

DRAWN		DATE		3RD ANGLE PROJECTION NOT TO SCALE	PART NUMBER:		60D SERIES	
J.CLARK		27/03/2008			TITLE:		MEMORY METAL RING ADAPTOR	
DESIGN APPROVAL		DATE		UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN MILLIMETRES GENERAL TOL LINEAR +/-0,25MM ANGULAR +/- 1°	ASSY USED ON: MIL-DTL-26482 SERIES I, PATT 105, PATT 603			
M.PAUL		28/09/2018			THIS DRAWING IS COPYRIGHT AND THE PROPERTY OF POLAMCO LTD IT MUST NOT BE COPIED, USED FOR MANUFACTURE OR OTHERWISE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT OF THE COMPANY.		POLAMCO LTD, WESTON LOCK, LOWER BRISTOL ROAD BATH BA2 1EP	
DOC TYPE	Customer Drawing				SHT		DRAWING NO:	
ISSUE	REV.	DCR		SEE PART NUMBER BREAKDOWN		1		
2	1	4049		FINISH		P11003		
NCAGE CODE U5792		WEIGHT N/A		SEE PART NUMBER BREAKDOWN				



60D1-16-08-1-C

SERIES _____
 CONNECTOR INTERFACE _____
 ANGLE _____
 SHELL SIZE (TABLE 1) _____
 ENTRY SIZE (TABLE 2) _____
 MATERIAL (TABLE 3) _____
 FINISH (TABLE 3) _____
 RING OPTION _____
 A - RING TO SUIT SINGLE BRAID
 B - RING TO SUIT DOUBLE BRAID
 OMIT IF NO RING REQUIRED

TABLE 1

SHELL SIZE	A THREAD	B MAX	T MIN	C MAX	D MAX	E MAX	F MAX	K +/- 0,5
08	7/16-28 UNEF	17.3	7.2	14.1	26.8	25.2	26.4	17.5
10	9/16-24 UNEF	20.3	9.8	14.9	27.6	28.2	28.2	18.6
12	11/16-24 UNEF	23.8	13.5	15.3	28.0	31.7	29.7	20.5
14	13/16-20 UNEF	26.8	15.9	16.2	29.0	35.2	31.2	22.5
16	15/16-20 UNEF	29.8	19.0	16.5	29.8	38.2	32.9	24.0
18	1 1/16-18 UNEF	33.3	21.4	17.3	30.6	41.7	34.5	26.0
20	1 3/16-18 UNEF	36.3	24.6	18.2	30.9	45.2	36.1	28.0
22	1 5/16-18 UNEF	39.8	27.8	18.5	31.2	48.2	37.6	29.5
24	1 7/16-18 UNEF	42.8	31.0	19.4	32.1	51.2	39.1	31.0

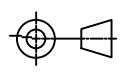


TABLE 2

ENTRY SIZE	G MIN	H MAX	M MAX
04	6,3	14,3	9,5
05	7,9	15,8	11,1
06	9,5	17,4	12,7
07	11,1	19,0	14,3
08	12,7	20,6	15,9
10	15,8	23,8	19,0
12	19,0	27,0	22,2
14	22,2	30,1	25,4
16	25,4	33,3	28,6
18	28,5	36,5	31,8
20	31,7	39,7	34,9
22	34,9	42,8	38,1
24	38,1	46,0	41,3

TABLE 3

CODE	MATERIAL / FINISH
1-C	ALUMINIUM / ELECTROLESS NICKEL
1-B	ALUMINIUM / CADMIUM OLIVE DRAB OVER ELECTROLESS NICKEL
1-ZB	ALUMINIUM / ZINC COBALT OLIVE DRAB OVER ELECTROLESS NICKEL
1-ZK	ALUMINIUM / ZINC COBALT BLACK OVER ELECTROLESS NICKEL
1-ZN	ALUMINIUM / ZINC NICKEL BLACK PASSIVATE OVER ELECTROLESS NICKEL

SEE SS0076 FOR FULL RANGE OF FINISH OPTIONS

DRAWN	DATE	 3RD ANGLE PROJECTION NOT TO SCALE	PART NUMBER:	60D SERIES	 Polamco  TE <small>connectivity</small>	
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DOC TYPE	Customer Drawing		POLAMCO LTD, WESTON LOCK, LOWER BRISTOL ROAD BATH BA2 1EP			SHT 2
ISSUE	REV.	DCR				
2	1	4049	WEIGHT N/A		NCAGE CODE U5792	
MATERIAL SEE PART NUMBER BREAKDOWN		FINISH SEE PART NUMBER BREAKDOWN				