

APPLICATOR PARTS LIST

TYPE

LENGTHWISE

AMPLIVAR
SPLICE
PIGTAIL

SPECIAL
FLAT ON
CRIMPER
& ANVIL
AMP INCORPORATED
HARRISBURG, PENNA.

| NO. | DESCRIPTION | REQ. | PART NO. | NO. | DESCRIPTION | REQ. | PART NO. | |
|-----|-----------------------------|------|-----------|--|------------------------------|-------|----------|-------|
| 1 | WIRE CRIMPER | 1 | 455713-4 | 42 | SCREW SOC. HD. CAP | 2 | 811651-5 | |
| 2 | INS. CRIMPER | | | 43 | WASHER LOCK | 2 | 21057-4 | |
| 3 | ANVIL | 1 | 455714-4 | 44 | STRIP HOLD DOWN | 1 | 810640-1 | |
| 4 | ANVIL SPACER | | | 45 | | | | |
| 5 | SHEAR BLADE | 1 | 693012-1 | 46 | | | | |
| 6 | REAR SHEAR PLATE | 1 | 465891-1 | 47 | | | | |
| 7 | SHEAR BLADE SPACER | | | 48 | | | | |
| 8 | FRONT SHEAR PLATE | | | 49 | | | | |
| 9 | REAR ANVIL SPACER PLT. | | | 50 | DRAG BUSHING - FRONT | 1 | 452836-1 | |
| 10 | FRONT ANVIL SPACER PLT. | | | 51 | DRAG SCREW - FRONT | 1 | 452837-1 | |
| 11 | TOOL SPACER | | | 52 | DRAG SPRING - FRONT | 1 | 370572 | |
| 12 | CRIMP SPACER | | | 53 | | | | |
| 13 | FRONT STRIP GUIDE | 1 | 811172-2 | 54 | | | | |
| 14 | REAR STRIP GUIDE | 1 | 811173-2 | 55 | ELBOW | 1 | 22317-3 | |
| 15 | RAM | 1 | 471167 | 56 | COPPER TUBE | 1 | 689446-2 | |
| 16 | TOOL HOLDER | 1 | 689633-2 | 57 | SCREW, SOC. HD. 1/4-20 x 3/4 | 1 | 21001-4 | |
| 17 | CRIMP & BLADE MT | 1 | 465755-2 | 58 | | | | |
| 18 | SCREW, SOC. HD. 10-32 x 5/8 | 1 | 3-21000-6 | 59 | LOCK WASHER 1/4 ID | 1 | 21024-6 | |
| 19 | APPLICATOR MOUNT ASSY. | 1 | 471707-4 | 60 | TENSION ADJ. PLATE | 1 | 374999 | |
| 20 | BASE PLATE | | | 61 | | | | |
| 21 | BASE BLOCK | | | 62 | | | | |
| 22 | STRIP GUIDE PLATE | | | 63 | | | | |
| 23 | ANVIL HOLDER | | | 64 | | | | |
| 24 | AUX. ANVIL HOLDER | | | 65 | AIR BLAST ASSY. | 1 | 455350-2 | |
| 25 | STRIPPER | 1 | 389072-3 | MISCELLANEOUS | | | | |
| 26 | STRIPPER MOUNT | | | 66 | TOOL SPACER (FOR SETUP) ONLY | - | 693619-1 | |
| 27 | RETAINER PLATE | | | NOTE: PLACE ITEM 66 BETWEEN CRIMP MT. ITEM 17 & ALIGN. GA. DURING SETUP. | | | | |
| 28 | STRIPPER MOUNT BRACKET | | | 67 | | | | |
| 29 | STRIPPER BUSHING | | | 68 | | | | |
| 30 | STOCK DRAG | 1 | 376666 | 71 | LUBRICATOR ASSY. | 1 | 465184-2 | |
| 31 | STOCK DRAG HANDLE | | | 72 | SYNTHETIC OIL | 1 | 22014-1 | |
| 32 | STOCK DRAG STUD - REAR | 1 | 354045-1 | REV. REVISION RECORD | | | | |
| 33 | STOCK DRAG SPRING - REAR | 1 | 1-23847-1 | REV. | REVISION RECORD | DATE | BY | ECN |
| 34 | STOCK DRAG ADJ. SCREW | 2 | 372997 | A | CHG. PRESS NO. | 10-78 | LE DW | RZ711 |
| 35 | FEED FINGER HOLDER | | | B | ECN A-395892 | 9-92 | MD TB | - |
| 36 | FEED FINGER | 1 | 452817-1 | B1 | ECN 01SD-0950-02 | 7-02 | MY TE | |
| 37 | FEED FINGER TIP | | | B2 | ECN 01SD-0511-03 | 5-03 | MY TE | |
| 38 | FEED FINGER SPACER | | | | | | | |
| 39 | BASE CASTING | 1 | 570238 | | | | | |
| 40 | GUARD | 1 | 460182-1 | | | | | |
| 41 | | | | | | | | |

125 CRIMPING DATA

TO APPLY TERMINAL 114-2002

7 SERR. SHIFTED

62295-

WIRE SIZE (2) 14 MAG CRIMP HEIGHT .088

CRIMP SIZE TYPE FEED

WIRE 250 F

INSULATED BLUNT 315

INSULATION RANGE WIRE RANGE CMA

7000-12000

EXPLODED VIEW SIM TO

A-6000 A-6000-5

REMARKS: 800 FORWARD

■ DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT

THIS APPLICATOR IS TO BE USED ON AMP-O-LECTRIC 1-471273-3

AMP-O-LECTRIC MECH FEED

ALIGN. GA 679597-1

SERIAL NO. DATE SHIPPED

CUSTOMER NAME AND ADDRESS

APPLICATOR NUMBER REV. B2 566210-1 SHEET 1 OF 1

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