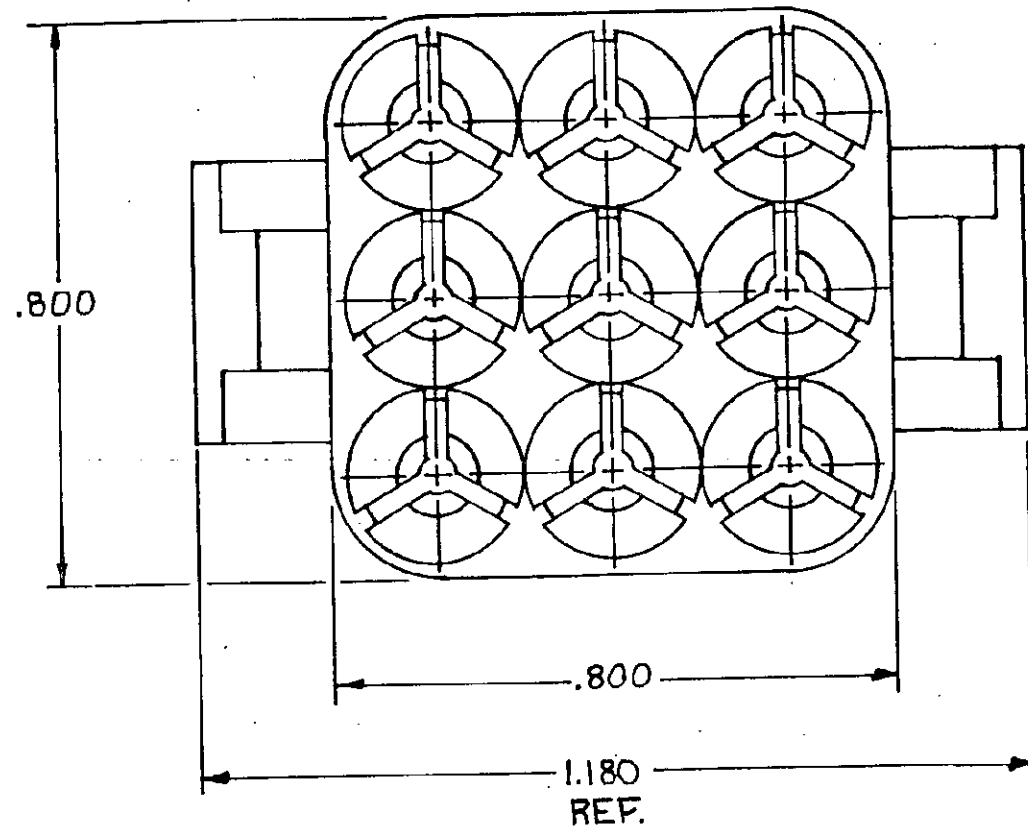
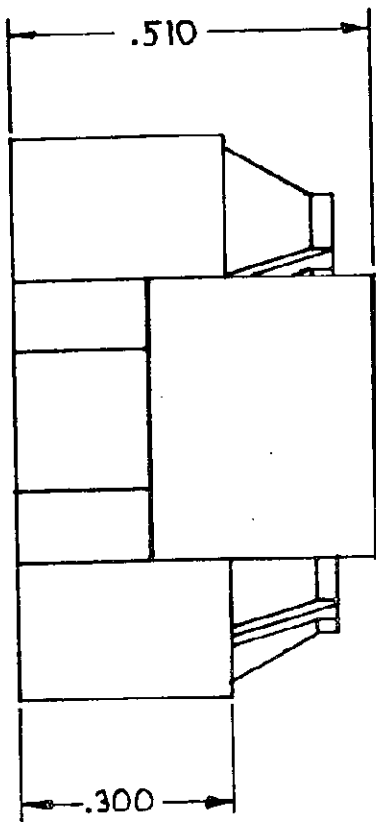


DRAWING MADE IN THIRD ANGLE PROJECTION

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REVISIONS						
P	F	ZONE	LTR	DESCRIPTION	DATE	APPROVED
✓	V		D	RELEASE DRAWING PER T.T.I. 82-82	7-16-82	MSF/EA
✓	h		A	REVISED M-7087	9-8-82	D.H.
✓	h		B	REVISED NAME, M-7223	1/3/83	DAS/DH
✓	h		B1	RESTORATION	8-3-85	SJ/EA
✓			C	REVISE PER CM-1282	10-20-87	PNC RS
✓			D	REVISE PER CM-1458	1-20-88	PNC RS
✓			E	REVISED PER CM 2704	1-30-90	TB /RS
✓			F	REV PER EC 0730-0054-95	3-30-95	JH RS



- ASSEMBLY INSTRUCTION:
 SNAP MODULE ONTO HOUSING,
 FULLY INSERT CONTACTS THRU MODULE AND INTO HOUSING; (NOTE: SEVERAL CLICKS CAN BE HEARD AS THE CONTACT IS PUSHED IN PLACE),
 DISENGAGE LATCHES ON MODULE AND SLIDE BACK FROM END OF HOUSING,
 CHECK FOR ANY CONTACTS NOT FULLY INSERTED INTO HOUSING; INSERT ANY CONTACTS NOT LOCKED IN HOUSING,
 PUSH MODULE BACK AGAINST HOUSING UNTIL LATCHES ARE ENGAGED.
- MODULE WILL ACCEPT MAXIMUM WIRE OUTSIDE DIA. OF .160.

643254-1

PART NO

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS .015 ANGLES 1°	CONTRACT NO		AMP AMP INCORPORATED Harrisburg, Pa. 17105	
	DR <i>m. Felen</i> 7-16-82	NAME ASSEMBLY MODULE, UNIVERSAL MATE-N-LOK™, 9 CIRCUIT		
MATERIAL NYLON 94V-0	APPD	APPD	SIZE C	FSCM NO 00779
FINISH	DSGN APPD	OTHER APPD	DRAWING NO 643254	
			SCALE 4-1	SHEET

CUSTOMER DRAWING