

FINAL INT: 44C270290-G07  
 ASSY : 44C270259-001  
 ROUT.: 3SBHMX01  
 ENCL.: 44A270949-G01  
 MOTOR ASSY : 44B271040-G06  
 HEADER :  
 ASSY 44B272930-G08  
 P/N 44B272929-001  
 GAP .003-.0045 IN.  
 BCP 6.0-7.0 GMS  
 COIL: 44A273037-G11  
 RES. 720 OHMS

**ELECTRICAL ADJUST:**

M.O. NI. \_\_\_\_\_  
 NOM. \_\_\_\_\_  
 M.O. \_\_\_\_\_  
 M.N.O. \_\_\_\_\_  
 HLD. \_\_\_\_\_  
 REL. \_\_\_\_\_  
 OP TIME 4.0 MS MAX OCST 2.0 MS MAX  
 RL TIME 6.0 MS MAX RCST 2.0 MS MAX

OTR	ADJ	IBC	FINAL	VDC
			26.5	VDC
18.0	13.0	13.0	13.5	VDC
10.8	7.7	7.8	8.1	VDC
0.9	1.7	1.56	1.5	VDC

DESCRIPTION	PART NO.	QTY

**INSPECTION:**

	PROGRAM	FIXTURE
FINAL	F10423M1	J001
	10423H	J50
MISS	10423C	J50
AUDIT	P10423	J001

**SPECIAL INSTRUCTIONS:**

**SPECIAL TESTS:**

**SPECIAL PARTS:**

CUST. -

DWG. M39016/53-026L

REV. -

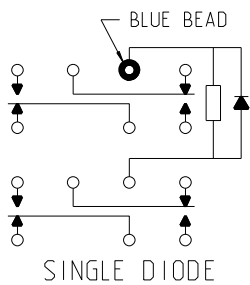
**YES/NO AS REQUIRED**

YES	MASS SPECTROMETER 100%
YES	MISS TEST 100% THERMAL
NO	NON-STD GAS TYPE _____ PSI _____
YES	VIBRATION SCAN 100%
YES	MOISTURE TEST AQL
YES	PLATE PER RP28000 G04

**NO REVISIONS**

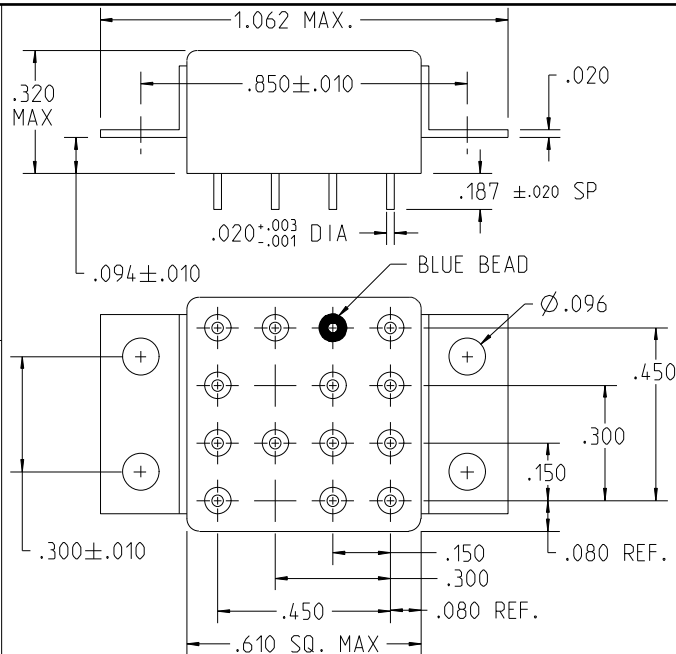
A	INITIAL RELEASE:
B	MODIFIED PER ECO-05-014370 MSG 11.21.05: TWH 2.20.06
C	MODIFIED COIL RES SETTINGS PER ECO-08-022283 GTB 8Sep09; TWH 21Jan08

**SCHEMATIC**



**MARKINGS:**

SIDE  
 A/SIDE \_\_\_\_\_  
 NP-BH1276A2  
 E/TOP 44B273131-2  
 LOCATION PER:  
 44B273131



DRWN.	TWH 20Feb06
APPD.	MSG 23Feb06
Q.A.	WFB 3Mar06
ACTIVE	

**C11-3SBH1276A2**  
0-1617516-8