

SPECIFICATION CONTROL DRAWING

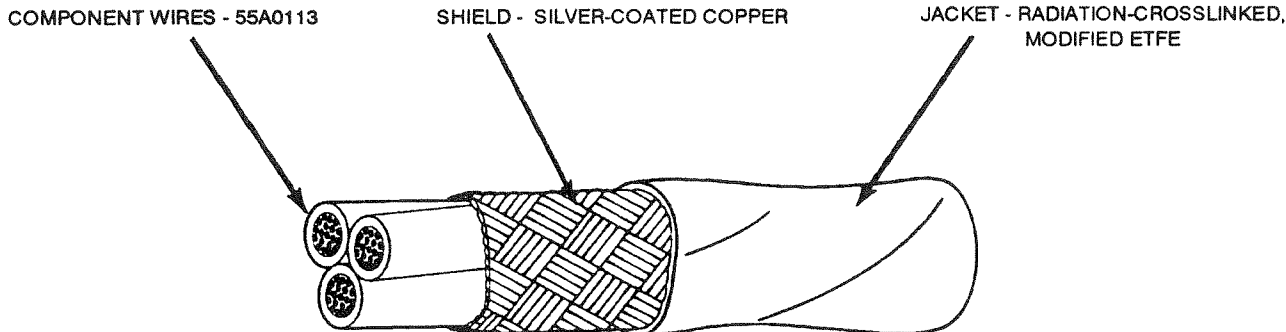
55A6875

TITLE THREE CONDUCTOR CABLE, RADIATION-CROSSLINKED, MODIFIED
ETFE-INSULATED, SHIELDED, JACKETED, LIGHTWEIGHT, 600 VOLT

Date 6-19-91

Revision B

This specification sheet forms a part of the latest issue of Raychem Specification 55A and MIL-27500 as applicable



CABLE CONSTRUCTION DETAILS

PART NUMBER	CONDUCTOR SIZE (AWG)	SHIELD SIZE (AWG)	JACKET THICKNESS (inches)		OUTSIDE DIAMETER (inches)		MAXIMUM WEIGHT (lb/1000 ft)
			MINIMUM	MAXIMUM	NOMINAL	MAXIMUM	
55A6875-22-*	22	38	.005	.010	.126	.132	15.9
55A6875-20-*	20	38	.005	.010	.141	.148	21.5
55A6875-18-*	18	38	.005	.010	.163	.172	29.7
55A6875-16-*	16	38	.006	.011	.180	.189	36.4
55A6875-14-*	14	38	.007	.012	.219	.230	53.9
55A6875-12-*	12	38	.007	.012	.257	.270	77.2

ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 200°C
 Maximum continuous conductor temperature
 VOLTAGE RATING: 600 volts (rms)
 AGING STABILITY: 230 ± 5°C for 96 hours
 BLOCKING: 200 ± 3°C for 6 hours
 CROSSLINKED VERIFICATION: 300 ± 5°C for 6 hours
 DIELECTRIC WITHSTAND: 1500 volts (rms), 60 Hz
 FLAMMABILITY:
 Procedure 1, 3 seconds (maximum); 3 in. (maximum);
 no flaming of facial tissue
 JACKET COLOR: White preferred
 JACKET ELONGATION AND TENSILE STRENGTH:
 Elongation, 50% (minimum)
 Tensile Strength, 5000 lbf/in² (minimum)
 JACKET FLAWS:
 Spark Test, 1500 volts (rms), 60 Hz, 100% test
 Impulse Dielectric Test, 6.0 kV (peak), 100% test

LOW TEMPERATURE-COLD BEND: -55 ± 5°C for 4 hours
 SHIELD COVERAGE: 85% (minimum)
 THERMAL SHOCK: 230 ± 5°C for 4 hours
 VOLTAGE WITHSTAND TEST: (After Crosslinked Verification, Immersion, and Low-Temperature-Cold Bend)
 1000 volts (rms), 60 Hz, 1 minute

PART NUMBER:
 The *** in the part numbers shall be replaced by color code designators with a slash separating the component wire colors and a dash separating the component wire colors from the jacket color.
 Example: AWG 20, white, blue and orange component wire colors; white jacket: 55A6875-20-9/6/3-9

NOTE: Nominal values are for information only.
 Nominal values are not requirements.

This construction meets all the requirements of M27500-AWGSS3S23, less identification.

COLORS AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681.

DIMENSIONS ARE IN INCHES, AND UNLESS OTHERWISE DESIGNATED ARE NOMINAL

THIS SPECIFICATION SHEET TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID.

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